walvoil

DPX Series

Full Flow Sharing sectional valves

TECHNICAL CATALOG

walvoil
FLUID POWER E|MOTION

A member of
INTERPUMP GROUP

Additional information
This catalogue shows the product in the most standard configurations.
Please contact Sales Dpt. for more detailed information or special request.

WARNING!
All specifications of this catalogue refer to the standard product at this date.
Walvoil, oriented to a continuous improvement, reserves the right to discontinue, modify or revise the specifications, without notice.

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13th edition May 2019

The DPX Series

The DPX Series is a family of open/closed center post-pressure compensated sectional valves designed specifically for Mobile Applications. The DPX series provides exceptional controllability, efficiency and flexibility for applications requiring up to 160 l/min (*42 US gpm*) flow rates. The DPX Series is available in three different sizes: DPX050, DPX100 and DPX160, also available in High Pressure configuration.

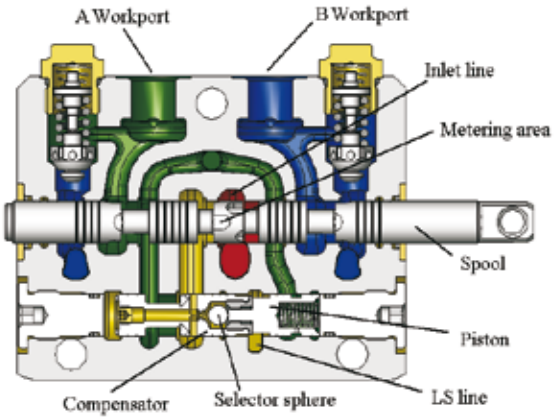
DPX050

DPX100

DPX160

The Flow Sharing technology

The DPX Series control valves adds the benefit of Flow Sharing technology to the standard Load Sensing valve. The DPX Series patented compensator maintains the margin pressure as a costant pressure drop across the spool metering area. The result is a flow to the workport dependent only on spool position. In case of flow saturation, the effective pressure drop across all spools is reduced equally. This results in proportional flow reduction at each section.



In case of flow saturation, the flow demand is higher than the maximum pump flow, therefore the margin pressure is reduced according to the formula (dimensionless indication):

$$Q \alpha A \sqrt{\Delta P / \rho}$$

Q = flow to workports
ΔP = pressure drop across metering area
A = metering area
ρ = oil density

Since all spools have the same pressure drop across the metering area, then all flows are reduced proportionally. This allows the operator to mantain control of all functions, though at reduced speed of active functions.

Advantages and options

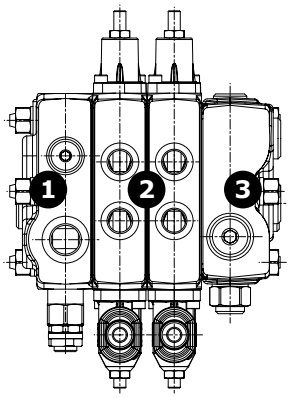
- Energy saving on closed center system, is produced only required flow and pressure by the actuators.
- The flow sharing technology permits multiple movements even with flow saturation.
- Flow passage design allows high P and T flow rate in a standard valve dimension.
- Inlet section with unidirectional restrictor option suitable for dumping the pressure peaks from the LS line to the compensator and vice versa.
- High Pressure version (HP) stackable with standard one.
- Working section option with priority features in saturation conditions.
- Dedicated spools for special functions (customized flows, back pressures, pressure control).

For special options please contact Sales Dept.

Guide to configuration

Configuration with mechanical, hydraulic or electric controls

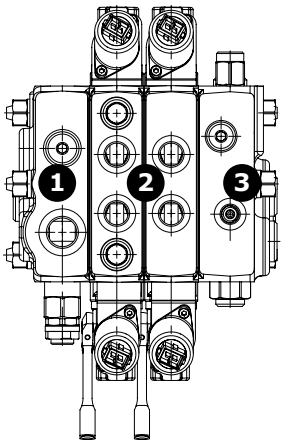
This configuration needs standard inlet sections, working sections without pilot lines and standard outlet sections.



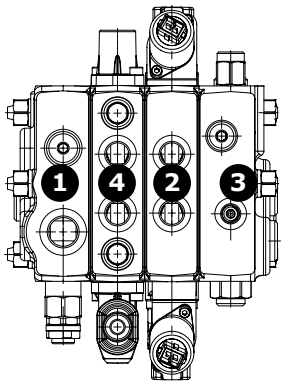
DPX050
1: AM or AN inlet sections
2: P or Q working sections
3: RP or RQ working sections with outlet
DPX100
1: AM or AN inlet sections
2: P or Q working sections
3: RF outlet sections
DPX160
1: AM or AN inlet sections
2: P or Q working sections
3: RC outlet sections

Configuration with only electrohydraulic or mixed controls

Electrohydraulic configuration (pic. 1) needs standard inlet sections, working and outlet sections with pilot lines.
In a valve configurated with electrohydraulic mixed sections (two-sides and one side type controls), the two-side control section have to be positioned after (on the right) one-side control section, close to the outlet one.
In a mixed control configuration valve (pic. 2) electrohydraulic control sections have to be positioned after (on the right) manual/hydraulic/electric control sections, close to the outlet section.
In case of need to include manual/hydraulic/electric control sections between 2 electro-hydraulic control sections, or between one of these and outlet section, it is necessary to require specific kits able to cross pilot line.



(pic. 1)



(pic. 2)

DPX050
1: AM or AN inlet sections
2: PZ, QZ, PE or QE working sections
3: RPZ, RQZ, RPE or RQE working sections with outlet
4: P or Q working sections
DPX100
1: AM or AN inlet sections
2: PE, QE. PZ or QZ working sections
3: RDN or RDR outlet sections
4: P or Q working sections
DPX160
1: AM or AN inlet sections
2: PE or QE working sections
3: RCR or RCN outlet sections
4: P or Q working sections

Guide to configuration

High pressure (HP) valve configuration

DPX flow sharing series is available both for Standard and High pressure (HP) configuration..
The main difference between the two configurations is the max. reachable pressure.
In details:

DPX100-DPX160
- Max. pressure on P inlet port and on A/B working ports = 300 bar - *4350 psi*

DPX100HP-DPX160HP
- Max. pressure on P inlet port = 380 bar - *5550 psi*
- Max. pressure on A/B working ports = 420 bar - *6000 psi*

In addition to valve entirely configurated for Standard pressure or HP, a mixed configuration – Standard/HP – is available by combining only the sections needed.

Closed center type inlet cover: one single solution for Standard and HP pressures.
Open center type inlet cover: separate solutions for Standard and HP pressure.
Priority inlet cover (only for DPX160): configuration available only for Standard pressure.
Working sections: separate solutions for Standard and HP pressures.
Outlet covers: one single solution for Standard and HP pressures.

Example of entirely Standard pressure valve configuration

DPX100/2/AM1(TGW3-175/ELN)/P-101(80/80)-8IMN.U3T/Q-101(80/80)-8IMN/RF-SAE-12VDC-FPM

- AM1(TGW3-175/ELN): Std pressure open center inlet section / Std pressure closed center inlet section
- P-101(80/80)-8IMN.U3T/Q-101(80/80)-8IMN: Std pressure working sections
- RF-SAE-12VDC-FPM: Standard pressure outlet section

Example of entirely HP valve configuration

DPX100HP/2/AM1(TGW5-300/ELN)/P-101(80/80)-8IMN.U3T/Q-101(80/80)-8IMN/RF-SAE-12VDC-FPM

- AM1(TGW5-300/ELN): HP open center inlet section / Std pressure closed center inlet section
- P-101(80/80)-8IMN.U3T/Q-101(80/80)-8IMN: HP working sections
- RF-SAE-12VDC-FPM: Standard pressure outlet section

Example of mixed - Standard/HP - valve configuration

DPX100/2/AM1(TGW3-175/ELN)/P-101(80/80)-8IMN.U3T/HP-Q-101(80/80).U3(360)-8IMN/RF-SAE-12VDC-FPM

- AM1(TGW3-175/ELN): Std pressure open center inlet section / Std pressure closed center inlet section
- P-101(80/80)-8IMN.U3T: Std pressure working section
- HP-Q-101(80/80).U3(360)-8IMN: HP working section
- RF-SAE-12VDC-FPM: Standard pressure outlet section

Pressure peak reduction

Pressure peaks may occur in a port during normal machine operation, causing signal L.S. swings. If those pressure swings reach the inlet section or the pump compensators, they could cause an harsh and not confortable regulation, especially if they occur with high frequency.
The DPX Series directional valves, open and closed center ones, are available with inlet sections equipped with devices for L.S. signal peak reduction.

Standard configuration
Bidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line to inlet section compensator and vice versa.
SU option
Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from L.S. line (and then from users) to inlet section compensator. It's recommended for applications that need soft start.
SO options
Unidirectional restrictor on L.S. signal; it dampens the pressure peaks from inlet section compensator to L.S. line. It's recommended for swings reduction occurred during normal operation.

Working conditions

This catalogue shows technical specifications and diagrams measured with mineral oil of 46 mm²/s - *46 cSt* viscosity at 40°C - *104°F* temperature.

		DPX050	DPX100			DPX160	
			Std.	HP	HF	Std.	HP
Nominal flow rating	inlet port with compensator, stand-by (margin pressure) 14 bar - *200 psi*	80 l/min *21 US gpm*	120 l/min *32 US gpm*		>120 l/min *>32 US gpm*	230 l/min *61 US gpm*	
	working ports, stand-by (margin pressure) 14 bar - *200 psi*	50 l/min *13 US gpm*	90 l/min *24 US gpm*		120 l/min *32 US gpm*	160 l/min *42 US gpm*	
Max. pressure	**P** inlet port	300 bar *4350 psi*	300 bar *4350 psi*	380 bar(1) *5550 psi*(1)	380 bar(2) *5550 psi*(2)	300 bar *4350 psi*	380 bar(3) *5550 psi*(3)
	A and **B** working ports	350 bar *5100 psi*	300 bar *4350 psi*	420 bar(1) *6000 psi*(1)	420 bar(2) *6000 psi*(2)	300 bar *4350 psi*	420 bar(3) *6000 psi*(3)
Back pressure (max.) on outlet **T** port	with mechanical devices	10 bar - *145 psi*					
	with hydr./pneum./electric devices	30 bar - *435 psi*					
	with electrohydraulic devices	see related pages					
Standard internal leakage A(B)->T	Δp=100 bar - *1450 psi*	max. 6.5 cm³/min *max. 0.40 in³/min*	max. 9 cm³/min *max. 0.55 in³/min*			max. 12 cm³/min *max. 0.73 in³/min*	
	with port valves Δp=100 bar - *1450 psi*	max. 11.5 cm³/min *max. 0.70 in³/min*	max. 14 cm³/min *max. 0.85 in³/min*			max. 17 cm³/min *max. 1.04 in³/min*	
Fluid		Mineral oil					
Fluid temperature range	with NBR seals (BUNA-N)	from -20°C to 80°C - *from -4°F to 176°F*					
	with FPM seals (VITON), standard	from -20°C to 100°C - *from -4°F to 212°F*					
Viscosity	operating range	from 15 to 75 mm²/s - *from 15 to 75 cSt*					
	min.	12 mm²/s - *12 cSt*					
	max.	400 mm²/s - *400 cSt*					
Contamination level	max.	-/18/15 - ISO 4406 - *NAS 1638 class 9*					
Environmental temperature for working conditions	with mechanical devices	from -40°C to 60°C - *from -40°F to 140°F*					
	with hydraulic/pneumatic devices	from -30°C to 60°C - *from -22°F to 140°F*					
	with electric/electrohydraulic devices	from -20°C to 50°C - *from -4°F to 122°F*					

NOTES: (1) According to NFPA T 2.6.1., fatigue rating verified for 1 million cycles on 6 sample valves with test Pressure = 1.23 x Max. pressure indicated - (2) According to NFPA T 2.6.1., fatigue rating verified for 1 million cycles on 5 sample valves with test Pressure = 1.16 x Max. pressure indicated - (3) Fatigue rating verified for 1 million cycles on 6 sample valves with Test Pressure = 1.10 x Max. pressure indicated

Standard threads

REFERENCE STANDARD		BSP	UN-UNF	METRIC(4)	METRIC ISO(4)	NPTF
THREAD ACCORDING TO		ISO 228/1 BS 2779	ISO 263 ANSI B1.1 unified	ISO 262	ISO 262	ANSI B1.20.3
CAVITY DIMENSION ACCORDING TO	ISO	1179	11926	9974-1	6149	
	SAE		J1926		J2244	J476a
	DIN	3852-2 shape X or Y		3852-1 shape X or Y		

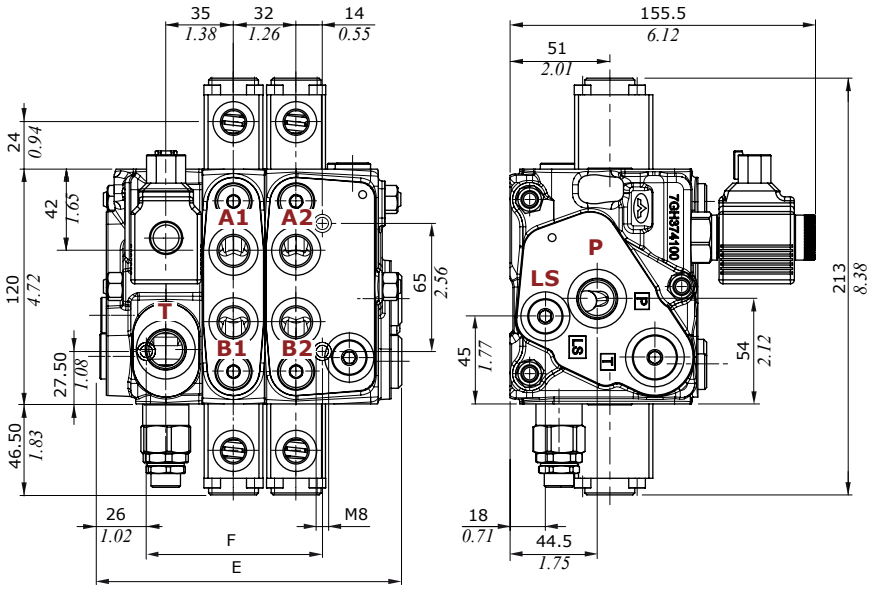
NOTE (4): Metric threading is available on request

PORTS THREADING	DPX050		DPX100		DPX160	
	BSP	UN-UNF	BSP	UN-UNF	BSP	UN-UNF
P inlet	G 1/2	3/4-16 (SAE 8)	G 1/2 - G 3/4(5)	7/8-14 (SAE10) 1 1/16-12 (SAE12)(5)	G 3/4	1 1/16-12 (SAE12)
A and **B** ports	G 3/8	9/16-18 (SAE 6)	G 3/8 G 1/2(5) - G 3/4(5)	3/4-16 (SAE8) 1 1/16-12 (SAE12)(5)	G 3/4	1 1/16-12 (SAE12)
T outlet	G 1/2	3/4-16 (SAE 8)	G 1/2 - G 3/4(5)	7/8-14 (SAE10) 1 1/16-12 (SAE12)(5)	G 1	1 5/16-12 (SAE16)
V pilot	G 1/4	7/16-20 (SAE 4)	G 1/4	9/16-18 (SAE6)	G 1/4	9/16-18 (SAE6)
L drain	G 1/4	9/16-18 (SAE 6)	G 1/4	9/16-18 (SAE6)	G 1/4	9/16-18 (SAE6)
Hydraulic control ports	G 1/4	7/16-20 (SAE 4)	G 1/4	7/16-20 (SAE 4)	G 1/4	9/16-18 (SAE 6)
Pneumatic control ports			NPTF 1/8-27	NPTF 1/8-27		

NOTE (5) - Optional threading

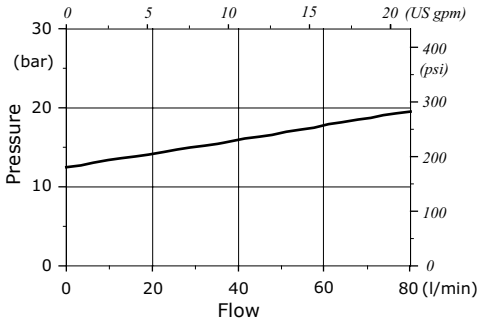
Contents

Dimensional data and performance

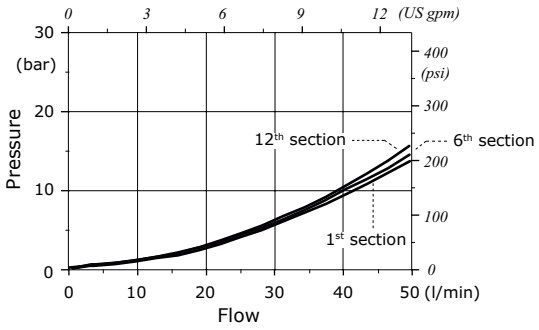


Type	E		F	
	mm	*in*	mm	*in*
DPX050/1	119	*4.69*	57.5	*2.26*
DPX050/2	151	*5.95*	89.5	*3.52*
DPX050/3	183	*7.20*	121.5	*4.78*
DPX050/4	215	*8.46*	153.5	*6.04*
DPX050/5	247	*9.72*	185.5	*7.30*
DPX050/6	279	*10.98*	217.5	*8.56*
DPX050/7	311	*12.24*	249.5	*9.82*
DPX050/8	343	*13.50*	281.5	*11.08*
DPX050/9	375	*14.76*	313.5	*12.34*
DPX050/10	407	*16.02*	345.5	*13.60*
DPX050/11	439	*17.28*	377.5	*14.86*
DPX050/12	471	*18.54*	409.5	*16.12*

P⇒T Pressure drop inlet compensator (margin pressure)

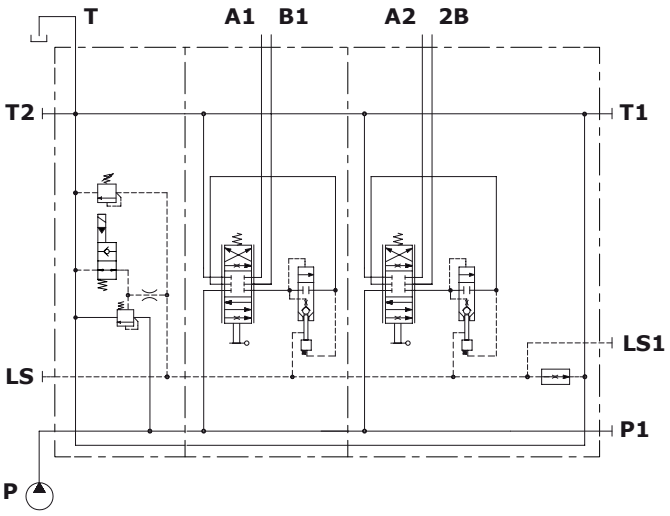


A(B)⇒T pressure drop (standard spool @ max.stroke)

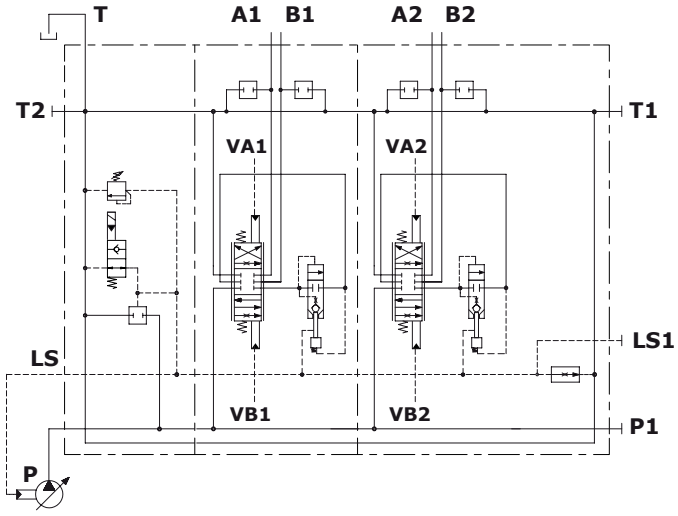


Hydraulic cuircuit

Configuration example with mechanical and hydraulic controls

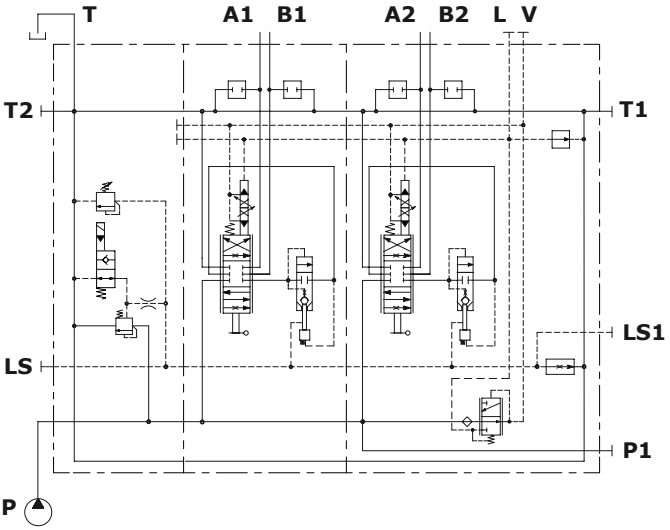


Open center circuit and lever control, with unloader valve, without port valve arrangement

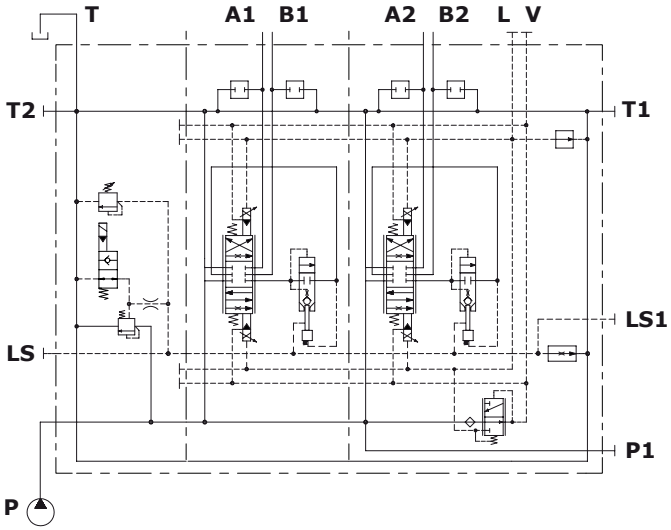


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and one-side proportional electrohydraulic control with lever, unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain

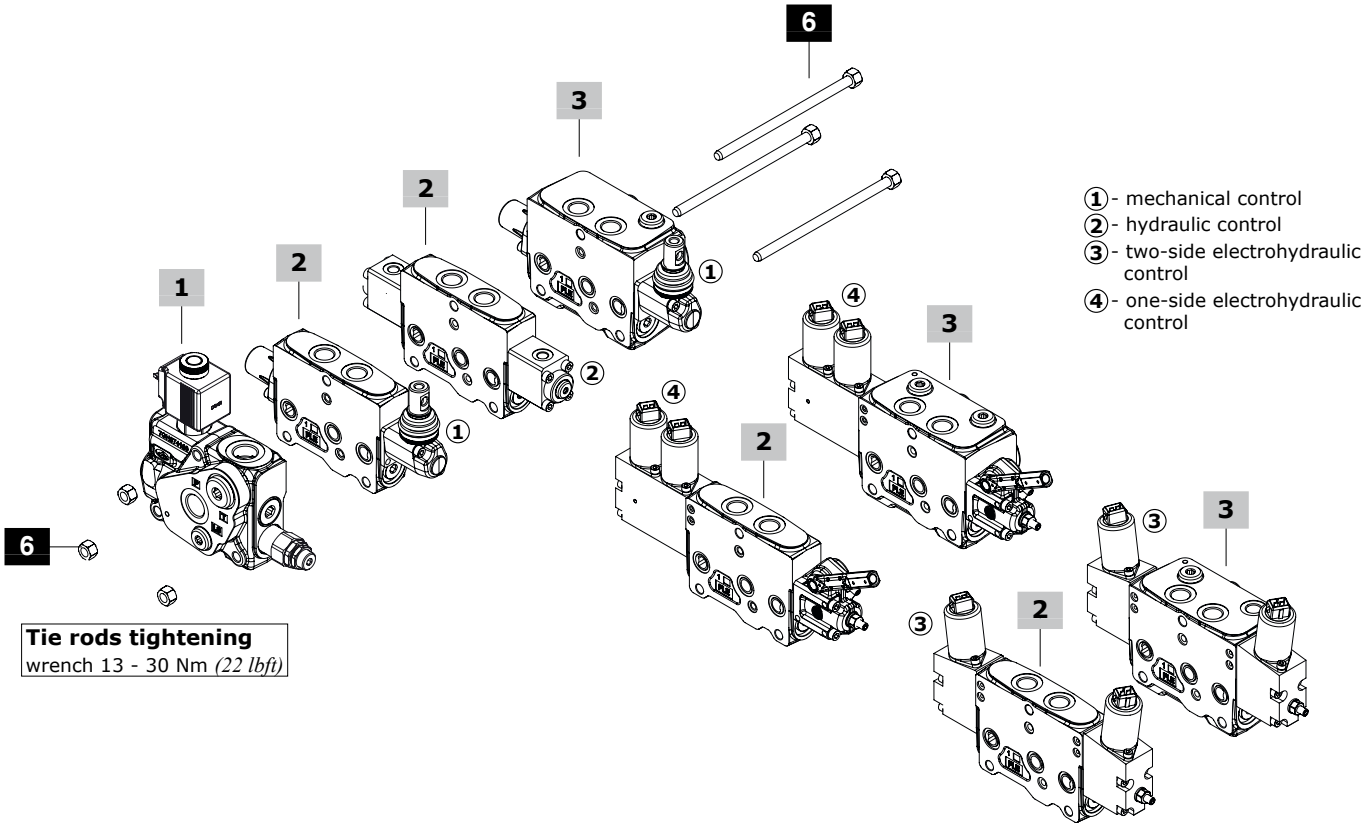


Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement and pressure reducing valve, internal pilot and drain

Complete section ordering codes

DPX050/3/AM2(TGW3-175\ELN)/Q-104(40\40)-8L/Q-I104(40\40)-8IM/RQ-104(40\40)-8L-.....-12VDC

Nr. of working sections | 1 | 2 | 3 | 4 | 5



Tie rods tightening
wrench 13 - 30 Nm *(22 lbft)*

Complete section ordering codes

1 Inlet section *

Open Center circuit
TYPE: **DPX050/AM2(TGW3-175\ELN4)-SAE-12VDC**
CODE: 660205011S
DESCRIPTION: With compensator, pressure relief valve and unloader valve, with P-T-T2-LS ports (T2-LS plugged)
TYPE: **DPX050/AM2(SO\TGW3-195\ELP4)-SAE-12VDC**
CODE: 660205009S
DESCRIPTION: As previous with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX050/AM2(SO\TGW3-195\ELN)-SAE-12VDC**
CODE: 660205021S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
Closed Center circuit
TYPE: **DPX050/AN2(TGW3-175\ELN)-SAE-12VDC**
CODE: 660205003S
DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-T2-LS ports (T2 plugged)
TYPE: **DPX050/AN2(SO\TGW3-175\ELN)-SAE-12VDC**
CODE: 660205005S
DESCRIPTION: As previous with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX050/AN2(SU\TGW3-175\ELN)-SAE-12VDC**
CODE: 660205004S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve

2 Working section *

Mechanical control
TYPE: **DPX050/Q-104(40\40)-8L-SAE-FPM**
CODE: 660115001V
DESCRIPTION: Lever control without port valves arrangement
TYPE: **DPX050/P-104(40\40)- 8L.U3T-SAE-FPM**
CODE: 660105001V
DESCRIPTION: As previous with port valve arrangement
Proportional hydraulic control
TYPE: **DPX050/Q-I104(40\40)-8IM-SAE-FPM**
CODE: 660115002V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX050/P-I104(40\40)-8IM.U3T-SAE-FPM**
CODE: 660105002
DESCRIPTION: With port valve arrangement
Two-side proportional electrohydraulic control
TYPE: **DPX050/QE-I104(40\40)-8EB3F3-SAE-12VDC-FPM**
CODE: 660115003V
DESCRIPTION: With spool stroke limiter, without port valve arrangement
TYPE: **DPX050/PE-I104(40\40)-8EB3F3.U3T-SAE-12VDC-FPM**
CODE: 660105003V
DESCRIPTION: As previous with port valve arrangement
One-side proportional electrohydraulic control
TYPE: **DPX050/QZ-I104(40\40)-8EZ3LQF3-SAE-12VDC-FPM**
CODE: 660115005V
DESCRIPTION: With lever and spool stroke limiter, without port valve arrangement
TYPE: **DPX050/PZ-I104(40\40)-8EZ3LQF3.U3T-SAE-12VDC-FPM**
CODE: 660115006V
DESCRIPTION: As previous with port valve arrangement

3 Working section with outlet *

Mechanical control
TYPE: **DPX050/RQ-104(40\40)-8L-SAE-FPM**
CODE: 660305001S
DESCRIPTION: Lever control, with bleed valve and P1-T1-LS1 side ports (plugged), without port valve arrangement
TYPE: **DPX050/RP-104(40\40)-8L.U3T-SAE-FPM**
CODE: 660305002S
DESCRIPTION: As previous with port valve arrangement
Hydraulic control
TYPE: **DPX050/RQ-I104(40\40)-8IM-SAE**
CODE: 660305011S
DESCRIPTION: With bleed valve and P1-T1-LS1 side ports (plugged), without port valve arrangement
TYPE: **DPX050/RP-I104(40\40)-8IM.U3T-SAE**
CODE: 660305012S
DESCRIPTION: As previous one with port valve arrangement
Two-side proportional electrohydraulic control
TYPE: **DPX050/RQE-I104(40\40)-8EB3F3-SAE-12VDC**
CODE: 660305005S
DESCRIPTION: With spool stroke limiter, bleed valve, pressure reducing valve and P1-T1-LS1 side ports (plugged), V pilot and L drain ports plugged, without port valve arrangement
TYPE: **DPX050/RPER-I104(40\40)-8EB3F3.U3T-SAE-12VDC**
CODE: 660305006S
DESCRIPTION: As previous one with port valve arrangement
One-side proportional electrohydraulic control
TYPE: **DPX050/RQZ-I104(40\40)-8EZ3LQF3-SAE-12VDC**
CODE: 660305013S
DESCRIPTION: With lever and spool stroke limiter, bleed valve, pressure reducing valve and P1-T1-LS1 side ports (plugged), V pilot and L drain ports plugged, without port valve arrangement
TYPE: **DPX050/RPZ-I104(40\40)-8EZ3LQF3.U3T-SAE-12VDC**
CODE: 660305014S
DESCRIPTION: As previous one with port valve arrangement

4 Valve threading

Only specify if it is different from BSP standard (see page 6).

5 Voltage

Specify the voltage of electric devices.

6 Assembling kit

CODE	DESCRIPTION
5TIR108125	Tie rod kit for 1 working section directional valve
5TIR108157	Tie rod kit for 2 working section directional valve
5TIR108192	Tie rod kit for 3 working section directional valve
5TIR108222	Tie rod kit for 4 working section directional valve
5TIR108253	Tie rod kit for 5 working section directional valve
5TIR108285	Tie rod kit for 6 working section directional valve
5TIR108320	Tie rod kit for 7 working section directional valve
5TIR108349	Tie rod kit for 8 working section directional valve
5TIR108381	Tie rod kit for 9 working section directional valve
5TIR108413	Tie rod kit for 10 working section directional valve
5TIR108446	Tie rod kit for 11 working section directional valve
5TIR108477	Tie rod kit for 12 working section directional valve

NOTE (*): *Codes are referred to **UN-UNF** thread.*

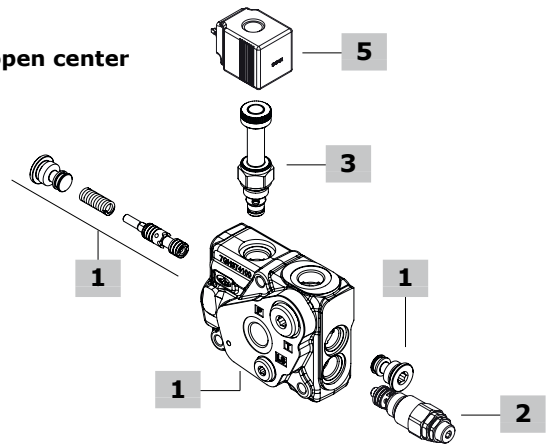
Inlet section part ordering codes

Valve setting (bar)

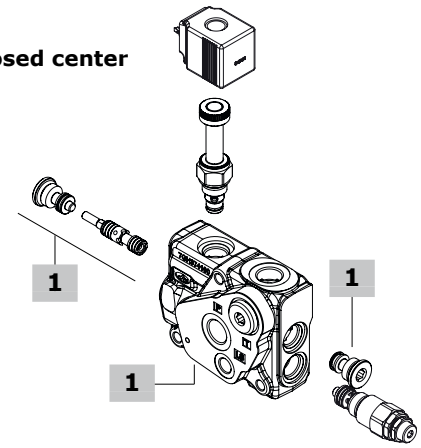
DPX050 / A M2 (TGW3 - 175 \ ELN) - .... - 12VDC

1 **2** **3** **4** **5**

AM: open center



AN: closed center



1 Inlet section kit* page 13

Open Center circuit

TYPE: **DPX050/M2-SAE/EL** CODE: 5FIA150740S
DESCRIPTION: With P-T-T2-LS ports (T2-LS plugged) arranged for unloader valve

TYPE: **DPX050/M2(SU)-SAE/EL** CODE: 5FIA150730S
DESCRIPTION: As previous with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX050/M2(SO)-SAE/EL** CODE:5FIA150731S
DESCRIPTION: As previous with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

TYPE: **DPX050/N2-SAE/EL** CODE: 5FIA150741S
DESCRIPTION: With P-T-T2-LS ports, arranged for unloader valve (T2 plugged)

TYPE: **DPX050/N2(SU)-SAE/EL** CODE: 5FIA150732S
DESCRIPTION: As previous with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX050/N2(SO)-SAE/EL** CODE: 5FIA150733S
DESCRIPTION: As previous with non return flow limiter from inlet section to working section and by-pass valve

2 Main pressure relief valve page 15

Valves standard setting is referred to 5 l/min *(1.3 US gpm)* flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	0MC09002000	Range 10-120 bar *(145-1750 psi)* std setting 80 bar *(1160 psi)*
(TGW3-175)	0MC09002001	Range 40-220 bar *(580-3200 psi)* std setting 175 bar *(2550 psi)*
(TGW4-250)	0MC09002002	Range 200-350 bar *(2900-5100 psi)* std setting 250 bar *(3600 psi)*
SV	XTAP524340D	Relief valve blanking plug

3 Solenoid operated unloading valve page 15

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Section threading

Only specify if it is different from BSP standard (see page 6).

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	Coil type **BER,** ISO4400 conn., 12VDC

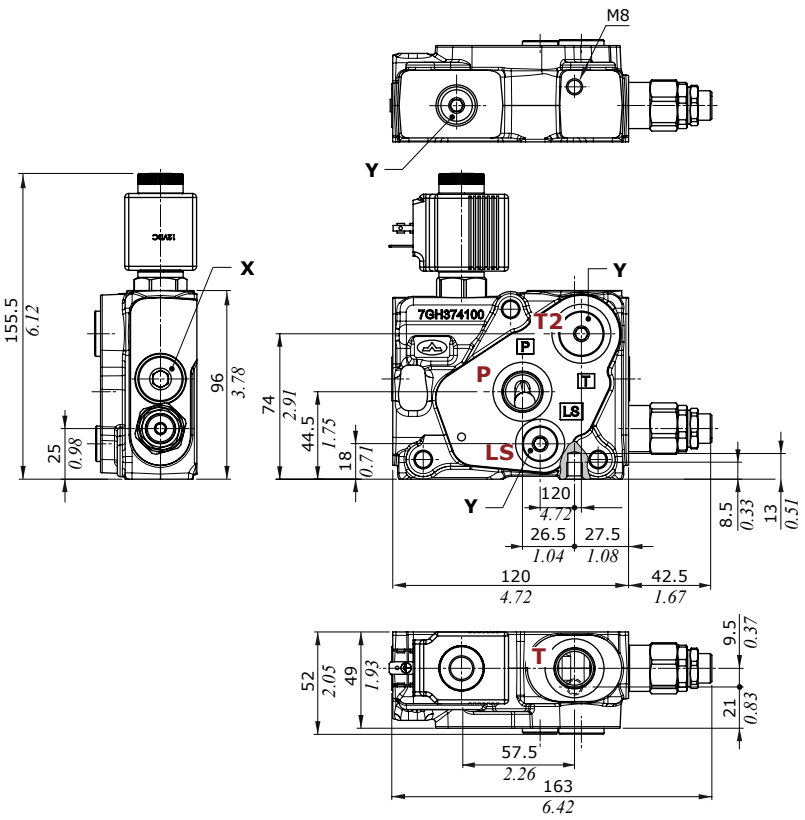
For complete available coil list see page 124.

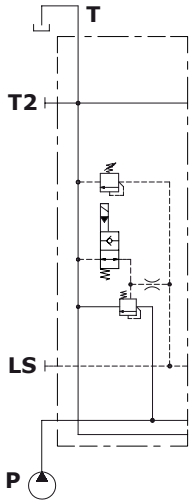
NOTE (*): *Codes are referred to **UN-UNF** thread.*

Dimensions and hydraulic circuit

Example of M type Open Center section

M2 type

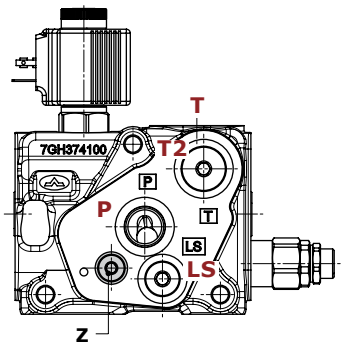




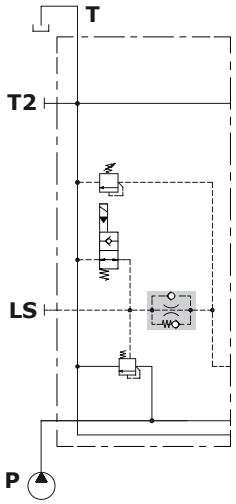
Wrenches and tightening torques

X = allen wrench 8 - 24 Nm *(17.7 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages

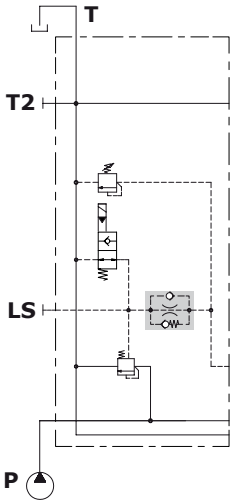
M2(SO) or M2(SU) type



M2(SU) type



M2(SO) type

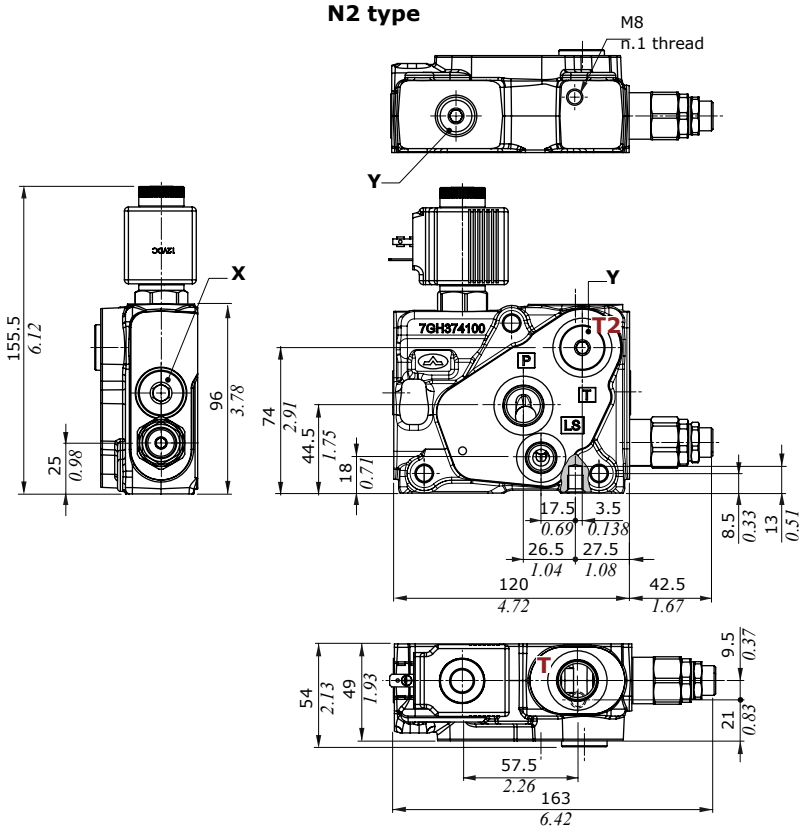


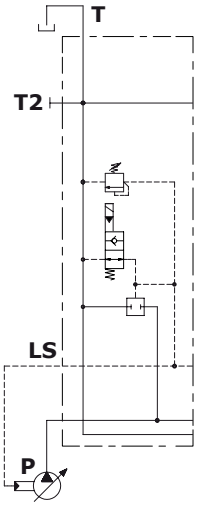
Inlet section

Dimensions and hydraulic circuit

Example of N type Closed Center section

N2 type

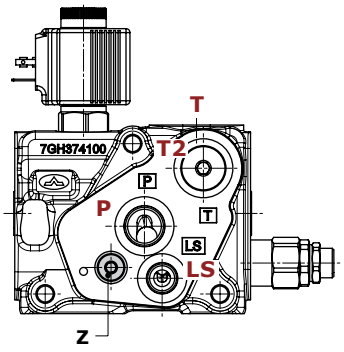




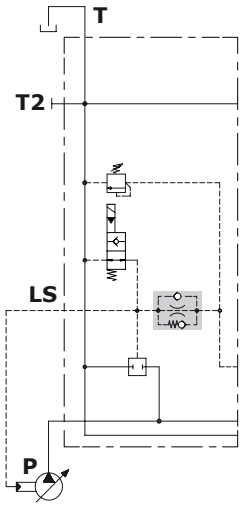
Wrenches and tightening torques

X = allen wrench 8 - 24 Nm *(17.7 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages

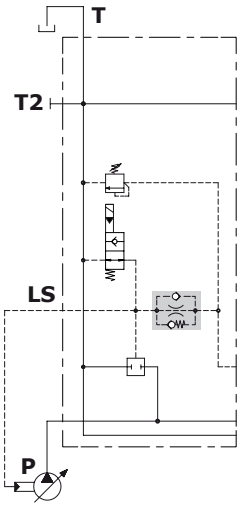
N2(SO) or N2(SU) type



N2(SU) type

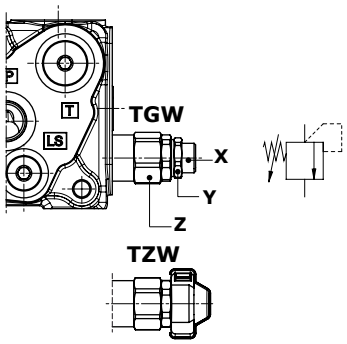


N2(SO) type

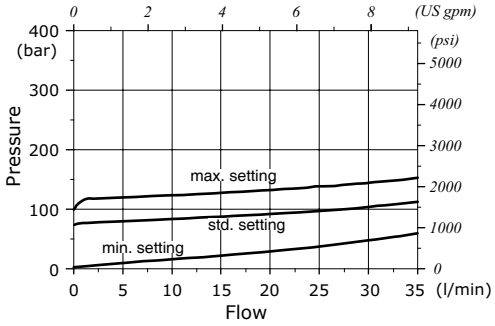


Main pressure relief valve

Setting types



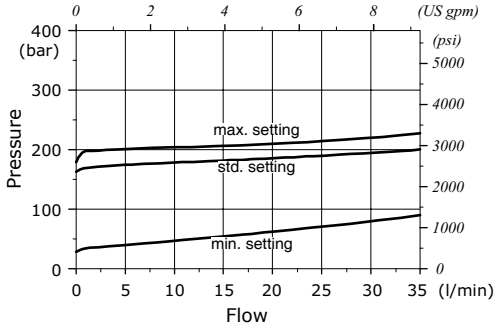
Setting range: TGW2 type



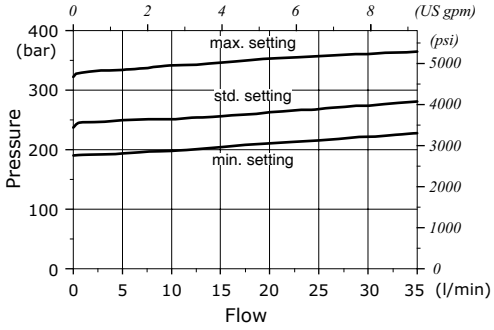
Legenda
TGW: free setting
TZW: valve set and locked (cap code 4COP126301, n.2 pcs) RAL3003 pigmented

Wrenches and tightening torques
X = allen wrench 5
Y = wrench 19 - 20 Nm *(14.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*

Setting range: TGW3 type

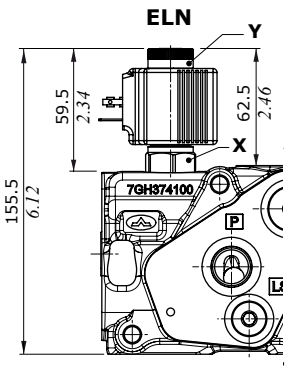


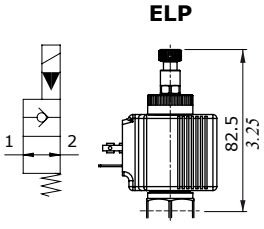
Setting range: TGW4 type

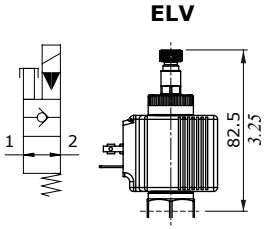


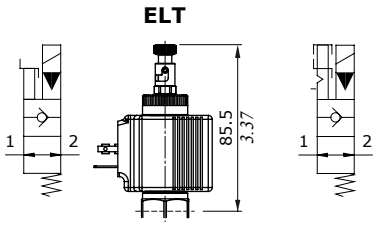
Solenoid operated unloading valve

Manual emergency types









Legenda
ELN: without emergency
ELP: push button emergency override
ELV: screw emergency override
ELT: "push&twist" emergency override

Wrenches and tightening torques
X = wrench 24 - 30 Nm *(22 lbf)*
Y = manual tightening

Features
Max. flow . . . . . : 40 l/min *(10.6 US gpm)*
Max. pressure. . . . . : 380 bar *(5500 psi)*
Internal leakage . . . . . : 0.25 cm³/min @ 210 bar *(0.015 in³/min @ 3050 psi)*

For coil features and options see **BER** type coil at page 124.

Working and outlet section part ordering codes (mechanical and hydraulic)

flow on A/B ports (l/min) — Valve setting (bar): A port, B port

DPX050 / P - 104(40\40) - 8 L . U1(100) U2(120) - ....

1 3 4 5 7 8

DPX050 / RP - 104(40\40) - 8 L . U3T- ....

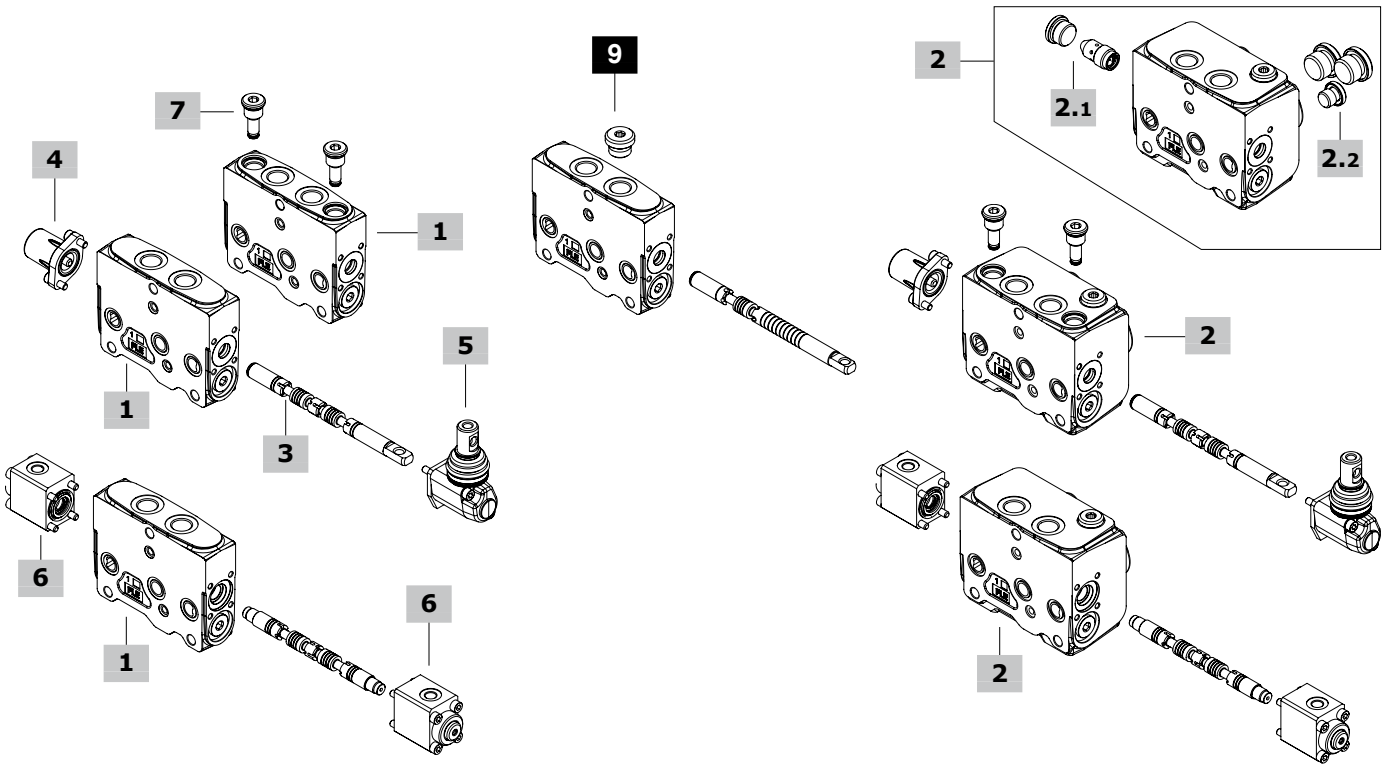
2

DPX050 / Q - I104(40\40) - 8IM - ....

1 6

DPX050 / RQ - I104(40\40) - 8IM (VBT) - F1- ....

2 2.1 2.2



1 Working section kit* page 20

For mechanical control

TYPE: **DPX050/Q-SAE-FPM** CODE: 5EL10A7010V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX050/P-SAE-FPM** CODE: 5EL10A7000V
DESCRIPTION: With port valve arrangement

For hydraulic control

TYPE: **DPX050/Q-IM-SAE-FPM** CODE: 5EL10A7010AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX050/P-IM-SAE-FPM** CODE: 5EL10A7000AV
DESCRIPTION: With port valve arrangement

2 Working section kit with outlet* page 21

For mechanical control

TYPE: **DPX050/RQ-SAE** CODE: 5FIA20A710S
DESCRIPTION: With bleed valve, with P1-T1-LS1 port plugged, without port valve arrangement
TYPE: **DPX050/RP-SAE** CODE: 5FIA20A700S
DESCRIPTION: As previous one with port valve arrangement

For hydraulic control

TYPE: **DPX050/RQ-IM-SAE** CODE: 5FIA20A710AS
DESCRIPTION: With bleed valve, with P1-T1-LS1 port plugged, without port valve arrangement
TYPE: **DPX050/RP-IM-SAE** CODE: 5FIA20A700AS
DESCRIPTION: As previous one with port valve arrangement

Working and outlet section part ordering codes (mechanical and hydraulic)

2.1 Bleed valve page 22

TYPE	CODE	DESCRIPTION
(-)	X138850000	Bleed valve
(VBT)	4TAP416810	Valve blanking plug

Both options need cavity plug:

	3XTAP822151	SAE8 plug, nr.1, FPM o-ring seals

2.2 Parts*

The codes are referred to parts with NBR o-ring seals

TYPE	CODE	DESCRIPTION
P1-T1-LS1 ports plugged		
-	3XTAP822150	SAE8 plug, nr.2
	3XTAP817130	SAE6 plug, nr.1
P1-T1 ports plugegd, LS1 open		
F1	3XTAP822150	SAE8 plug, nr.2

3 Spool page 23

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
For mechanical control		
Double acting with A and B closed in neutral position, floating circuit with 13RZ type positioner (4 position)		
105(50)	3CUA110005	50 l/min *(13 US gpm)* flow
104(40)	3CUA110004	40 l/min *(10.5 US gpm)* flow
103(30)	3CUA110003	30 l/min *(7.9 US gpm)* flow
102(20)	3CUA110002	20 l/min *(5.3 US gpm)* flow
101(10)	3CUA110001	10 l/min *(2.6 US gpm)* flow
106(5)	3CUA110006	5 l/min *(1.3 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
2H05(50)	3CUA124005	50 l/min *(13 US gpm)* flow
2H04(40)	3CUA124004	40 l/min *(10.5 US gpm)* flow
2H03(30)	3CUA124003	30 l/min *(7.9 US gpm)* flow
2H02(20)	3CUA124002	20 l/min *(5.3 US gpm)* flow
2H01(10)	3CUA124001	10 l/min *(2.6 US gpm)* flow
2H06(5)	3CUA124006	5 l/min *(1.3 US gpm)* flow
Single acting on A, B plugged: SAE6 plug is required		
305(50)	3CUA131005	50 l/min *(13 US gpm)* flow
302(20)	3CUA131002	20 l/min *(5.3 US gpm)* flow
For hydraulic control		
Double acting with A and B closed in neutral position, floating circuit with 4 positions control type 13IMP		
I105(50)	3CUA310005	50 l/min *(13 US gpm)* flow
I104(40)	3CUA310004	40 l/min *(10.5 US gpm)* flow
I103(30)	3CUA310003	30 l/min *(7.9 US gpm)* flow
I102(20)	3CUA310002	20 l/min *(5.3 US gpm)* flow
I101(10)	3CUA310001	10 l/min *(2.6 US gpm)* flow
I106(5)	3CUA310006	5 l/min *(1.3 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
I2H05(50)	3CUA324005	50 l/min *(13 US gpm)* flow
I2H04(40)	3CUA324004	40 l/min *(10.5 US gpm)* flow
I2H08(30)	3CUA324008	30 l/min *(7.9 US gpm)* flow
I2H07(20)	3CUA324007	20 l/min *(5.3 US gpm)* flow
I2H01(10)	3CUA324001	10 l/min *(2.6 US gpm)* flow
I2H06(5)	3CUA324006	5 l/min *(1.3 US gpm)* flow
Single acting on A or B, other port plugged: SAE6 plug is required		
I305-I405(50)	3CUA331005	50 l/min *(13 US gpm)* flow
I302-I402(20)	3CUA331002	20 l/min *(5.3 US gpm)* flow

4 "A" side spool positioners page 25

TYPE	CODE	DESCRIPTION
7FT	5V0710A001	With friction and neutral position notch
8	5V08102000	3 pos. with spring return to neutral position
8F2	5V0810A001	Spool stroke limiter on B port
8D	5V08102200	External pin with M6 female thread
8D2	5V08102220	External pin with M8 male thread
9BZ	5V09202010	Detent in position 1
10BZ	5V10202010	Detent in position 2
11BZ	5V11202010	Detent in positions 1 and 2
12	5V12102000	2 positions, detent in pos. 1 and 2
For floating circuit (standard spool)		
13RZ	5V13306020	4 pos., detent in 4th position with spool in, spring return to neutral position

5 "B" side spool control kit page 27

TYPE	CODE	DESCRIPTION
L	5LEV10A000	Standard lever box
LF1	5LEV10A001	As L, with spool stroke limiter on A port
SLP	5COP150000	Without lever with dust-proof plate
TQ	5TEL10A100	Flexible cable connection

6 Proportional hydraulic control* page 28

TYPE	CODE	DESCRIPTION
8IM-SAE	5IDR20A700V	Range 8-27 bar *(116-392 psi)*
8IMX-SAE	5IDR20A701V	Range 3.5-20 bar *(51-290 psi)*
8IMF3-SAE	5IDR20A702V	Range 8-27 bar *(116-392 psi)*, with spool stroke limiter on A and B ports
8IMXF3-SAE	5IDR20A703V	Range 3.5-20 bar *(51-290 psi)*, with spool stroke limiter on A and B ports
For floating circuit (standard spool)		
13IMP-SAE	5IDR20A710V	Range 4-16.5-28 bar *(58-239-406 psi)*

7 Port valves page 36

TYPE	CODE	DESCRIPTION
UT	XTAP518370V	Valve blanking plug
C	5KIT411000	Anticavitation valve

Fixed setting antishock and anticavitation valves:
setting is referred to 10 l/min *(2.6 US gpm)*

TYPE: **U 100** (100 = setting (bar)) CODE: 5KIT308 100 (100 = setting (bar))

SETTING:

40 bar *(580 psi)*	50 bar *(725 psi)*	63 bar *(870 psi)*
80 bar *(1150 psi)*	100 bar *(1450 psi)*	120 bar *(1750 psi)*
130 bar *(1900 psi)*	140 bar *(2050 psi)*	150 bar *(2150 psi)*
165 bar *(2400 psi)*	175 bar *(2550 psi)*	185 bar *(2700 psi)*
200 bar *(2900 psi)*	210 bar *(3050 psi)*	220 bar *(3200 psi)*
235 bar *(3400 psi)*	250 bar *(3600 psi)*	270 bar *(3900 psi)*
300 bar *(4350 psi)*	340 bar *(4950 psi)*	

8 Section threading

Only specify if it is different from BSP standard (see page 6).

10 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP817130	SAE6 plug

NOTE (*): *Codes are referred to **UN-UNF** thread.*
NOTE (-): *"Type" omitted in section description*

Working and outlet section part ordering codes (electrohydraulic)

flow on A/B ports (l/min) — Valve setting (bar): A port, B port

DPX050 / PZ - I104(40\40) - 8EZ3 LQF3 . U1(100) U2(120) - .... - 12VDC

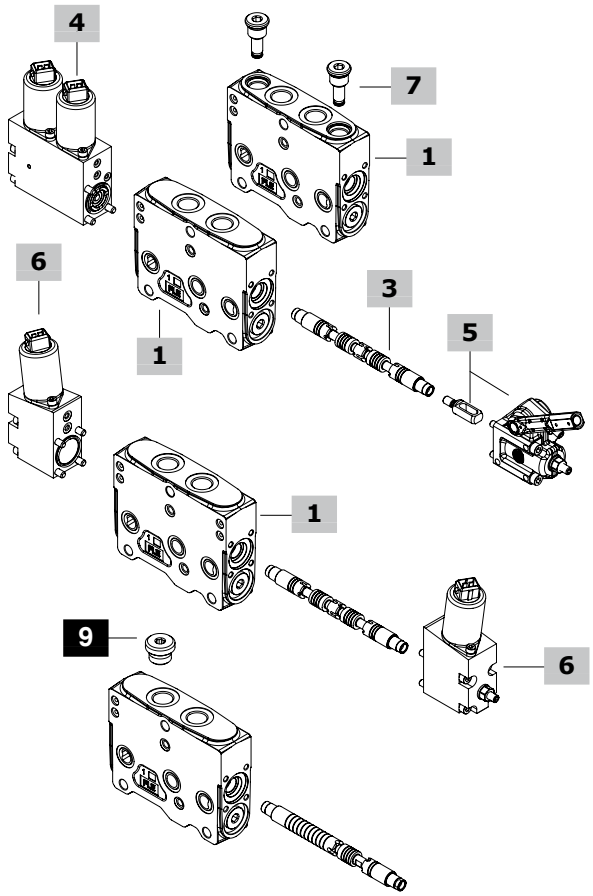
1 — 3 — 4 — 5 — 7 — 8 — 4

DPX050 / RQZ - I104(40\40) - 8EZ3LQF3 - (VBT \ RT) - F1 - NOTAP(VL) - .... - 12VDC

2 — 2.1 — 2.2 — 2.3 — 2.4

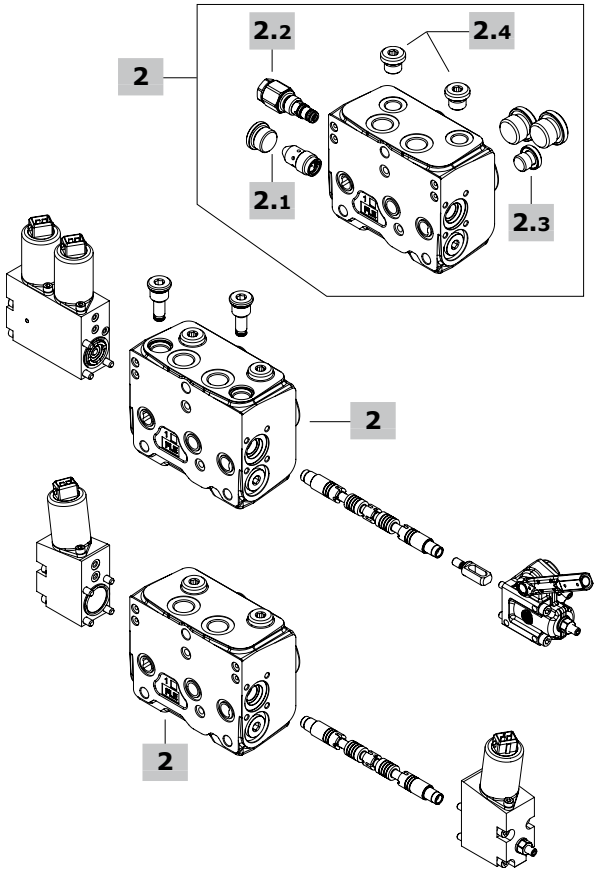
DPX050 / QE - I104(40\40) - 8EB3F3 - .... - 12VDC

1 — 6 — 6



DPX050 / RQE - I104(40\40)-8EB3F3-....-12VDC

2



1 Working section kit* page 20

For two-side electrohydraulic control

TYPE: **DPX050/QE-SAE-FPM** CODE: 5EL10A7012V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX050/PE-SAE-FPM** CODE: 5EL10A7002V
DESCRIPTION: With port valve arrangement

For one-side electrohydraulic control

TYPE: **DPX050/QZ-SAE-FPM** CODE: 5EL10A7210V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX050/PZ-SAE-FPM** CODE: 5EL10A7200V
DESCRIPTION: With port valve arrangement

NOTE (*): *Codes are referred to **UN-UNF** thread.*
NOTE (-): *"Type" omitted in section description*

2 Working section kit with outlet* page 21

For two-side electrohydraulic control

TYPE: **DPX050/RQE-SAE** CODE: 5FIA20A711S
DESCRIPTION: With bleed valve, with P1-T1-LS1 port plugged, without port valve arrangement
TYPE: **DPX050/RPE-SAE** CODE: 5FIA20A701S
DESCRIPTION: As previous with port valves arrangement

For one-side electrohydraulic control

TYPE: **DPX050/RQZ-SAE** CODE: 5FIA20A721S
DESCRIPTION: With bleed valve, with P1-T1-LS1 port plugged, without port valve arrangement
TYPE: **DPX050/RPZ-SAE** CODE: 5FIA20A720S
DESCRIPTION: As previous with port valve arrangement

Working and outlet section parts ordering codes (electrohydraulic)

2.1 Bleed valve

TYPE	CODE	DESCRIPTION
(-)	X138850000	Bleed valve
(VBT)	4TAP416810	Valve blanking plug
Both options need cavity plug:		
	3XTAP822151	SAE8 plug, nr.1, FPM o-ring seals

2.2 Pressure reducing valve

TYPE	CODE	DESCRIPTION
(-)	X219740035V	Pressure reducing valve, 30-45 bar *(435-650 psi)*
(RT)	XTAP418350V	Valve blanking plug

2.3 Parts*

TYPE	CODE	DESCRIPTION
P1-T1-LS1 ports plugged		
-	3XTAP822150	SAE8 plug, nr.2
	3XTAP817130	SAE6 plug, nr.1
P1-T1 ports plugegd, LS1 open		
F1	3XTAP822150	SAE8 plug, nr.2

2.4 Pilot and drain*

TYPE	CODE	DESCRIPTION
(-)	3XTAP817130	SAE6 plug, nr.1 for internal drain
	3XTAP814120	SAE4 plug, nr.1 for internal pilot
NOTAP(VL)	4TAP310007	M10x1 DIN906 plug, for external drain

3 Spool page 23

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position, floating circuit with 4 position controls (13..type)		
I105(50)	3CUA310005	50 l/min *(13 US gpm)* flow
I104(40)	3CUA310004	40 l/min *(10.5 US gpm)* flow
I103(30)	3CUA310003	30 l/min *(7.9 US gpm)* flow
I102(20)	3CUA310002	20 l/min *(5.3 US gpm)* flow
I101(10)	3CUA310001	10 l/min *(2.6 US gpm)* flow
I106(5)	3CUA310006	5 l/min *(1.3 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
I2H05(50)	3CUA324005	50 l/min *(13 US gpm)* flow
I2H04(40)	3CUA324004	40 l/min *(10.5 US gpm)* flow
I2H08(30)	3CUA324008	30 l/min *(7.9 US gpm)* flow
I2H07(20)	3CUA324007	20 l/min *(5.3 US gpm)* flow
I2H01(10)	3CUA324001	10 l/min *(2.6 US gpm)* flow
I2H06(5)	3CUA324006	5 l/min *(1.3 US gpm)* flow
Single acting on A or B, other port plugged: SAE6 plug is required		
I305-I405(50)	3CUA331005	50 l/min *(13 US gpm)* flow
I302-I402(20)	3CUA331002	20 l/min *(5.3 US gpm)* flow

4 One-side electrohydr. control page 34

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5V0810A780V	AMP connector
8EZ3-24VDC	5V0810A785V	AMP conector
8EZ3F2-12VDC	5V0810A781V	AMP conn., spool stroke limiter
8EZ3F2-24VDC	5V0810A782V	As previous one
8EZ34-12VDC	5V0810A786V	Deutsch connector
8EZ34-24VDC	5V0810A787V	Deutsch connector
8EZ34F2-12VDC	5V0810A783V	Deutsch conn.,spool stroke limiter
8EZ34F2-24VDC	5V0810A784V	As previous one
For floating circuit (standard spool)		
13EZ3P-12VDC	5V1310A780V	With Step, with AMP connector
13EZ3P-24VDC	5V1310A781V	As previous one
13EZ34P-12VDC	5V1310A782V	With Step, with Deutsch conn.
13EZ34P-24VDC	5V1310A783V	As previous one
With spool position sensor		
8EZ3SPSD-12VDC	5V0810A790V	AMP connector and digital sensor
8EZ3SPSD-24VDC	5V0810A791V	As previous one

5 "B" side options page 35

TYPE	CODE	DESCRIPTION
For one-side electrohydraulic control		
LQ	5LEV10A005V	Lever control
LQ180	5LEV10A006V	As previous one, turned of 180°
LQF3	5LEV10A004V	As LQ, spool stroke limiter on A, B ports
LQF3180	5LEV10A003V	As previous one, turned of 180°
SLC	5COP150010V	Endcap
SLCF1	5COP150011V	Endcap with spool stroke limiter

6 Two-side electrohydr. control page 33

TYPE	CODE	DESCRIPTION
8EB3-12VDC	5IDR90A200V	AMP connector
8EB3-24VDC	5IDR90A201V	AMP connector
8EB34-12VDC	5IDR90A202V	Deutsch connector
8EB34-24VDC	5IDR90A203V	Deutsch connector
8EB3F3-12VDC	5IDR90A204V	AMP conn., spool stroke limiter
8EB3F3-24VDC	5IDR90A205V	As previous one
8EB34F3-12VDC	5IDR90A206V	Deutsch conn., spool stroke limiter
8EB34F3-24VDC	5IDR90A207V	As previous one
For floating circuit (standard spool)		
13EB3P-12VDC	5IDR91A200V	With Step, AMP connector
13EB3P-24VDC	5IDR91A201V	As previous one
13EB34P-12VDC	5IDR91A202V	With Step, Deutsch connector
13EB34P-24VDC	5IDR91A203V	As previous one

7 Port valves page 36

TYPE	CODE	DESCRIPTION
U040	5KIT308040	Setting: 40 bar *(580 psi)*

For complete list see previous pages.

8 Section threading

Only specify if it is different from BSP standard (see page 4).

9 Plug for single acting spool*

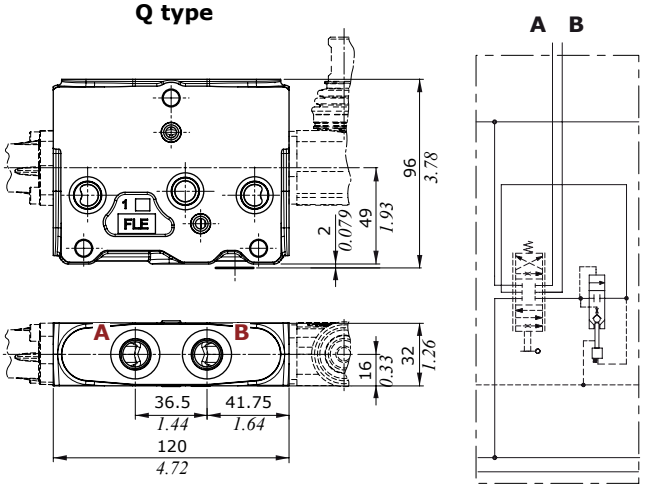
CODE	DESCRIPTION
3XTAP817130	SAE6 plug

Working and outlet section

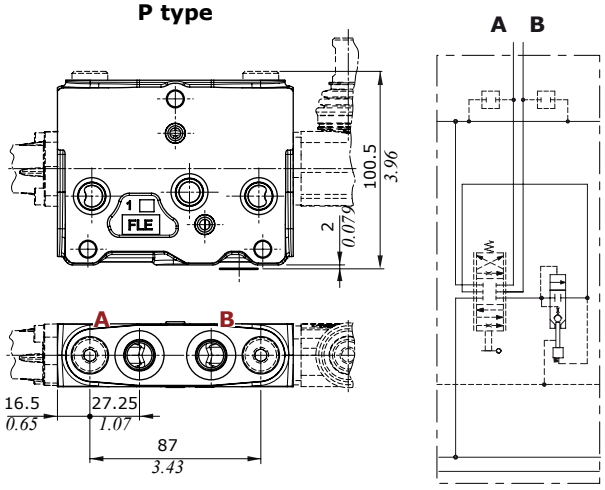
Dimensions and hydraulic circuit

Section for mechanical and hydraulic controls

Q type

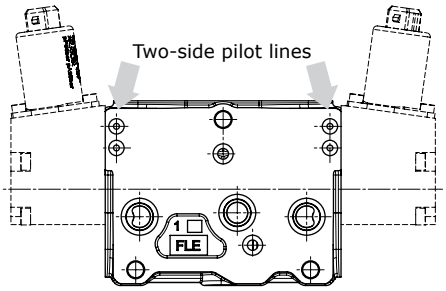


P type

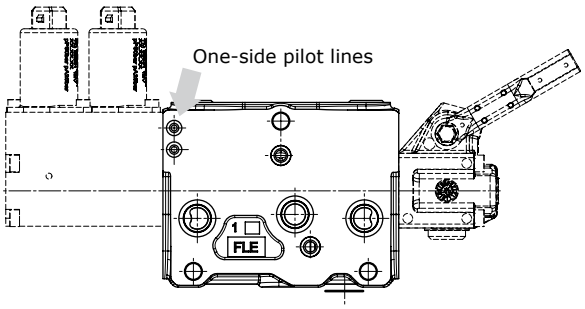


Section for electrohydraulic controls

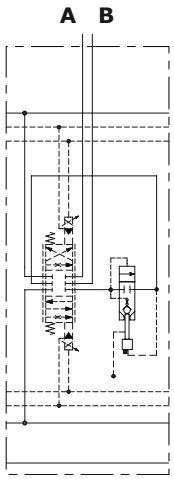
QE or PE type



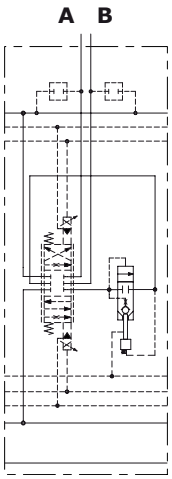
QZ or PZ type



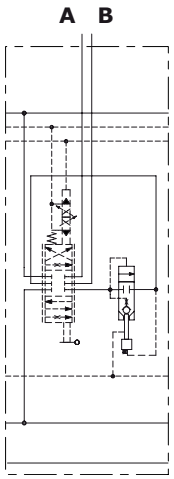
QE type



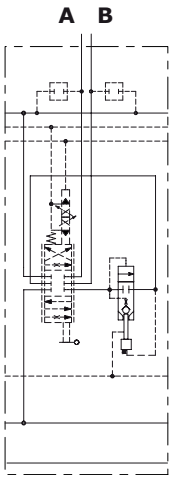
PE type



QZ type



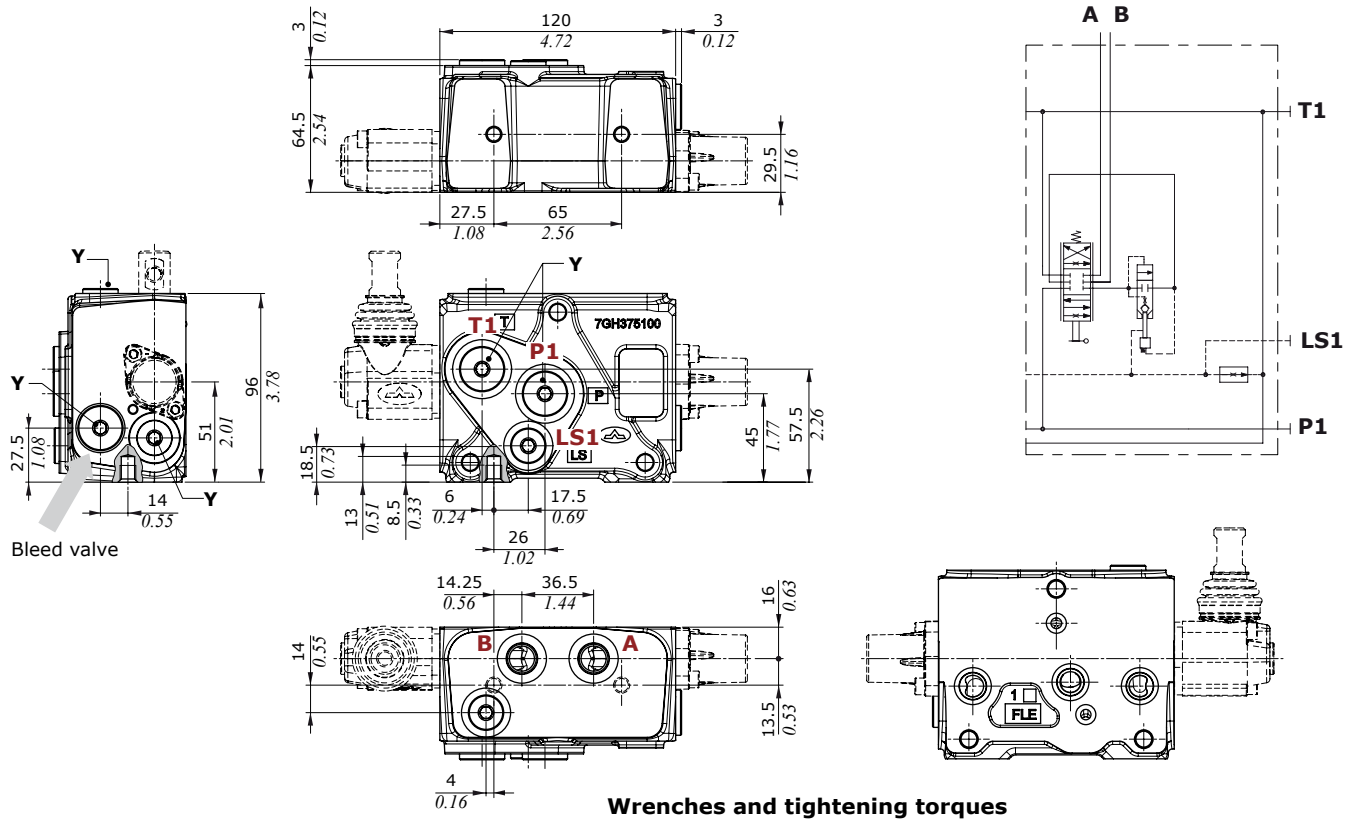
PZ type



Dimensions and hydraulic circuit

Section with outlet for mechanical and hydraulic controls

RQ type

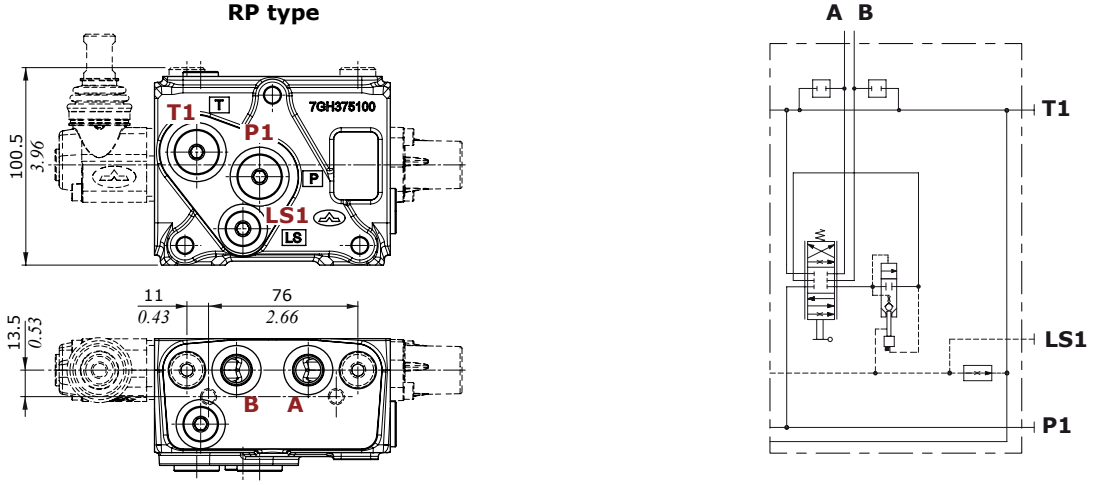


Wrenches and tightening torques

X = allen wrench 8 - 24 Nm *(17.7 lbf)*

Y = allen wrench 6 - 24 Nm *(17.7 lbf)*

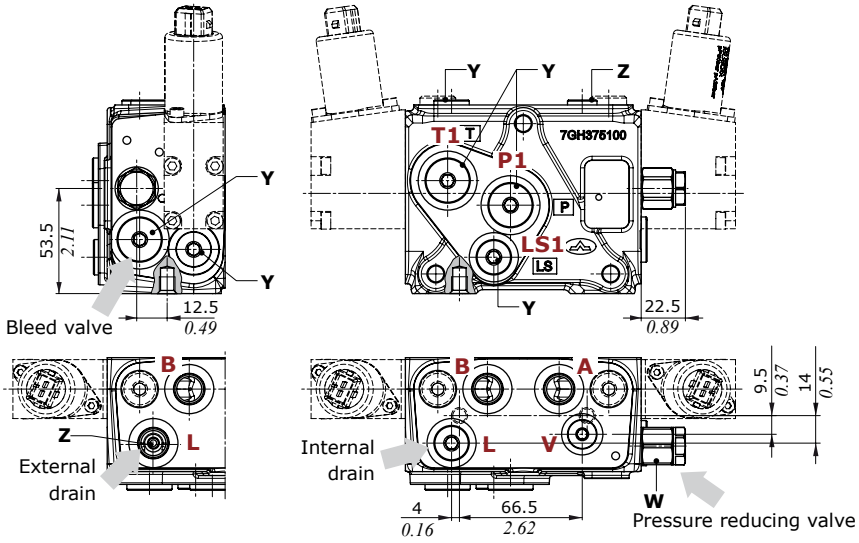
RP type



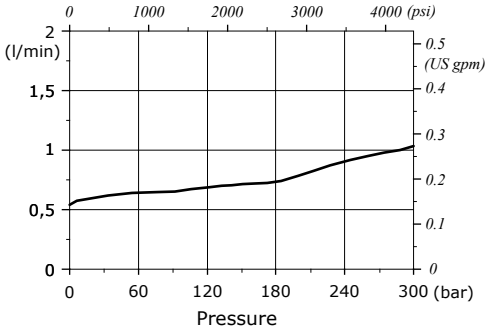
Working and outlet section

Dimensions and hydraulic circuit

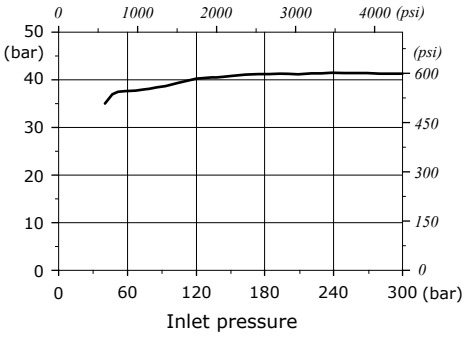
Section with outlet for electrohydraulic controls



Bleed valve diagram
Flow vs. Pressure



Pressure reducing valve diagram
Reduced pressure vs. Inlet pressure



Wrenches and tightening torques

X = allen wrench 8 - 24 Nm *(17.7 lbf)*
Y = allen wrench 6 - 24 Nm *(17.7 lbf)*
Z = allen wrench 5 - 9.8 Nm *(7.2 lbf)*
W = wrench 19 - 24 Nm *(17.7 lbf)*

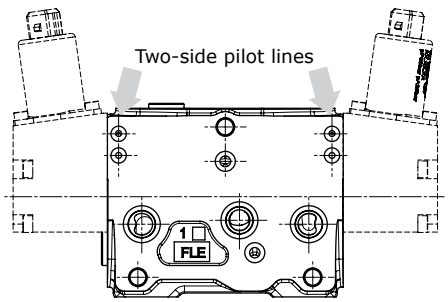
Bleed valve features

Max. inlet pressure . . : 300 bar *(4350 psi)*
Max. back pressure . . : 25 bar *(363 psi)*

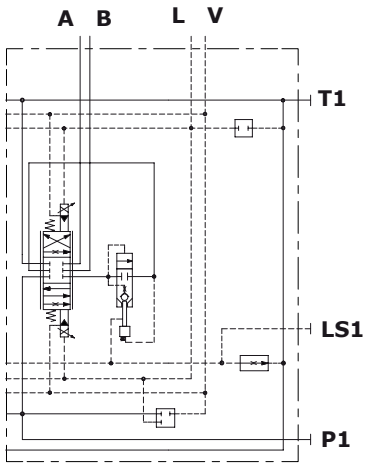
Pressure reducing valve features

Max. inlet pressure . . : 380 bar *(5500 psi)*
Reduced pressure . . . : 30-45 bar *(435-650 psi)*
Max. back pressure . . : 25 bar *(363 psi)*

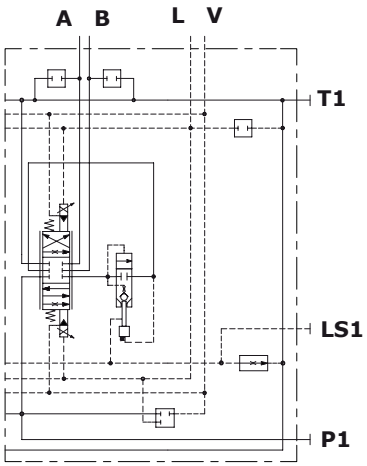
RQER or RPER type



RQE type
(Without pressure reducing valve)

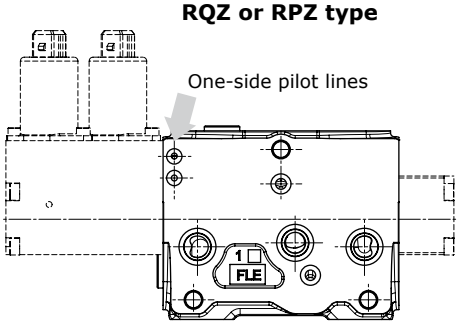


RPE type
(Without pressure reducing valve)

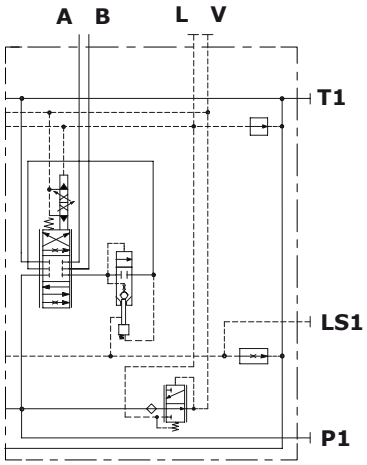


Dimensions and hydraulic circuit

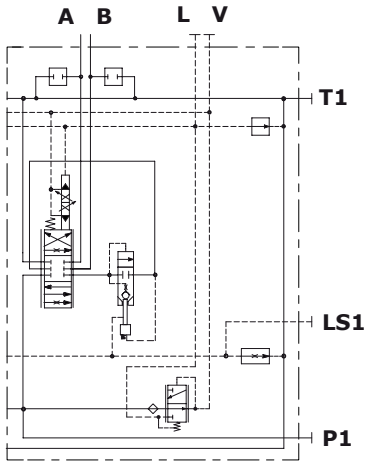
RQZ or RPZ type



RQZ type
(With pressure reducing valve)



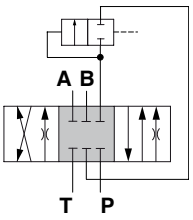
RPZ type
(With pressure reducing valve)



Spool

Type 1 (1../I1..) spool
A, B closed in neutral position
with 3 positions control

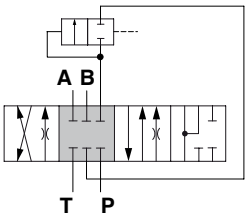
1 **0** 2



Spool stroke
position 1: + 5.5 mm *(- 0.22 in)*
position 2: - 5.5 mm *(+ 0.22 in)*

with 4 positions control

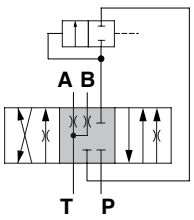
1 **0** 2 3



Spool stroke
position 1: + 5.5 mm *(- 0.22 in)*
position 2: - 5.5 mm *(+ 0.22 in)*
position 3: - 10 mm *(- 0.39 in)*

Type 2H(2H../I2H..) spool
A, B partially to tank in neutral pos.

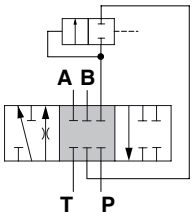
1 **0** 2



Spool stroke
position 1: + 5.5 mm *(- 0.22 in)*
position 2: - 5.5 mm *(+ 0.22 in)*

Type 3 (3../I3..) spool
single acting on A

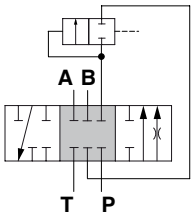
1 **0** 2



Spool stroke
position 1: + 5.5 mm *(- 0.22 in)*
position 2: - 5.5 mm *(+ 0.22 in)*

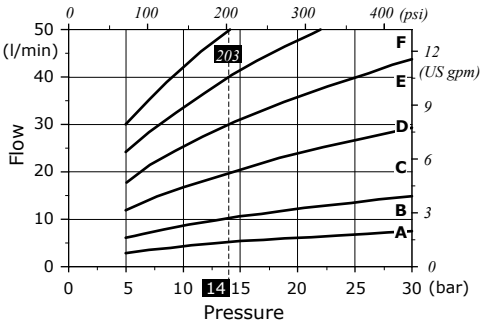
Type 4 (4../I4..) spool
single acting on B

1 **0** 2



Spool stroke
position 1: + 5.5 mm *(- 0.22 in)*
position 2: - 5.5 mm *(+ 0.22 in)*

Spool flow vs. Stand-by pressure (margin pressure)



Curves with spool nominal flow
@ 14 bar *(200 psi)* stand-by (margin pressure)
A = 5 l/min *(1.3 US gpm)*
B = 10 l/min *(2.6 US gpm)*
C = 20 l/min *(5.3 US gpm)*
D = 30 l/min *(7.9 US gpm)*
E = 40 l/min *(10.6 US gpm)*
F = 50 l/min *(12.2 US gpm)*

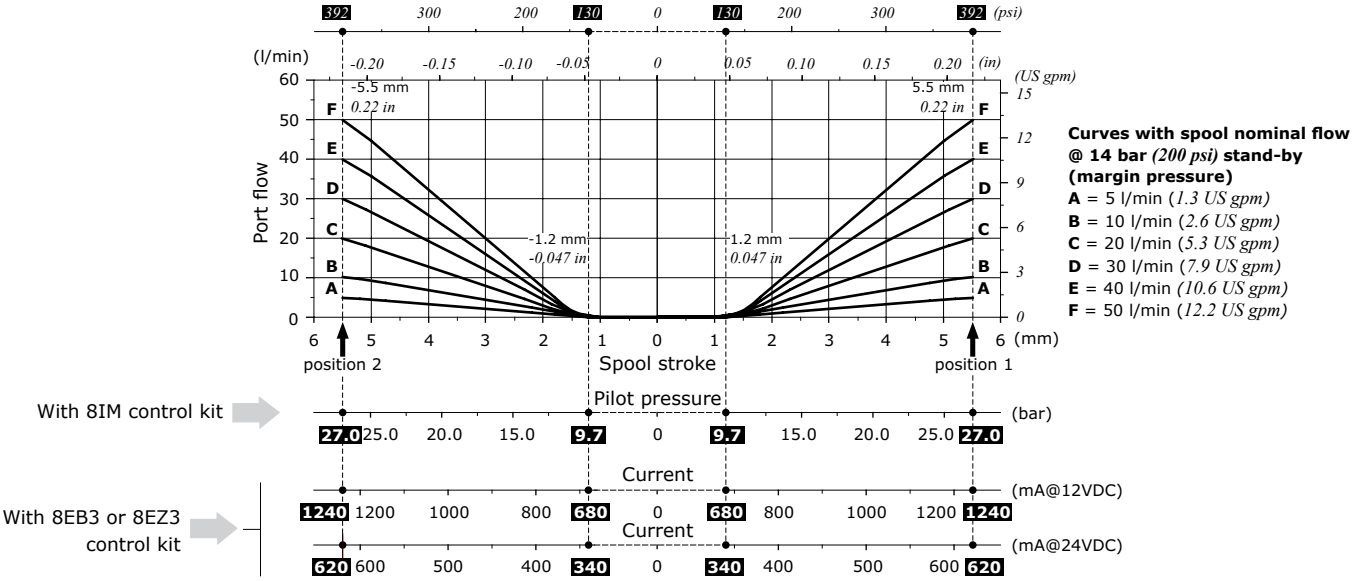
Working and outlet section

Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

3 positions spools metering curve

Qin = 50 l/min (*13.2 US gpm*) - Open center circuit

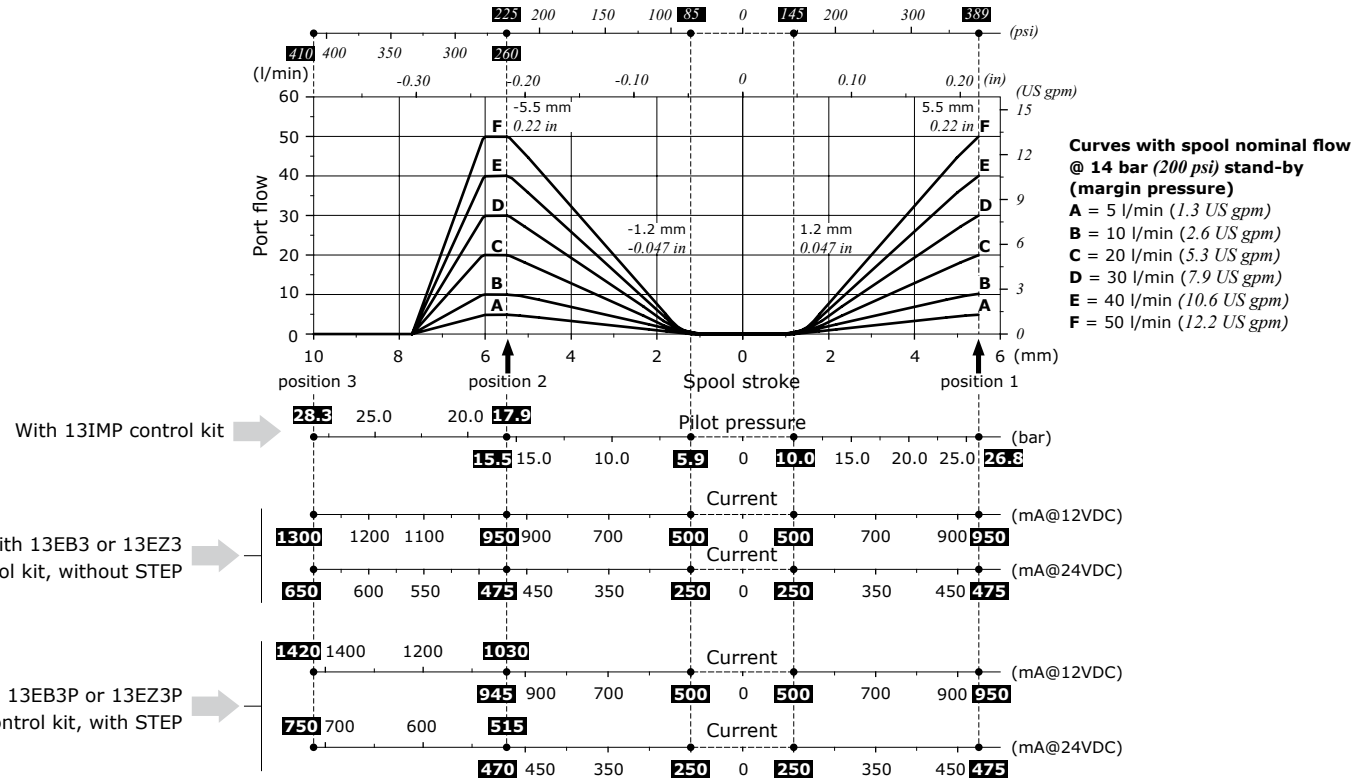


Curves with spool nominal flow @ 14 bar *(200 psi)* stand-by (margin pressure)

A = 5 l/min (*1.3 US gpm*)
B = 10 l/min (*2.6 US gpm*)
C = 20 l/min (*5.3 US gpm*)
D = 30 l/min (*7.9 US gpm*)
E = 40 l/min (*10.6 US gpm*)
F = 50 l/min (*12.2 US gpm*)

Floating spool metering curve

Qin = 50 l/min (*13.2 US gpm*) - Open center circuit



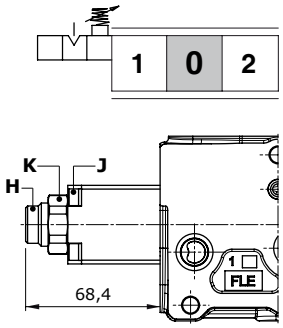
Curves with spool nominal flow @ 14 bar *(200 psi)* stand-by (margin pressure)

A = 5 l/min (*1.3 US gpm*)
B = 10 l/min (*2.6 US gpm*)
C = 20 l/min (*5.3 US gpm*)
D = 30 l/min (*7.9 US gpm*)
E = 40 l/min (*10.6 US gpm*)
F = 50 l/min (*12.2 US gpm*)

"A" side spool positioners

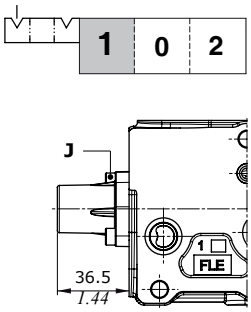
With friction and neutral position notch

7FT type



2 positions, with detent in position 1 and 2

12 type



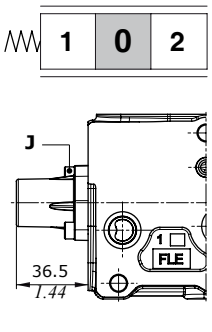
Release force 230 N ± 10 N
(51.7 lbf ± 2.2 lbf)

Wrenches and tightening torques

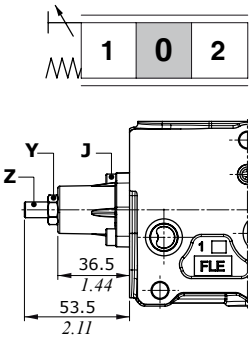
J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*
H = allen wrench 4
K = wrench 28 - manual tightening
X = wrench 9
Y = wrench 13 - 24 Nm *(17.7 lbf)*
Z = allen wrench 4

With spring return to neutral position

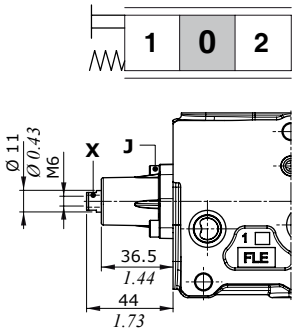
8 type



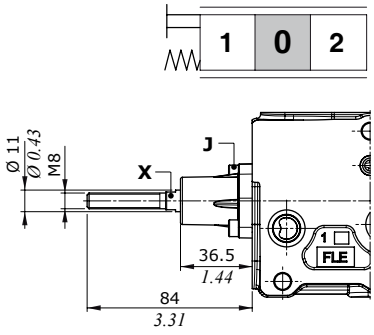
8F2 type
Spool stroke limiter on B port



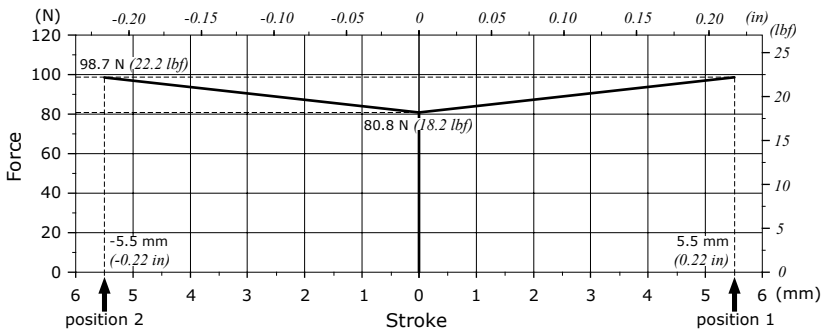
8D type
External pin with M6 female thread



8D2 type
External pin with M8 male thread



Force vs. Stroke diagram

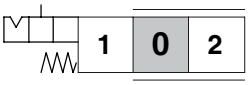


Working and outlet section

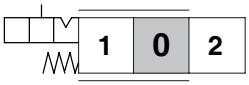
"A" side spool positioners

With detent and spring return to neutral position from either directions

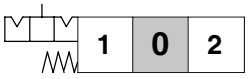
9BZ type
detent in position 1
(see A curve)

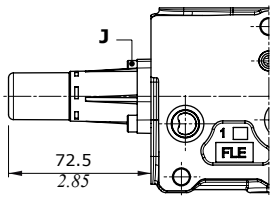


10BZ type
detent in position 2
(see B curve)

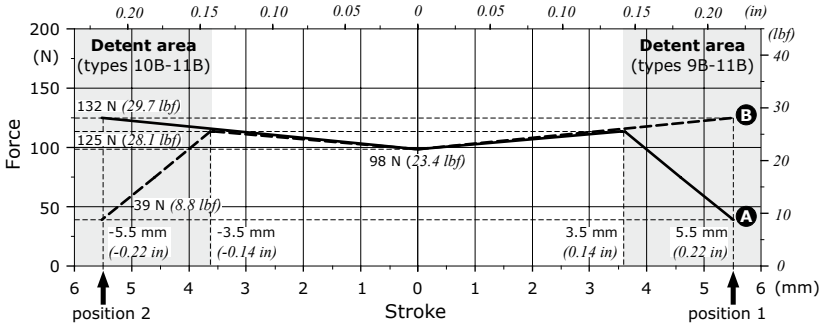


11BZ type
detent in positions 1
(A curve) and 2 (B curve)



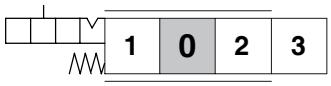


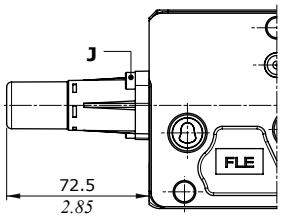
Force vs. Stroke diagram



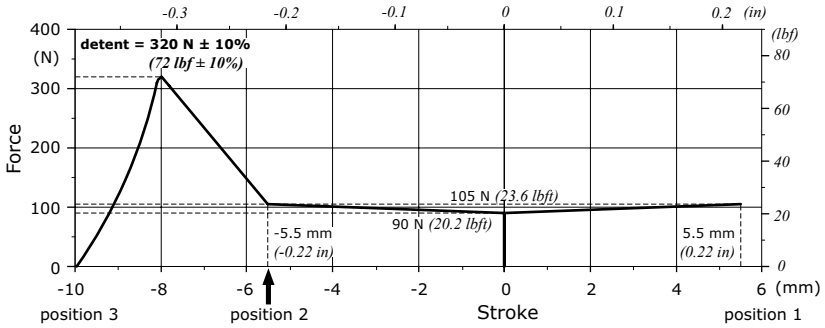
Release force 230 N ± 10% *(51.7 lbf ± 10%)*

For floating circuit, 13RZ type





Force vs. Stroke diagram



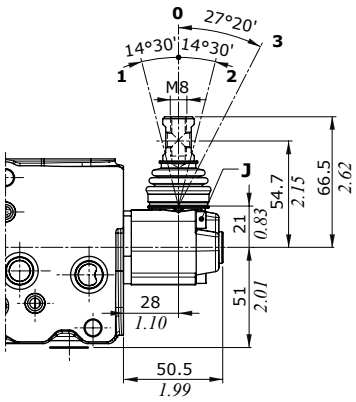
Release force from pos.3: 315 N ± 10% *(71 lbf ± 10%)*

Wrenches and tightening torques
J = allen wrench 4 - 6,6 Nm *(4.9 lbf)*

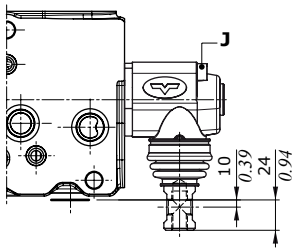
"B" side spool control kit

Lever boxes

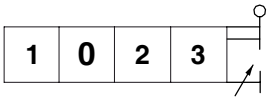
L type

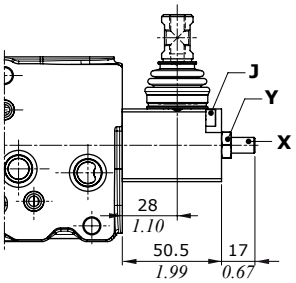


L180 type



LF1 type
Spool stroke limiter on A port

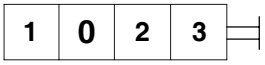


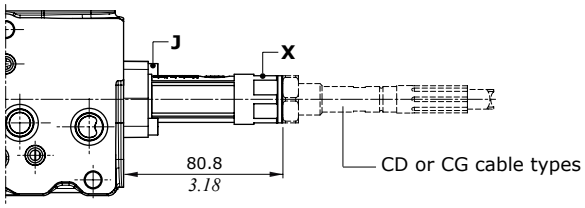


Wrenches and tightening torques

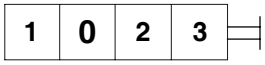
K = wrench 24 *(17.7 lbf)*
J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*
X = allen wrench 4
Y = wrench 13 - 24 Nm *(17.7 lbf)*

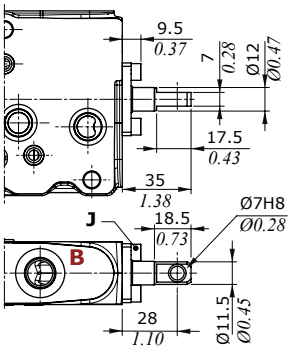
Flexible cable connection, TQ type





Dust-proof plate, SLP type

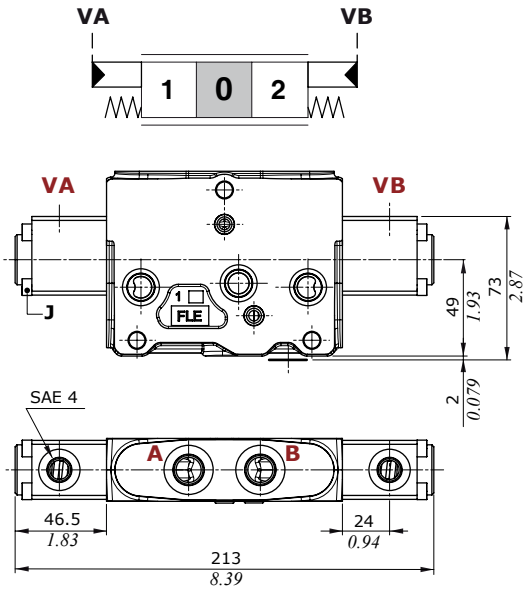




Working and outlet section

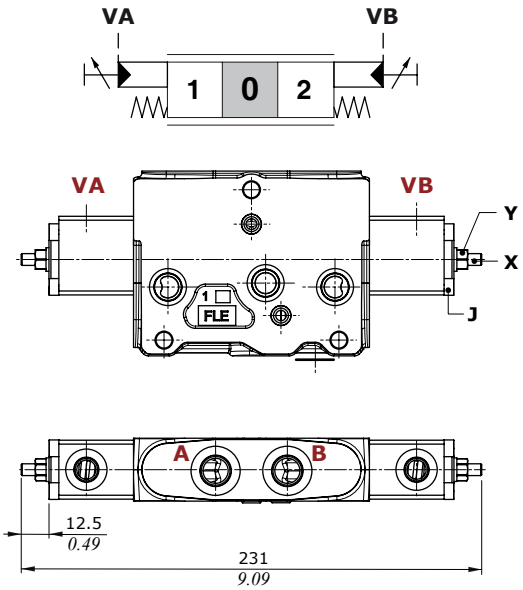
Proportional hydraulic control

8IM - 8IMX types



8IMF3 - 8IMXF3 types

With spool stroke limiter on A and B ports



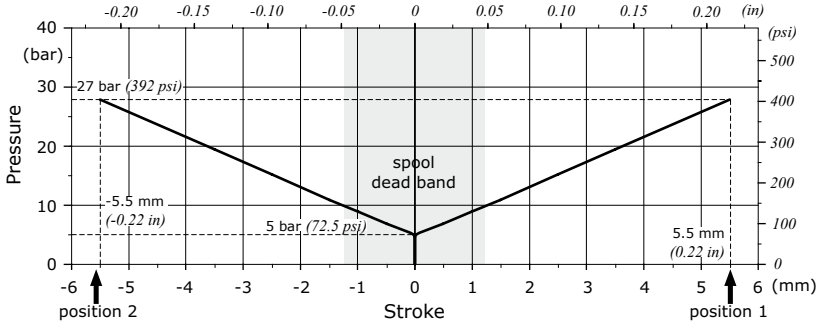
Features (all types)

Max. pressure. . . . . : 70 bar *(1010 psi)*

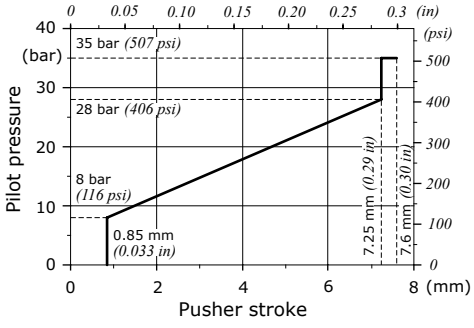
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbf)*

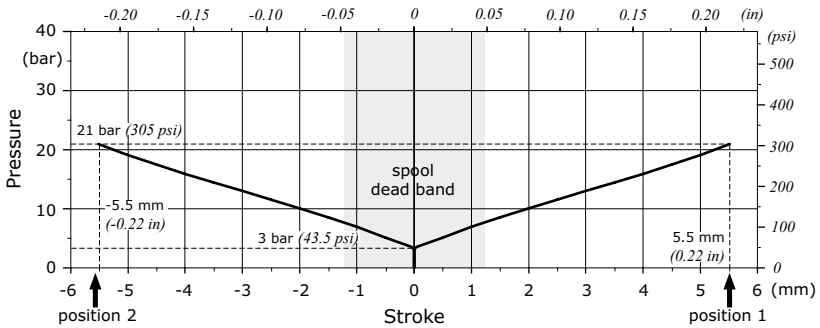
8IM-8IMF3 types: Stroke vs. Pressure diagram



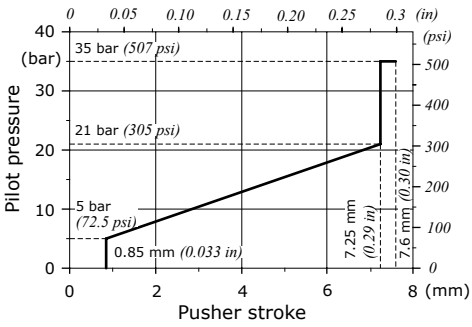
Suggested pressure control curve: 089 type



8IMX-8IMXF3 types: Stroke vs. Pressure diagram

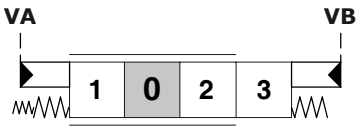


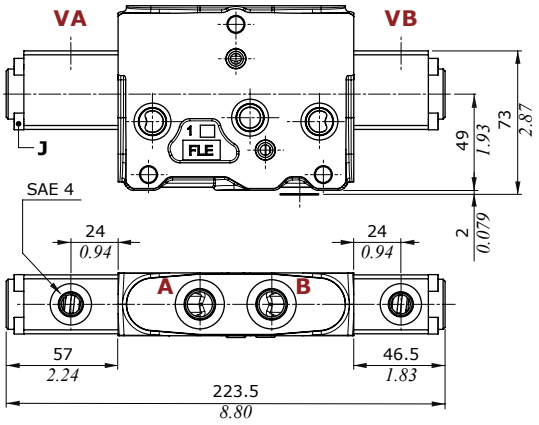
Suggested pressure control curve: 028 type



Proportional hydraulic control

For floating circuit, 13IMP type





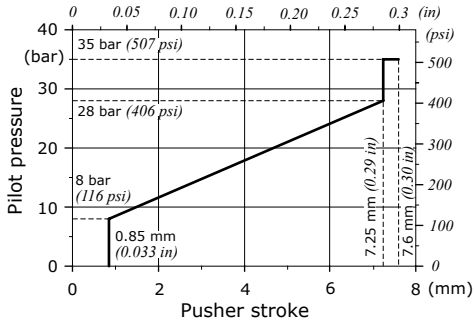
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*

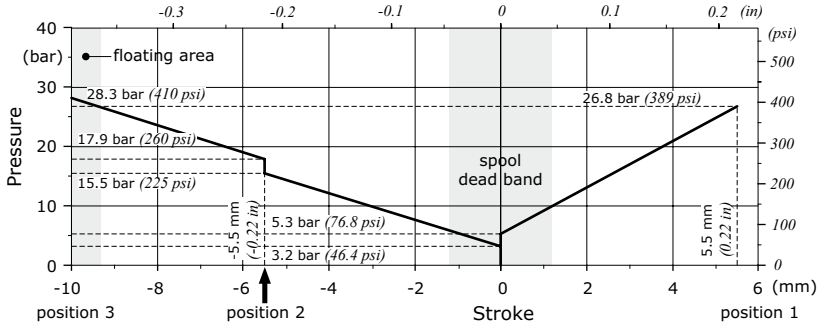
Features

Max. pressure. . . . . .: 70 bar (*1010 psi)*

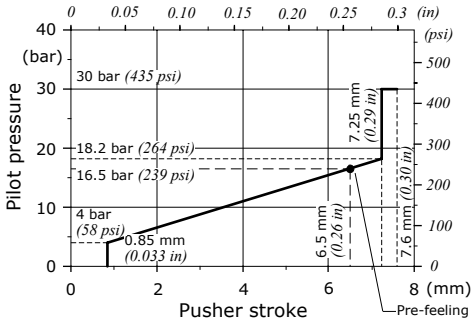
Suggested pressure control curve on VA port: 089 type



Stroke vs. Pressure diagram



Suggested pressure control curve on VB port: 086 type



Working and outlet section

Electrohydraulic control performace data

Following specifications are measured with:
- mineral oil of 46 mm²/s - *46 cSt* viscosity at 40°C - *104°F* temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

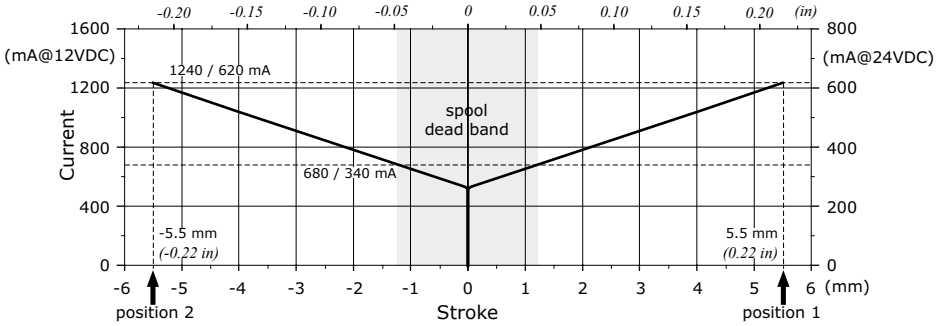
Following electrohydraulic controls need CED100X or CED400X electronic unit; for information please contact Sales Department.

Specifications		Spool control type			
		8EB3	13EB3P	8EZ3	13EZ3P
Electric specifications					
Coil impedance	12 VDC	4.72 Ω	4.72 Ω	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A	0.75 A	0.75 A
No load current consumption		0	0	0	0
				With lever box configured controls	
Hysteresis max. (1)	external drain	4%	4%	6%	6%
	internal drain	5%	5%	7%	7%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 60 ms	< 85 ms	< 75 ms	< 85 ms
Min. flow control signal	12 VDC	680 mA	500 mA	680 mA	500 mA
	24 VDC	340 mA	250 mA	340 mA	250 mA
Max. flow control signal	12 VDC	1240 mA	P⇒A: 950 mA P⇒B: 945 mA 1030 mA	1240 mA	P⇒A: 950 mA P⇒B: 945 mA 1030 mA
	24 VDC	620 mA	P⇒A: 475 mA P⇒B: 470 mA 515 mA	620 mA	P⇒A: 475 mA P⇒B: 470 mA 515 mA
Float flow control signal	12 VDC		1420 mA		1420 mA
	24 VDC		710 mA		710 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 200 mA		180 Hz - 200 mA	
Insertion		100%		100%	
Coil insulance		Class H (180°C - *356°F*)		Class H (180°C - *356°F*)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar *(580 psi)*		50 bar *(725 psi)*	
Max. back pressure		10 bar *(145 psi)*		10 bar *(145 psi)*	

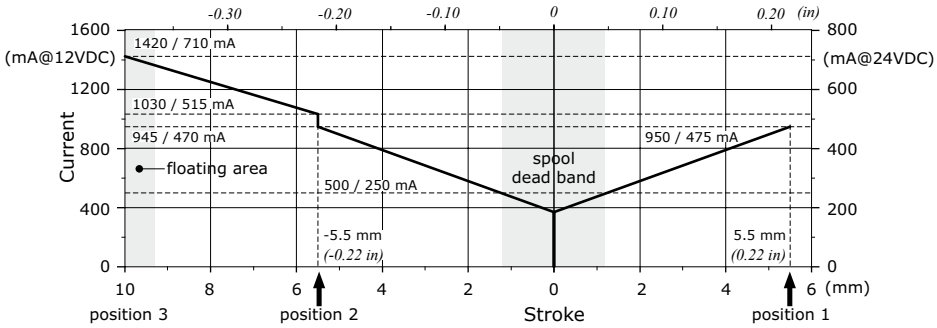
Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral).
For the calculation rules see "Appendix A" on page 134.

Electrohydraulic control performace data

8EB3-8EZ3 types: Stroke vs. Current diagram



13EB3P-13EZ3P types: Stroke vs. Current diagram



Working and outlet section

Electrohydraulic controls: spool position sensor

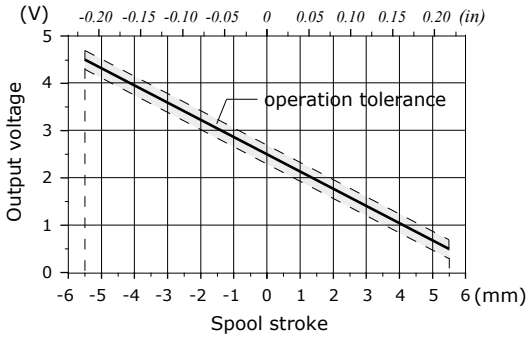
The sensor can be ordered exclusively through the EB and EZ type electrohydraulic controls; see pages 53 and 57 for available control list.

SPSL sensor

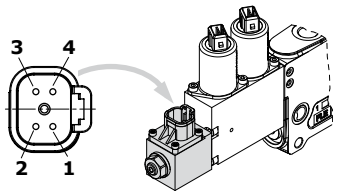
The SPSL position sensor converts the spool movements into a voltage linear signal.

Working conditions		
Voltage supply		5 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	range	from 0.5 to 4.5 V
	linearity	± 5%
	spool in neutral	2.5 ± 0.2 V
	max. current	1 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSL sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	+ 5V
2	not connected
3	GND
4	signal OUT



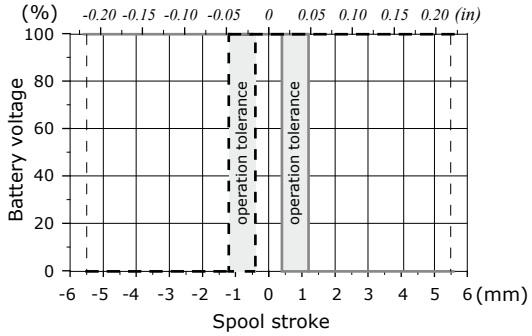
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

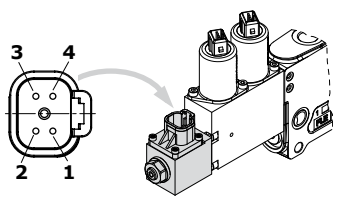
The SPSD position sensor converts the spool movements into an electric digital signal.

Working conditions		
Voltage supply		from 9 to 32 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	type	PNP
	max. current	6 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSD sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

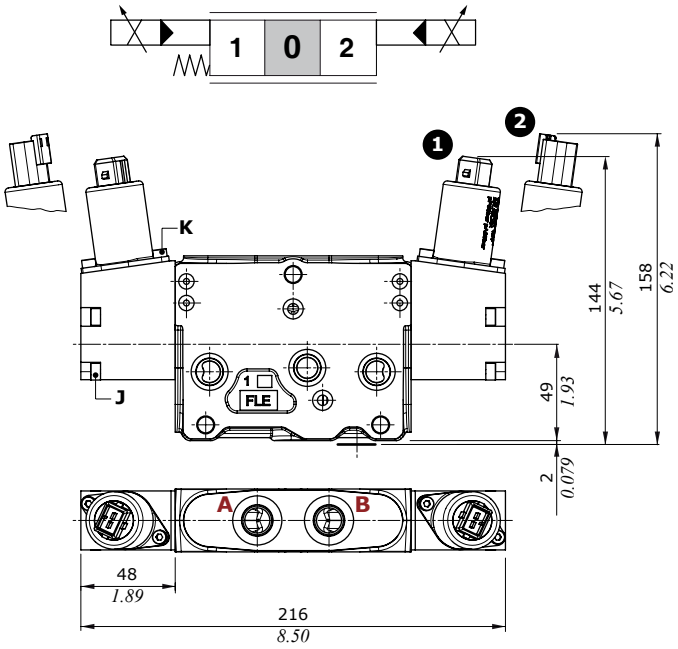
Two-side electrohydraulic control

Control Types

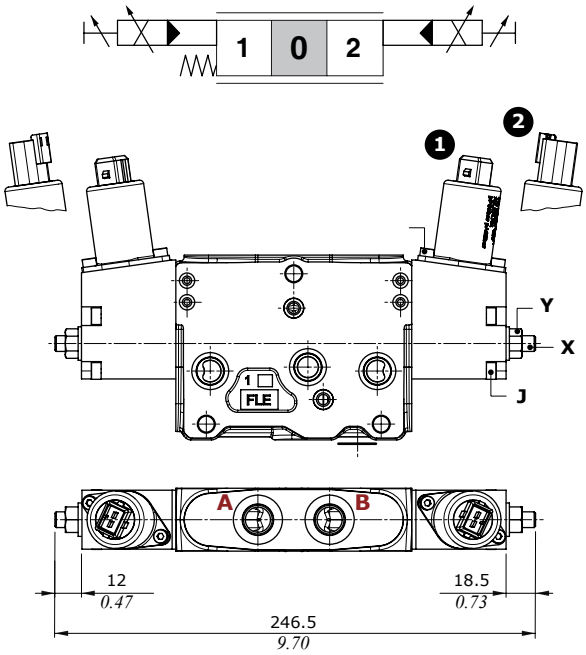
1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003

2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

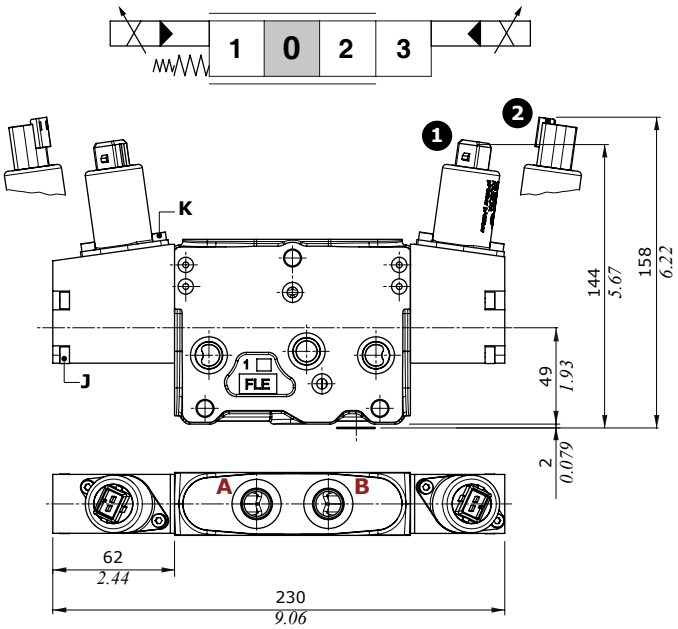
8EB3 - 8EB34 types



8EB3F3 - 8EB34F3 types



13EB3P - 13EB34P types



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*

K = allen wrench 3 - 5 Nm *(3.7 lbf)*

X = allen wrench 4

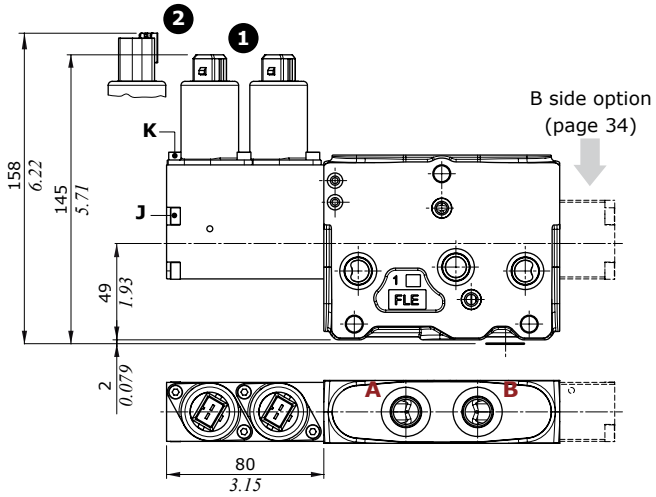
Y = wrench 13 - 24 Nm *(17.7 lbf)*

Working and outlet section

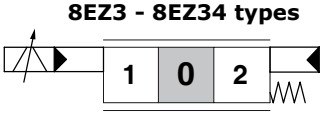
One-side electrohydraulic control

Control Types

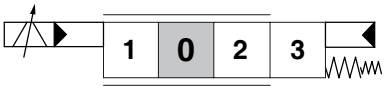
1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

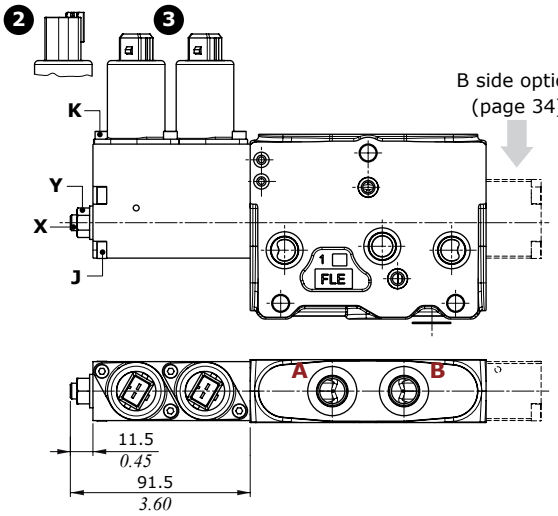


8EZ3 - 8EZ34 types

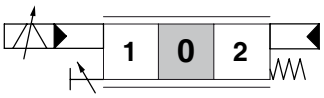


13EZ3P - 13EZ34P types





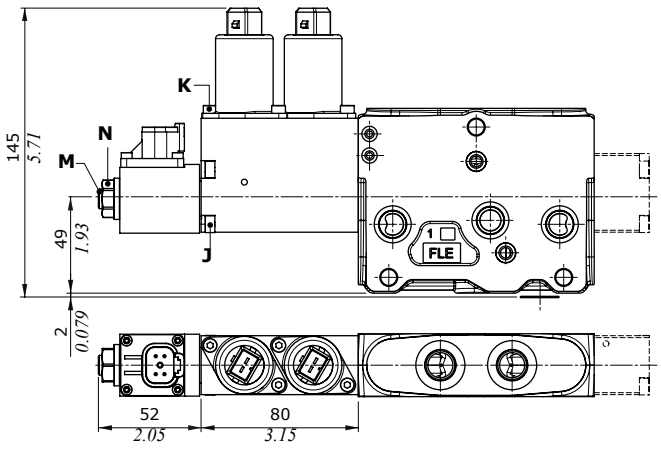
8EZ3F2 - 8EZ34F2 types



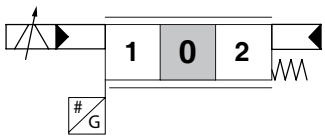
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*
K = allen wrench 3 - 5 Nm *(3.7 lbf)*
X = allen wrench 4
Y = wrench 13 - 24 Nm *(17.7 lbf)*
M = allen wrench 4 - 9.8 Nm *(7.2 lbf)*
N = wrench 17 - 9.8 Nm *(7.2 lbf)*

With SPSD spool position sensor



8EZ3SPSD type

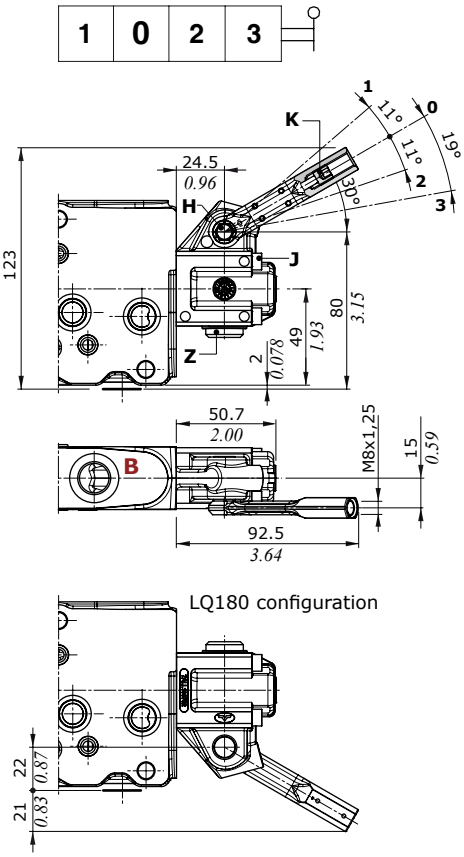


"B" side options

These options are available for one-side electyrohydraulic controls only.

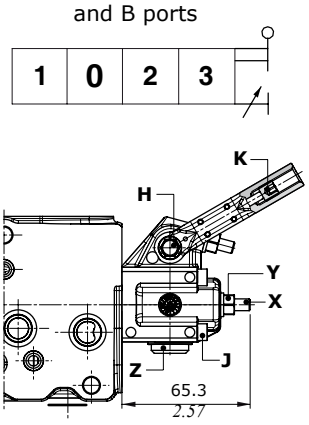
Lever boxes

LQ - LQ180 types

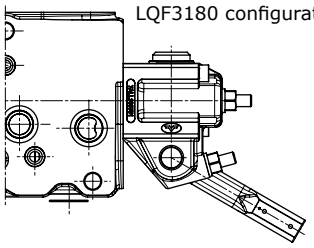


LQ180 configuration

LQF3 - LQF3180 types
With stroke limiters on A and B ports



LQF3180 configuration

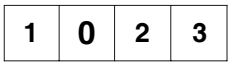


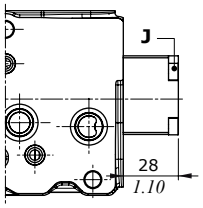
Wrenches and tightening torques

H = wrench 8
J = allen wrench 4 - 6.6 Nm *(4.9 lbf)*
K = allen wrench 4 - 9,8 Nm *(7.2 lbf)*
M = allen wrench 4
N = wrench 13 - 24 Nm *(17.7 lbf)*
X = allen wrench 3
Y = wrench 10 - 9,8 Nm *(7.2 lbf)*
Z = allen wrench 6 - 24 Nm *(17.7 lbf)*

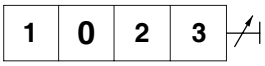
Endcaps

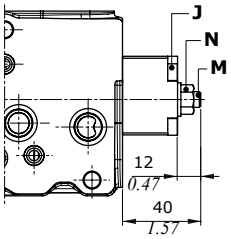
SLC type





SLCF1 type
spool stroke limiter on A port



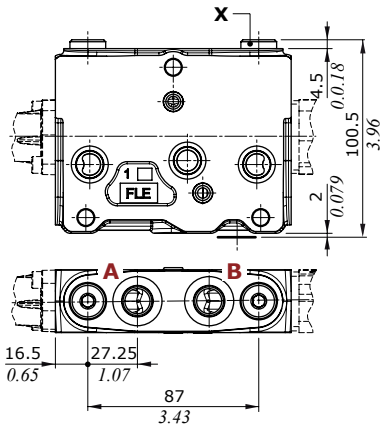


Working and outlet section

Port valves

Wrenches and tightening torques

X = allen wrench 6 - 24 Nm *(17.7 lbf)*

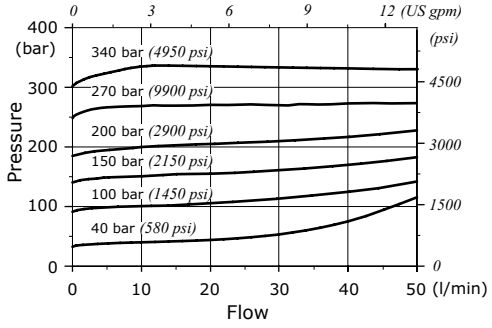


U type valve: antishock valves with prefill

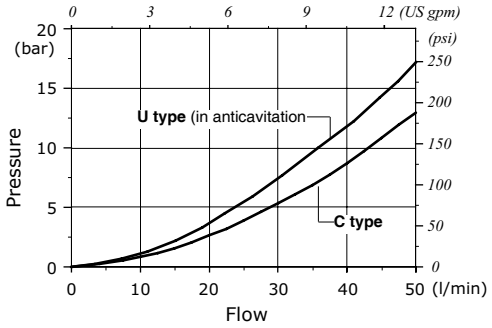
C type valve: anticavitation

U type: setting example

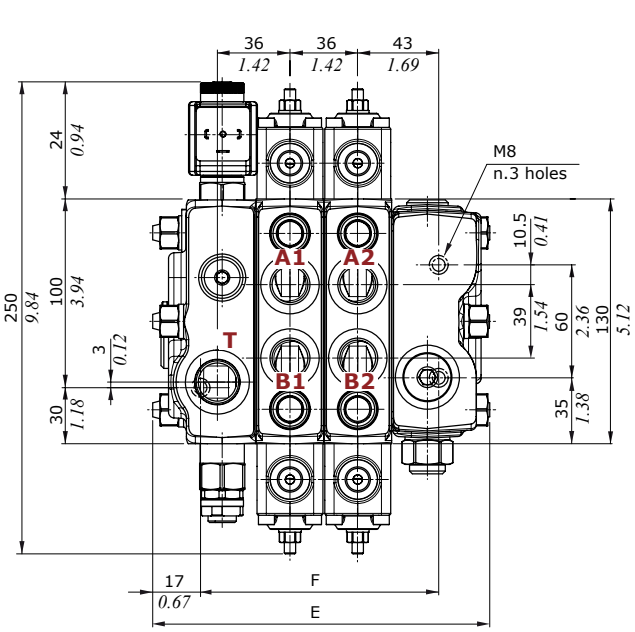
(10 l/min - *2.6 Us gpm*)



U and C types: pressure drops

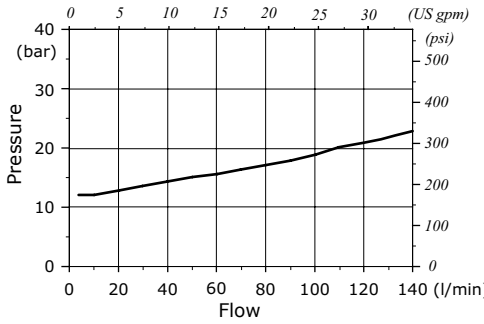


Dimensional data and performance

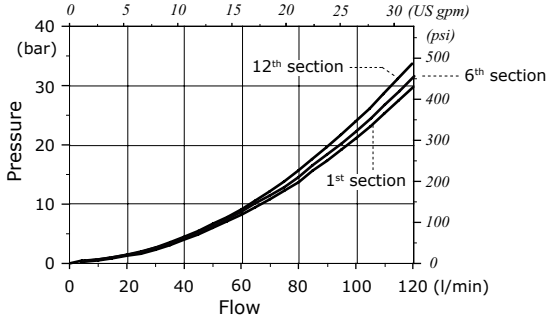


TYPE	E		F	
	mm	*in*	mm	*in*
DPX100/1	144	*5.67*	90.5	*3.56*
DPX100/2	180	*7.09*	126.5	*4.98*
DPX100/3	216	*8.50*	162.5	*6.40*
DPX100/4	252	*9.92*	198.5	*7.81*
DPX100/5	288	*11.34*	234.5	*9.23*
DPX100/6	324	*12.76*	270.5	*10.65*
DPX100/7	360	*14.17*	306.5	*12.07*
DPX100/8	396	*15.59*	342.5	*13.48*
DPX100/9	432	*17.01*	378.5	*14.90*
DPX100/10	468	*18.43*	414.5	*16.32*
DPX100/11	504	*18.43*	450.5	*17.74*
DPX100/12	540	*18.43*	486.5	*19.15*

P⇒T Pressure drop inlet compensator (margin pressure)



A(B)⇒T pressure drop (standard spool @ max.stroke)



Dimensional data and performance

High Flow (HF) DPX100 valve configuration

It needs to flow up to 120 l/min *(32 US gpm)* , the DPX100 valve can be configured with up to 4 HF (High Flow) working sections.
In addition to an entirely for Standard flow or High Flow configuration, a mixed configuration – Standard/HF – is available by combining only the sections needed (the number of HF sections is always limited to 4).
In this case, for hydraulic requirements, the HF sections must be positioned just downstream to the inlet.
HF sections are suitable for use both in Standard Pressure and High Pressure (HP) valves.
The inlet flow rate must not be less than 140 l/min *(37 US gpm)*.

Example of entirely High Flow (HF) valve configuration, for Standard Pressure

DPX100HF/4/AM1(TGW5-300\ELN)/P-101(120\120)-8IMNF3.U3(100)/P-101(120\120)-8IMNF3.U3(100)/

Std pressure open center inlet section
Std pressure closed center inlet section
HF working sections

P-101(120\120)-8IMNF3.U3(100)/P-101(120\120)-8IMNF3.U3(100)/RF-SAE-12VDC

Standard pressure outlet section

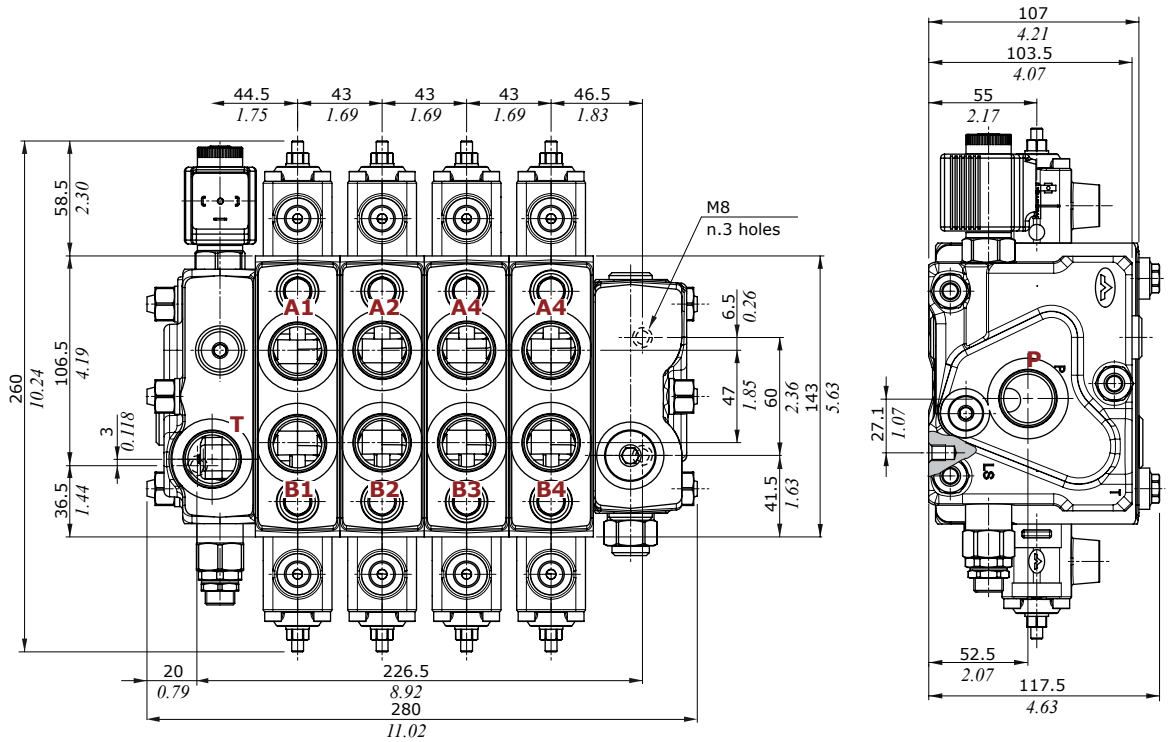
Example of entirely High Flow (HF) valve configuration, for High Pressure (HP)

DPX100HP/2/AM1(TGW5-300\ELN)/HF-P-101(120\120)-8IMNF3.U3(320)/HF-P-101(120/120)-8IMNF3.

HP open center inlet section
Std pressure closed center inlet section
HF working sections

U3(320)/HF-P-101(120\120)-8IMNF3.U3(320)/HF-P-101(120\120)-8IMNF3.U3(320)/RF-SAE-12VDC

Standard pressure outlet section



Dimensional data and performance

High Flow (HF) DPX100 valve configuration

Example of mixed - Standard/HF - valve configuration

DPX100/4/AM1(TGW5-300\ELN)/HF-P-101(120\120)-8IMNF3.U3(100)/HF-P-101(120\120)-8IMNF3.U3(100)/

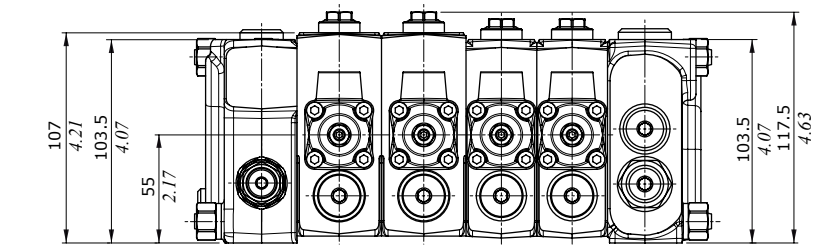
Std pressure open center inlet section
Std pressure closed center inlet section

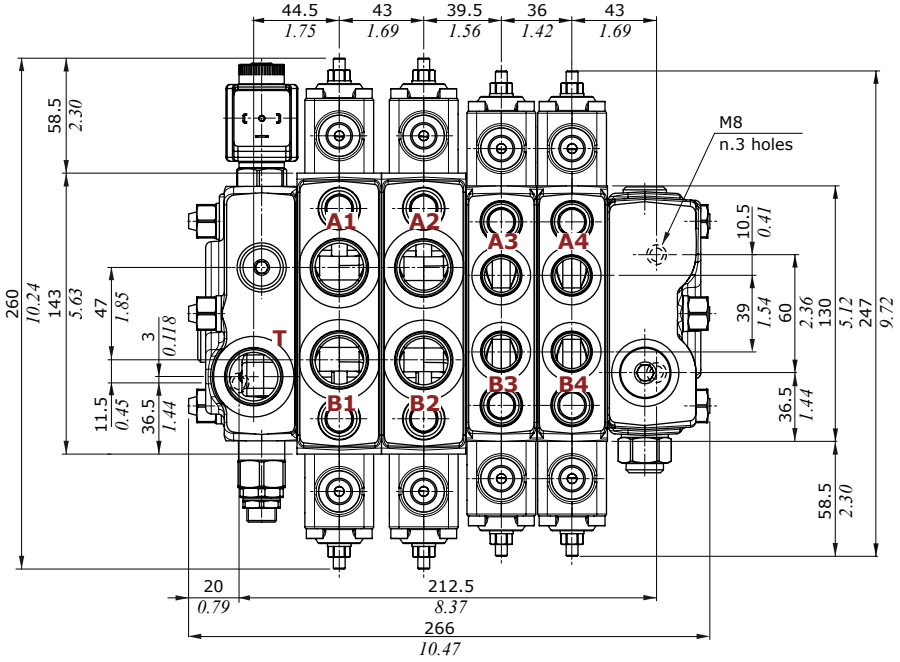
HF working sections

P-101(80\80)-8IMNF3.U3(100)/P-101(80\80)-8IMNF3.U3(100)/RF-SAE12-(PTA1B1A2B2)10(A3B4A4B4)-12VDC

Standard setting working sections

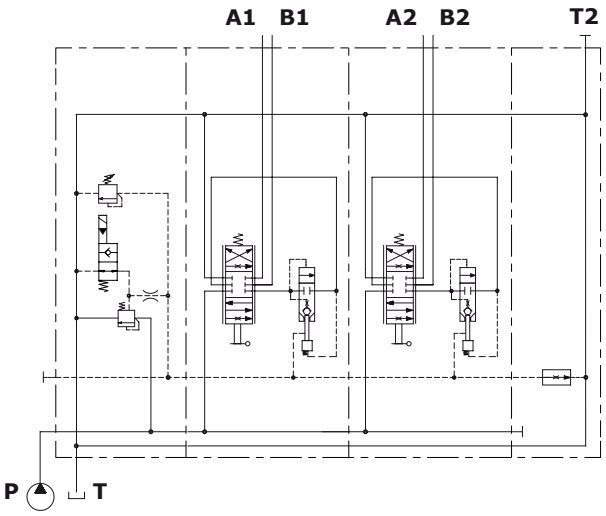
Standard pressure outlet section



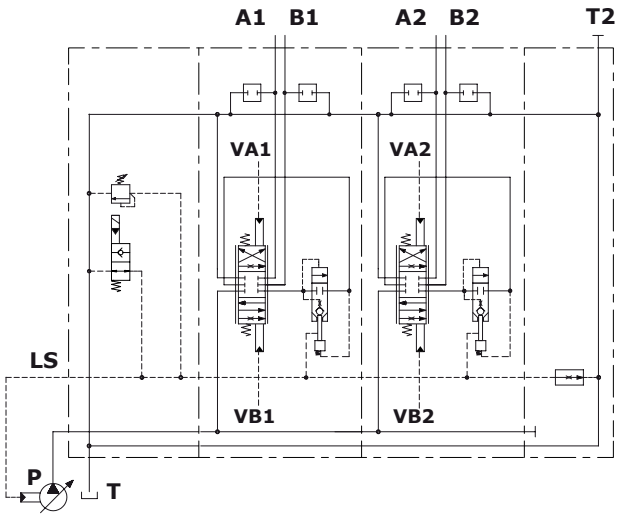


Hydraulic circuit

Configuration example with mechanical and hydraulic controls

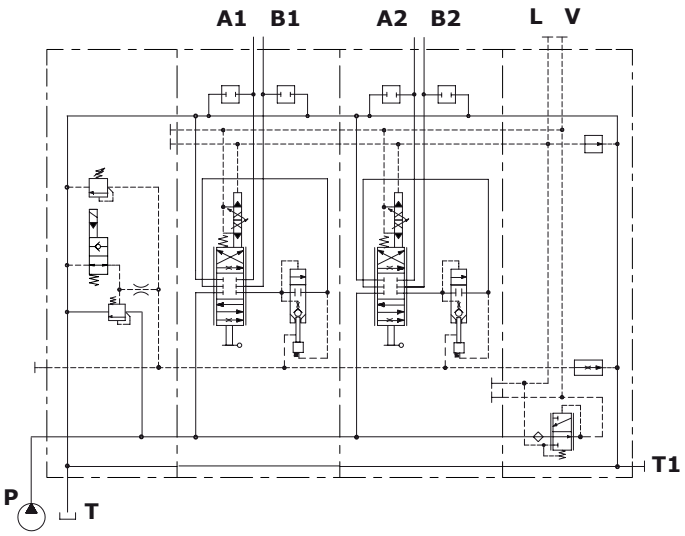


Open center circuit and lever control, with unloader valve, without port valve arrangement

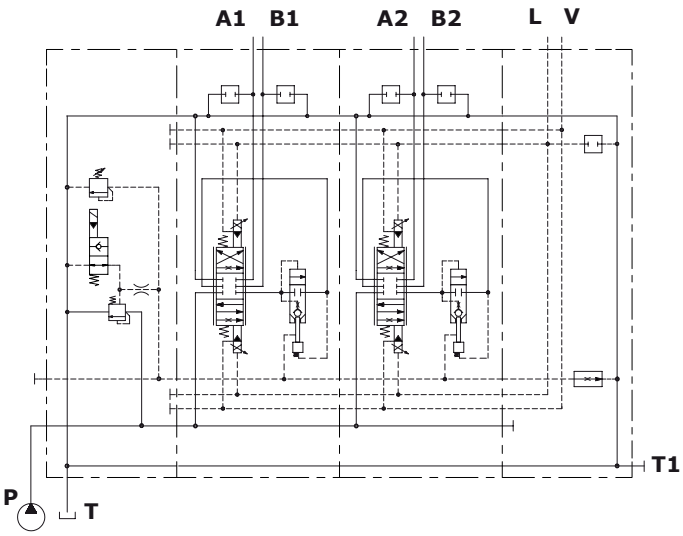


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and one-side proportional electrohydraulic control with lever, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

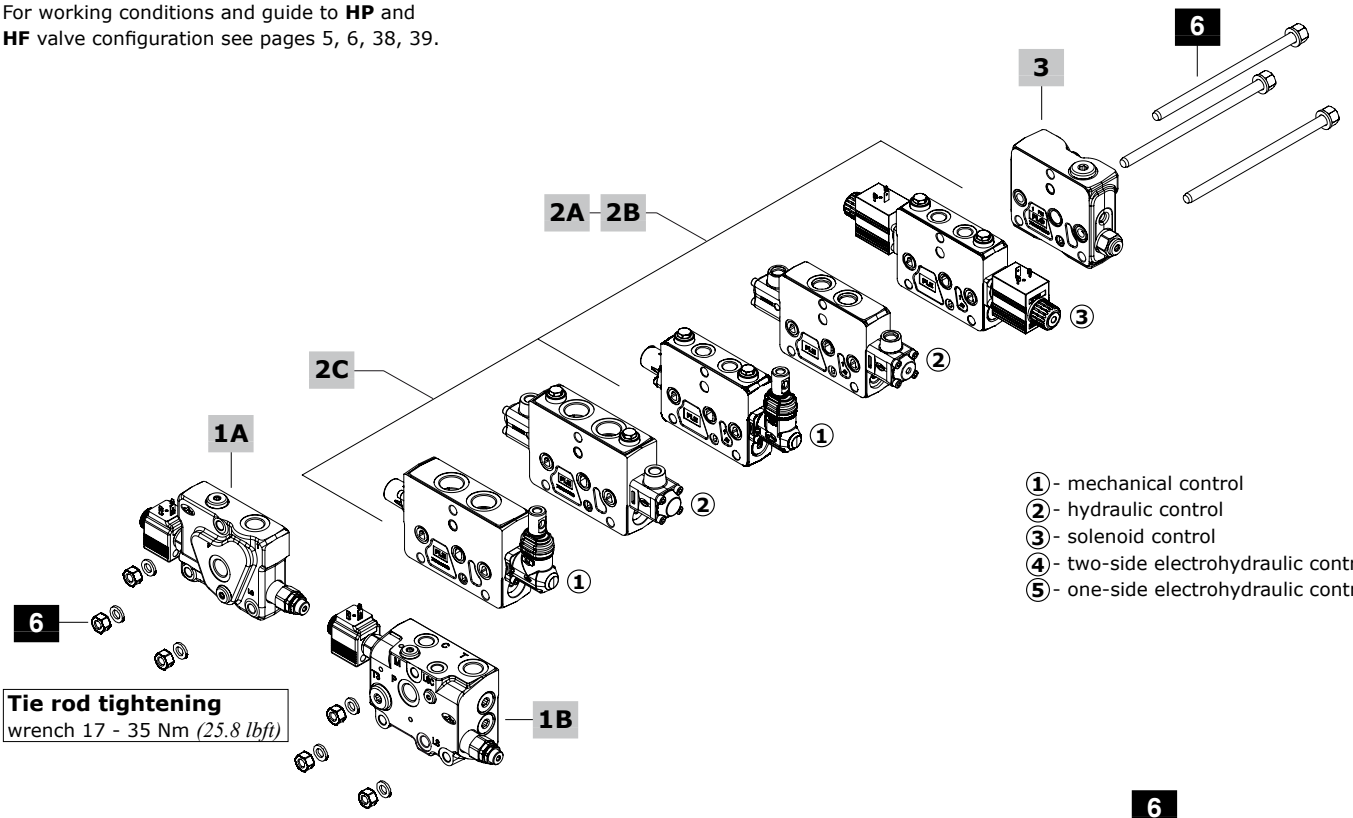
Complete section ordering codes

Nr. of working sections

DPX100/3/AM1(TGW3-175\ELN)/HF-Q-101(80\80)-8L/HP-Q-E101(80\80)-8IMN/P-S102(60\60)-8ES3.U3T/RF-..-12VDC

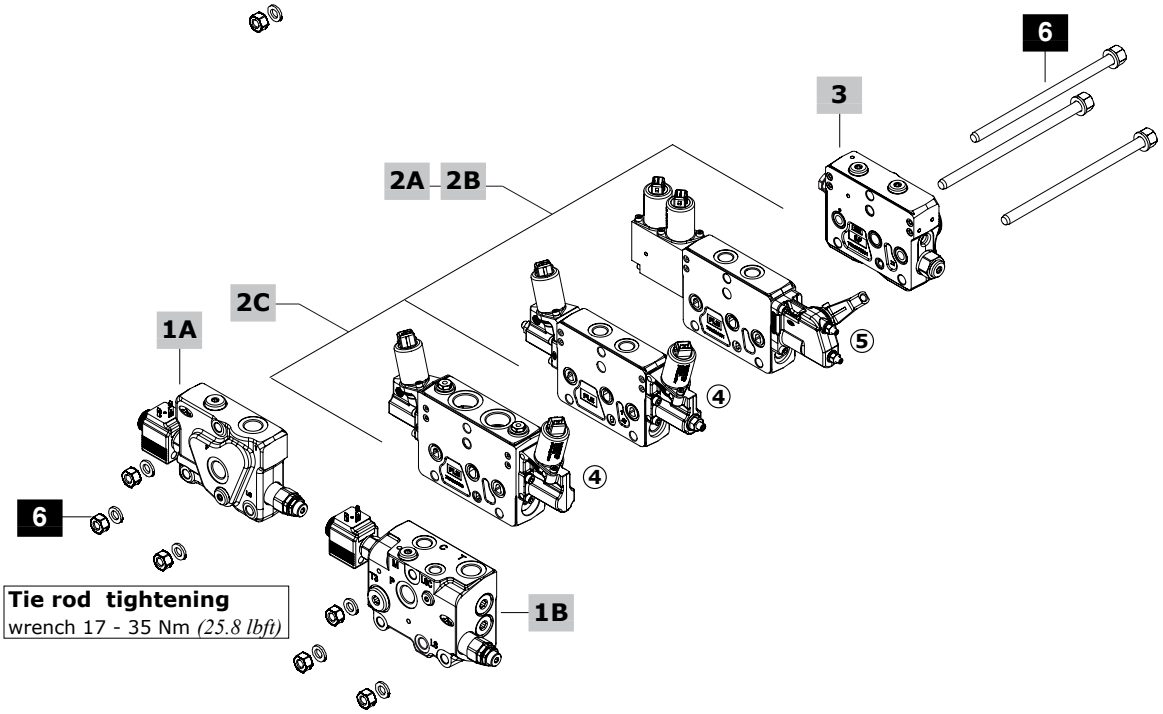
1A 1B 2C 2B 2A 3 4 5

DPX100 = standard pressure valve
DPX100HP = High Pressure valve
DPX100HF: High Flow valve
For working conditions and guide to **HP** and **HF** valve configuration see pages 5, 6, 38, 39.



Tie rod tightening
wrench 17 - 35 Nm *(25.8 lbft)*

① - mechanical control
② - hydraulic control
③ - solenoid control
④ - two-side electrohydraulic control
⑤ - one-side electrohydraulic control



Tie rod tightening
wrench 17 - 35 Nm *(25.8 lbft)*

Complete section ordering codes

1A Std pressure inlet section *

Open Center circuit
TYPE: **DPX100/AM1(TGW3-175\ELN)-SAE-12VDC**
CODE: 640205016S
DESCRIPTION: With compensator, pressure relief valve and unloader valve, with P-T-LS ports (LS plugged)
TYPE: **DPX100/AM1(SO\TGW3-175\ELN)-SAE-12VDC**
CODE: 640205007S
DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX100/AM1(SU\TGW3-175\ELN)-SAE-12VDC**
CODE: 640205017S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
TYPE: **DPX100/APF4\TGW3-175\VP-D(1.2)-SB10-Q40-SAE**
CODE: 640205302S
DESCRIPTION: **Designed for steering**, compensator, priority and pressure relief valves, with P-T-T3-LS-M-C-LSC ports (T-M-LS plugged). Needs special tie rods
Closed Center circuit
TYPE: **DPX100/AN1(TGW3-175\ELN)-SAE-12VDC**
CODE: 640205021S
DESCRIPTION: Without compensator, with press. relief valve and unloader valve, with P-T-LS ports
TYPE: **DPX100/AN1(TGW3-175\ELN)-SAE12-12VDC**
CODE: 640205032S
DESCRIPTION: As previous one with SAE12 P and T ports
Not available for High Pressure valve configuration
TYPE: **DPX100/AN1(SO\TGW3-175\ELN)-SAE-12VDC**
CODE: 640205009S
DESCRIPTION: As first one (Closed Center) with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX100/AN1(SU\TGW3-175\ELN)-SAE-12VDC**
CODE: 640205022S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
TYPE: **DPX100/APFS4\TGW3-175\VP-D(1.2)-SB10-Q40\SB25-LSF(NOFC)\ESO22N-SAE-12VDC** CODE: 640205300S
DESCRIPTION: **Designed for steering**, with flushing valve (stand-by 25 bar - *360 psi*), priority, shut-off and pressure relief valves, P-T-T3-LS-M-C-LSC ports (T3-M plugged). Needs special tie rod
Not available for High Pressure valve configuration

1B High pressure inlet section *

Open Center circuit
TYPE: **DPX100HP/AM1(TGW5-350\ELN)-SAE-12VDC**
CODE: 640205023S
DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS ports (LS plugged)
TYPE: **DPX100HP/AM1(TGW5-350\ELN)-SAE12-12VDC**
CODE: 640205031S
DESCRIPTION: As previous one with SAE12 P and T ports
TYPE: **DPX100HP/AM1(SO\TGW5-350\ELT)-SAE-12VDC**
CODE: 640205014S
DESCRIPTION: As first one with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX100HP/AM1(SU\TGW5-350\ELN)-SAE-12VDC**
CODE: 640205025S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
Closed Center circuit
Refer to "Std pressure" inlet sections

2A Std pressure working section *

Mechanical control
TYPE: **DPX100/Q-101(80\80)-8L-SAE-FPM**
CODE: 640115001V
DESCRIPTION: Lever control without port valve arrangement
TYPE: **DPX100/P-101(80\80)-8L.U3T-SAE-FPM**
CODE: 640105001V
DESCRIPTION: As previous one with port valve arrangement
Proportional hydraulic control
TYPE: **DPX100/Q-E101(80\80)-8IMN-SAE-FPM**
CODE: 640115013V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/P-E101(80\80)-8IMN.U3(100)-SAE**
CODE: 640105057S
DESCRIPTION: With antishock port valve
On/off solenoid control
TYPE: **DPX100/Q-S102(60\60)-8ES3-SAE-12VDC-FPM**
CODE: 640115014V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/P-S102(60\60)-8ES3.U3(100)-SAE-12VDC**
CODE: 640105064S
DESCRIPTION: With antishock port valve
Two-side proportional electrohydraulic control
TYPE: **DPX100/QE-E101(80\80)-8EB3TF3-SAE-12VDC-FPM**
CODE: 640115006V
DESCRIPTION: With spool stroke limiter, without port valves arrang.
TYPE: **DPX100/PE-E101(80\80)-8EB3TF3.U3T-SAE-12VDC**
CODE: 640105007V
DESCRIPTION: As previous one with port valve arrangement
TYPE: **DPX100/PE-E101(80\80)-8EB3TF3.U3(100)-SAE-12VDC**
CODE: 640105060S
DESCRIPTION: As previous one, with antishock port valves
One-side proportional electrohydraulic control
TYPE: **DPX100/QZ-E101(80\80)-8EZ3LQF3-SAE-12VDC-FPM**
CODE: 640115015V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX100/PZ-E101(80\80)-8EZ3LQF3.U3T-SAE-12VDC-FPM**
CODE: 640105019V
DESCRIPTION: As previous one with port valve arrangement
TYPE: **DPX100/PZ-E101(80\80)-8EZ3LQF3.U3(100)-SAE-12VDC**
CODE: 640105063S
DESCRIPTION: As previous one, with antishock port valves

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Complete section ordering codes

2B High Pressure working section *

Mechanical control
TYPE: **DPX100HP/Q-101(80\80)-8L-SAE-FPM**
CODE: 640115008V
DESCRIPTION: Lever control, without port valve arrangement
TYPE: **DPX100HP/P-101(80\80)-8L.U3T-SAE-FPM**
CODE: 640105009V
DESCRIPTION: As previous one with port valve arrangement
Proportional hydraulic control
TYPE: **DPX100HP/Q-E101(80\80)-8IMN-SAE-FPM**
CODE: 640115017V DESCRIPTION: Without port valve arrang.
TYPE: **DPX100HP/P-E101(80\80)-8IMN.U3(320)**
CODE: 640105021S DESCRIPTION: With antishock port valves
On-off solenoid control
TYPE: **DPX100HP/Q-S102(60\60)-8ES3-SAE-12VDC-FPM**
CODE: 640115018V DESCRIPTION: Without port valve arrang.
TYPE: **DPX100HP/P-S102(60\60)- 8ES3.U3(320)-SAE-12VDC**
CODE: 640105022S DESCRIPTION: With antishock port valves
Two-side proportional electrohydraulic control
TYPE: **DPX100HP/QE-E101(80\80)-8EB3TF3-SAE-12VDC-FPM**
CODE: 640115019V
DESCRIPTION: With stroke limiter, without port valve arrangement
TYPE: **DPX100HP/PE-E101(80\80)-8EB3TF3.U3T-SAE-12VDC-FPM**
CODE: 640105028V
DESCRIPTION: As previous one with port valve arrangement
TYPE: **DPX100HP/PE-E101(80\80)-8EB3TF3.U3(320)-SAE-12VDC**
CODE: 640105023S
DESCRIPTION: As previous one, with antishock port valves
One-side proportional electrohydraulic control
TYPE: **DPX100HP/QZ-E101(80\80)-8EZ3LQF3-SAE-12VDC-FPM**
CODE: 640115020V
DESCRIPTION: With stroke limiter, without port valve arrangement
TYPE: **DPX100HP/PZ-E101(80\80)-8EZ3LQF3.U3T-SAE-12VDC-FPM**
CODE: 640105024V
DESCRIPTION: As previous one with port valve arrangement
TYPE: **DPX100HP/PZ-E101(80\80)-8EZ3LQF3.U3(320)-SAE-12VDC**
CODE: 640105025S
DESCRIPTION: As previous one with antishock port valves

2C High Flow working section *

Mechanical control
TYPE: **DPX100HF/Q-101(120\120)-8L-SAE12-FPM**
CODE: 640115022V
DESCRIPTION: Lever control without port valve arrangement
TYPE: **DPX100HF/P-101(120\120)-8L.U3T-SAE12-FPM**
CODE: 640105032V
DESCRIPTION: As previous one with port valve arrangement
Proportional hydraulic control
TYPE: **DPX100HF/Q-E101(120\120)-8IMN-SAE12-FPM**
CODE: 640115023V DESCRIPTION: Without port valve arrang.
TYPE: **DPX100HF/P-E101(120\120)-8IMN.U3(100)-SAE12**
CODE: 640105033S DESCRIPTION: With antishock port valves
Two-side proportional electrohydraulic control
TYPE: **DPX100HF/QE-E101(120\120)-8EB3TF3-SAE12-12VDC-FPM**
CODE: 640115024V
DESCRIPTION: With stroke limiter, without port valve arrangement
TYPE: **DPX100HF/PE-E101(120\120)-8EB3TF3.U3T-SAE12-12VDC-FPM**
CODE: 640105034V
DESCRIPTION: As previous one with port valves arrangement
One-side proportional electrohydraulic control
TYPE: **DPX100/QZ-E101(120\120)-8EZ34SLCQ-SAE12-12VDC-FPM**
CODE: 640105048V
DESCRIPTION: With encap on B side, without port valve arrangement
TYPE: **DPX100HF/PZ-E101(120\120)-8EZ34LQF3.U3T-SAE12-12VDC-FPM**
CODE: 640105047V
DESCRIPTION: With spool stroke limiter, with port valve arrangement

3 Outlet section *

Outlet section is the same type for standard and High Pressure valve
For mechanical, hydraulic or solenoid configuration
TYPE: **DPX100/RF-SAE** CODE: 640305003S
DESCRIPTION: With bleed valve and upper T2 port (plugged)
TYPE: **DPX100/RF(04)-SAE** CODE: 640305011S
DESCRIPTION: Bleed valve, upper T2, side P1-T1-LS1-M1 ports (plugged)
For electrohydraulic or mixed configuration
TYPE: **DPX100/RDN-NOTAP(VL)-SAE** CODE: 640305002S
DESCRIPTION: Without pressure reducing valve, external pilot and drain (V-L ports), with bleed valve and T1 side port (plugged)
TYPE: **DPX100/RDR-SAE** CODE: 640305006S
DESCRIPTION: With pressure reducing valve and Bleed valve, internal pilot and drain (V-L plugged ports), T1 side port (plugged)
Type: **DPX100/RDR(03)-SAE** CODE: 640305007S
DESCRIPTION: With pressure reducing valve and bleed valve, internal pilot and drain (V-L plugged ports), side T1-P1-LS1 ports (plugged)
Note: for sections with different port arrangement contact Sales Dpt.

4 Valve threading

Only specify if it is different from BSP standard (see page 6).

5 Voltage

Specify the voltage of electric devices.

6 Assembling kit

CODE	DESCRIPTION	CODE	DESCRIPTION
Standard tie rods: for M and N type inlet sections			
5TIR110145	For 1 section valve	5TIR110359	For 7 section valve
5TIR110179	For 2 section valve	5TIR110397	For 8 section valve
5TIR110215	For 3 section valve	5TIR110431	For 9 section valve
5TIR110252	For 4 section valve	5TIR110467	For 10 section valve
5TIR110289	For 5 section valve	5TIR110503	For 11 section valve
5TIR110323	For 6 section valve	5TIR110541	For 12 section valve
Special tie rods: for PFS type inlet section			
5TIR110163	For 1 section valve	5TIR110382	For 7 section valve
5TIR110200	For 2 section valve	5TIR110417	For 8 section valve
5TIR110238	For 3 section valve	5TIR110454	For 9 section valve
5TIR110273	For 4 section valve	5TIR110487	For 10 section valve
5TIR110307	For 5 section valve	5TIR110526	For 11 section valve
5TIR110344	For 6 section valve	5TIR110561	For 12 section valve
Special tie rods: for valve HF configuration valve			
5TIR110152	For 1 section valve	5TIR110238	For 3 section valve
5TIR110195	For 2 section valve	5TIR110280	For 4 section valve

NOTE: For valve in mixed configuration (standard+HF or HP+HF) or with PFS inlet sections, please contact Sales Department

Inlet section part ordering codes

Valve setting (bar)

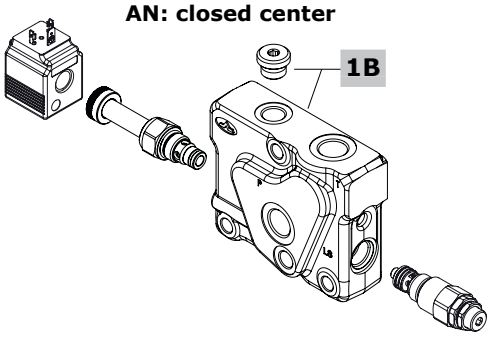
DPX100 / A M1 (TGW3 - 175 \ ELN) - ..... - 12VDC

1A **2** **3** **4** **5**

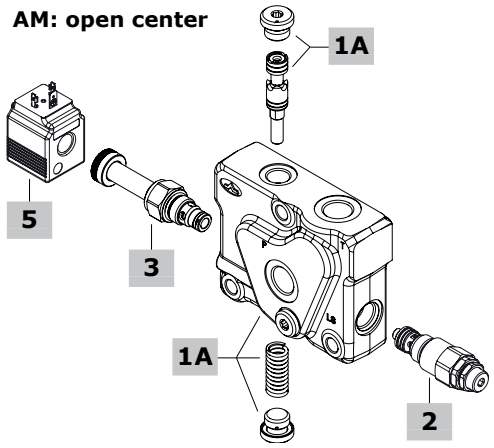
1B

DPX100: standard pressure section
DPX100HP: High Pressure section

AN: closed center



AM: open center



1A Std pressure inlet section kit* page 46

Open Center circuit

TYPE: **DPX100/M1-SAE/EL** CODE: YFIA104509S
DESCRIPTION: With compensator, P-T-LS ports (LS plugged), arranged for unloader valve

TYPE: **DPX100/M1-SAE12/EL** CODE: YFIA104518S
DESCRIPTION: As previous one with SAE12 P and T ports

TYPE: **DPX100/M1(SU)-SAE/EL** CODE: YFIA104510S
DESCRIPTION: As first one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/M1(SO)-SAE/EL** CODE: YFIA104511S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

TYPE: **DPX100/N1-SAE/EL** CODE: YFIA104512S
DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve

TYPE: **DPX100/N1-SAE12/EL** CODE: YFIA104520S
DESCRIPTION: As previous one with SAE12 P and T ports

TYPE: **DPX100/N1(SU)-SAE/EL** CODE: YFIA104513S
DESCRIPTION: As first one (Closed Center) with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100/N1(SO)-SAE/EL** CODE: YFIA104514S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

2 Main pressure relief valve page 46

Valves standard setting is referred to 5 l/min *(1.3 US gpm)* flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	0MC09002000	Range 10-120 bar *(145-1750 psi)* std setting 80 bar *(1160 psi)*
(TGW3-175)	0MC09002001	Range 40-220 bar *(580-3200 psi)* std setting 175 bar *(2550 psi)*
(TGW4-250)	0MC09002002	Range 200-350 bar *(2900-5100 psi)* std setting 250 bar *(3600 psi)*
(TGW5-300)	0MC09002003	Range 290-385 bar *(4200-5600 psi(* std setting 300 bar *(4350 psi)*
SV	XTAP524340D	Relief valve blanking plug

1B High pressure inlet section kit* page 50

Open Center circuit

TYPE: **DPX100HP/M1-SAE/EL** CODE: YFIA104515S
DESCRIPTION: With compensator, P-T-LS ports (LS plugged) arranged for unloader valve

TYPE: **DPX100HP/M1-SAE12/EL** CODE: YFIA104519S
DESCRIPTION: As previous one with SAE12 P and T ports

TYPE: **DPX100HP/M1(SU)-SAE/EL** CODE: YFIA104516S
DESCRIPTION: As first onewith non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX100HP/M1(SO)-SAE/EL** CODE: YFIA104517S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

3 Solenoid operated unloading valve page 50

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Section threading

Specify only if it is different from BSP standard (see page 6).

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	Coil type **BER,** ISO4400 conn., 12VDC

For complete available coils list see page 125.

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Inlet section parts ordering codes

Valve setting (bar) — Priority valve stand-by (bar) — Steering max. flow — Compensator stand-by (bar)

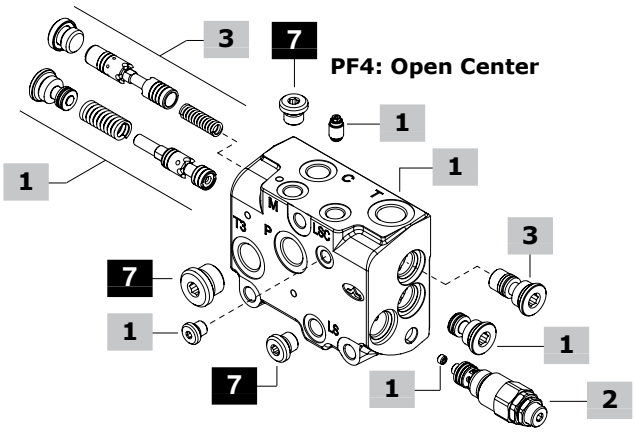
DPX100 / APF4 \ TGW3-175 \ VP-D(1.2) - SB10 - Q40 \ SB14 - ..... - FPM

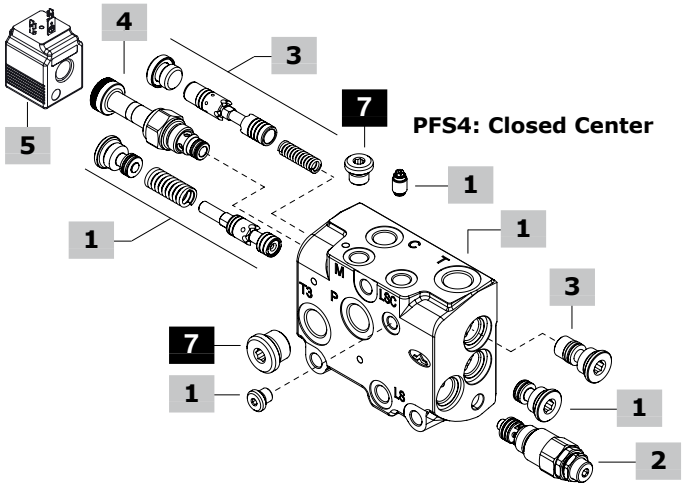
1 **2** **3** **1** **6** **7**

DPX100 = standard pressure section

DPX100 / APFS4 \ TGW3-175 \ VP-D(1.2)-SB10-Q40 \ SB25-LSF(NOFC) \ ESO22N - ..... - 12VDC

1 **2** **3** **1** **4** **6** **5**





1 Inlet section kit* page 48

Following sections are suitable only for standard pressure valve

Open Center circuit

TYPE: **DPX100/APF4-SAE** CODE: YFIA104572S

DESCRIPTION: With compensator, P-T-T3-LS-M-C-LSC ports

Closed Center circuit

TYPE: **DPX100/APFS4-SAE** CODE: YFIA104573S

DESCRIPTION: With flushing valve (stand-by 25 bar - *360 psi*), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

TYPE: **DPX100/APS4-SAE** CODE: YFIA104574S

DESCRIPTION: Without compensator (seat plugged), shut-off valve arrangement and P-T-T3-LS-M-C-LSC ports

2 Main pressure relief valve page 50

See previous page

3 Priority valve kit page 51

TYPE	CODE	DESCRIPTION
Regulated flow = 40 l/min *(10.5 US gpm)*		
D(1.2)-SB10-Q40	5CAS314058AV	Stand-by (margin pressure) 10 bar *(145 psi)*
D(1.2)-SB07-Q40	5CAS314058BV	Stand-by (margin pressure) 7 bar *(100 psi)*

4 Solenoid operated shut-off valve page 51

TYPE	CODE	DESCRIPTION
ESO22N	0EC08002031	Without emergency override
ESO22P	0EC08002033	With push-button emergency override
ESO22V	0EC08002034	With screw type emergency override
ESO22T	0EC08002035	With "twist & push" emergency override
EST	XTAP510320	Valve blanking plug

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	**BER** type coil, ISO4400 conn., 12VDC

For complete available coils list see page 1253.

6 Section threading

Specify only if it is different from BSP standard (see page 6).

8 Plugs*

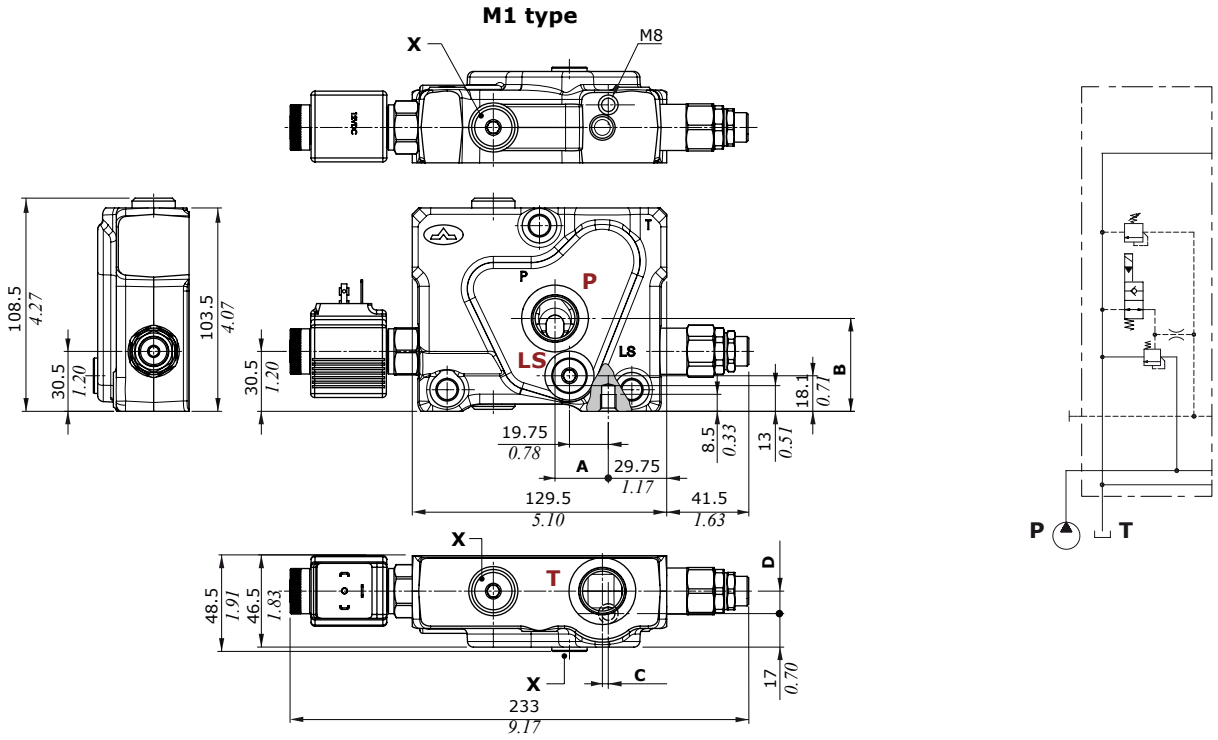
CODE	DESCRIPTION
3XTAP817130	SAE6 plug, nr.1 for PFS section, nr.2 for PF section
3XTAP826160	SAE10 plug, nr.1

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Inlet section

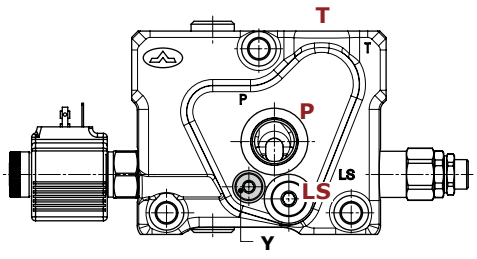
Dimensions and hydraulic circuit

Example of M Open Center section, standard pressure type



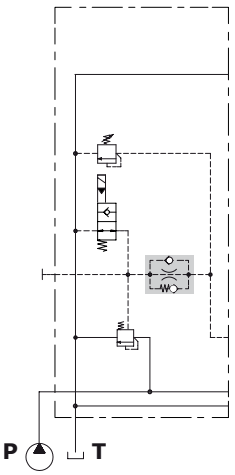
INLET SECTION TYPE		P inlet port A		P inlet port B		T outlet port C		T outlet port D	
		mm	*in*	mm	*in*	mm	*in*	mm	*in*
Standard pressure	**Standard thread**	27.1	*1.07*	47.25	*1.86*	3	*0.118*	11.5	*0.45*
High pressure (HP)	**Standard thread**	27.1	*1.07*	51.5	*2.03*	3	*0.118*	11.5	*0.45*
	SAE12 thread	28	*1.10*	52.5	*2.07*	3	*0.118*	6.5	*0.26*

M1(SO) or M1(SU) type

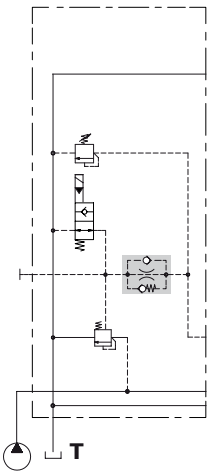


Wrenches and tightening torques
X = allen wrench 6 - 24 Nm *(17.7 lbft)*
Y = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages

M1(SU) type



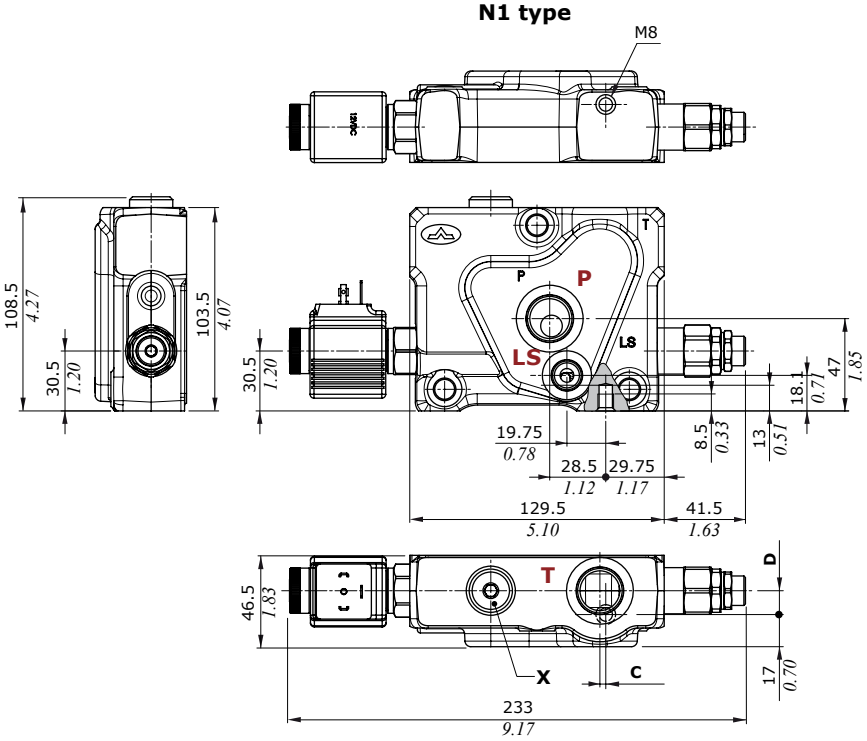
M1(SO) type



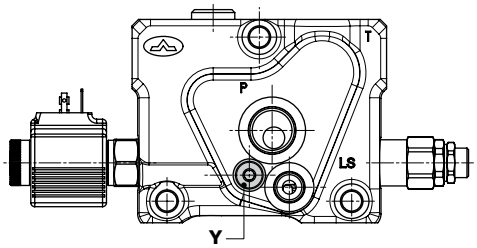
Dimensions and hydraulic circuit

Example of N Closed Center section

N1 type



N1(SO) or N1(SU) type

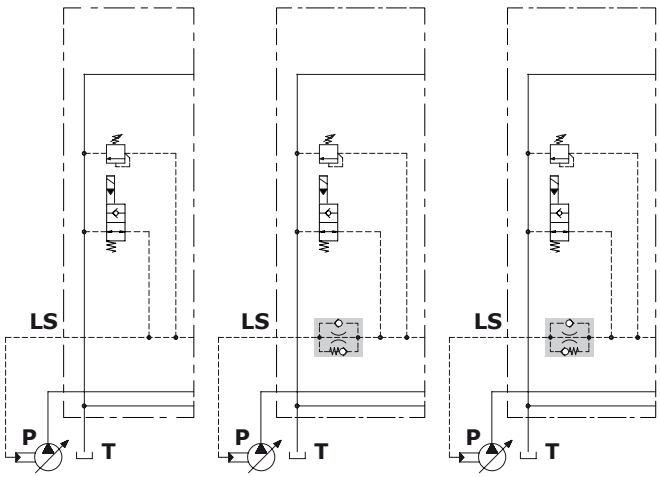


Wrenches and tightening torques

X = allen wrench 6 - 24 Nm *(17.7 lbft)*
Y = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages

INLET SECTION TYPE	P inlet port				T outlet port			
	A		B		C		D	
	mm	*in*	mm	*in*	mm	*in*	mm	*in*
Standard thread	26	*1.02*	44.5	*1.75*	3	*0.118*	11.5	*0.45*
SAE12 thread	27.4	*1.08*	52.5	*2.07*	3	*0.118*	6.5	*0.26*

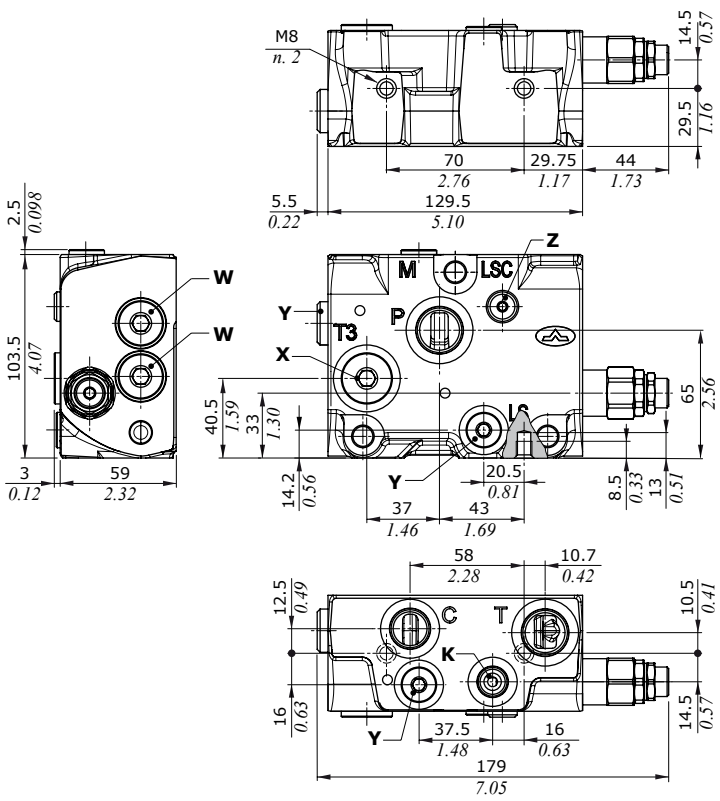
N1 type **N1(SU) type** **N1(SO) type**

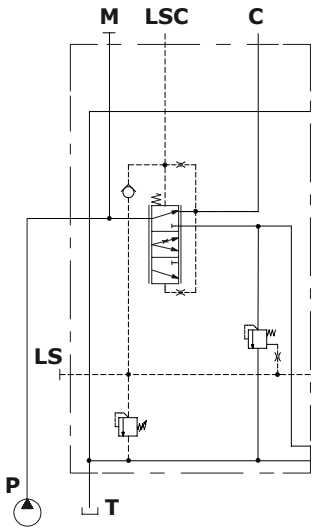


Inlet section

Dimensions and hydraulic circuit

Example of PF4 Open Center section, with priority valve



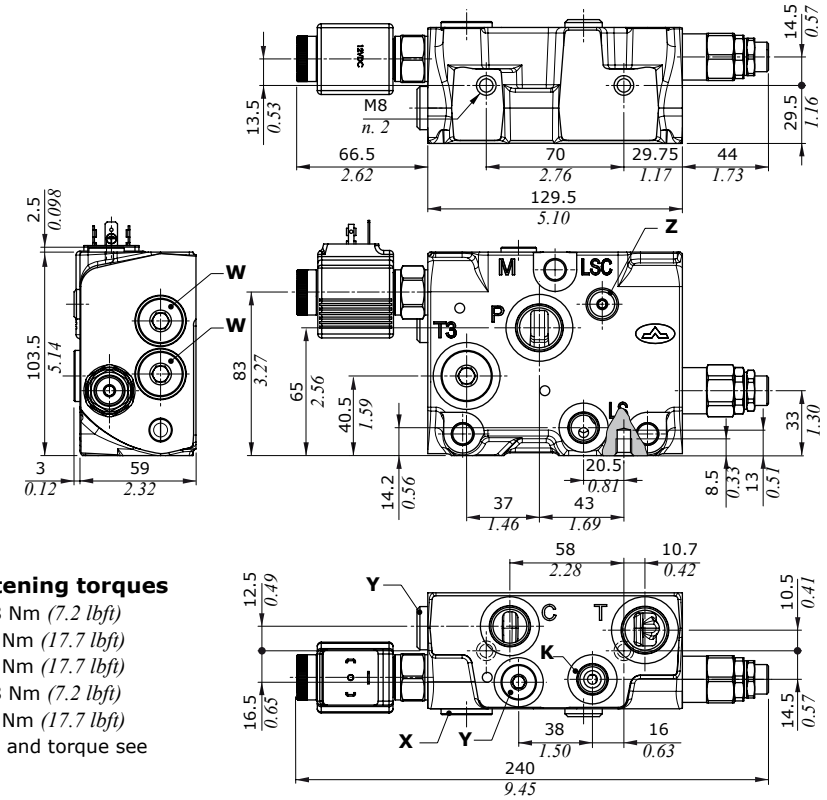


Wrenches and tightening torques

K = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 8 - 24 Nm *(17.7 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
W = allen wrench 8 - 24 Nm *(17.7 lbft)*
NOTE: for valves wrench and torque see related pages

Dimensions and hydraulic circuit

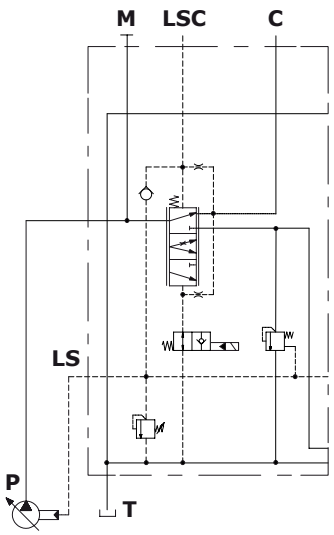
Example of PFS4 Closed Center section, with priority valve and shut-off valve arrangement



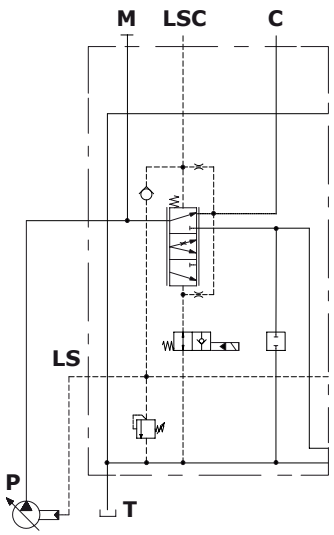
Wrenches and tightening torques

K = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 8 - 24 Nm *(17.7 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
W = allen wrench 8 - 24 Nm *(17.7 lbft)*
NOTE: for valves wrench and torque see related pages

PFS4 type



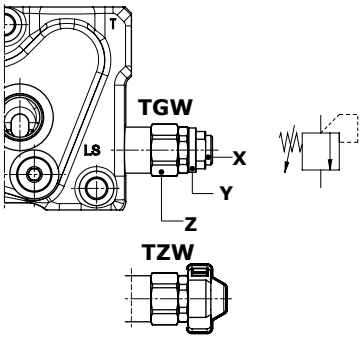
PS4 type



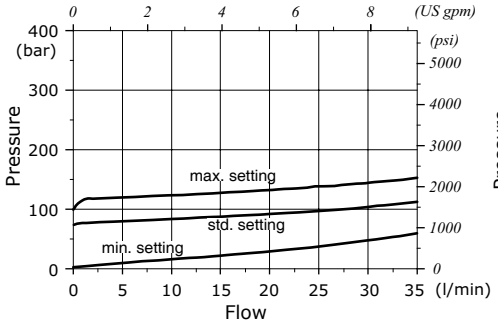
Inlet section

Main pressure relief valve

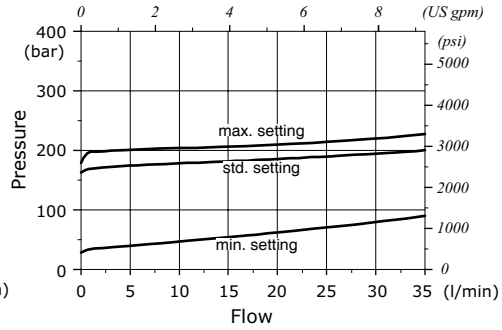
Setting types



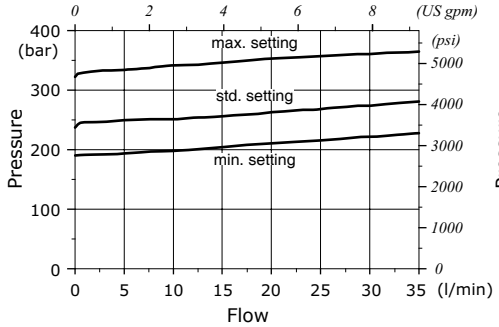
Setting range: TGW2 type



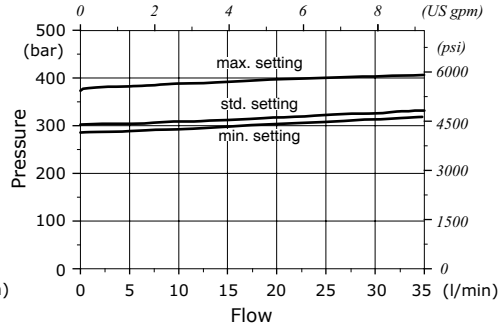
Setting range: TGW3 type



Setting range: TGW4 type



Setting range: TGW5 type

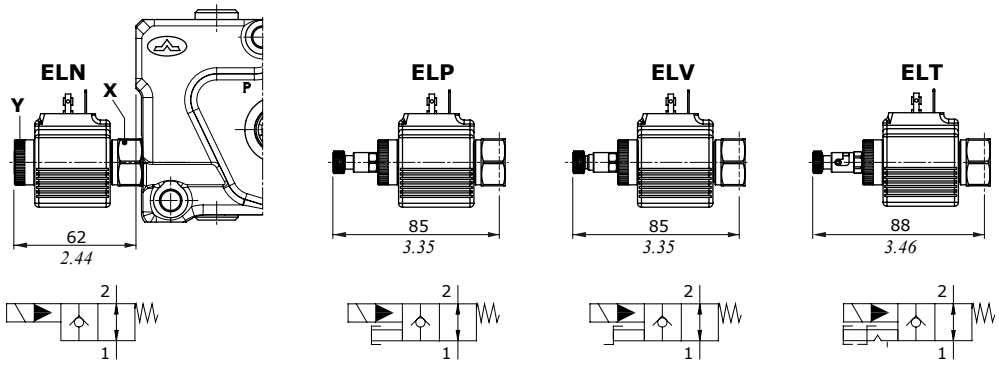


Legenda
TGW: free setting
TZW: valve set and locked
(cap code 4COP126301, n.2 pcs)
RAL3003 pigmented

Wrenches and tightening torques
X = allen wrench 5
Y = wrench 19 - 20 Nm *(14.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*

Solenoid operated unloading valve

Manual emergency types



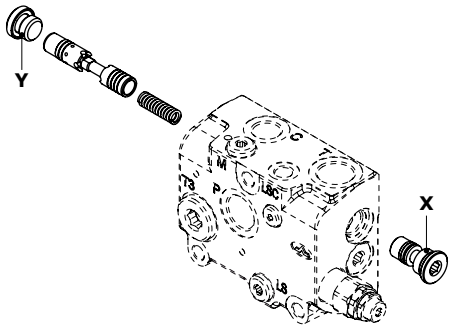
Legenda
ELN: without emergency
ELP: push button emergency override
ELV: screw emergency override
ELT: "push&twist" emergency override

Wrenches and tightening torques
X = wrench 24 - 30 Nm *(22 lbf)*
Y = manual tightening

Features
Max. flow . . . . . : 40 l/min *(10.6 US gpm)*
Max. pressure. . . . . : 380 bar *(5500 psi)*
Internal leakage . . . . . : 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

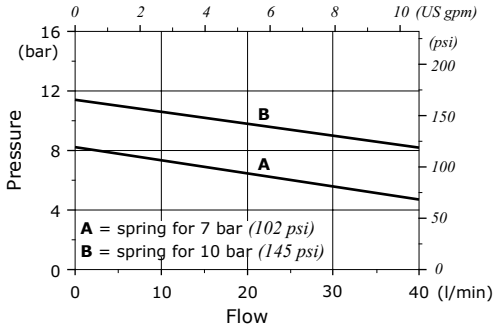
For coil features and options see coil **BER** at page 125.

Priority valve kit



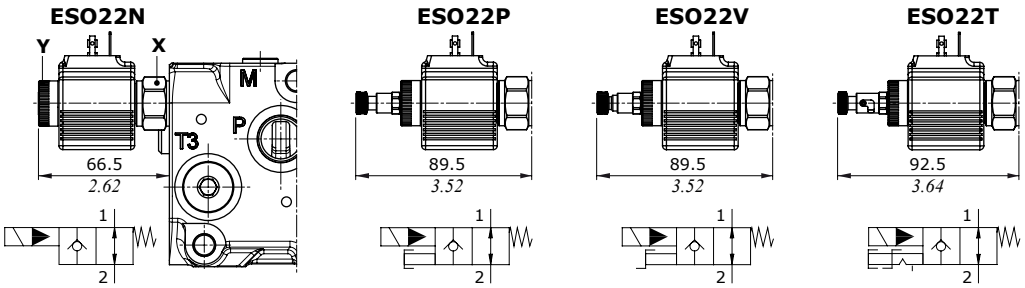
Wrenches and tightening torques
X = allen wrench 8 - 24 Nm *(17.7 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*

Stand-by (margin pressure) vs. regulated flow
Regulated flow = 40 l/min (*10.6 US gpm*)



Shut-off valve

Manual emergency types



Legenda
ESO22N: without emergency
ESO22P: push button emergency override
ESO22V: screw emergency override
ESO22T: "push&twist" emergency override

Wrenches and tightening torques
X = wrench 24 - 30 Nm *(22 lbf)*
Y = manual tightening

Features
Max. flow . . . . . .: 40 l/min *(10.6 US gpm)*
Max. pressure. . . . . .: 380 bar *(5500 psi)*
Internal leakage . . . . . .: 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

For coil features and options see **BER** type coil at page 125.

Working section part ordering codes (mechanical, hydraulic, solenoid)

flow on A/B ports (l/min)

Valve setting (bar) A port B port

DPX100 / P - 101(80\80) - 8 L . U1(100) U2(120) - ....

1A 1B 2 3 4 8 9

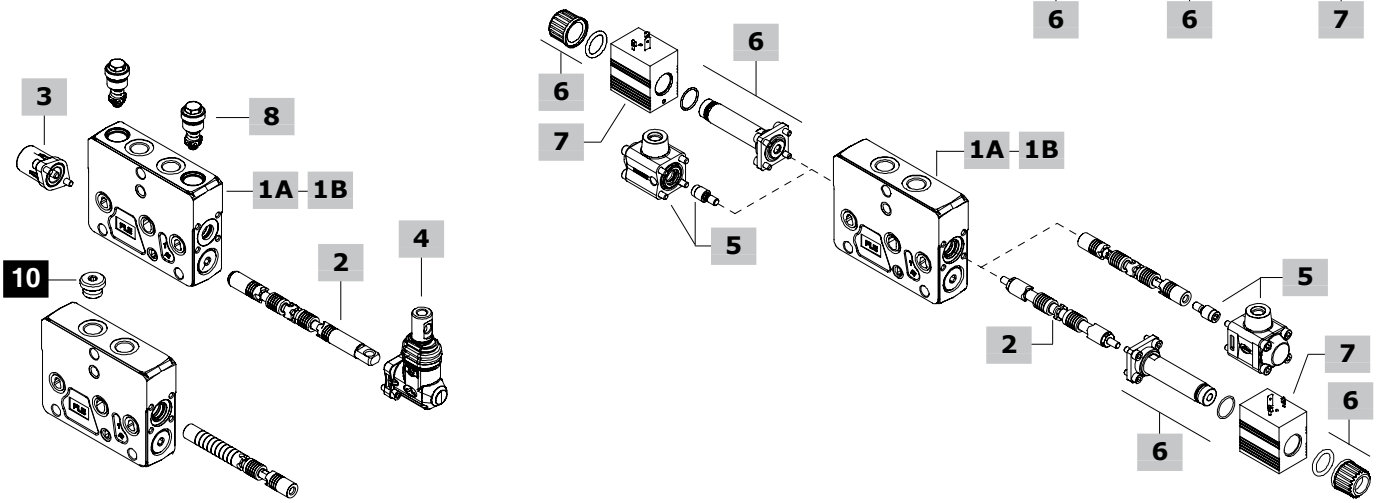
DPX100 / Q - E101(80\80) - 8IMN - ....

2 5

DPX100 : standard section
DPX100HP: High Pressure section

DPX100 / Q - S102(60\60) - 8ES3 - .... - 12VDC

6 6 7



1A Std press. working section kit* page 60

For mechanical control
TYPE: **DPX100/Q-SAE** CODE: 5EL1045010V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/P-SAE** CODE: 5EL1045000V
DESCRIPTION: With port valve arrangement
For hydraulic and solenoid control
TYPE: **DPX100/Q-IM-SAE** CODE: 5EL1045010AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/P-IM-SAE** CODE: 5EL1045000AV
DESCRIPTION: With port valve arrangement

1B High press. working section kit* page 60

For mechanical control
TYPE: **DPX100HP/Q-SAE** CODE: 5EL1045011V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HP/P-SAE** CODE: 5EL1045001V
DESCRIPTION: With port valve arrangement
For hydraulic and solenoid control
TYPE: **DPX100HP/Q-IM-SAE** CODE: 5EL1045010BV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HP/P-IM-SAE** CODE: 5EL1045000BV
DESCRIPTION: With port valve arrangement

NOTE (*): *Codes are referred to **UN-UNF** thread*.

2 Spool for Std and HP sections page 61

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
For mechanical control		
Double acting with A and B closed in neutral position		
101(80)	3CU7110101	80 l/min *(21 US gpm)* flow
109(70)	3CU7110109	70 l/min *(18.5 US gpm)* flow
102(60)	3CU7110102	60 l/min *(16 US gpm)* flow
112(50)	3CU7110003	50 l/min *(13.2 US gpm)* flow
103(40)	3CU7110103	40 l/min *(10.5 US gpm)* flow
111(30)	3CU7110002	30 l/min *(7.9 US gpm)* flow
104(20)	3CU7110104	20 l/min *(5.3 US gpm)* flow
113(10)	3CU7110113	10 l/min *(2.6 US gpm)* flow
Double acting with A and B to tank in neutral position		
201(80)	3CU7110201	80 l/min *(21 US gpm)* flow
211(70)	3CU7125211	70 l/min *(18.5 US gpm)* flow
206(60)	3CU7110204	60 l/min *(16 US gpm)* flow
209(50)	3CU7125209	50 l/min *(13.2 US gpm)* flow
208(40)	3CU7125208	40 l/min *(10.5 US gpm)* flow
212(30)	3CU7125212	30 l/min *(7.9 US gpm)* flow
205(20)	3CU7110205	20 l/min *(5.3 US gpm)* flow
214(5)	3CU7125214	5 l/min *(1.3 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
2H01(80)	3CU7110202	80 l/min *(21 US gpm)* flow
2H06(60)	3CU7124213	60 l/min *(16 US gpm)* flow
2H05(40)	3CU7124212	40 l/min *(10.5 US gpm)* flow
2H04(20)	3CU7124211	20 l/min *(5.3 US gpm)* flow
2H07(10)	3CU7124214	10 l/min *(2.6 US gpm)* flow
Single acting on A, B plugged: SAE8 plug is required		
301(80)	3CU7110301	80 l/min *(21 US gpm)* flow
304(60)	3CU7131304	60 l/min *(16 US gpm)* flow
303(40)	3CU7131303	40 l/min *(10.5 US gpm)* flow
302(20)	3CU7131302	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: type 13 or 13F positioner is required		
508(70)	3CU7142508	70 l/min *(18.5 US gpm)* flow
507(60)	3CU7142507	60 l/min *(16 US gpm)* flow
505(40)	3CU7142505	40 l/min *(10.5 US gpm)* flow
506(20)	3CU7142506	20 l/min *(5.3 US gpm)* flow

Working section part ordering codes (mechanical, hydraulic, solenoid)

2 Spool for Std and HP sections page 61

.....continuation

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
For solenoid control		
Double acting with A and B closed in neutral position		
S102(60)	3CU7410102	60 l/min *(16 US gpm)* flow
S108(40)	3CU7410108	40 l/min *(10.5 US gpm)* flow
S107(30)	3CU7410107	30 l/min *(7.9 US gpm)* flow
S105(20)	3CU7410105	20 l/min *(5.3 US gpm)* flow
S106(10)	3CU7410106	10 l/min *(2.6 US gpm)* flow
S109(5)	3CU7410109	5 l/min *(1.3 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
S2H02(60)	3CU7410202	60 l/min *(16 US gpm)* flow
S2H06(10)	3CU7410206H	10 l/min *(2.6 US gpm)* flow
Single acting on A or B, other port plugged: SAE8 plug is required		
S308-S408(40)	3CU7410308	40 l/min *(10.5 US gpm)* flow
S305-S405(20)	3CU7410305	20 l/min *(5.3 US gpm)* flow
For hydraulic control		
Double acting with A and B closed in neutral position		
E101(80)	3CU7710101	80 l/min *(21 US gpm)* flow
E108(60)	3CU7710108	60 l/min *(16 US gpm)* flow
E123(50)	3CU7710123	50 l/min *(13.2 US gpm)* flow
E105(40)	3CU7710105	40 l/min *(10.5 US gpm)* flow
E113(30)	3CU7710113	30 l/min *(7.9 US gpm)* flow
E106(20)	3CU7710106	20 l/min *(5.3 US gpm)* flow
E110(10)	3CU7710110	10 l/min *(2.6 US gpm)* flow
E159(5)	3CU7710159	5 l/min *(1.3 US gpm)* flow
Double acting with A and B to tank in neutral position		
E210(70)	3CU7725006	70 l/min *(18.5 US gpm)* flow
E209(60)	3CU7725005	60 l/min *(16 US gpm)* flow
E214(50)	3CU7725010	50 l/min *(13.2 US gpm)* flow
E206(40)	3CU7725003	40 l/min *(10.5 US gpm)* flow
E202(30)	3CU7725002	30 l/min *(7.9 US gpm)* flow
E205(20)	3CU7725001	20 l/min *(2.6 US gpm)* flow
E211(10)	3CU7725007	10 l/min *(2.6 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
E2H01(80)	3CU7710202	80 l/min *(21 US gpm)* flow
E2H05(60)	3CU7724004	60 l/min *(16 US gpm)* flow
E2H04(40)	3CU7724003	40 l/min *(10.5 US gpm)* flow
E2H06(20)	3CU7724005	20 l/min *(5.3 US gpm)* flow
E2H03(10)	3CU7724002	10 l/min *(2.6 US gpm)* flow
E2H25(5)	3CU7724159	5 l/min *(1.3 US gpm)* flow
Single acting on A or B, other port plugged: SAE8 plug is required		
E301-E401(80)	3CU7710301	80 l/min *(21 US gpm)* flow
E305-E405(60)	3CU7731305	60 l/min *(16 US gpm)* flow
E304-E404(40)	3CU7731304	40 l/min *(10.5 US gpm)* flow
E303-E403(20)	3CU7731303	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: type 13IMS control is required		
I504(60)	YCU7742504	60 l/min *(16 US gpm)* flow
I503(20)	YCU7742503	20 l/min *(5.3 US gpm)* flow

10 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP822150	SAE8 plug

3 "A" side spool positioners page 63

TYPE	CODE	DESCRIPTION
7FT	5V07407000	With friction and neutral pos. notch
7FTN	5V07407010	As 7FT, friction regulation with spring
8	5V08107000	3 pos., spring return to neutral pos.
8F2	5V08107100	Spool stroke limiter on B port
8D	5V08107200	External pin with M6 female thread
8TL	5V08107310	Arrangement for double control
8RM2-12VDC	5V08107590	Electromagnetic detent in pos.2
8MG3(NO)	5V08107660	With micro in postions 1 and 2
8PP	5V08107700	Proportional pneumatic control
8PNB	5V08107718	On/off waterproof pneumatic control
8EPNB3-12VDC	5V08107742	On/off electropneumatic control
8EPNB3-24VDC	5V08107743	On/off electropneumatic control
8K-12DC	5V08707212	Solenoid detent in neutral position
8K-24DC	5V08707224	Solenoid detent in neutral position
9B	5V09207000	Detent in position 1
10B	5V10207000	Detent in position 2
11B	5V11207000	Detent in positions 1 and 2
For floating circuit (spool 5)		
13N	5V13307005	4 positions, detent in 4th position with spring return to neutral position
13F	5V13507000	4 pos., spring return to neutral pos.

4 "B" side spool control kit page 66

TYPE	CODE	DESCRIPTION
L	5LEV107000	Standard lever box
LSG	5LEV107000S	As previous, water-proof type
LF1	5LEV107100	As type L, spool stroke limiter on A port
LSGF1	5LEV107100S	As previous, water-proof type
SLC	5COP207000	Without lever with endcap
SLP	5COP107010	Without lever with dust-proof plate
TQ	5TEL102100	Flexible cable connection
LCA1-4	5CLO207010	Joystick for 2 section operation: type 1 and 4 configurations
LCA2-3	5CLO207011	As previous: type 2-3 configurations

5 Proportional hydraulic control* page 68

TYPE	CODE	DESCRIPTION
8IMN-SAE	5IDR204702V	Range 8-27 bar *(116-392 psi)*
8IMF3N-SAE	5IDR204710V	As previous with spool stroke limiter
8IMXN-SAE	5IDR204701V	Range 7.5-24 bar *(109-348 psi)*
8IMXF3N-SAE	5IDR204713V	As previous with spool stroke limiter
For floating circuit (spool I5)		
13IMS-SAE	5IDR207750V	Range 6.5-15.5 / 8-22.5 bar *(94-225 / 116-326 psi)*

6 On/off solenoid control page 69

TYPE	CODE	DESCRIPTION
8ES1-8ES2	5CAN08061	Single acting on A or B port
8ES3	5CAN08062	Double acting

7 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SOL412012	12VDC, ISO4400 **D12** type connector

For complete available coils list see page 125.

8 Port valves page 82

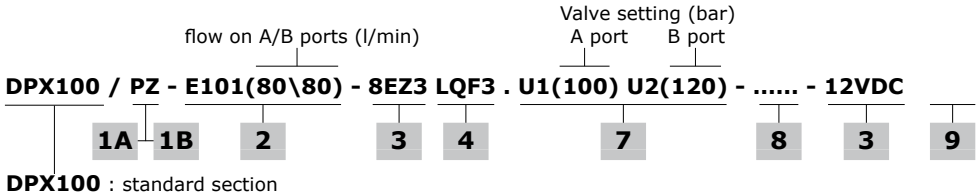
TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar *(360 psi)*

For complete valves list see next pages.

9 Section threading

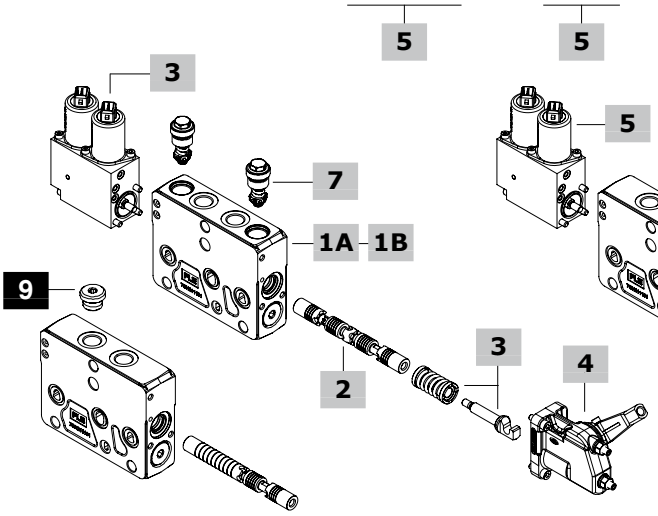
Specify only if it is different from BSP standard (see page 6).

Working section part ordering codes (electrohydraulic)

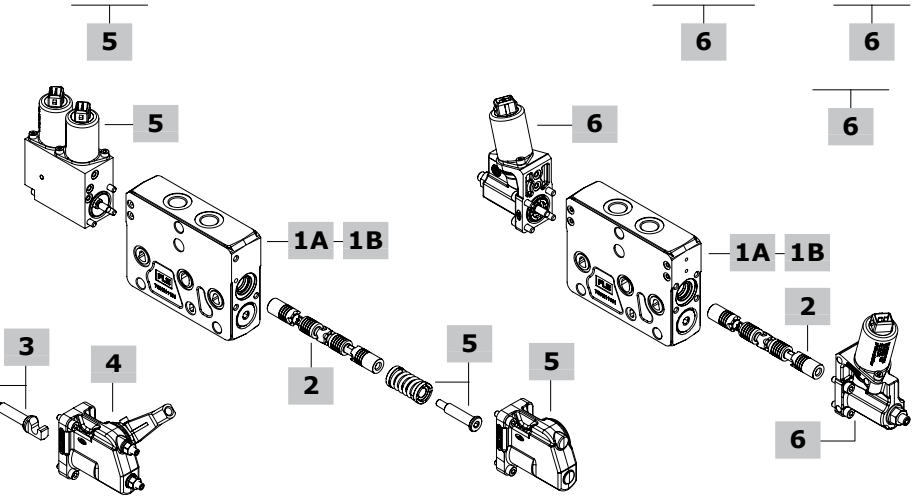


DPX100 : standard section
DPX100HP: High Pressure section

DPX100/QZ-E101(80\80) - 8EZ3SLCQ - .... -12VDC



DPX100/QE-E101(80\80) - 8EB3TF3 - .... -12VDC



1A Std press. working section kit* page 60

The codes are referred to sections with FPM o-ring seals

For two-side electrohydraulic control

TYPE: **DPX100/QE-SAE-FPM** CODE: 5EL1045012V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/PE-SAE-FPM** CODE: 5EL1045002V
DESCRIPTION: With port valve arrangement

For one-side electrohydraulic control

TYPE: **DPX100/QZ-SAE-FPM** CODE: 5EL1047021AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100/PZ-SAE-FPM** CODE: 5EL1047006V
DESCRIPTION: With port valves arrangement

1B High press. working section kit* page 60

The codes are referred to sections with FPM o-ring seals

For two-side electrohydraulic control

TYPE: **DPX100HP/QE-SAE-FPM** CODE: 5EL1045015V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HP/PE-SAE-FPM** CODE: 5EL1045005V
DESCRIPTION: With port valve arrangement

For one-side electrohydraulic control

TYPE: **DPX100HP/QZ-SAE-FPM** CODE: 5EL1047021BV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HP/PZ-SAE-FPM** CODE: 5EL1045006V
DESCRIPTION: With port valve arrangement

NOTE (*): *Codes are referred to* ***UN-UNF*** *thread*.

2 Spool page 61

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position		
E101(80)	3CU7710101	80 l/min *(21 US gpm)* flow
E108(60)	3CU7710108	60 l/min *(16 US gpm)* flow
E123(50)	3CU7710123	50 l/min *(13.2 US gpm)* flow
E105(40)	3CU7710105	40 l/min *(10.5 US gpm)* flow
E113(30)	3CU7710113	30 l/min *(7.9 US gpm)* flow
E106(20)	3CU7710106	20 l/min *(5.3 US gpm)* flow
E110(10)	3CU7710110	10 l/min *(2.6 US gpm)* flow
E159(5)	3CU7710159	5 l/min *(1.3 US gpm)* flow
Double acting with A and B to tank in neutral position		
E210(70)	3CU7725006	70 l/min *(18.5 US gpm)* flow
E209(60)	3CU7725005	60 l/min *(16 US gpm)* flow
E214(50)	3CU7725010	50 l/min *(13.2 US gpm)* flow
E206(40)	3CU7725003	40 l/min *(10.5 US gpm)* flow
E202(30)	3CU7725002	30 l/min *(7.9 US gpm)* flow
E205(20)	3CU7725001	20 l/min *(2.6 US gpm)* flow
E211(10)	3CU7725007	10 l/min *(2.6 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
E2H01(80)	3CU7710202	80 l/min *(21 US gpm)* flow
E2H05(60)	3CU7724004	60 l/min *(16 US gpm)* flow
E2H04(40)	3CU7724003	40 l/min *(10.5 US gpm)* flow
E2H06(20)	3CU7724005	20 l/min *(5.3 US gpm)* flow
E2H03(10)	3CU7724002	10 l/min *(2.6 US gpm)* flow
E2H25(5)	3CU7724159	5 l/min *(1.3 US gpm)* flow
Single acting on A or B, other port plugged: SAE8 plug is required		
E301-E401(80)	3CU7710301	80 l/min *(21 US gpm)* flow
E305-E405(60)	3CU7731305	60 l/min *(16 US gpm)* flow
E304-E404(40)	3CU7731304	40 l/min *(10.5 US gpm)* flow
E303-E403(20)	3CU7731303	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 pos., floating in 4th pos. with spool in: 13EB3.. or 13EZ3.. type positioner is required		
E504(60)	3CU7742504	60 l/min *(16 US gpm)* flow
E503(20)	3CU7742503	20 l/min *(5.3 US gpm)* flow

Working section part ordering codes (electrohydraulic)

3 One-side electrohydr. control page 78

Combine to "B" side options type LQ and LQF3

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5IDR604300V	With AMP connector
8EZ3-24VDC	5IDR604301V	With AMP connector
8EZ34-12VDC	5IDR604302V	With Deutsch connector
8EZ34-24VDC	5IDR604303V	With Deutsch connector
With spool position sensor		
8EZ3SPSD-12VDC	5IDR604304V	AMP conn. and digital sensor
8EZ3SPSD-24VDC	5IDR604305V	AMP conn. and digital sensor
8EZ34SPSD-12VDC	5IDR604306V	Deutsch conn. and digital sensor
8EZ34SPSD-24VDC	5IDR604307V	Deutsch conn. and digital sensor
8EZ34SPSL-0.5(A)-4.5(B)-12VDC	5IDR604311V	AMP conn. and analog sensor
For floating circuit (spool E5)		
13EZ3-12VDC	5IDR614300V	With AMP connector
13EZ3-24VDC	5IDR614301V	With AMP connector
13EZ34-12VDC	5IDR614302V	With Deutsch connector
13EZ34-24VDC	5IDR614303V	With Deutsch connector

4 "B" side options page 79

TYPE	CODE	DESCRIPTION
For one-side electrohydraulic control		
LQ	5LEV100700V	Lever box
LQF3	5LEV100701V	Lever box with spool stroke limiter
LQSL	5COP204100V	Lever box without lever

5 Complete one-side e.h. control page 80

Controls already comprehensive of endcap on B side

TYPE	CODE	DESCRIPTION
8EZ3SLCQ-12VDC	5IDR604300SV	With AMP connector
8EZ3SLCQ-24VDC	5IDR604301SV	With AMP connector
8EZ34SLCQ-12VDC	5IDR604302SV	With Deutsch connector
8EZ34SLCQ-24VDC	5IDR604303SV	With Deutsch connector

With spool position sensor

TYPE: **8EZ3SPSDSLCQ-12VDC** CODE: 5IDR604304SV
DESCRIPTION: With AMP connector and digital sensor

TYPE: **8EZ3SPSDSLCQ-24VDC** CODE: 5IDR604305SV
DESCRIPTION: As previous

TYPE: **8EZ34SPSDSLCQ-12VDC** CODE: 5IDR604306SV
DESCRIPTION:With Deutsch connector and digital sensor

TYPE: **8EZ34SPSDSLCQ-24VDC** CODE: 5IDR604307SV
DESCRIPTION: As previous

TYPE: **8EZ34SPSL-0.5(A)-4.5(B)SLCQ-12VDC** CODE: 5IDR604311SV
DESCRIPTION: With AMP connector and analog sensor

8 Section threading

Only specify if it is different from BSP standard (see page 6).

9 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP822150	SAE8 plug

6 Two-side electrohydr. control page 76

TYPE	CODE	DESCRIPTION
Without lever control		
8EB3T-12VDC	5IDR904214V	With AMP connector
8EB3T-24VDC	5IDR904222V	With AMP connector
8EB34T-12VDC	5IDR904236V	With Deutsch connector
8EB34T-24VDC	5IDR904237V	With Deutsch connector
8EB3TF3-12VDC	5IDR904217V	With AMP, spool stroke limiter
8EB3TF3-24VDC	5IDR904224V	As previous one
8EB34TF3-12VDC	5IDR904235V	Deutsch conn.and stroke limiter
8EB34TF3-24VDC	5IDR904238V	As previous one
Without lever control, with spool position sensor		
8EB3TSPSD-12VDC	5IDR904233V	AMP conn. and digital sensor
8EB3TSPSD-12VDC	5IDR904226V	As previous one
Without lever control: for floating circuit (E5 spool)		
13EB3T-12VDC	5IDR914201V	With AMP connector
13EB3T-24VDC	5IDR914202V	With AMP connector
13EB34T-12VDC	5IDR914214V	With Deutsch connector
13EB34T-24VDC	5IDR914215V	With Deutsch connector
With lever control		
8EB3TLH-12VDC	5IDR904215V	With AMP connector
8EB3TLH-24VDC	5IDR904228V	With AMP connector
8EB34TLH-12VDC	5IDR904219V	With Deutsch connector
8EB34TLH-24VDC	5IDR904239V	With Deutsch connector
8EB3TLHF3-12VDC	5IDR904229V	With AMP, spool stroke limiter
8EB3TLHF3-24VDC	5IDR904218V	As previous one
8EB34TLHF3-12VDC	5IDR904240V	With Deutsch connector with spool stroke limiter
8EB34TLHF3-24VDC	5IDR904241V	As previous one
With lever control and spool position sensor		
8EB3TLHSPSD-12VDC	5IDR904234V	AMP connector and digital sensor
8EB3TLHSPSD-24VDC	5IDR904232V	As previous one
8EB3TLHF3SPSL-0.5(A)-4.5(B)-12VDC	5IDR904259V	With spool limiter, AMP connector and analog sensor
8EB3TLHF3SPSL-0.5(A)-4.5(B)-24VDC	5IDR904247V	As previous one
With lever control: for floating circuit (E5 spool)		
13EB3TLH-12VDC	5IDR914220V	With AMP connector
13EB3TLH-24VDC	5IDR914211V	With AMP connector
13EB34TLH-12VDC	5IDR914216V	With Deutsch connector
13EB34TLH-24VDC	5IDR914217V	With Deutsch connector
13EB3TLHF3-12VDC	5IDR914213V	With AMP and spool stroke limiter
13EB3TLHF3-24VDC	5IDR914210V	As previous one
13EB34TLHF3-12VDC	5IDR914218V	With Deutsch, spool stroke limiter
13EB34TLHF3-24VDC	5IDR914219V	As previous one

7 Port valves page 82

TYPE	CODE	DESCRIPTION
UT	XTAP522441V	Valve blanking plug
	XTAP522442V	As previous one, for HP valve
C	5KIT410000	Anticavitation valve

Fixed setting antishock and anticavitation valves:
setting is referred to 10 l/min *(2.6 US gpm)*

TYPE: **U 100** (100: setting (bar)) CODE: 5KIT330 100 (100: setting (bar))

SETTING:

25 bar *(363 psi)*	30 bar *(435 psi)*	40 bar *(580 psi)*
50 bar *(725 psi)*	63 bar *(914 psi)*	80 bar *(1150 psi)*
100 bar *(1450 psi)*	110 bar *(1590 psi)*	125 bar *(1800 psi)*
140 bar *(2050 psi)*	150 bar *(2150 psi)*	160 bar *(2300 psi)*
175 bar *(2550 psi)*	190 bar *(2750 psi)*	200 bar *(2900 psi)*
210 bar *(3050 psi)*	220 bar *(3190 psi)*	230 bar *(3350 psi)*
240 bar *(3500 psi)*	250 bar *(3600 psi)*	260 bar *(3750 psi)*
270 bar *(3900 psi)*	280 bar *(4050 psi)*	290 bar *(4200 psi)*
300 bar *(4350 psi)*	310 bar *(4500 psi)*	320 bar *(4650 psi)*
340 bar *(4950 psi)*	360 bar *(5200 psi)*	400 bar *(5800 psi)*
420 bar *(6100 psi)*		

HF working section part ordering codes (mechanical, hydraulic)

flow on A/B ports (l/min)

Valve setting (bar) A port B port

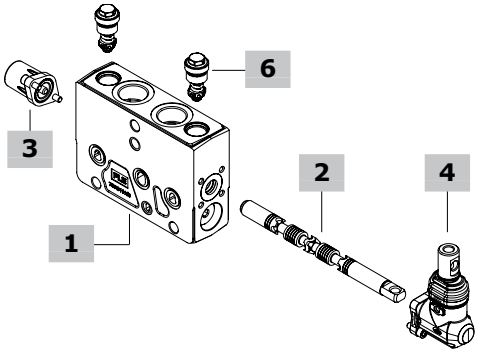
DPX100HF / P - 101(80\80) - 8 L . U1(100) U2(120) - .....

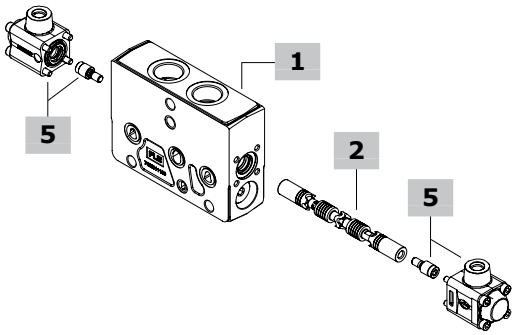
1 2 3 4 6 7

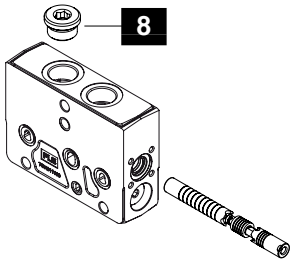
High Flow section

DPX100HF / Q - E101(120\120) - 8IMN - ..... - FPM

2 5







HF working section part ordering codes (mechanical, hydraulic)

1 High flow working section kit* page 60

For mechanical control

TYPE: **DPX100HF/Q-SAE12-FPM** CODE: 5EL1045F10V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HF/P-SAE12-FPM** CODE: 5EL1045F00V
DESCRIPTION: With port valve arrangement

For hydraulic control

TYPE: **DPX100HF/Q-SAE12-IM-FPM** CODE: 5EL1045F10AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HF/P-SAE12-IM-FPM** CODE: 5EL1045F00AV
DESCRIPTION: With port valve arrangement

2 Spool page 61

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
For mechanical control		
Double acting with A and B closed in neutral position		
101(120)	3CU7110F01	120 l/min *(32 US gpm)* flow
103(100)	3CU7110F03	100 l/min *(26 US gpm)* flow
104(80)	3CU7110F04	80 l/min *(21 US gpm)* flow
102(60)	3CU7110F02	60 l/min *(16 US gpm)* flow
Double acting with A and B to tank in neutral position		
201(120)	3CU7125F01	120 l/min *(32 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
2H11(100)	3CU7124F11	100 l/min *(26 US gpm)* flow
2H06(60)	3CU7124F06	60 l/min *(16 US gpm)* flow
For hydraulic control		
Double acting with A and B closed in neutral position		
E101(120)	3CU7710F01	120 l/min *(32 US gpm)* flow
E103(80)	3CU7710F03	80 l/min *(21 US gpm)* flow
Double acting with A and B to tank in neutral position		
E201(80)	3CU7725F01	80 l/min *(21 US gpm)* flow
Single acting on A or B, other port plugged: G3/4 plug is required		
E301-E401(120)	3CU7731F01	120 l/min *(32 US gpm)* flow

3 "A" side spool positioners page 63

TYPE	CODE	DESCRIPTION
7FT	5V07407000	With friction and neutral pos. notch
7FTN	5V07407010	As 7FT, friction regulation with spring
8	5V08107000	3 pos., spring return to neutral pos.
8F2	5V08107100	Spool stroke limiter on B port
8D	5V08107200	External pin with M6 female thread
8TL	5V08107310	Arrangement for double control
8RM2-12VDC	5V08107590	Electromagnetic detent in pos.2
8MG3(NO)	5V08107660	With micro in postions 1 and 2
8PP	5V08107700	Proportional pneumatic control
8PNB	5V08107718	On/off waterproof pneumatic control
8EPNB3-12VDC	5V08107742	On/off electropneumatic control
8EPNB3-24VDC	5V08107743	On/off electropneumatic control
8K-12DC	5V08707112	Solenoid detent in neutral position
8K-24DC	5V08707124	Solenoid detent in neutral position
9B	5V09207000	Detent in position 1
10B	5V10207000	Detent in position 2
11B	5V11207000	Detent in positions 1 and 2

4 "B" side spool control kit page 68

TYPE	CODE	DESCRIPTION
L	5LEV107000	Standard lever box
LSG	5LEV107000S	As previous, water-proof type
LF1	5LEV107100	As L type, spool stroke limiter on A port
LSGF1	5LEV107100S	As previous, water-proof type
SLC	5COP207000	Without lever with endcap
SLP	5COP107010	Without lever with dust-proof plate

5 Proportional hydraulic control* page 70

TYPE	CODE	DESCRIPTION
8IMN-SAE	5IDR204702V	Range 8-27 bar *(116-392 psi)*
8IMF3N-SAE	5IDR204710V	As previous with spool stroke limiter
8IMXN-SAE	5IDR204701V	Range 7.5-24 bar *(109-348 psi)*
8IMXF3N-SAE	5IDR204713V	As previous with spool stroke limiter

6 Port valves page 82

TYPE	CODE	DESCRIPTION
UT	XTAP522441V	Valve blanking plug
	XTAP522442V	As previous, for HP valve
C	5KIT410000	Anticavitation valve

Fixed setting antishock and anticavitation valves:

setting is referred to 10 l/min *(2.6 US gpm)*

TYPE: **U 100** CODE: 5KIT330 100
└setting (bar) └setting (bar)

SETTING:

25 bar *(363 psi)*	30 bar *(435 psi)*	40 bar *(580 psi)*
50 bar *(725 psi)*	63 bar *(914 psi)*	80 bar *(1150 psi)*
100 bar *(1450 psi)*	110 bar *(1590 psi)*	125 bar *(1800 psi)*
140 bar *(2050 psi)*	150 bar *(2150 psi)*	160 bar *(2300 psi)*
175 bar *(2550 psi)*	190 bar *(2750 psi)*	200 bar *(2900 psi)*
210 bar *(3050 psi)*	220 bar *(3190 psi)*	230 bar *(3350 psi)*
240 bar *(3500 psi)*	250 bar *(3600 psi)*	260 bar *(3750 psi)*
270 bar *(3900 psi)*	280 bar *(4050 psi)*	290 bar *(4200 psi)*
300 bar *(4350 psi)*	310 bar *(4500 psi)*	320 bar *(4650 psi)*
340 bar *(4950 psi)*	360 bar *(5200 psi)*	400 bar *(5800 psi)*
420 bar *(6100 psi)*		

7 Section threading

Only specify if it is different from BSP standard (see page 6).

8 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP832200	SAE12 plug

NOTE (*): *Codes are referred to **UN-UNF** thread.*

HF working section parts ordering codes (electrohydraulic)

flow on A/B ports (l/min) — Valve setting (bar): A port, B port

DPX100HF / PZ - E101(120\120) - 8EZ3 LQF3 . U1(100) U2(120) - ..... - 12VDC

1 2 3 4 7 8 3

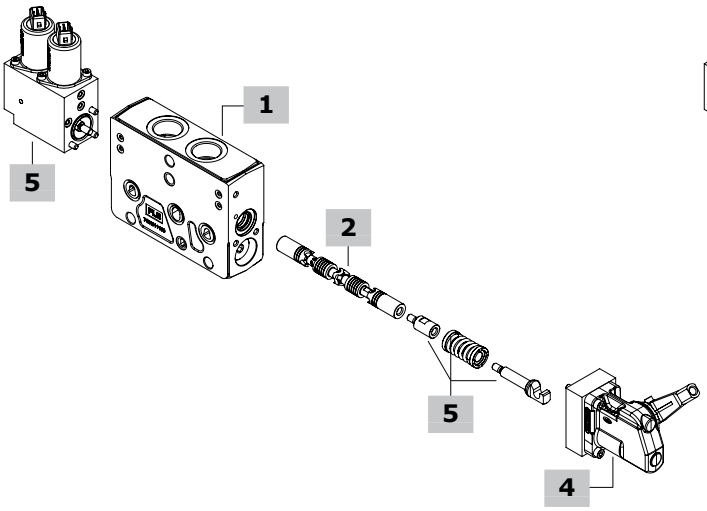
High Flow section

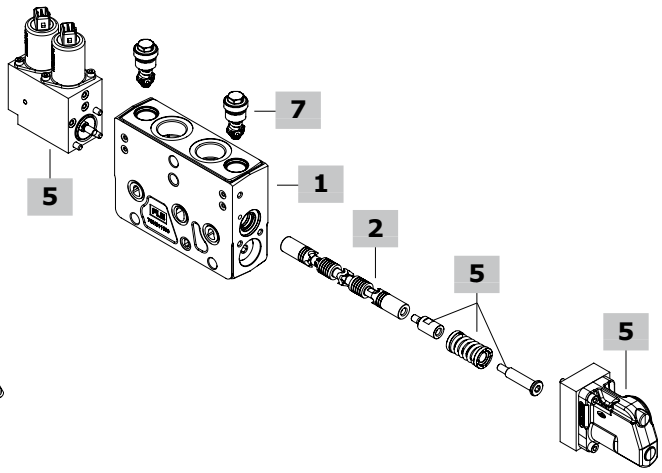
DPX100HF/QZ-E101(120\120) - 8EZ3SLCQ - ..... - 12VDC

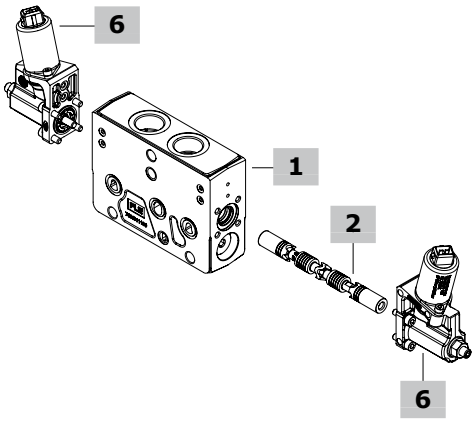
5 5

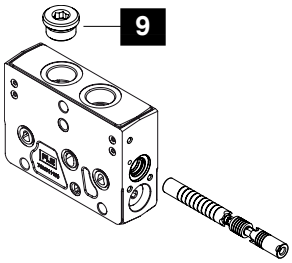
DPX100HF/QE-E101(120\120) - 8EB3TF3 - ..... - 12VDC

6 6









HF working section parts ordering codes (electrohydraulic)

1 High flow working section kit* page 60

For two-side electrohydraulic control

TYPE: **DPX100HF/QE-SAE12-FPM** CODE: 5EL1045F11V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HF/PE-SAE12-FPM** CODE: 5EL1045F02V
DESCRIPTION: With port valve arrangement

For one-side electrohydraulic control

TYPE: **DPX100HF/QZ-SAE-FPM** CODE: 5EL1047F21V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX100HF/PZ-SAE-FPM** CODE: 5EL1047F00V
DESCRIPTION: With port valve arrangement

2 Spool page 61

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position		
E101(120)	3CU7710F01	120 l/min *(32 US gpm)* flow
E106(100)	3CU7710F06	100 l/min *(26 US gpm)* flow
E103(80)	3CU7710F03	80 l/min *(21 US gpm)* flow
E105(60)	3CU7710F05	60 l/min *(16 US gpm)* flow
E104(40)	3CU7710F04	40 l/min *(10.5 US gpm)* flow
Double acting with A and B to tank in neutral position		
E201(80)	3CU7725F01	80 l/min *(21 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
E2H01(120)	3CU7724F01	120 l/min *(32 US gpm)* flow
E2H03(100)	3CU7724F03	100 l/min *(26 US gpm)* flow
E2H02(60)	3CU7724F02	60 l/min *(16 US gpm)* flow
Single acting on A or B, other port plugged: G3/4 plug is required		
E301-E401(120)	3CU7731F01	120 l/min *(32 US gpm)* flow

3 One-side electrohydr. control page 78

Combine to "B" side options

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5IDR604314V	With AMP connector
8EZ3-24VDC	5IDR604313V	With AMP connector
8EZ34-12VDC	5IDR604315V	With Deutsch connector
8EZ34-24VDC	5IDR604316V	With Deutsch connector
With spool position sensor		
8EZ3SPSD-12VDC	5IDR604317V	AMP connector and digital sensor
8EZ3SPSD-24VDC	5IDR604318V	AMP connector and digital sensor
8EZ34SPSD-12VDC	5IDR604319V	Deutsch conn. and digital sensor
8EZ34SPSD-24VDC	5IDR604320V	Deutsch conn. and digital sensor
8EZ34SPSL-0.5(A)-4.5(B)-12VDC	5IDR604321V	AMP conn. and analog sensor

4 "B" side options page 79

TYPE	CODE	DESCRIPTION
For one-side electrohydraulic control		
LQ	5LEV100705V	Lever box
LQF3	5LEV100706V	Lever box with spool stroke limiter
LQSL	5COP204101V	Lever box without lever

5 Complete one-side e.h. control page 81

Controls already comprehensive of endcap on B side

TYPE	CODE	DESCRIPTION
8EZ3SLCQ-12VDC	5IDR604314SV	With AMP connector
8EZ3SLCQ-24VDC	5IDR604313SV	With AMP connector
8EZ34SLCQ-12VDC	5IDR604315SV	With Deutsch connector
8EZ34SLCQ-24VDC	5IDR604316SV	With Deutsch connector
With spool position sensor		
TYPE: **8EZ3SPSDSLCQ-12VDC**		CODE: 5IDR604317SV
DESCRIPTION: With AMP connector and digital sensor		
TYPE: **8EZ3SPSDSLCQ-24VDC**		CODE: 5IDR604318SV
DESCRIPTION: As previous one		
TYPE: **8EZ34SPSDSLCQ-12VDC**		CODE: 5IDR604319SV
DESCRIPTION:With Deutsch connector and digital sensor		
TYPE: **8EZ34SPSDSLCQ-24VDC**		CODE: 5IDR604320SV
DESCRIPTION: As previous one		
TYPE: **8EZ34SPSL-0.5(A)-4.5(B)SLCQ-12VDC**		CODE: 5IDR604321SV
DESCRIPTION: With AMP connector and analog sensor		

6 Two-side electrohydr. control page 76

TYPE	CODE	DESCRIPTION
Without lever control		
8EB3T-12VDC	5IDR904214V	With AMP connector
8EB3T-24VDC	5IDR904222V	With AMP connector
8EB34T-12VDC	5IDR904236V	With Deutsch connector
8EB34T-24VDC	5IDR904237V	With Deutsch connector
8EB3TF3-12VDC	5IDR904217V	With AMP, spool stroke limiter
8EB3TF3-24VDC	5IDR904224V	As previousone
8EB34TF3-12VDC	5IDR904235V	Deutsch conn. and stroke limiter
8EB34TF3-24VDC	5IDR904238V	As previous one
Without lever control, with spool position sensor		
8EB3TSPSD-12VDC	5IDR904233V	AMP conn. and digital sensor
8EB3TSPSD-12VDC	5IDR904226V	As previous one
With lever control		
8EB3TLH-12VDC	5IDR904215V	With AMP connector
8EB3TLH-24VDC	5IDR904228V	With AMP connector
8EB34TLH-12VDC	5IDR904219V	With Deutsch connector
8EB34TLH-24VDC	5IDR904239V	With Deutsch connector
8EB3TLHF3-12VDC	5IDR904229V	With AMP, spool stroke limiter
8EB3TLHF3-24VDC	5IDR904218V	As previous one
8EB34TLHF3-12VDC	5IDR904240V	With Deutsch conn. with spool stroke limiter
8EB34TLHF3-24VDC	5IDR904241V	As previous one
With lever control and spool position sensor		
8EB3TLHSPSD-12VDC	5IDR904234V	AMP conn. and digital sensor
8EB3TLHSPSD-24VDC	5IDR904232V	As previous one

7 Port valves page 82

TYPE	CODE	DESCRIPTION
U025	5KIT330025	Setting: 25 bar *(360 psi)*

For complete valves list see previous pages.

8 Section threading

Only specify if it is different from BSP standard (see page 6).

9 Plug for single acting spool *

CODE	DESCRIPTION
3XTAP832200	SAE12 plug

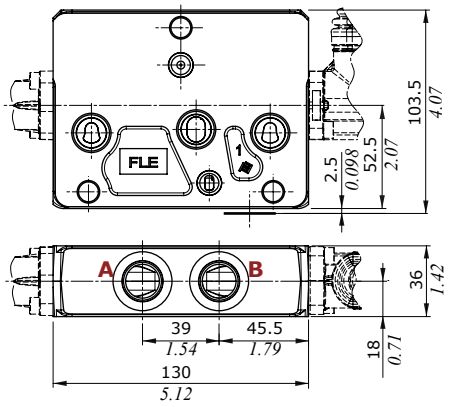
NOTE (*): *Codes are referred to **UN-UNF** thread.*

Working section

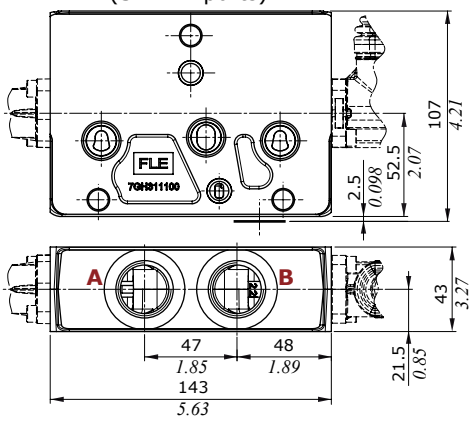
Dimensions and hydraulic circuit

For mechanical, hydraulic and solenoid controls

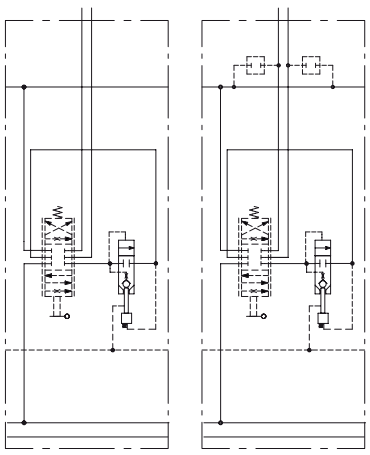
Q type, for std or HP sections
(SAE 8 ports)



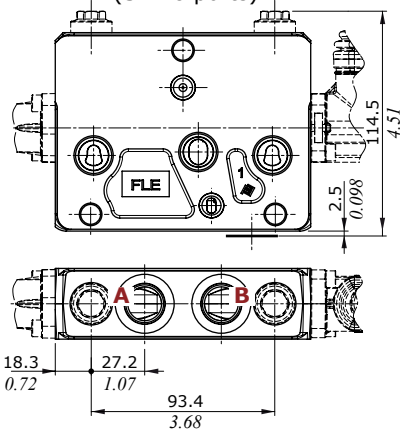
Q type, for FH section
(SAE 12 ports)



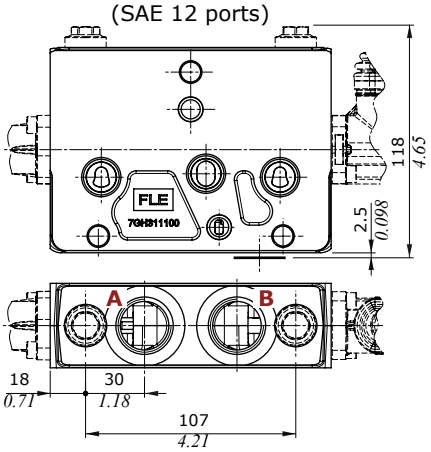
Q type **P type**



P type, for std or HP sections
(SAE 8 ports)

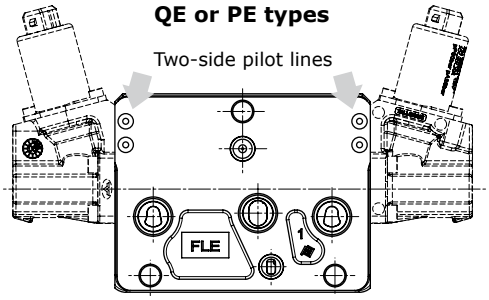


P type, for FH section
(SAE 12 ports)

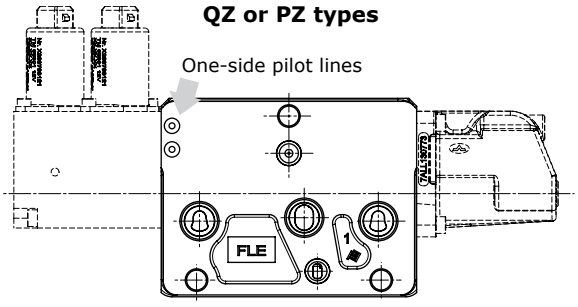


For electrohydraulic control

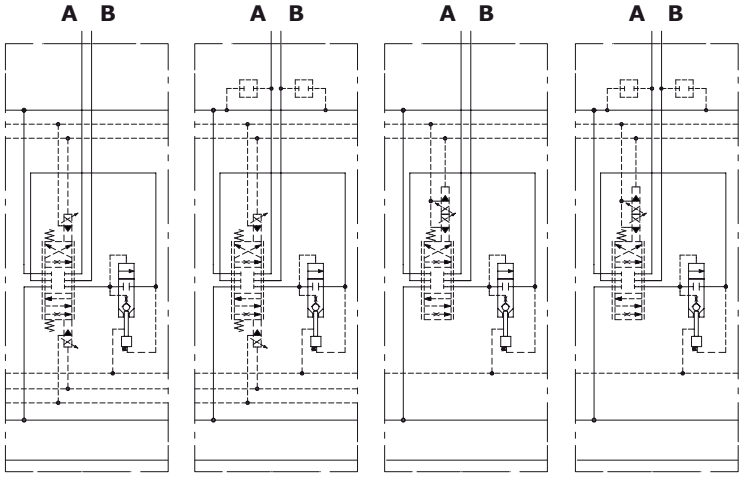
QE or PE types
Two-side pilot lines



QZ or PZ types
One-side pilot lines



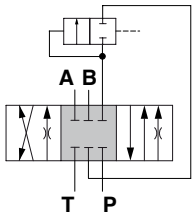
QE type **PE type** **QZ type** **PZ type**



Spools

Type 1 (1../E1../S1..) spool
A, B closed in neutral position

1 0 2

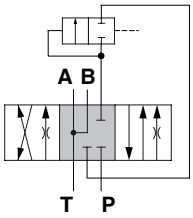


Spool stroke (1../E1..)
position 1: + 6.5 mm *(- 0.26 in)*
position 2: - 6.5 mm *(+ 0.26 in)*

Spool stroke (S1..)
position 1: + 3.5 mm *(- 0.14 in)*
position 2: - 3.5 mm *(+ 0.14 in)*

Type 2 (E2H..) spool
A, B to tank in neutral position

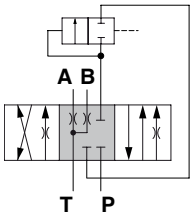
1 0 2



Spool stroke
position 1: + 6.5 mm *(- 0.26 in)*
position 2: - 6.5 mm *(+ 0.26 in)*

Type 2H (2H../E2H../S2H..) spool
A, B partially to tank in neutral pos.

1 0 2

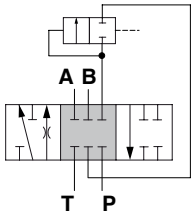


Spool stroke (2H../E2H..)
position 1: + 6.5 mm *(- 0.26 in)*
position 2: - 6.5 mm *(+ 0.26 in)*

Spool stroke (S2H..)
position 1: + 3.5 mm *(- 0.14 in)*
position 2: - 3.5 mm *(+ 0.14 in)*

Type 3 (3../E3../S3..) spool
single acting on A

1 0 2

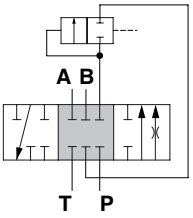


Spool stroke (3../E3..)
position 1: + 6.5 mm *(- 0.26 in)*
position 2: - 6.5 mm *(+ 0.26 in)*

Spool stroke (S3..)
position 1: + 3.5 mm *(- 0.14 in)*
position 2: - 3.5 mm *(+ 0.14 in)*

Type 4 (4../E4../S4..) spool
single acting on B

1 0 2

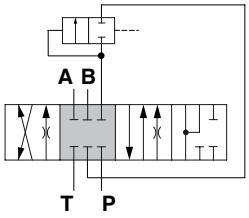


Spool stroke (4../E4..)
position 1: + 6.5 mm *(- 0.26 in)*
position 2: - 6.5 mm *(+ 0.26 in)*

Spool stroke (S4..)
position 1: + 3.5 mm *(- 0.14 in)*
position 2: - 3.5 mm *(+ 0.14 in)*

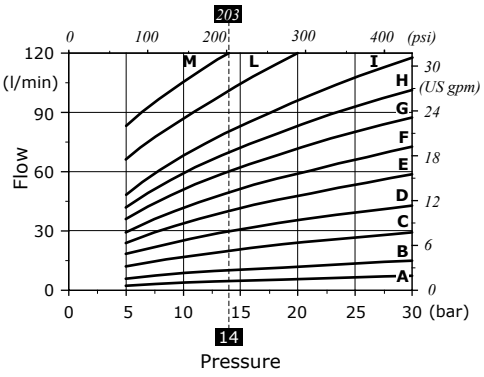
Type 5 (5../E5../I5..) spool
floating in 4th position (pos.3)

1 0 2 3



Spool stroke
position 1: + 6 mm *(- 0.24 in)*
position 2: - 6 mm *(+ 0.24 in)*
position 3: - 10.5 mm *(- 0.41 in)*

Spool flow vs. Stand-by pressure (margin pressure)



Curves with spool nominal flow
@ 14 bar *(200 psi)* stand-by (margin pressure)
A = 5 l/min *(1.3 US gpm)*
B = 10 l/min *(2.6 US gpm)*
C = 20 l/min *(5.3 US gpm)*
D = 30 l/min *(7.9 US gpm)*
E = 40 l/min *(10.6 US gpm)*
F = 50 l/min *(13.2 US gpm)*
G = 60 l/min *(16 US gpm)*
H = 70 l/min *(18.5 US gpm)*
I = 80 l/min *(21 US gpm)*
L = 100 l/min *(26 US gpm)* - only for HF working sections
N = 120 l/min *(32 US gpm)* - only for HF working sections

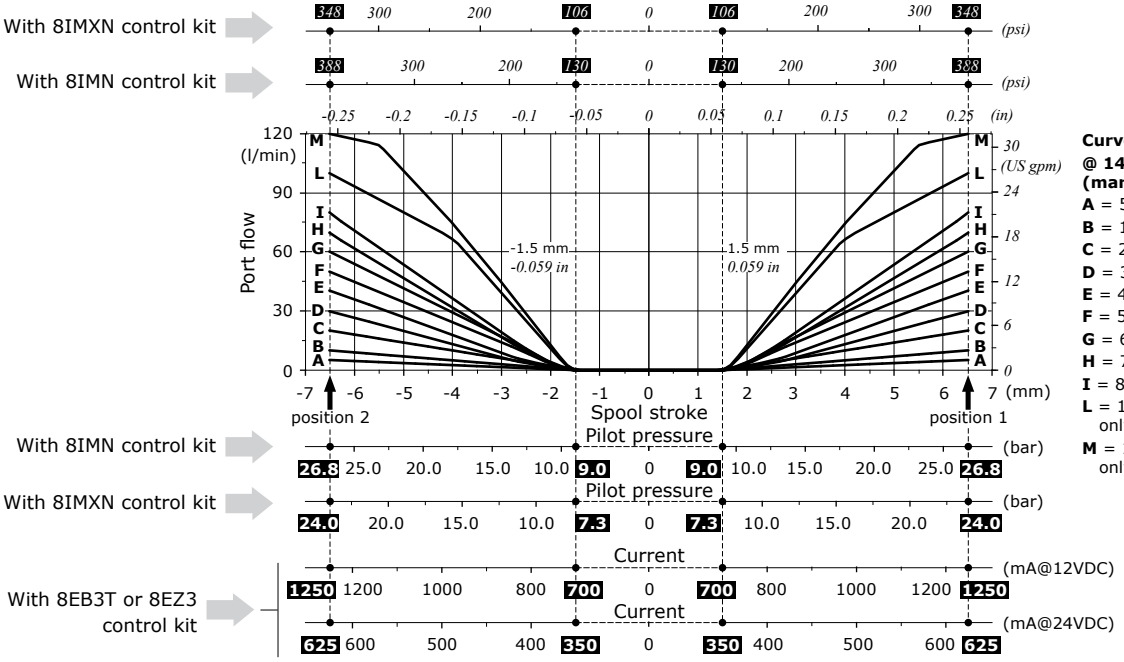
Working section

Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

3 position spool metering curve

Qin = 120 l/min *(32 US gpm)* - Open center circuit

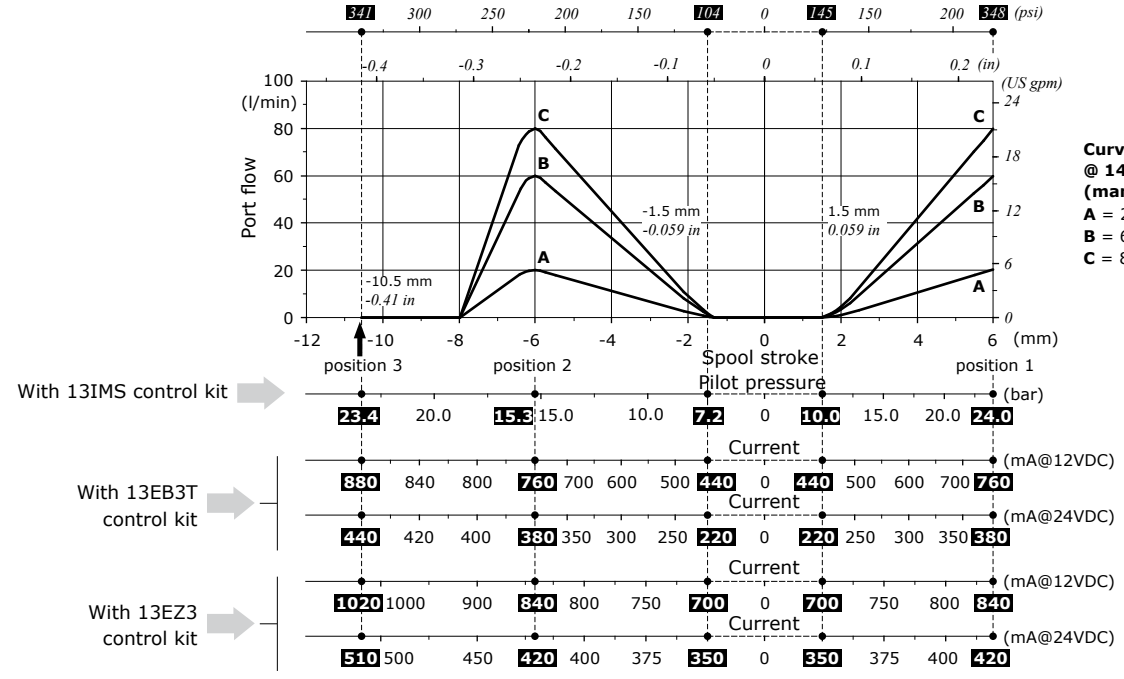


Curves with spool nominal flow @ 14 bar *(200 psi)* stand-by (margin pressure)

A = 5 l/min *(1.3 US gpm)*
B = 10 l/min *(2.6 US gpm)*
C = 20 l/min *(5.3 US gpm)*
D = 30 l/min *(7.9 US gpm)*
E = 40 l/min *(10.6 US gpm)*
F = 50 l/min *(13.2 US gpm)*
G = 60 l/min *(16 US gpm)*
H = 70 l/min *(18.5 US gpm)*
I = 80 l/min *(21 US gpm)*
L = 100 l/min *(26 US gpm)* only for HF working sections
M = 120 l/min *(32 US gpm)* only for HF working sections

Floating spool metering curve

Qin = 90 l/min *(24 US gpm)* - Open center circuit



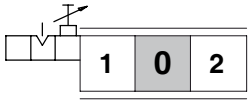
Curves with spool nominal flow @ 14 bar *(200 psi)* stand-by (margin pressure)

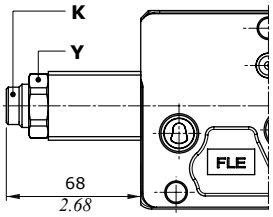
A = 20 l/min *(5.3 US gpm)*
B = 60 l/min *(16 US gpm)*
C = 80 l/min *(21 US gpm)*

"A" side spool positioners

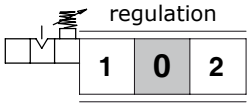
With friction

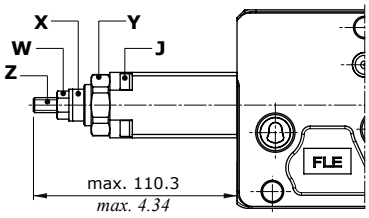
7FT type





7FTN type
With spring regulation

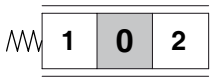


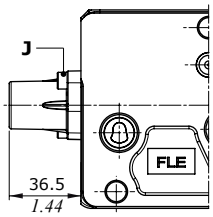


Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
K = allen wrench 6
X = wrench 17
Y = wrench 30, manual tightening
Z = allen wrench 4
W = wrench 13 - 24 Nm *(17.7 lbft)*

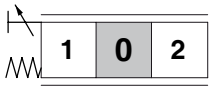
With spring return to neutral position

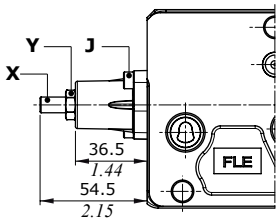
8 type



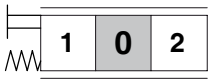


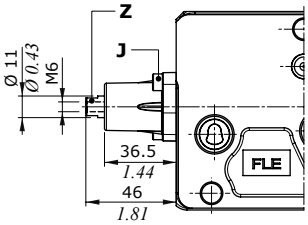
8F2 type
Spool stroke limiter on B port



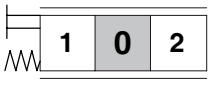


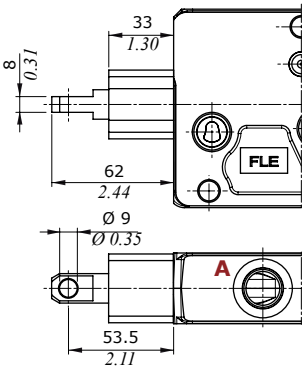
8D type
External pin with M6 female thread





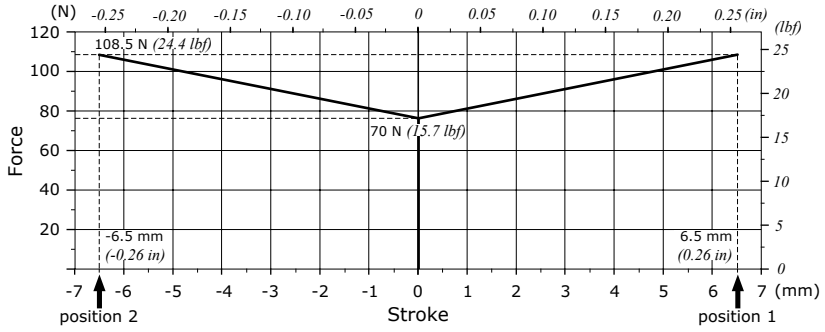
8TL type
Arrangement for double mechanical control





Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = allen wrench 4
Y = wrench 13 - 24 Nm *(17.7 lbft)*
Z = wrench 9

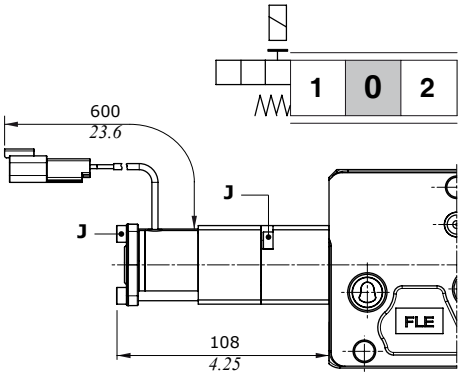
Force vs. Stroke diagram



Working section

"A" side spool positioners

With electromagnetic detent in position 2, 8RM2 type



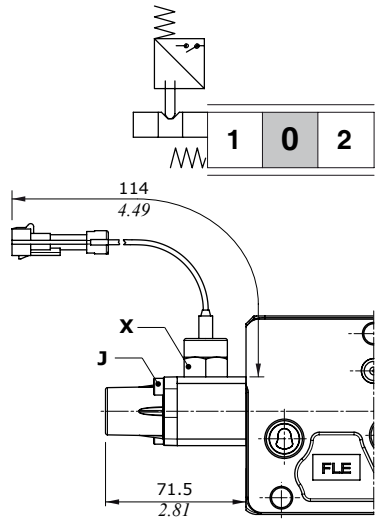
Features

Nominal voltage . . . . . : 12 VDC ± 10%
Power rating . . . . . : 5.5 W
Min. detent release . . . . . : 200 N *(45 lbft)*
Coil resistance (@ 20°C - *68°F*) : 26.2 Ohm
Coil insulance . . . . . : Class H *(*180°C - *356°F)*
Insertion . . . . . : 100%
Connector . . . . . : Deutsch DT04-2P
Mating connector . . . . . : Deutsch DT06-2S, code 5CON140046

Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

With microswitch for spool check in positions 1 and 2, 8MG3 type



Features

Switch mechanical life . . . . . : $5x10^5$ cycles
Switch electric life . . . . . : 10^5 cycles @ 7 A - 13.5 VDC, resistive load
$5x10^4$ cycles @ 10 A - 12 VDC, resistive load
$5x10^4$ cycles @ 3 A - 28 VDC, resistive load
Connector . . . . . : Packard Weather-Pack
Mating connector . . . . . : Packard Weather-Pack, code 5CON001

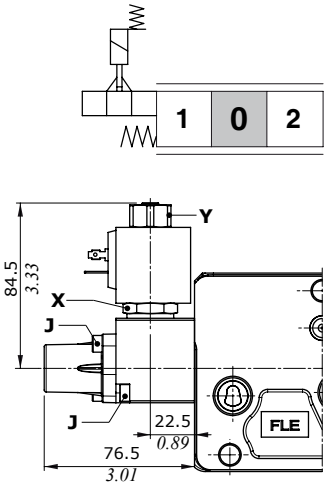
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = wrench 22 - 24 Nm *(17.7 lbft)*

Complete controls			
	Microswitch operation		
Circuit	position 1 **8MG1**	position 2 **8MG2**	positions 1, 2 **8MG3**
(NO)	5V08107670	5V08107680	5V08107660
(NC)	/	/	5V08107662 (*)

Note (*): with integrated connector

With solenoid lock device in neutral position, 8K type



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = wrench 24 - 9,8 Nm *(7.2 lbft)*
Y = wrench 21 - 6,6 Nm *(4.9 lbft)*

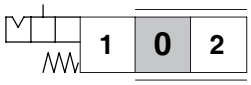
Complete controls			
	Coil connector		
Voltage	ISO 4400	Packard M-Mack	Deutsch DT04
12 VDC	5V08707112	5V08707613	5V08707412
24 VDC	5V08707124	5V08707624	5V08707424

For coil features and options see **BE** type coil at page 123.

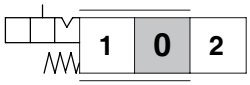
"A" side spool positioners

With detent and spring return to neutral position from either directions

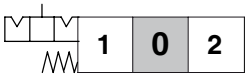
9BZ type
Detent in position 1
(see A curve)

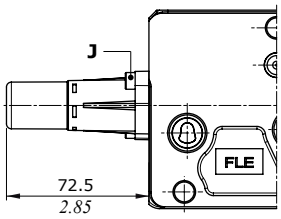


10BZ type
Detent in position 2
(see B curve)



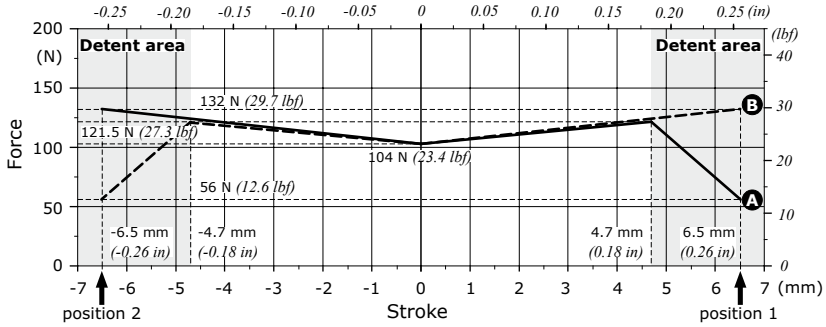
11BZ type
Detent in positions 1
(A curve) and 2 (B urve)





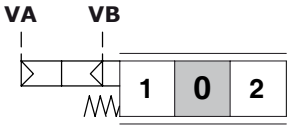
Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

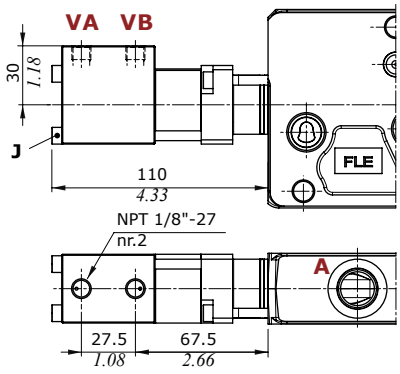
Force vs. Stroke diagram



Release force 160 N ± 10 N *(36 lbf ± 2.2 lbf)*

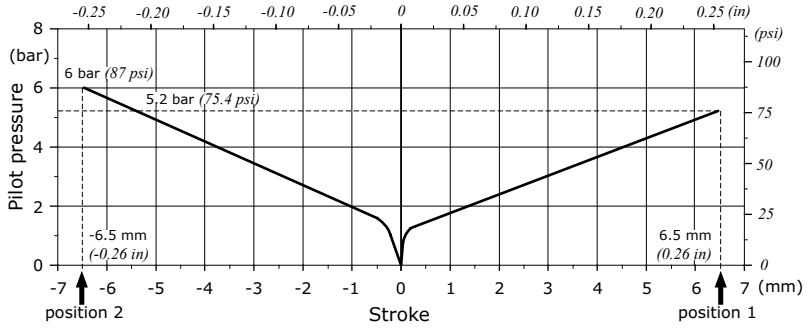
Proportional pneumatic control, 8PP type





Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

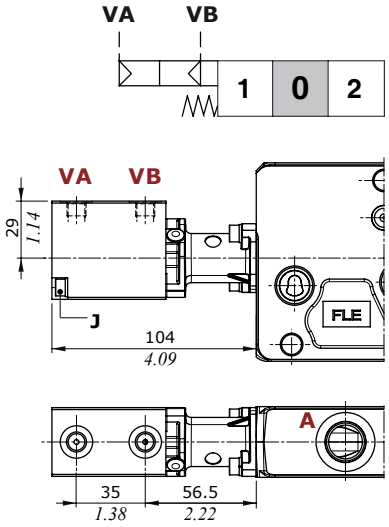
Stroke vs. Pilot pressure diagram



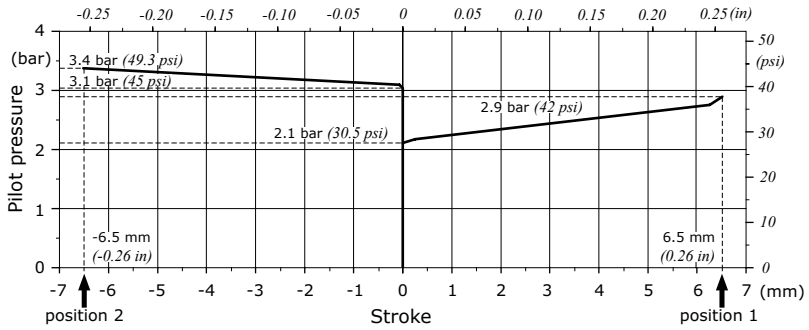
Working section

"A" side spool positioners

On/off pneumatic control, 8PNB type



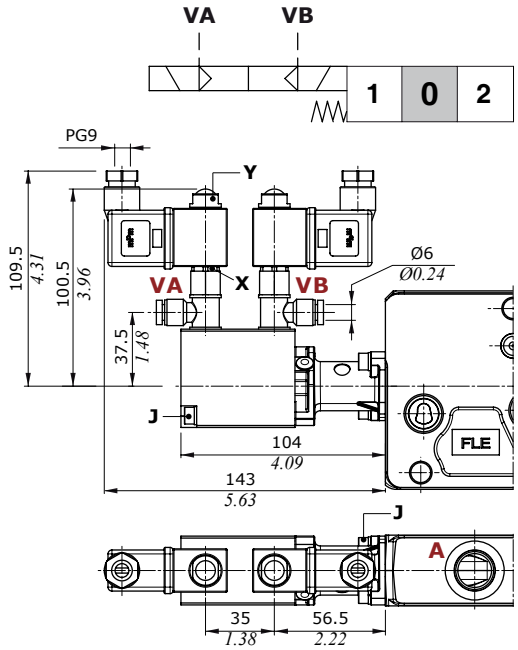
Stroke vs. Pilot pressure diagram



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

On/off electropneumatic control, 8EPNB3 type



Features

Pilot pressure . . . . . : 6 bar (max.15 bar)
87 psi (max. 218 psi)

For coil features and options see **BPV** type coil at page 124.

Wrenches and tightening torques

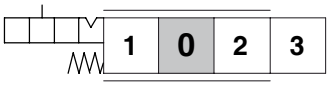
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = wrench 15 - 6,6 Nm *(4.9 lbft)*
Y = wrench 13, manual tightening

"A" side spool positioners

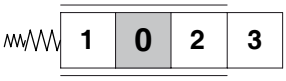
For floating circuit

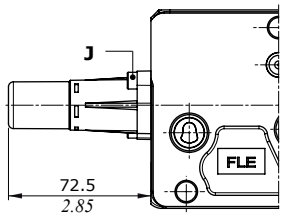
Not available for HF (High Flow) sections.

13N type
Detent in position 3



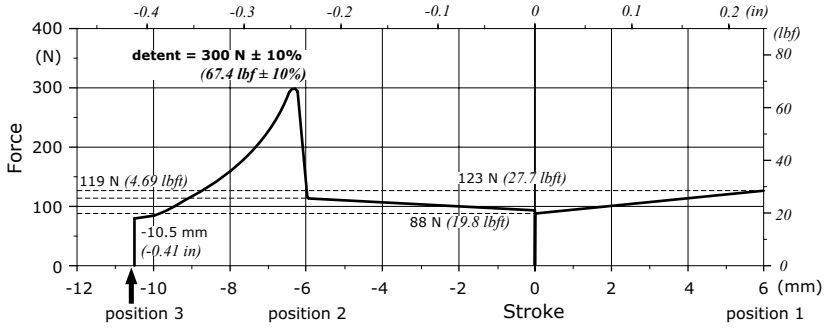
13F type
Additional spring in position 3





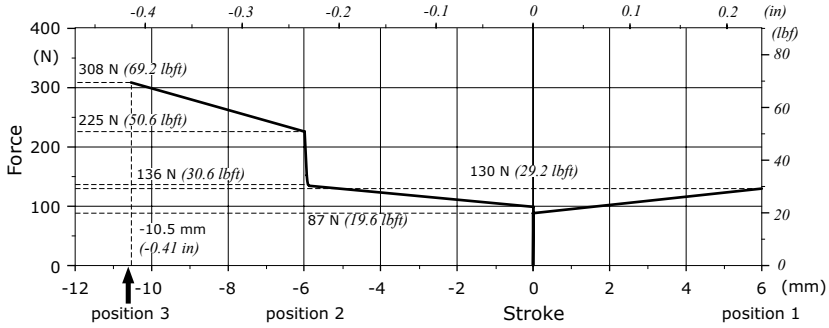
Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

13N type: Force vs. Stroke diagram



Release force from pos.3: 250 N ± 10% *(56.2 lbf ± 10%)*

13F type: Force vs. Stroke diagram

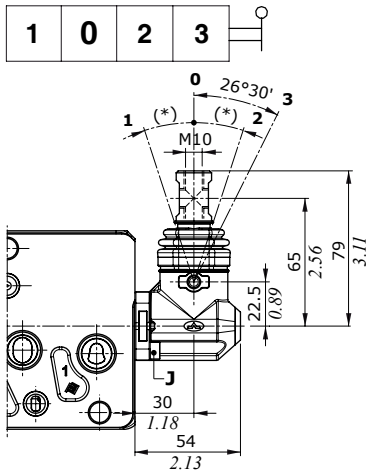


Working section

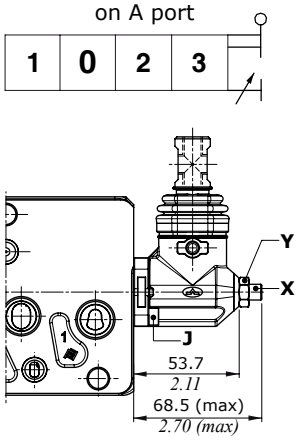
"B" side spool control kit

Standard lever boxes

L type

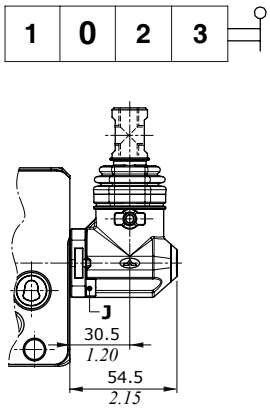


LF1 type
Spool stroke limiter on A port

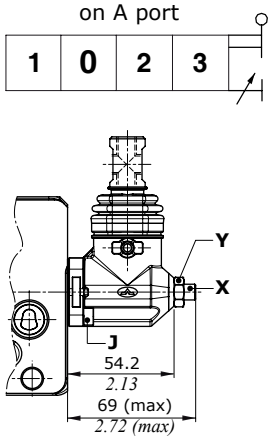


Waterproof lever boxes

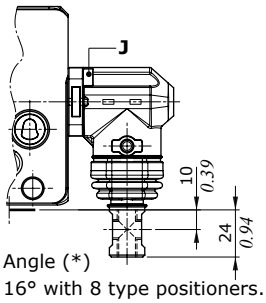
LSG type



LSGF1 type
Spool stroke limiter on A port



L180 configuration

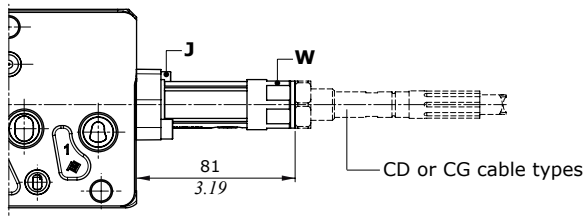


Angle (*)
16° with 8 type positioners.
15° with 13 type positioners.

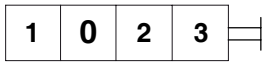
Wrenches and tightening torques
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = allen wrench 4
Y = wrench 13 - 24 Nm *(17.7 lbf)*
W = wrench 24

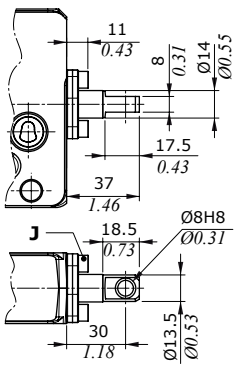
Without lever boxes

TQ type
Flexible cabler connection

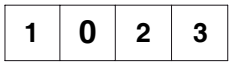


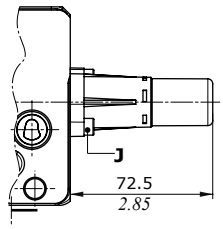
SLP type
With dust-proof plate





SLC type
With endcap

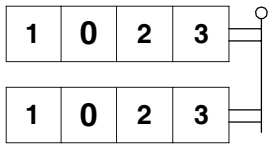




"B" side spool control kit

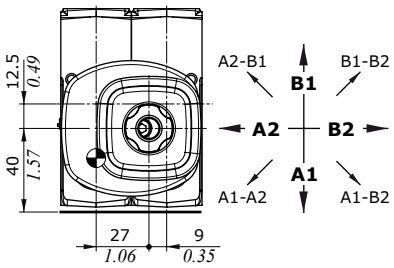
Joysticks for two section operation

Not available for HF (High Flow) sections.



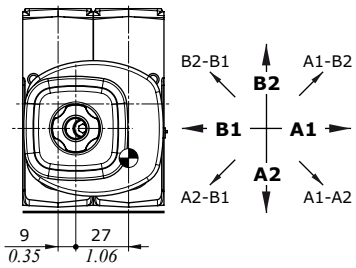
LCA1-4 type

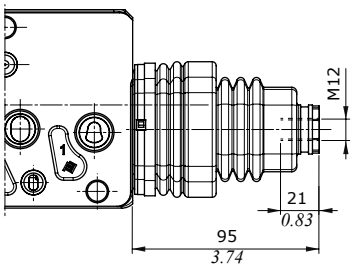
LCA1 configuration



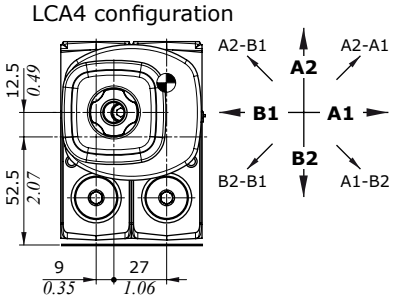
LCA2-3 type

LCA2 configuration

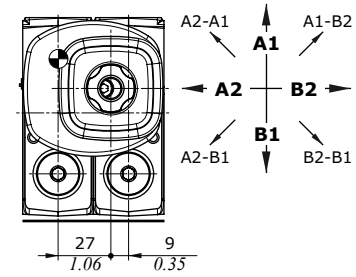


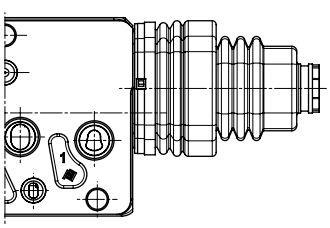


LCA4 configuration

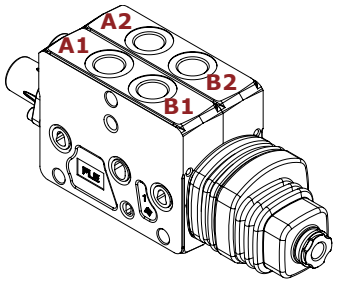


LCA3 configuration



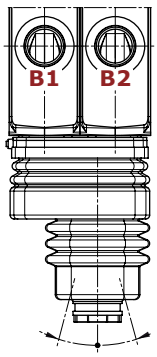


LCA2 configuration example

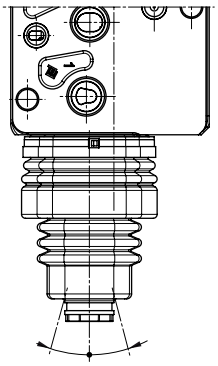


Working angles

Horizontal axis



Vertical axis

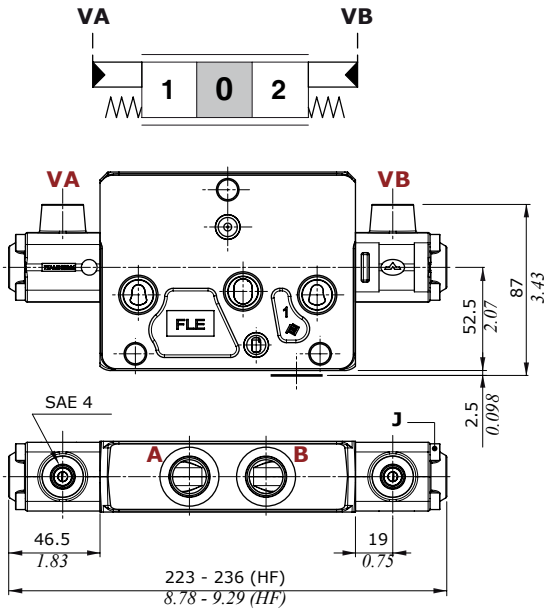


Max. working angles	Horizontal axis	Vertical axis
Single action operation	15°4'	15°4'
Single action operation with floating	25°2'	25°2'
Two section operation	15°52'	15°52'
Two section operation with floating	18°3'	18°3'

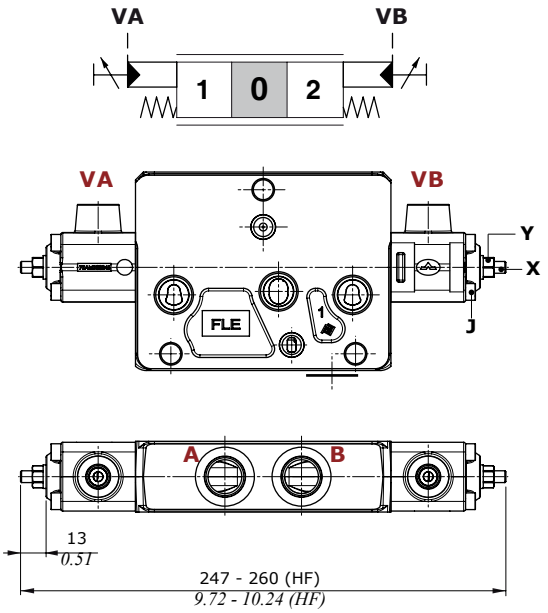
Working section

Proportional hydraulic control

8IMN - 8IMXN types



8IMF3N - 8IMXF3N types
With spool stroke limiter on A and B ports



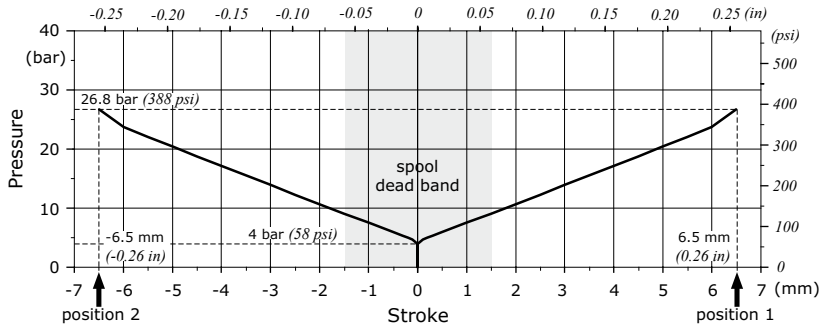
Features (all types)

Max. pressure. . . . . : 70 bar *(1015 psi)*

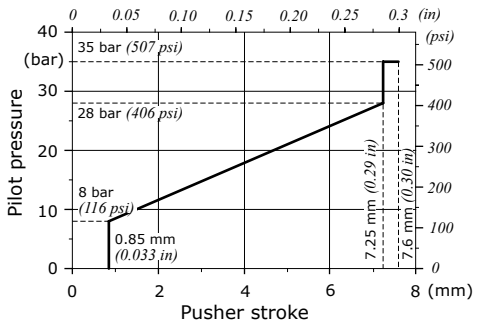
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbf)*

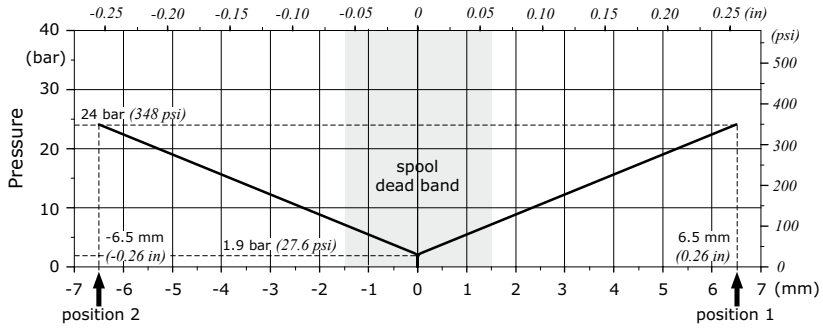
8IMN-8IMF3N types: Pressure vs. Stroke diagram



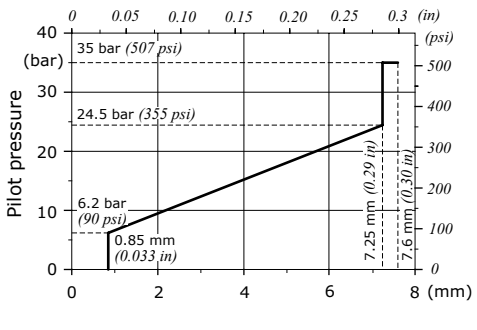
Suggested pressure control curve: 089 type



8IMXN-8IMXF3N types: Pressure vs. Stroke diagram



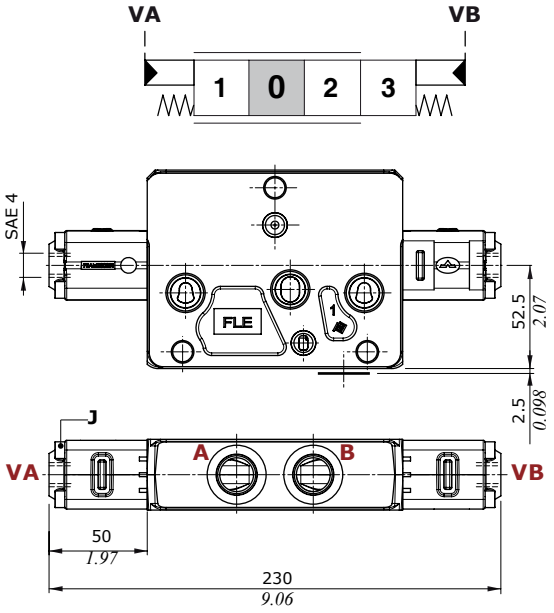
Suggested pressure control curve: 054 type



Proportional hydraulic control

For floating circuit, 13IMS type

Not available for HF (High Flow) sections.



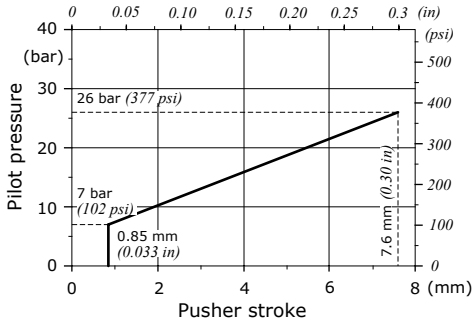
Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*

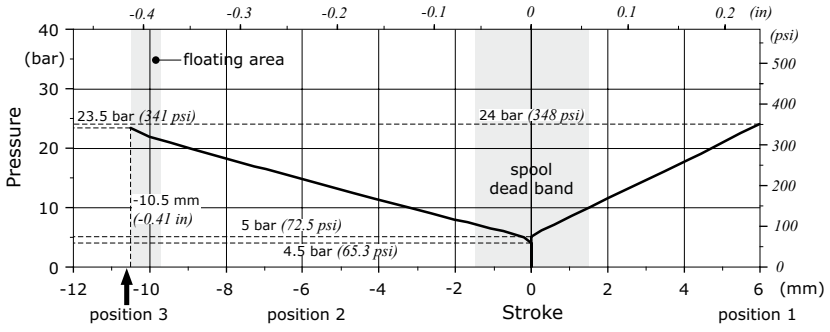
Features

Max. pressure. . . . . .: 70 bar *(1015 psi)*

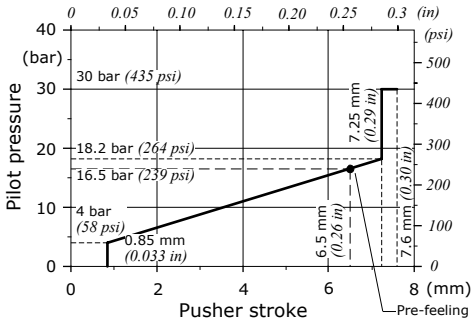
Suggested pressure control curve on port VA: 098 type



Stroke vs. Pressure diagram



Suggested pressure control curve on port VB: 086 type

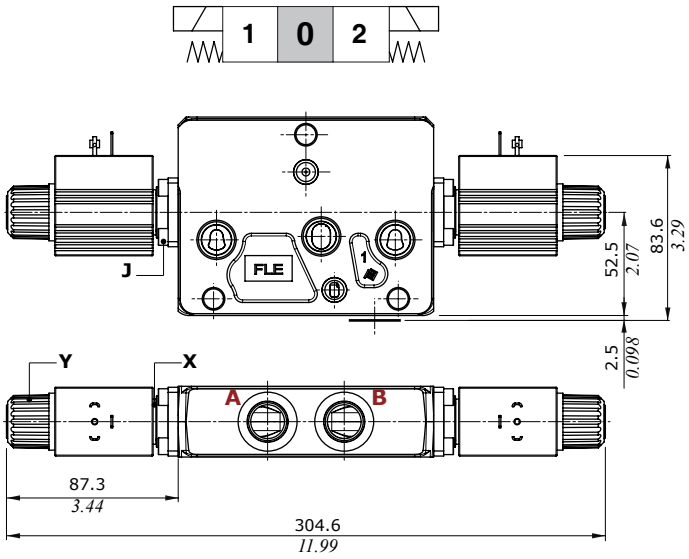


Working section

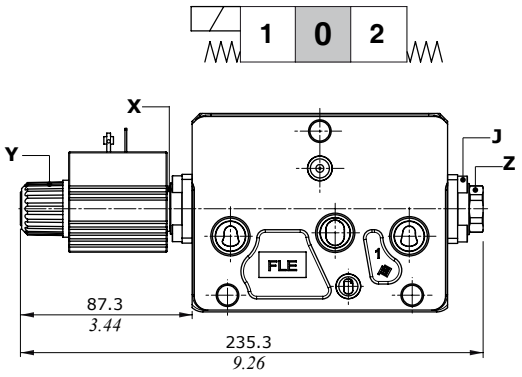
On/off solenoid control

Not available for HF (High Flow) sections.

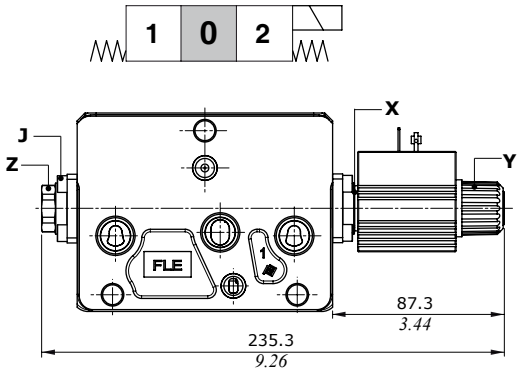
8ES3 type
Double acting



8ES1 type
Single acting in A



8ES2 type
Single acting in B



Wrenches and tightening torques

J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = wrench 17 - 24 Nm *(17.7 lbf)*
Y = special wrench - 6.6 Nm *(4.9 lbft)*
Z = wrench 22 - 24 Nm *(17.7 lbf)*

Features

Max. flow on working ports : **60 l/min** ***(16 US gpm)***
Internal leakage A(B)⇒T . . : 15 cm³/min @ 100 bar and 20°C
(0.92 in³/min @ 1450 psi and 68°F)

For coil features and options see **D12** type coil at page 125.

Electrohydraulic control performace data

Following specifications are measured with:
- mineral oil of 46 mm²/s *(46 cSt)* viscosity at 40°C *(104°F)* temperature.
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

Following electrohydraulic controls need CED100X or CED400X electronic unit; for information please contact Sales Department.

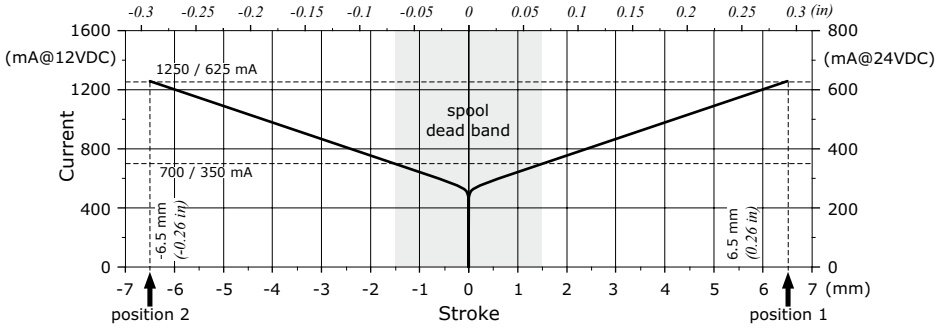
Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
Electric specifications					
Coil impedance	12 VDC	4.72 Ω	4.72 Ω	4.72 Ω	4.72 Ω
	24 VDC	20.8 Ω	20.8 Ω	20.8 Ω	20.8 Ω
Max. operating current	12 VDC	1.5 A	1.5 A	1.5 A	1.5 A
	24 VDC	0.75 A	0.75 A	0.75 A	0.75 A
No load current consumption		0	0	0	0
				With lever box configured controls	
Hysteresis max. (1)	external drain	3% 5% with lever	4% 7% with lever	7%	7%
	internal drain	4% 6% with lever	6% 9% with lever	9%	9%
Time response	from 0 ⇒ 100% and from 100% ⇒ 0 of stroke	< 50 ms	< 55 ms	< 50 ms	< 55 ms
Min. flow control signal	12 VDC	700 mA	440 mA	700 mA	700 mA
	24 VDC	350 mA	220 mA	350 mA	350 mA
Flow control signal	12 VDC	1250 mA	760 mA	1250 mA	840 mA
	24 VDC	625 mA	380 mA	625 mA	420 mA
Max. float flow control signal	12 VDC		880 mA		1020 mA
	24 VDC		440 mA		510 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 200 mA		180 Hz - 200 mA	
Insertion		100%		100%	
Coil insulance		Class H (180°C - *356°F*)		Class H (180°C - *356°F*)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar *(580 psi)*		50 bar *(725 psi)*	
Max. back pressure		10 bar *(145 psi)*		10 bar *(145 psi)*	

Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral).
For the calculation rules see "Appendix A" on page 134.

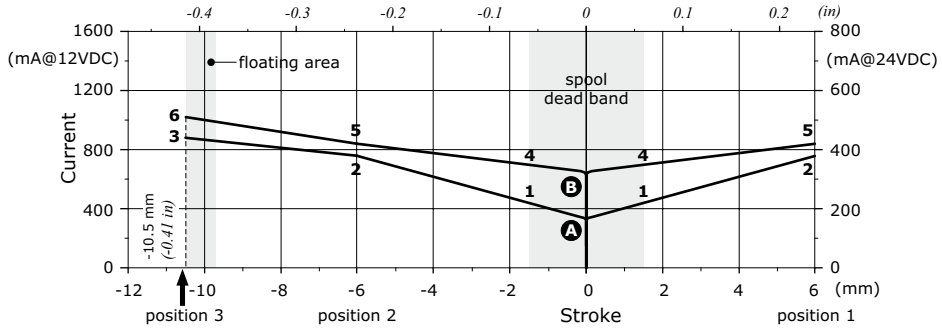
Working section

Electrohydraulic control performace data

8EB3T-8EZ3 type: Stroke vs. Current diagram



13EB3T-13EZ3 type: Stroke vs. Current diagram



A curve = 13EB3T control
1 = 440 mA @ 12 VDC - 220 mA @ 24 VDC
2 = 760 mA @ 12 VDC - 380 mA @ 24 VDC
3 = 880 mA @ 12 VDC - 440 mA @ 24 VDC

B curve = 13EZ3 control
4 = 700 mA @ 12 VDC - 350 mA @ 24 VDC
5 = 840 mA @ 12 VDC - 420 mA @ 24 VDC
6 = 1020 mA @ 12 VDC - 510 mA @ 24 VDC

Electrohydraulic controls: spool position sensor

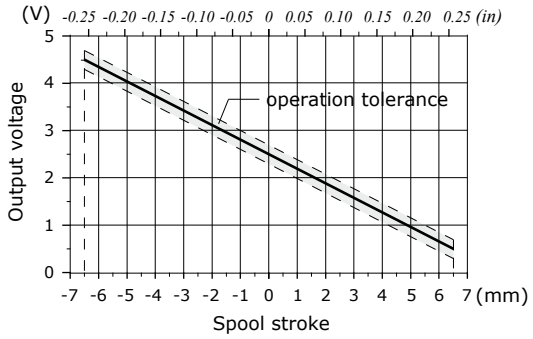
The sensor can be ordered exclusively through the electrohydraulic EB and EZ type controls; see pages 53 and 57 for available control list.

SPSL sensor

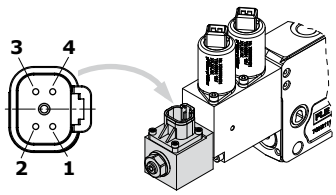
The SPSL position sensor converts the spool movements into a voltage linear signal.

Working conditions		
Voltage supply		5 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	range	from 0.5 to 4.5 V
	linearity	± 5%
	spool in neutral	2.5 ± 0.2 V
	max. current	1 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSL sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	+ 5V
2	not connected
3	GND
4	signal OUT



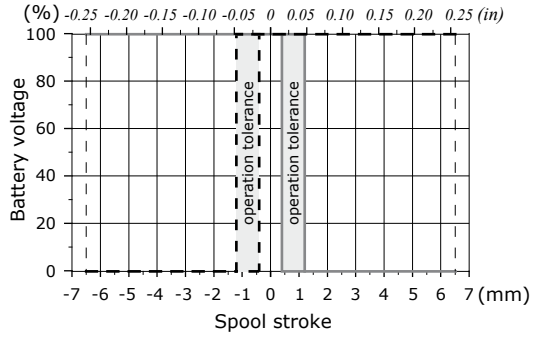
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

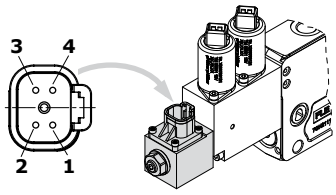
The SPSD position sensor converts the spool movements into an electric digital signal.

Working conditions		
Voltage supply		from 9 to 32 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	type	PNP
	max. current	6 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSD sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	Out A
2	GND
3	VB +
4	Out B



Deutsch DT06-4S mating connector, code 5CON140072

Working section

Two-side electrohydraulic control

Control Types

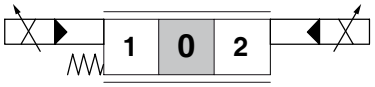
1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003

2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

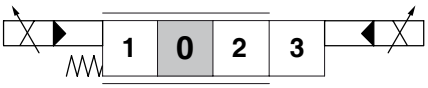
Without lever control

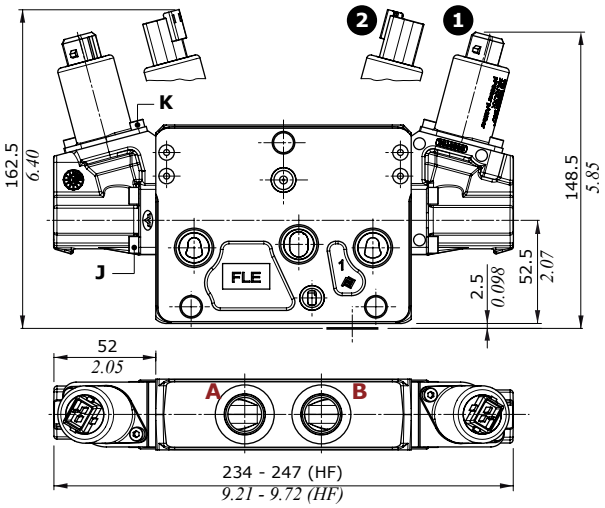
13EB3 type controls are not available for HF sections.

8EB3T - 8EB34T types

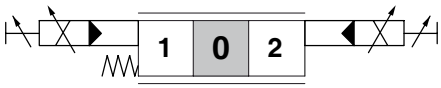


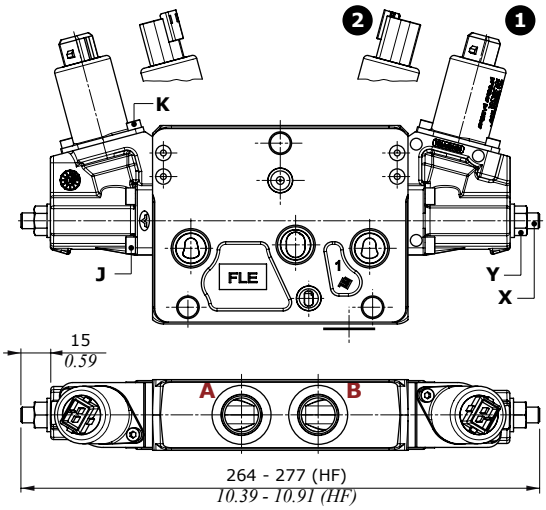
13EB3T - 13EB34T types





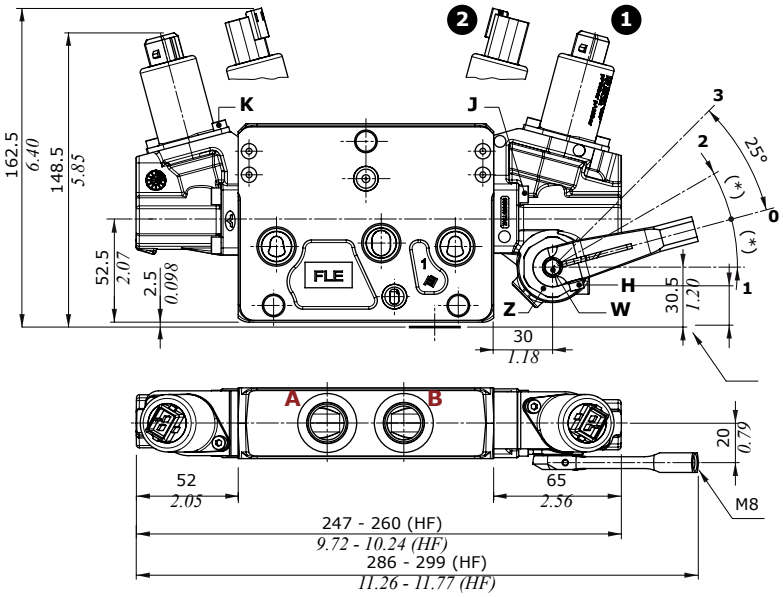
8EB3TF3 - 8EB34TF3 types





With lever control

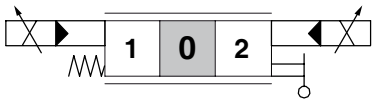
13EB3 types controls are not available for HF sections.



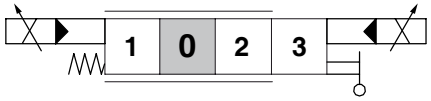
Wrenches and tightening torques

H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbf)*
Z = wrench 29 - 24 Nm *(17.7 lbf)*
W = wrench 8

8EB3TLH - 8EB34TLH types



13EB3TLH - 13EB34TLH types



Angle (*)
15° with 8EB3.. type controls
14° with 13EB3.. type controls

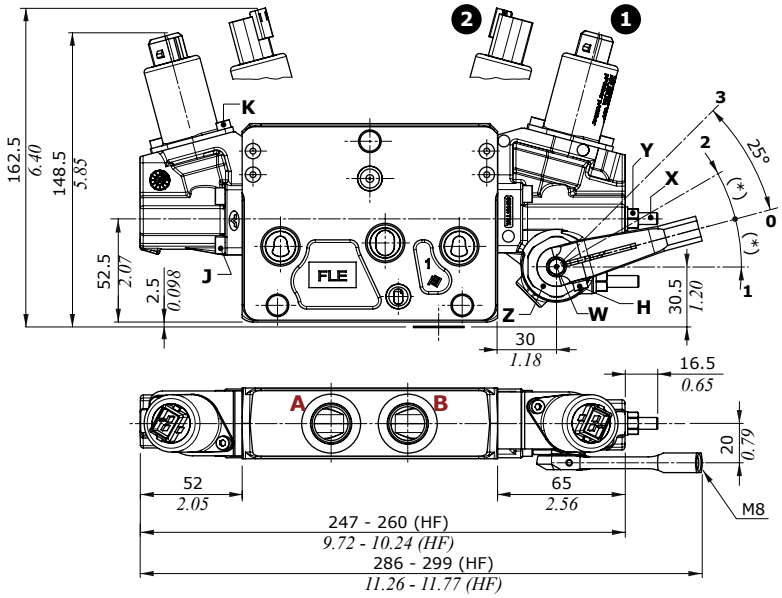
Two-side electrohydraulic control

Control Types

❶ : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
❷ : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

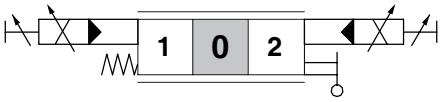
With lever control

13EB3 type controls are not available for HF sections.

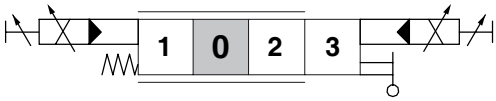


Angle (*)
15° with 8EB3.. type controls; 14° with 13EB3.. type controls

8EB3TLHF3 - 8EB34TLHF3 types



13EB3TLHF3 - 13EB34TLHF3 types

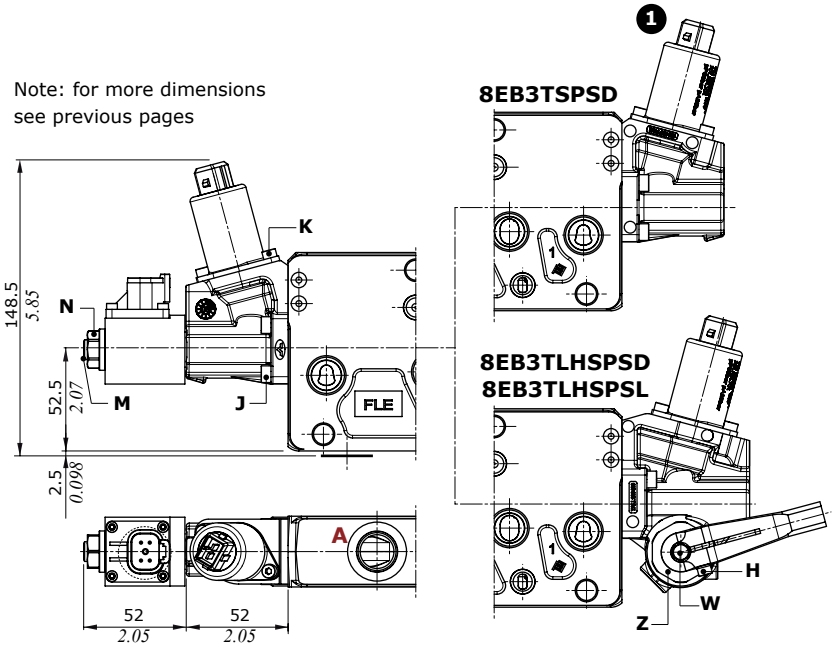


Wrenches and tightening torques

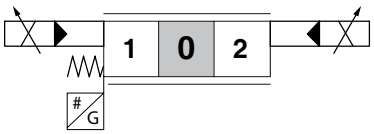
H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
M = allen wrench 4 - 9.8 Nm *(7.2 lbf)*
N = wrench 17 - 9.8 Nm *(7.2 lbf)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbf)*
Z = wrench 29 - 24 Nm *(17.7 lbf)*
W = wrench 8

With spool position sensor

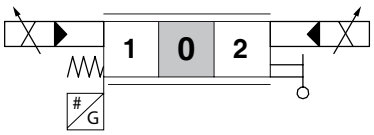
Note: for more dimensions see previous pages



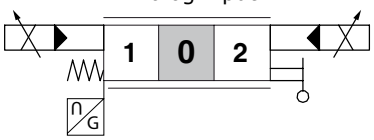
8EB3TSPSD type
CANbus interface



8EB3TLHSPSD type
CANbus interface



8EB3TLHSPSL type
Analog input



Working section

One-side electrohydraulic control

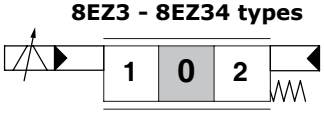
Control Types

1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003

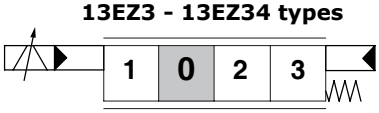
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

For Standard and HP sections

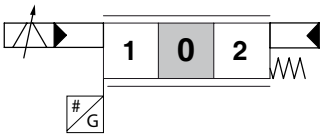
8EZ3 - 8EZ34 types



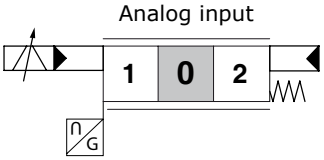
13EZ3 - 13EZ34 types

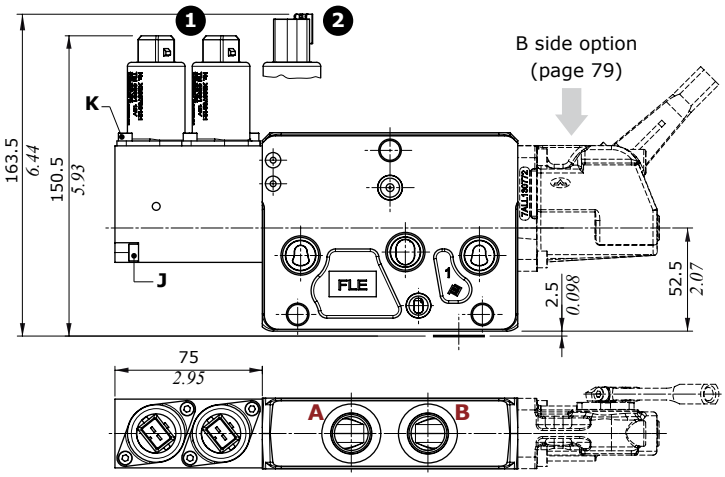


8EZ3SPSD - 8EZ34SPSD types
CANbus interface



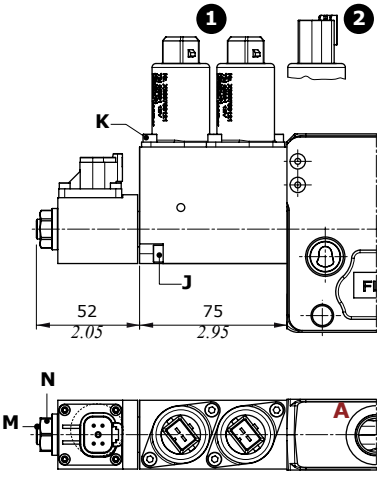
8EZ34SPSL type
Analog input





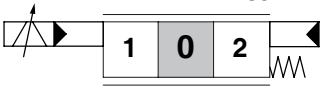
Wrenches and tightening torques

J = allen wrench 4
6.6 Nm *(4.9 lbft)*
K = allen wrench 3
5 Nm *(3.7 lbft)*
M = allen wrench 4
9.8 Nm *(7.2 lbf)*
N = wrench 17
9.8 Nm *(7.2 lbf)*

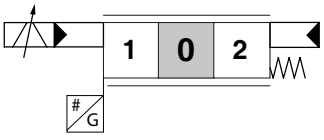


For HF sections

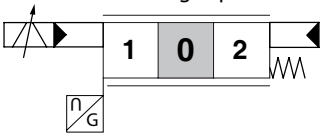
8EZ3 - 8EZ34 types

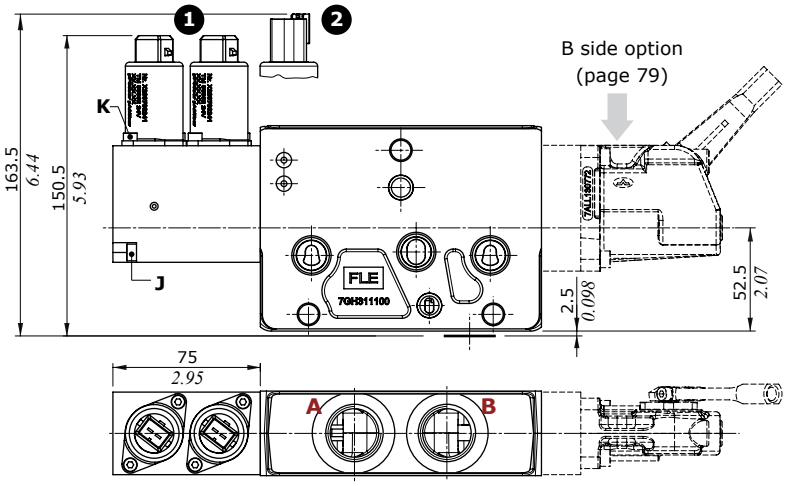


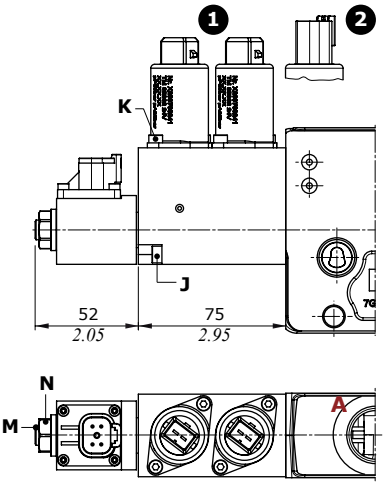
8EZ3SPSD - 8EZ34SPSD types
CANbus interface



8EZ34SPSL type
Analog input





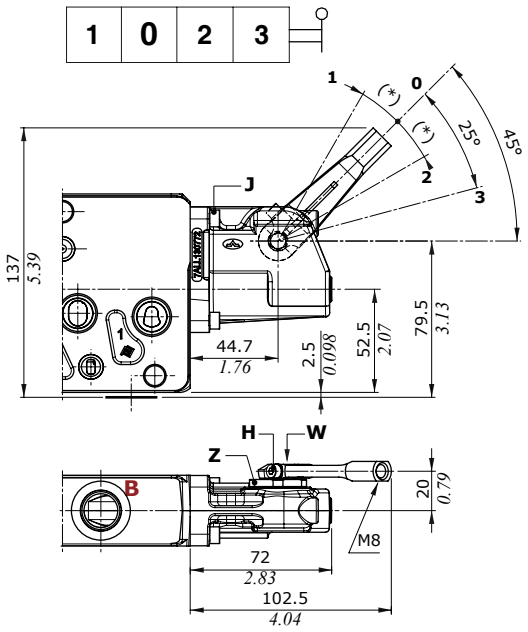


"B" side options

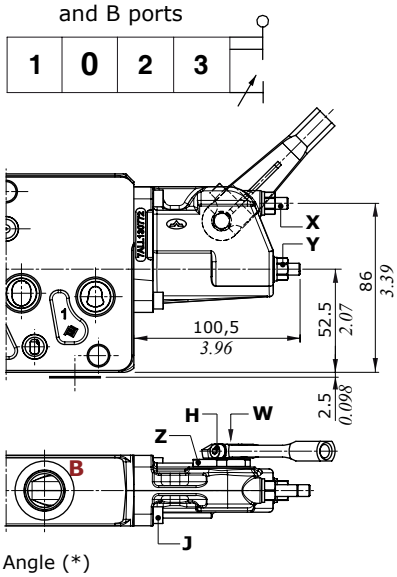
These options are available for one-side electyrohydraulic controls only.

Lever boxes for Standard and HP sections

LQ type

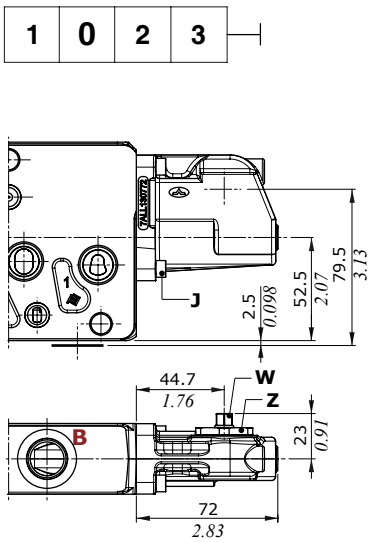


LQF3 type
Spool stroke limiter on A and B ports



Angle (*)
15° with 8EZ3.. type controls
14° with 13EZ3.. type controls

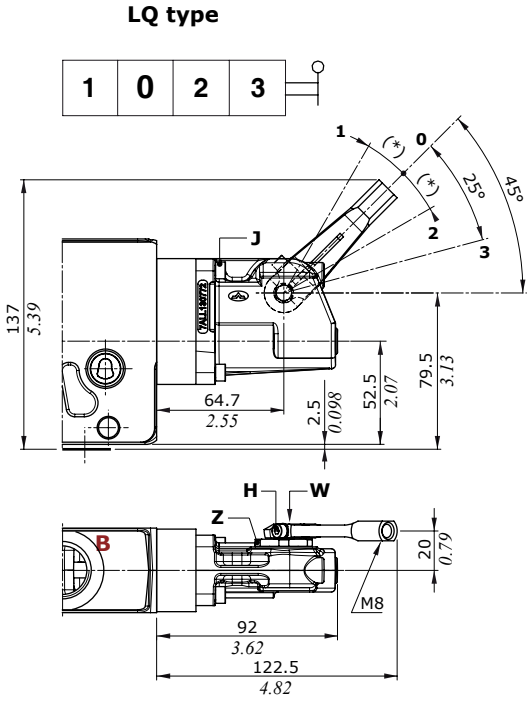
LQSL type
Without lever



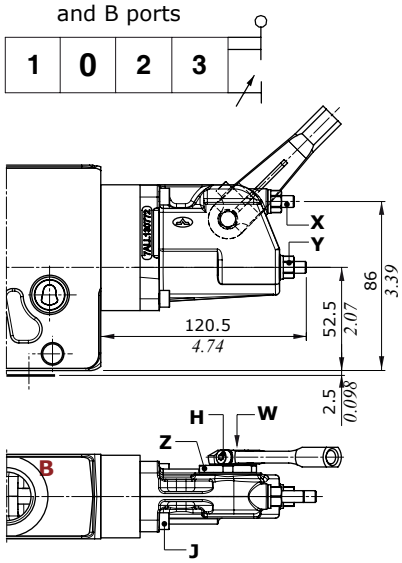
Wrenches and tightening torques
H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbf)*
Z = wrench 29 - 24 Nm *(17.7 lbf)*
W = wrench 8

Lever boxes for HF section

LQ type

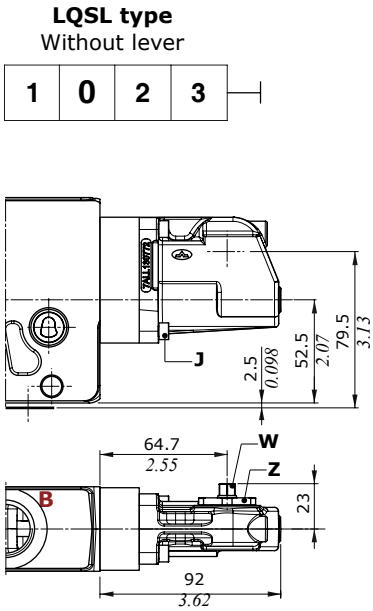


LQF3 type
Spool stroke limiter on A and B ports



Angle (*)
15° with 8EZ3.. type controls
14° with 13EZ3.. type controls

LQSL type
Without lever



Working section

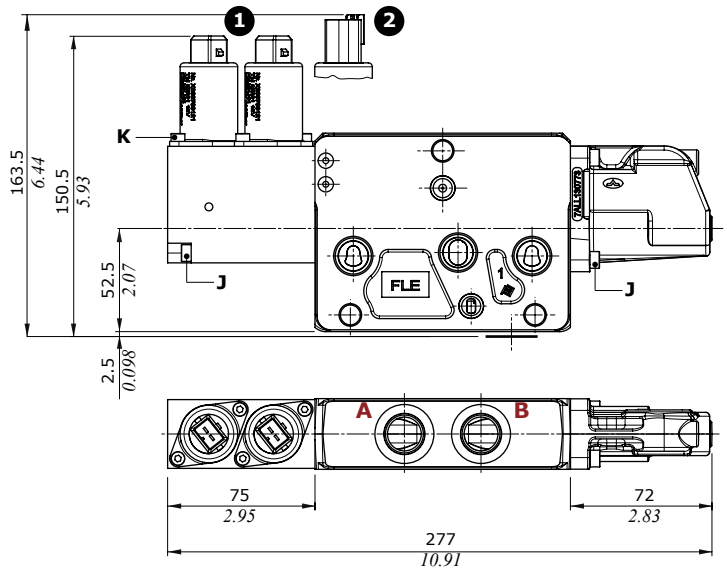
Complete one-side electrohydraulic control

Controls already comprehensive of endcap on B side.

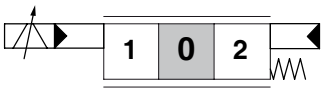
Control Types

1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

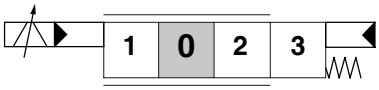
For Standard and HP sections



8EZ3 - 8EZ34 types

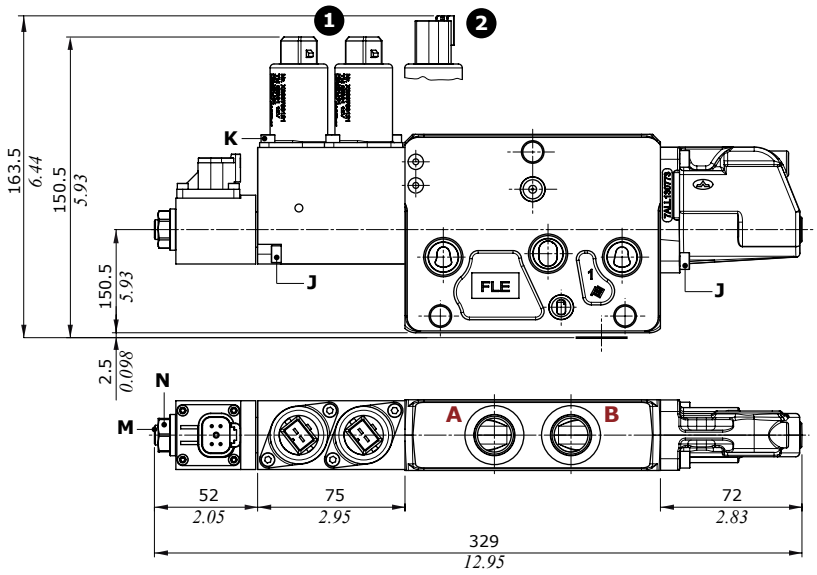


13EZ3 - 13EZ34 types

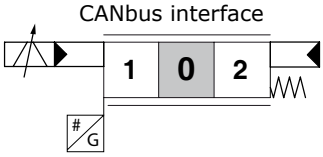


Wrenches and tightening torques

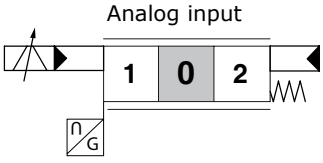
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
M = allen wrench 4 - 9.8 Nm *(7.2 lbf)*
N = wrench 17 - 9.8 Nm *(7.2 lbf)*



8EZ3SPSD - 8EZ34SPSD types
CANbus interface



8EZ34SPSL type
Analog input



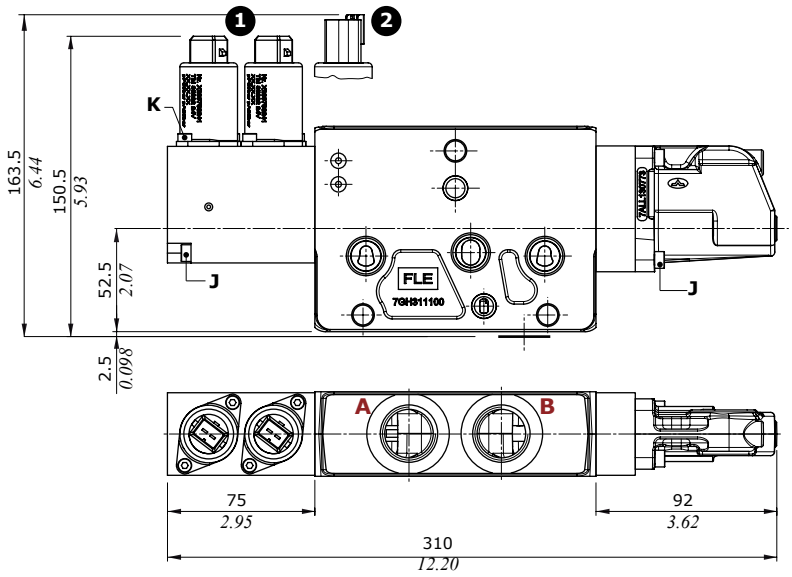
Complete one-side electrohydraulic control

Controls already comprehensive of endcap on B side.

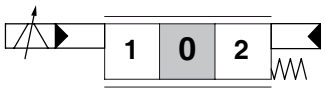
Control Types

1 : With AMP JPT connector - AMP JPT mating connector, code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

For HF section

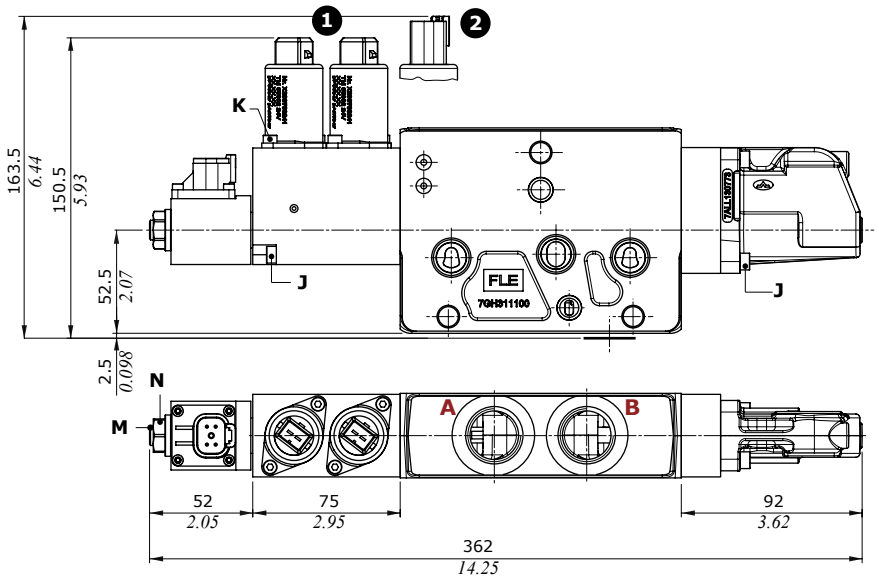


8EZ3 - 8EZ34 types

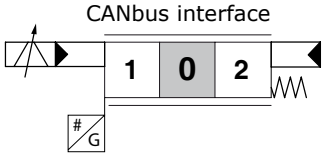


Wrenches and tightening torques

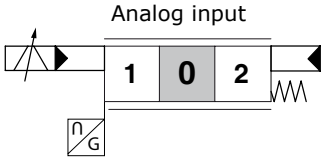
J = allen wrench 4 - 6.6 Nm *(4.9 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
M = allen wrench 4 - 9.8 Nm *(7.2 lbf)*
N = wrench 17 - 9.8 Nm *(7.2 lbf)*



8EZ3SPSD - 8EZ34SPSD types
CANbus interface

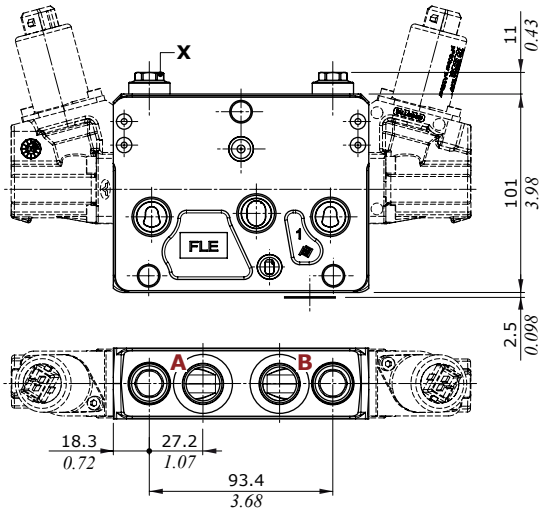


8EZ34SPSL type
Analog input



Working section

Port valves



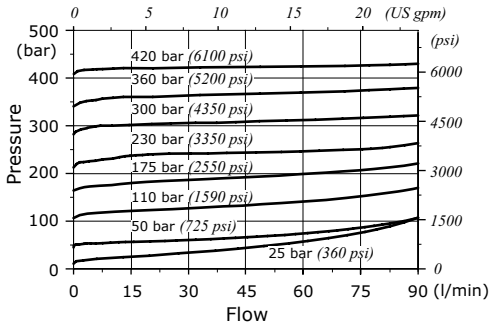
U type

C type

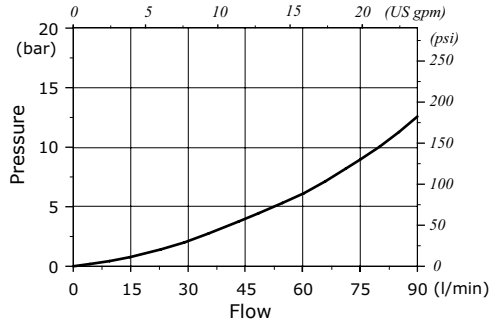
Wrenches and tightening torques
X = wrench 13 - 24 Nm *(17.7 lbf)*

U type: antishock valves with prefill

Setting example
(10 l/min - *2.6 Us gpm*)

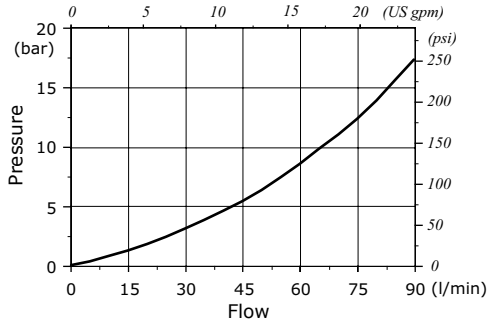


Pressure drop
(in anticavitation)



C type: anticavitation valves

Pressure drop



Outlet section parts ordering codes

DPX100 / RF (04) - .....

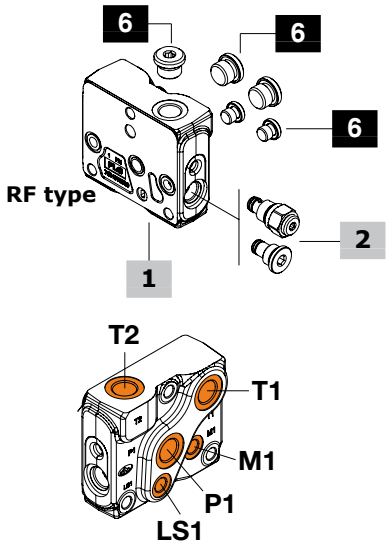
1 1 5

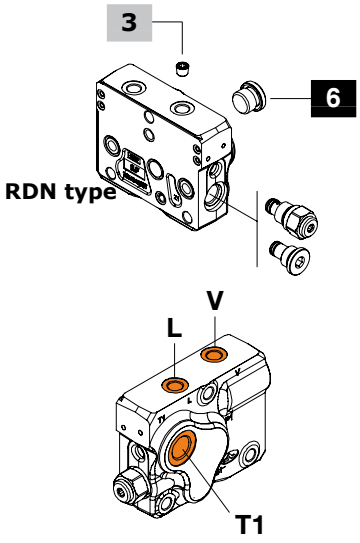
DPX100 / RDN (VBT) - NOTAP(VL) - .....

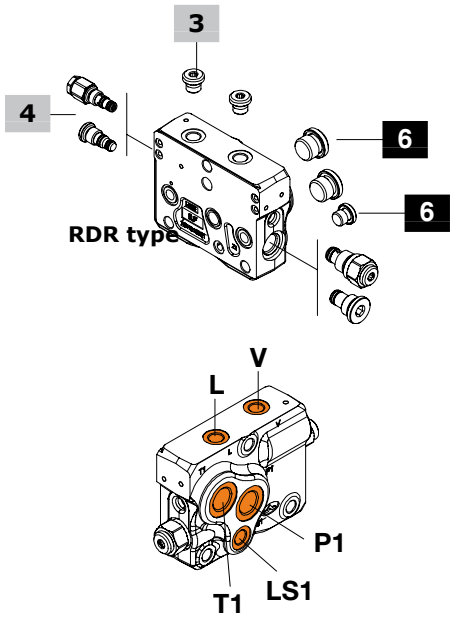
1 2 3

DPX100 / RDR (VBT \ 03 \ RT) - TAP(VL) - .....

1 2 1 4 3







1 Outlet section kit* page 84

Outlet section is the same type for standard and High Pressure valve

For mechanical, hydraulic and solenoid controls

TYPE: **DPX100/RF-SAE** CODE: YFIA204700S
DESCRIPTION: With T2 upper port port
TYPE: **DPX100/RF(04)-SAE** CODE: YFIA204705S
DESCRIPTION: With T2 upper port and P1, T1, LS1, M1 side ports

For electrohydraulic controls

TYPE: **DPX100/RDN-SAE** CODE: YFIA204791S
DESCRIPTION: Without pressure reducing valve arrangement, T1 side and V and L upper ports
TIPO: **DPX100/RDR-SAE** CODE: YFIA204707S
DESCRIZIONE: With pressure reducing valve arrangement, V and L upper ports, T1 side port
TYPE: **DPX100/RDR(03)-SAE** CODE: YFIA204702S
DESCRIPTION: With pressure reducing valve arrangement, V and L upper ports, P1, T1, LS1 side ports

Note: for outlet sections with different port arrangement please contact Sales Dpt.

2 Bleed valve page 85

TYPE	CODE	DESCRIPTION
(-)	X138810000V	Bleed valve
(VBT)	XTAP525320V	Valve blanking plug

3 Pilot and drain *

TYPE	CODE	DESCRIPTION
NOTAP(VL)	4TAP310007	M10x1 DIN906 plug, for external drain
(-)	XTAP81713V	SAE6 plug, nr.2 for internal pilot and drain

4 Pressure reducing valve page 85

TYPE	CODE	DESCRIPTION
(-)	X219740035V	Pressure reducing valve, 30-45 bar *(435-650 psi)*
(RT)	XTAP418350V	Valve blanking plug

5 Section threading

Only specify if it is different from BSP standard (see page 6)

7 Parts *

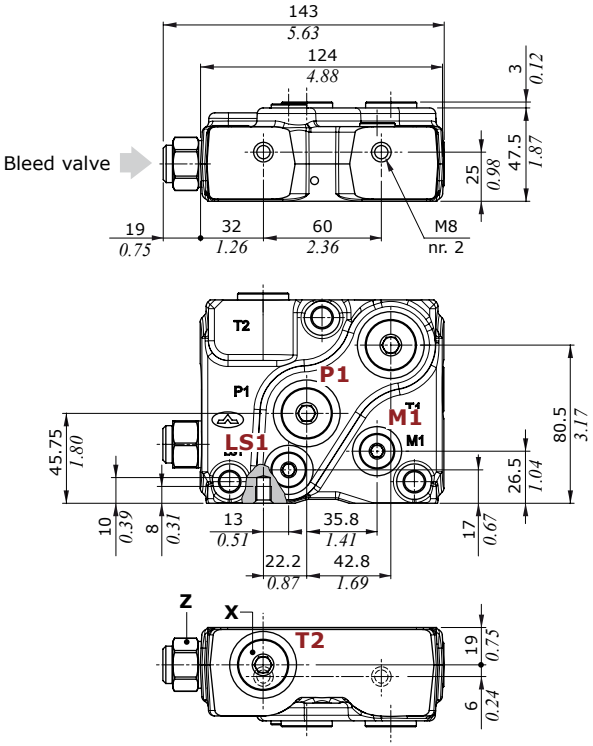
CODE	DESCRIPTION
3XTAP826160	SAE10 plug, nr.1 for RF and RDN section, nr.2 for RDR(03) section, nr.3 for RF(04) section
3XTAP817130	SAE6 plug, nr.1 for RDR(03) section, nr.2 for RF(04) section

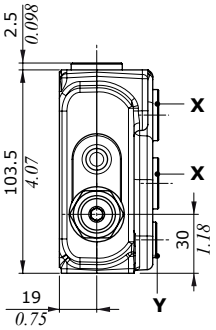
NOTE (*): *Codes are referred to **UN-UNF** thread.*
NOTE (-): "TYPE" omitted in outlet section description

Outlet section

Dimensions and hydraulic circuit

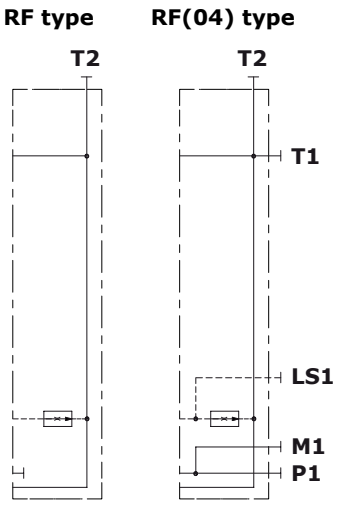
Example of RF(04) outlet section



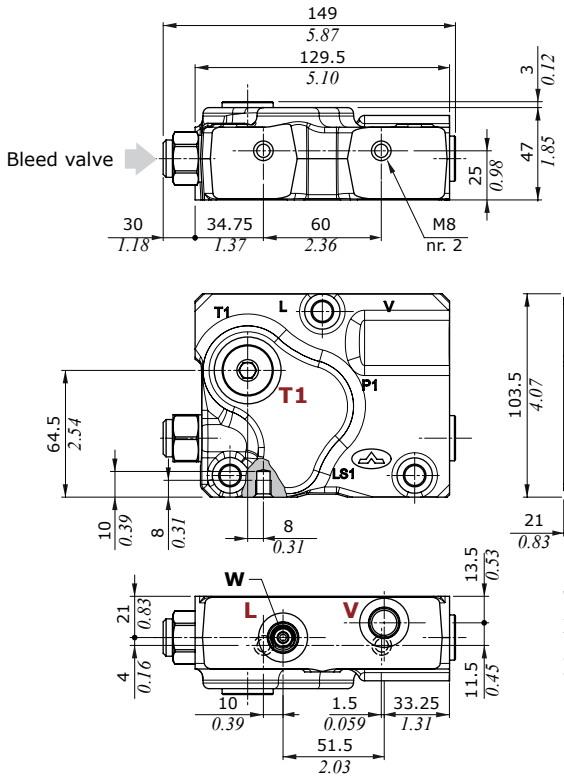


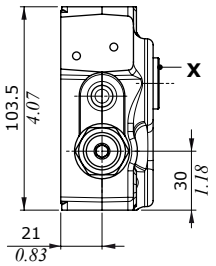
Wrenches and tightening torques

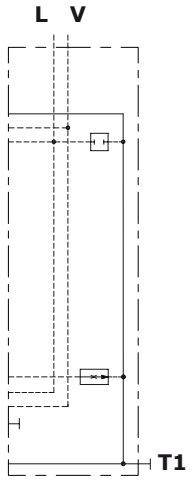
X = allen wrench 8 - 24 Nm *(17.7 lbf)*
Y = allen wrench 6 - 24 Nm *(17.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*



Example of RDN outlet section





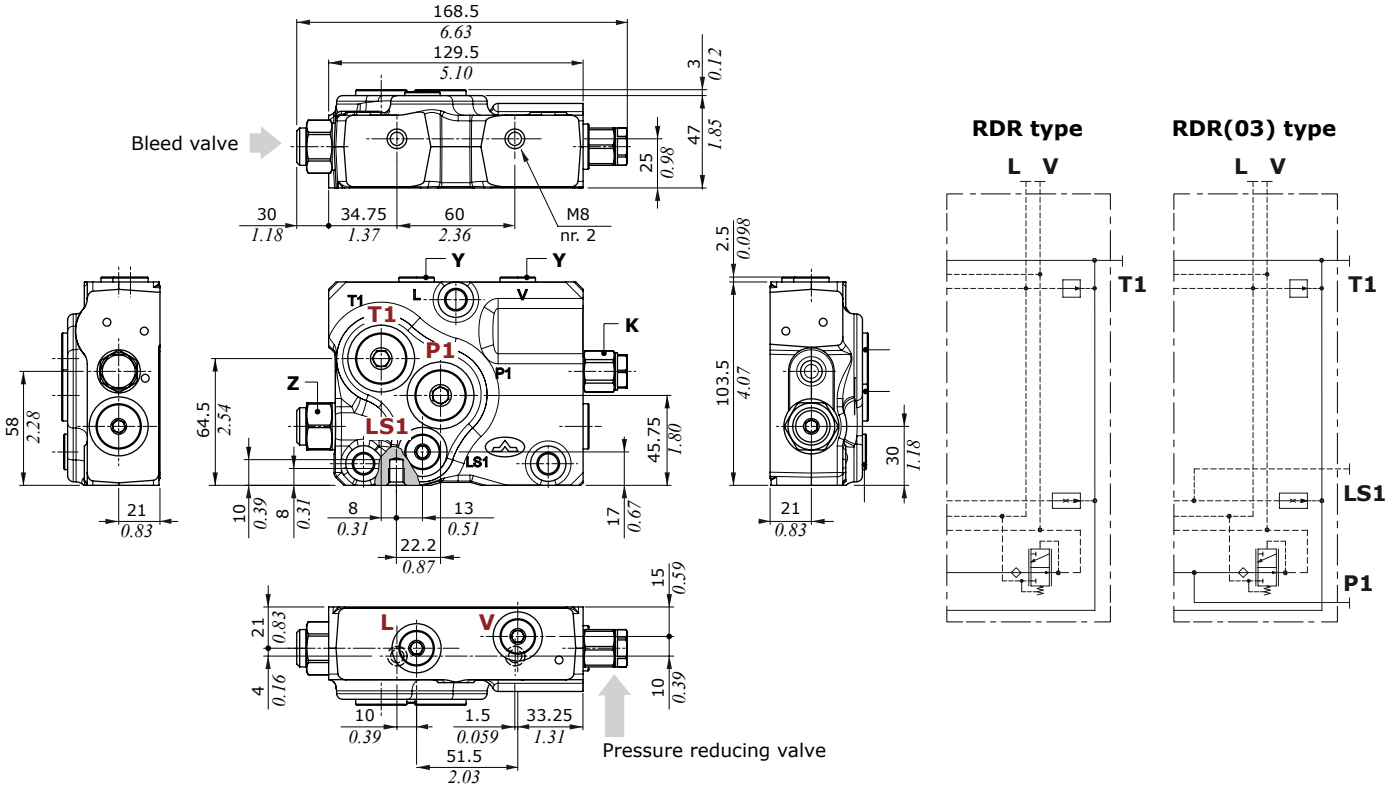


Wrenches and tightening torques

X = allen wrench 8 - 24 Nm *(17.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*
W = allen wrench 6 - 24 Nm *(17.7 lbf)*

Dimensions and hydraulic circuit

Example of RDR(03) outlet section



Wrenches and tightening torques

K = wrench 19 - 24 Nm *(17.7 lbf)*
X = allen wrench 8 - 24 Nm *(17.7 lbf)*
Y = allen wrench 6 - 24 Nm *(17.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*

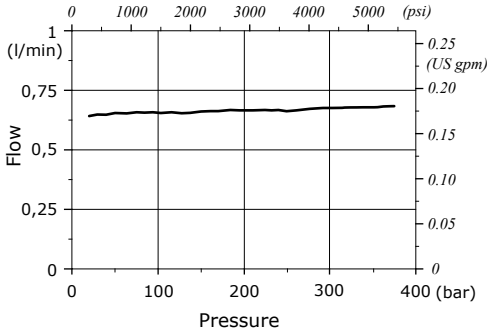
Bleed valve features

Max. inlet pressure . . . . . : 380 bar *(5550 psi)*
Max. back pressure . . . . . : 25 bar *(363 psi)*

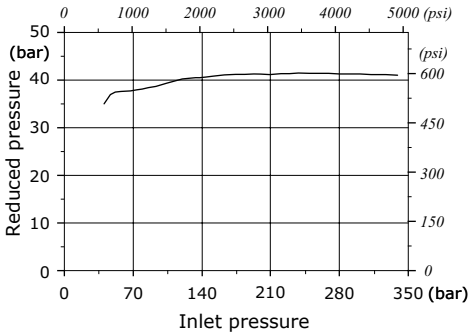
Pressure reducing valve features

Max. inlet pressure . . . . . : 380 bar *(5550 psi)*
Reduced pressure range. . . : 30-45 bar *(435-650 psi)*
Max. back pressure . . . . . : 25 bar *(363 psi)*

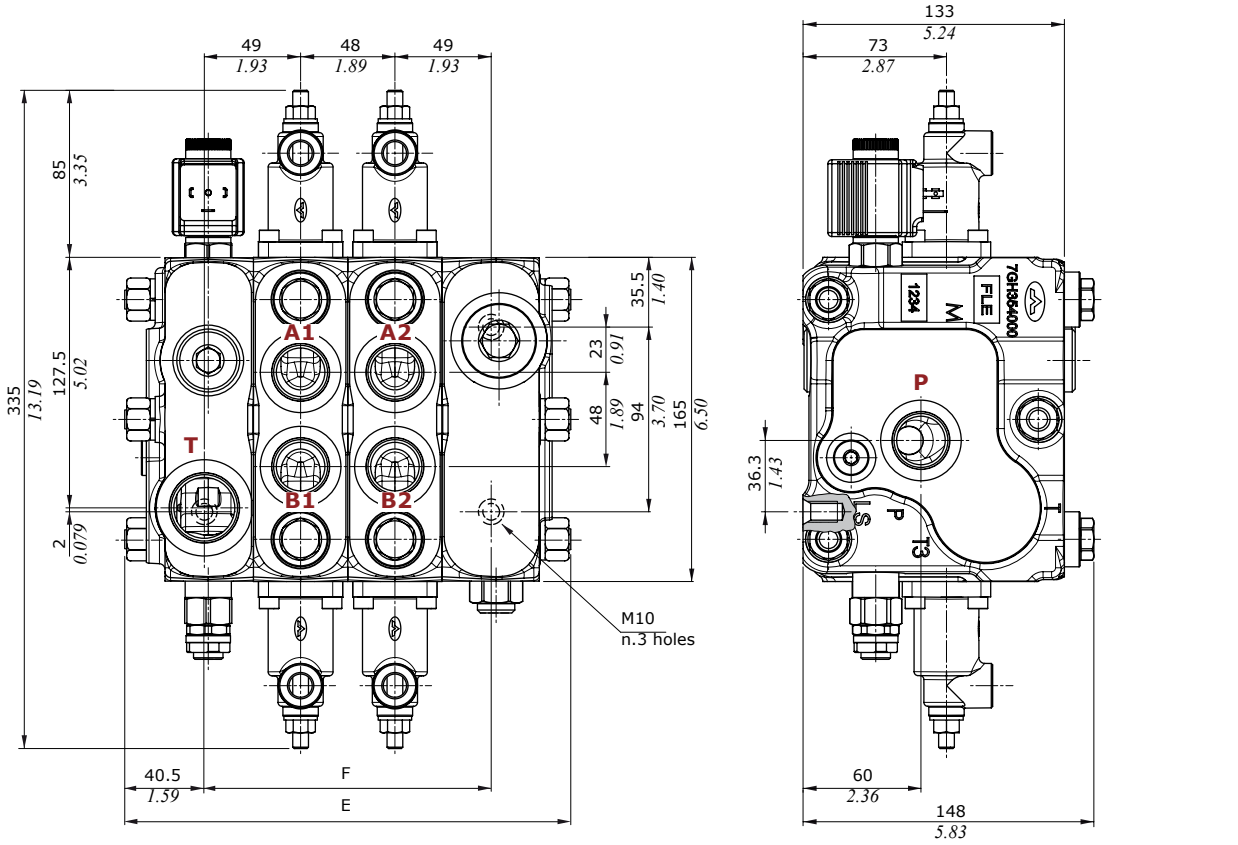
Bleed valve diagram
Flow vs. Pressure



Pressure reducing valve diagram
Reduced pressure vs. Inlet pressure

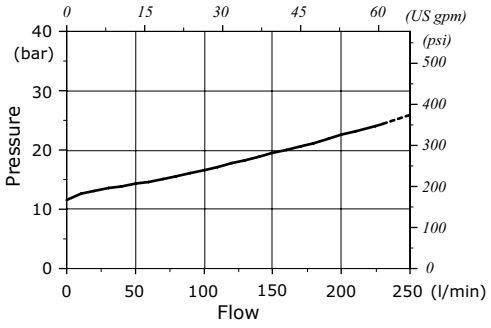


Dimensional data and performance

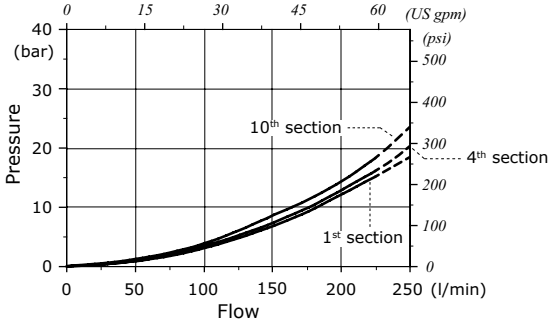


TYPE	E		F	
	mm	*in*	mm	*in*
DPX160/1	179	*7.05*	98	*3.86*
DPX160/2	227	*8.94*	146	*5.75*
DPX160/3	275	*10.83*	194	*7.64*
DPX160/4	323	*12.72*	242	*9.53*
DPX160/5	371	*14.61*	290	*11.42*
DPX160/6	419	*16.50*	338	*13.31*
DPX160/7	467	*18.39*	386	*15.20*
DPX160/8	515	*20.28*	434	*17.09*
DPX160/9	563	*22.17*	482	*18.98*
DPX160/10	611	*24.06*	530	*20.87*

P⇒T Pressure drop inlet compensator (margin pressure)

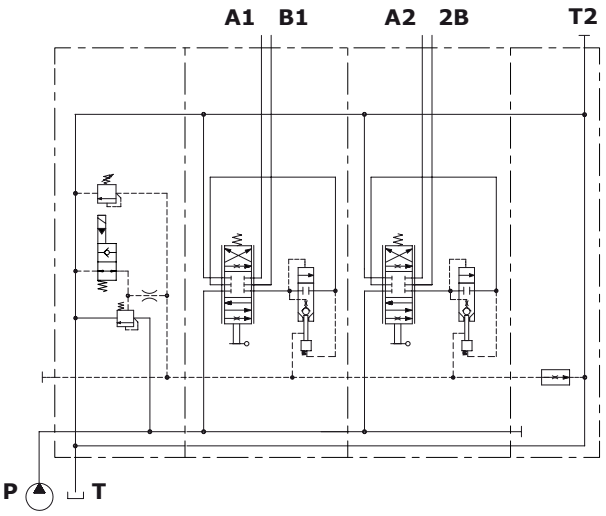


A(B)⇒T pressure drop (standard spool @ max.stroke)

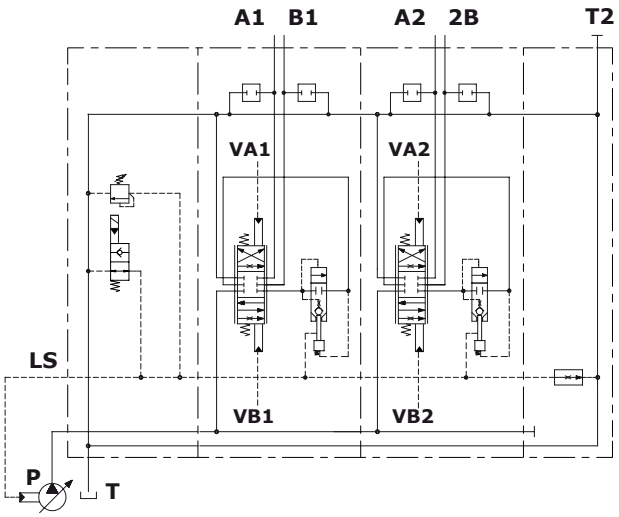


Hydraulic cuircuit

Configuration example with mechanical and hydraulic controls

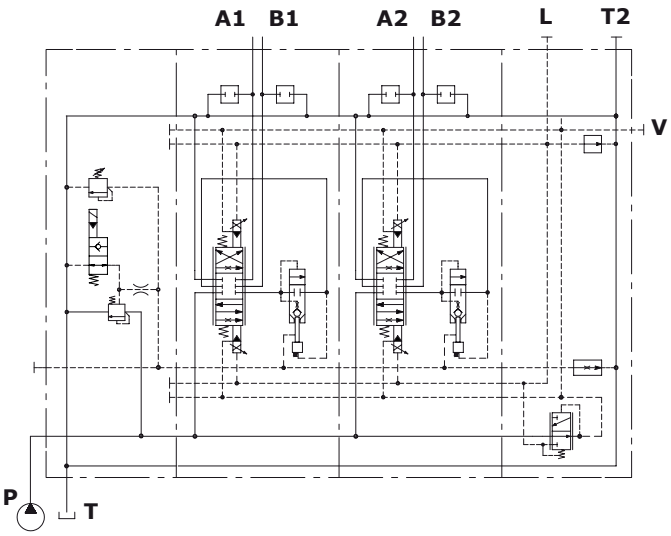


Open center circuit and lever control, with unloader valve, without port valve arrangement

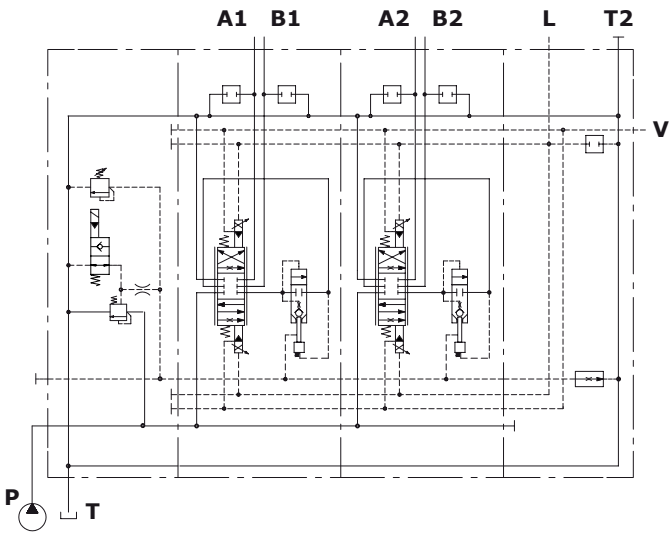


Closed center circuit and proportional hydraulic control, with unloader valve and port valve arrangement

Configuration example with electrohydraulic controls



Open center circuit and two-side proportional electrohydraulic control, with unloader valve, port valve arrangement and pressure reducing valve, internal pilot and drain



Open center circuit and two-side proportional electrohydraulic control, with unloader valve and port valve arrangement, without pressure reducing valve, external pilot and drain

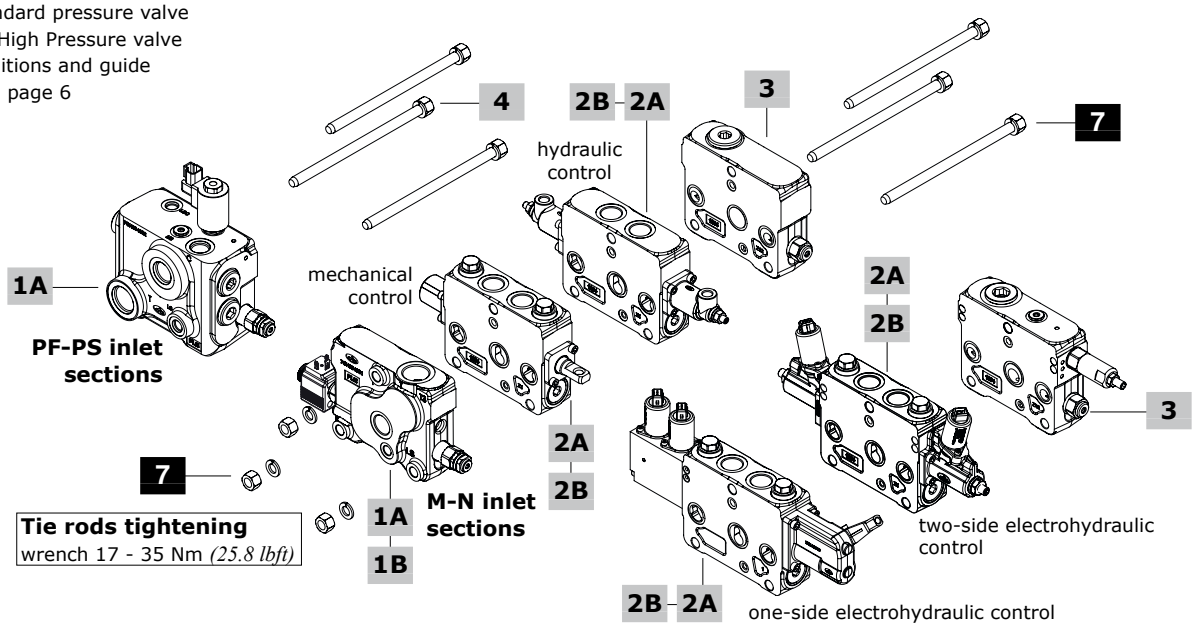
Complete section ordering codes

Nr. of working sections

DPX160/2/AN1A(TGW3-175/ELN)/P-108(150/150)-8SLP.U3T/Q-E108(150/150)-8IMF3N/RC1A-.....-12VDC

1A **1B** **2A** **2B** **3** **4** **5**

DPX160 = standard pressure valve
DPX160HP = High Pressure valve
For working conditions and guide configuration see page 6



1A Std pressure inlet section *

Open Center circuit
TYPE: **DPX160/M3B(TGW3-175/ELN)-SAE-12VDC**
CODE: 650205017S
DESCRIPTION: With compensator, pressure relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)
TYPE: **DPX160/M3B(SO/TGW3-175/ELN)-SAE-12VDC**
CODE: 650205019S
DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX160/M3B(SU/TGW3-175/ELN)-SAE-12VDC**
CODE: 650205018S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
TYPE: **DPX160/M4B(TGW3-175/ELN4)-SAE-12VDC**
CODE: 650205317S
DESCRIPTION: As type M3, with T3 side outlet port (plugged)
TYPE: **DPX160/PF1A\TGW3-175\VP-D(1)-SB10-Q40\CF(1)-SB14-SAE** CODE: 650205301S
DESCRIPTION: **Designed for steering**, with compensator, priority valve,shut-off valve and pressure relief valve, with P-T-LS-M3-C-LSC ports (M3-LS plugged). Special tie rods are required
Closed Center circuit
TYPE: **DPX160/N1A(TGW4-250/ELT)-SAE-12VDC**
CODE: 650205002S
DESCRIPTION: Without compensator, with pressure relief valve and unloader valve, with P-T-LS ports
TYPE: **DPX160/N1A(SO/TGW3-175/ELN)-SAE-12VDC**
CODE: 650205015S
DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve
.....to be continued

1A Std pressure inlet section *

.....continuation
TYPE: **DPX160/N1A(SU/TGW3-175/ELN)-SAE-12VDC**
CODE: 650205014S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
TYPE: **DPX160/N2A(TGW3-175/ELN)-SAE-12VDC**
CODE: 650205016S
DESCRIPTION: As N1 type, with T3 side outlet port (plugged)
TYPE: **DPX160/PS1A\TGW3-175\VP-D(1)-SB10-Q40\ESO32N/SAE-12VDC** CODE: 650205302S
DESCRIPTION: **Designed for steering,** without compensator, with priority valve and pressure relief valve, with P-T-LS-M3-C-LSC port (M3-LS plugged). Special tie rods are required

1B High pressure inlet section *

Open Center circuit
TYPE: **DPX160HP/M3B(TGW5-350/ELN)-SAE-12VDC**
CODE: 650205021S
DESCRIPTION: With compensator, press. relief valve and unloader valve, with P-T-LS-M ports (LS-M plugged)
TYPE: **DPX160HP/M3B(SO/TGW5-350/ELN)-SAE-12VDC**
CODE: 650205023S
DESCRIPTION: As previous one with non-return flow limiter from inlet section to working section and by-pass valve
TYPE: **DPX160HP/M3B(SU/TGW5-350/ELN)-SAE-12VDC**
CODE: 650205022S
DESCRIPTION: With non-return flow limiter from working section to inlet section and by-pass valve
Closed Center circuit
Refer to "Std pressure" inlet sections (except PS section)

NOTE (*): *Codes are referred to **UN-UNF** thread*.

Complete section ordering codes

2A Std pressure working section *

Mechanical control
TYPE: **DPX160/Q-108(150/150)-8SLP-SAE-FPM**
CODE: 650115002V
DESCRIPTION: With dust-proof plate, without port valve arrangement
TYPE: **DPX160/P-108(150/150)-8SLP.UL3T-SAE-FPM**
CODE: 650105002V
DESCRIPTION: As previous one with port pressure relief valve arrangement
TYPE: **DPX160/P-108(150/150)-8SLP.US3T-SAE-FPM**
CODE: 650105003V
DESCRIPTION: With port antishock valves arrangement
Proportional hydraulic control
TYPE: **DPX160/Q-E108(150/150)-8IMF3N-SAE-FPM**
CODE: 650115001V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX160/P-E108(150/150)-8IMF3N.UL3T-SAE-FPM**
CODE: 650105020V
DESCRIPTION: As previous one with port pressure relief valve arrangement
TYPE: **DPX160/P-E108(150/150)-8IMF3N.US3T-SAE-FPM**
CODE: 650105021V
DESCRIPTION: With port antishock valve arrangement
Two-side proportional electrohydraulic control
TYPE: **DPX160/QE-E108(150/150)-8EB3F3-SAE-12VDC-FPM**
CODE: 650115004V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX160/PE-E108(150/150)-8EB3F3.UL3T-SAE-12VDC-FPM**
CODE: 650105022V
DESCRIPTION: As previous one with port pressure relief valve arrang.
TYPE: **DPX160/PE-E108(150/150)-8EB3F3.US3T-SAE-12VDC-FPM**
CODE: 650105023V
DESCRIPTION: With port antishock valve arrangement
One-side proportional electrohydraulic control
TYPE: **DPX160/QZ-E108(150/150)-8EZ3LQF3-SAE-12VDC-FPM**
CODE: 650105036V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX160/PZ-E108(150/150)-8EZ3LQF3.UL3T-SAE-12VDC-FPM**
CODE: 650105037V
DESCRIPTION: As previous one with port pressure relief valve arrang.
TYPE: **DPX160/PZ-E108(150/150)-8EZ3LQF3.US3T-SAE-12VDC-FPM**
CODE: 650105038V
DESCRIPTION: With port antishock valve arrangement

2B High pressure working section *

Mechanical control
TYPE: **DPX160HP/Q-108(150/150)-8SLP-SAE-FPM**
CODE: 650115007V
DESCRIPTION: With dust-proof plate, without port valves arrang.
TYPE: **DPX160HP/P-108(150/150)-8SLP.US3T-SAE-FPM**
CODE: 650105032V
DESCRIPTION: As previous one with port antishock valve arrangement
Proportional hydraulic control
TYPE: **DPX160HP/Q-E108(150/150)-8IMF3N-SAE-FPM**
CODE: 650115008V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX160HP/P-E108(150/150)-8IMF3N.US3T-SAE-FPM**
CODE: 650105033V
DESCRIPTION: As previous one with port antishock valve arrangement
Two-side proportional electrohydraulic control
TYPE: **DPX160HP/QE-E108(150/150)-8EB3F3-SAE-12VDC-FPM**
CODE: 650115009V
DESCRIPTION: With spool stroke limiter, without port valve arrangement
TYPE: **DPX160HP/PE-E108(150/150)-8EB3F3.US3T-SAE-12VDC-FPM**
CODE: 650105034V
DESCRIPTION: As previous one with port antishock valve arrangement
.....to be continued

2B High pressure working section *

.....continuation
One-side proportional electrohydraulic control
TYPE: **DPX160HP/QZ-E108(150/150)-8EZ3LQF3-SAE-12VDC-FPM**
CODE: 650105039V
DESCRIPTION: With spool stroke limiter, without port valve arrang.
TYPE: **DPX160HP/PZ-E108(150/150)-8EZ3LQF3.UL3T-SAE-12VDC-FPM** CODE: 650105040V
DESCRIPTION: As previous one with port pressure relief valve arrang.
TYPE: **DPX160HP/PZ-E108(150/150)-8EZ3LQF3.US3T-SAE-12VDC-FPM** CODE: 650105041V
DESCRIPTION: With port antishock valve arrangement

3 Outlet section *

Outlet section is the same type for standard and High Pressure valve
For mechanical or hydraulic configuration
TYPE: **DPX160/RC1A-SAE-FPM** CODE: 650305002V
DESCRIPTION: With bleed valve and T2 upper port (plugged)
TYPE: **DPX160/RC3A-SAE-FPM** CODE: 650305004V
DESCRIPTION: With bleed valve and T2, P1-T1-LS1 side ports (plugged)
TYPE: **DPX160/RC3A-CL-SAE-12VDC-FPM** CODE: 650305020V
DESCRIPTION: As previous one, with clamp release function
For electrohydraulic or mixed configuration
TYPE: **DPX160/RCN1A-SAE-FPM** CODE: 650305014V
DESCRIPTION: Without pressure reducing valve, external pilot and drain (V-L ports), with bleed valve and T2 upper port (plugged)
TYPE: **DPX160/RCN3A-SAE-FPM** CODE: 650305016V
DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)
TYPE: **DPX160/RCN3A-CL-SAE-12VDC-FPM** CODE: 650305021V
DESCRIPTION: As previous one, with clamp release function
TYPE: **DPX160/RCR1A-TAP(VL)-SAE-FPM** CODE: 650305005V
DESCRIPTION: With pressure reducing valve and bleed valve, internal pilot and drain (V-L ports plugged), with T2 upper port (plugged)
TYPE: **DPX160/RCR3A-TAP(VL)-SAE-FPM** CODE: 650305017V
DESCRIPTION: As previous one, with P1-T1-LS1 side ports (plugged)
TYPE: **DPX160/RCN3A-CL-TAP(VL)-SAE-12VDC-FPM**
CODE: 650305022V
DESCRIPTION: As previous one, with clamp release function
Note: for outlet sections with different port arrangement contact Sales Dpt.

4 Valve threading

Only specify if it is different from BSP standard (see page 6).

5 Voltage

Specify the voltage of electric devices.

6 Assembling kit

CODE	DESCRIPTION	CODE	DESCRIPTION
Standard tie rods: for M and N inlet sections			
5TIR112179	for 1 work.section	5TIR112419	for 6 work.section
5TIR112227	for 2 work.section	5TIR112467	for 7 work.section
5TIR112275	for 3 work.section	5TIR112515	for 8 work.section
5TIR112323	for 4 work.section	5TIR112563	for 9 work.section
5TIR112371	for 5 work.section	5TIR112611	for 10 work.section
Special tie rods: for PF and PS inlet sections			
5TIR112141	for 1 work.section	5TIR112381	for 6 work.section
5TIR112189	for 2 work.section	5TIR112429	for 7 work.section
5TIR112237	for 3 work.section	5TIR112477	for 8 work.section
5TIR112285	for 4 work.section	5TIR112525	for 9 work.section
5TIR112333	for 5 work.section	5TIR112573	for 10 work.section

Inlet section part ordering codes

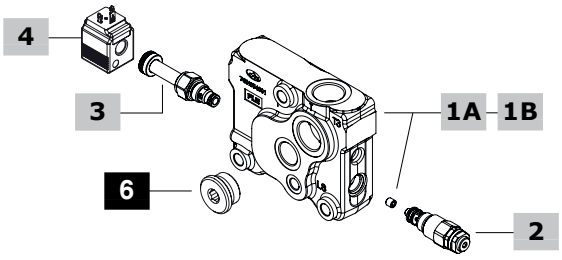
Valve setting (bar)

DPX160 / A N1 (TGW3 - 175 / ELN) - ..... - 12VDC

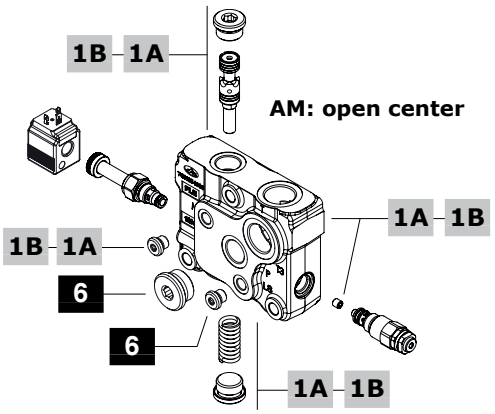
1A **1B** **2** **3** **5** **4**

DPX160 = standard pressure section
DPX160HP = High Pressure section

AN: closed center



AM: open center



1A Std pressure inlet section kit* page 92

Open Center circuit

TYPE: **DPX160/M3-SAE/EL** CODE: YFIA105716S
DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve

TYPE: **DPX160/M3(SU)-SAE/EL** CODE: YFIA105710S
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX160/M3(SO)-SAE/EL** CODE: YFIA105711S
DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX160/M4-SAE/EL** CODE: YFIA105708S
DESCRIPTION: As type M3, with T3 side outlet port

Closed Center circuit

TYPE: **DPX160/N1-SAE/EL** CODE: YFIA105720S
DESCRIPTION: Without compensator, with P-T-LS ports, arranged for unloader valve

TYPE: **DPX160/N1(SU)-SAE/EL** CODE: YFIA105727S
DESCRIPTION: As previous with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX160/N1(SO)-SAE/EL** CODE: YFIA105728S
DESCRIPTION: As previous one with non return flow limiter from inlet section to working section and by-pass valve

TYPE: **DPX160/N2-SAE/EL** CODE: YFIA105715S
DESCRIPTION: As type N1, with T3 side outlet port

1B High pressure inlet section kit* page 92

Open Center circuit

TYPE: **DPX160HP/M3-SAE/EL** CODE: YFIA105709S
YFIA105709DESCRIPTION: With compensator, P-T-LS-M ports (M plugged), arranged for unloader valve

TYPE: **DPX160HP/M3(SU)-SAE/EL** CODE: YFIA105712S
DESCRIPTION: As previous one with non return flow limiter from working section to inlet section and by-pass valve

TYPE: **DPX160HP/M3(SO)-SAE/EL** CODE: YFIA105713S
DESCRIPTION: With non return flow limiter from inlet section to working section and by-pass valve

Closed Center circuit

Refer to "Std pressure" inlet sections

2 Main pressure relief valve page 96

Valve standard setting is referred to 5 l/min *(1.3 US gpm)* flow.

TYPE	CODE	DESCRIPTION
(TGW2-80)	0MC09002000	Range 10-120 bar *(145-1750 psi)* std setting 80 bar *(1160 psi)*
(TGW3-175)	0MC09002001	Range 40-220 bar *(580-3200 psi)* std setting 175 bar *(2550 psi)*
(TGW4-250)	0MC09002002	Range 200-350 bar *(2900-5100 psi)* std setting 250 bar *(3600 psi)*
(TGW5-300)	0MC09002003	Range 290-385 bar *(4200-5600 psi(* std setting 300 bar *(4350 psi)*
SV	XTAP524340D	Relief valve blanking plug

3 Solenoid operated unloading valve page 96

TYPE	CODE	DESCRIPTION
ELN	0EF08002000	Without emergency override
ELV	0EF08002003	With screw type emergency override
ELP	0EF08002002	With push-button emergency override
ELT	0EF08002004	With "twist & push" emergency override
LT	XTAP510320	Unloading valve blanking plug

4 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SLE001200A	**BER** type coil**,** ISO4400 conn., 12VDC

For complete available coils list see page 125.

5 Section threading

Only specify if it is different from BSP standard (see page 6).

6 Plugs*

CODE	DESCRIPTION
3XTAP838200	SAE16 plug, nr.1 for M4 and N2 section
3XTAP817130	SAE6 plug, nr.1 for Open Center sections

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Inlet section part ordering codes

Valve setting (bar) — Priority valve stand-by (bar) — Steering max flow — Compensator stand-by (bar)

DPX160 / PF1A \ TGW3-175 \ VP-D(1)-SB10-Q40 \ CF(1)-SB14 - .....

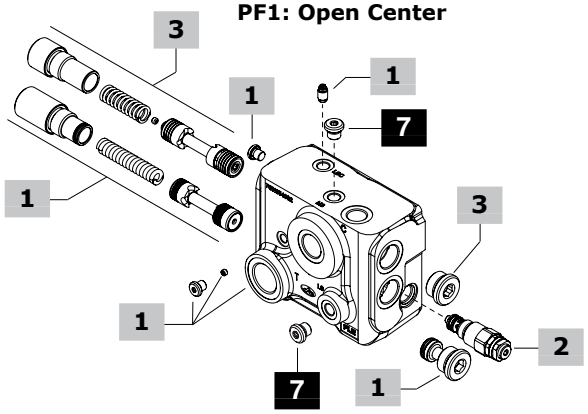
1 **2** **3** **1** **6**

DPX160 = standard pressure valve

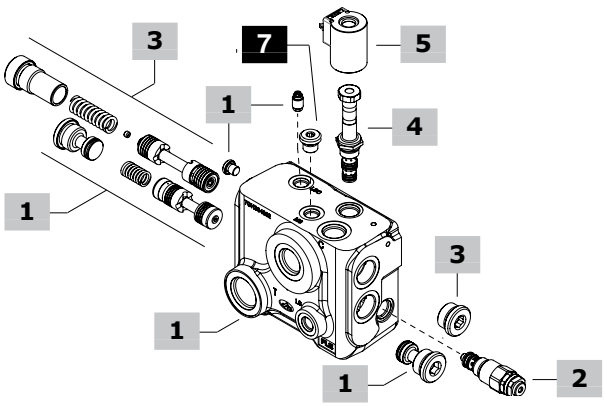
DPX160 / PS1A \ TGW3-175 \ VP-D(1)-SB10-Q40 \ ESO32N - ..... - 12VDC

1 **2** **3** **4** **6** **5**

PF1: Open Center



PS1: Closed Center



1 Inlet section kit* page 94

Following sections are suitable only for standard pressure valve

Open Center circuit

TYPE: **DPX160/PF1-SAE** CODE: YFIA105750S

DESCRIPTION: With compensator, P-T-LS-M3-C-LSC ports

Closed Center circuit

TYPE: **DPX160/PS1-SAE** CODE: YFIA105751S

DESCRIPTION: With shut-off spool, P-T-LS-M3-C-LSC ports

TYPE: **DPX160/PST1-SAE** CODE: YFIA105752S

DESCRIPTION: With shut-off blanking kit, P-T-LS-M3-C-LSC ports

2 Main pressure relief valve page 96

See previous page

3 Priority valve kit page 97

TYPE	CODE	DESCRIPTION
Regulated flow = 40 l/min *(10.5 US gpm)*		
D(1)-SB10-Q40	5CAS322100AV	Stand-by (margin pressure) 10 bar *(145 psi)*
D(1)-SB07-Q40	5CAS322100BV	Stand-by (margin pressure) 7 bar *(100 psi)*
D(1)-SB04-Q40	5CAS322100CV	Stand-by (margin pressure) 4 bar *(58 psi)*
Regulated flow = 20 l/min *(5.3 US gpm)*		
D(1)-SB10-Q20	5CAS323099AV	Stand-by (margin pressure) 10 bar *(145 psi)*
D(1)-SB07-Q20	5CAS323099BV	Stand-by (margin pressure) 7 bar *(100 psi)*
D(1)-SB04-Q20	5CAS323099CV	Stand-by (margin pressure) 4 bar *(58 psi)*

4 Solenoid operated shut-off valve page 97

TYPE	CODE	DESCRIPTION
ESO32A	0EJ08002035	Without emergency override
ESO32V	0EJ08002042	With screw type emergency override
EST	XTAP324540	Valve blanking plug, only for PST inlet section

5 Coil

TYPE	CODE	DESCRIPTION
12VDC	4SL3000120	**BT** type coil**,** ISO4400 connector, 12VDC

For complete available coils list see page 125.

6 Section threading

Only specify if it is different from BSP standard (see page 6).

7 Plugs*

CODE	DESCRIPTION
3XTAP817130	SAE6 plug, nr.1 for PS section, nr.2 for PF section

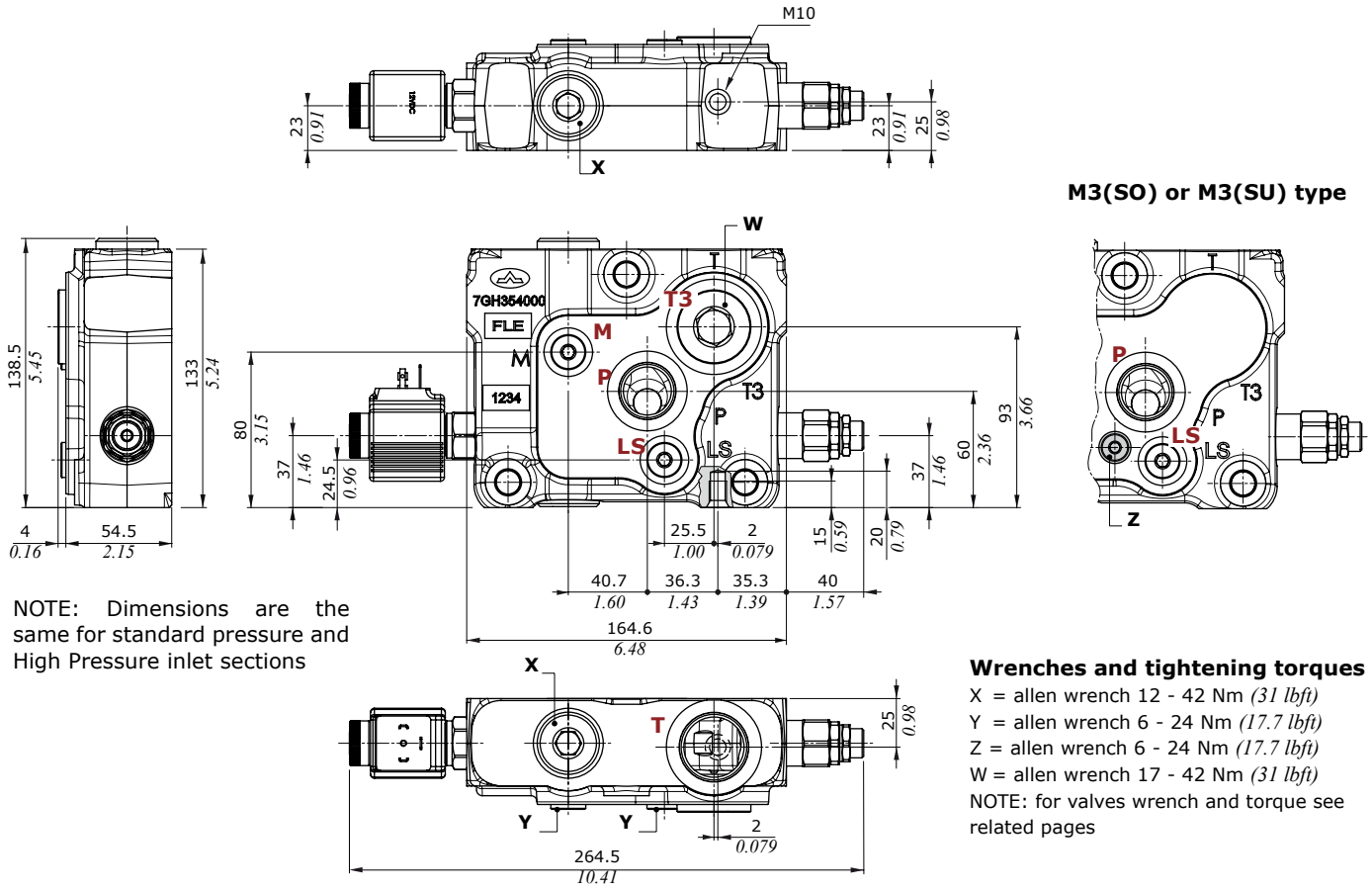
NOTE (*): *Codes are referred to **UN-UNF** thread*

Inlet section

Dimensions and hydraulic circuit

Example of M Open Center section

M4 type



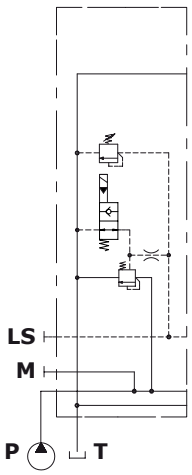
M3(SO) or M3(SU) type

NOTE: Dimensions are the same for standard pressure and High Pressure inlet sections

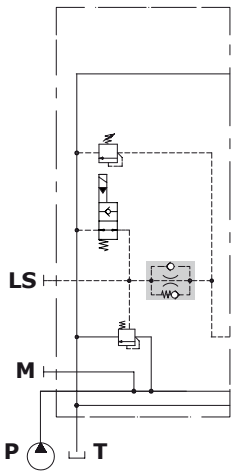
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm *(31 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 6 - 24 Nm *(17.7 lbft)*
W = allen wrench 17 - 42 Nm *(31 lbft)*
NOTE: for valves wrench and torque see related pages

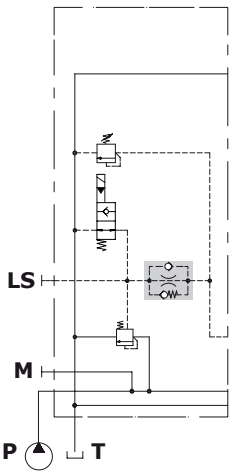
M3 type



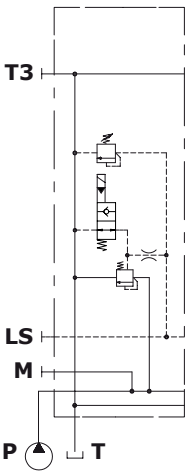
M3(SU) type



M3(SO) type



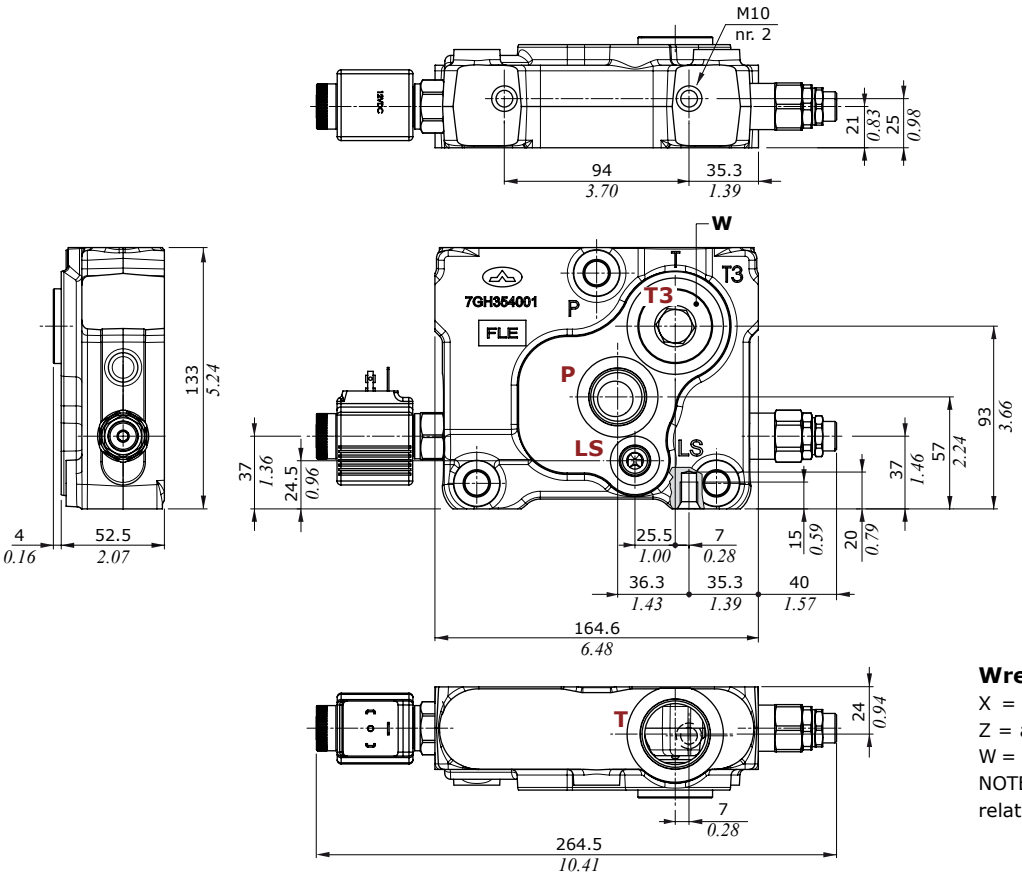
M4 type



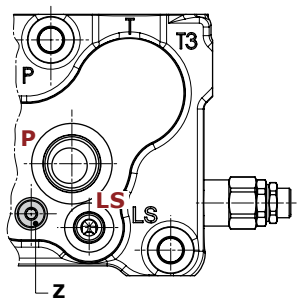
Dimensions and hydraulic circuit

Example of N Closed Center section

N2 type



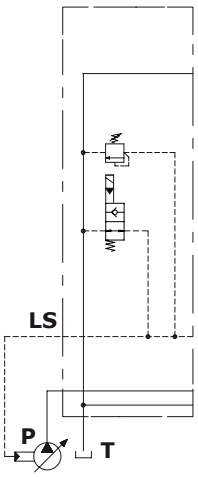
N1(SO) or N1(SU) type



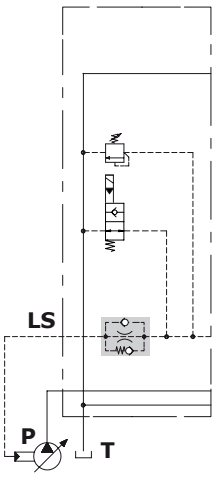
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm *(31 lbft)*
Z = allen wrench 6 - 24 Nm *(17.7 lbft)*
W = allen wrench 17 - 42 Nm *(31 lbft)*
NOTE: for valves wrench and torque see related pages

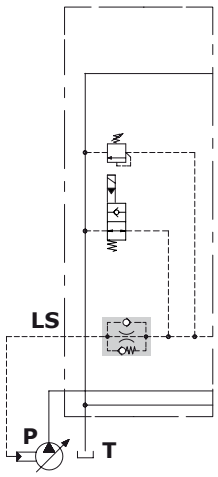
N1 type



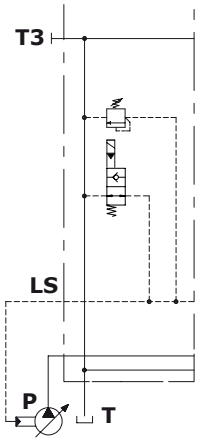
N1(SU) type



N1(SO) type



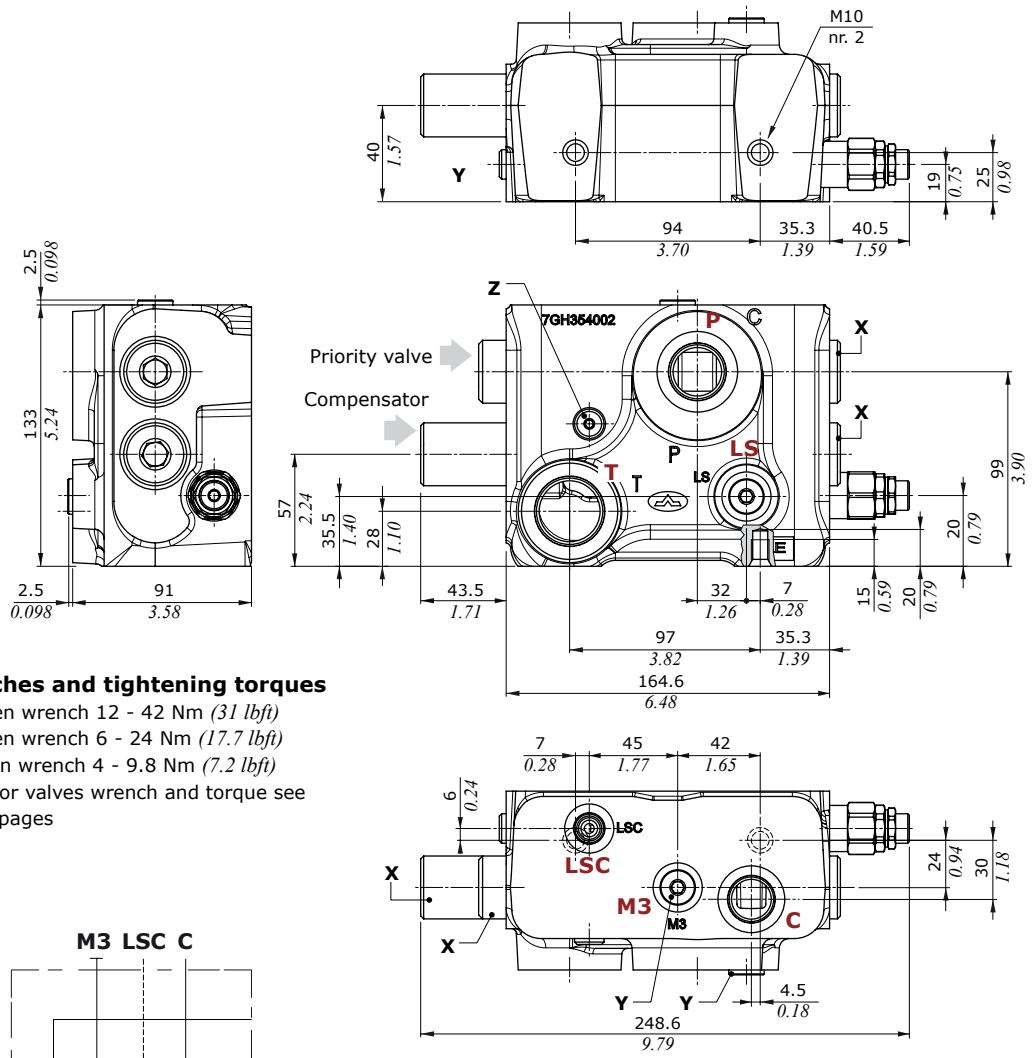
N2 type



Inlet section

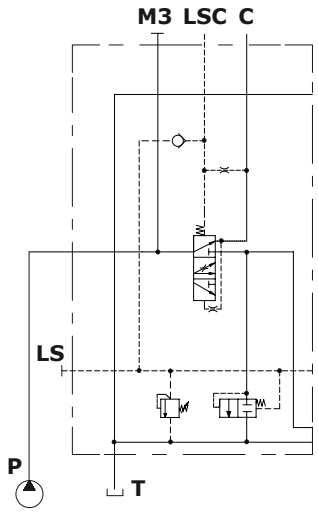
Dimensions and hydraulic circuit

PF1 Open Center section with priority valve



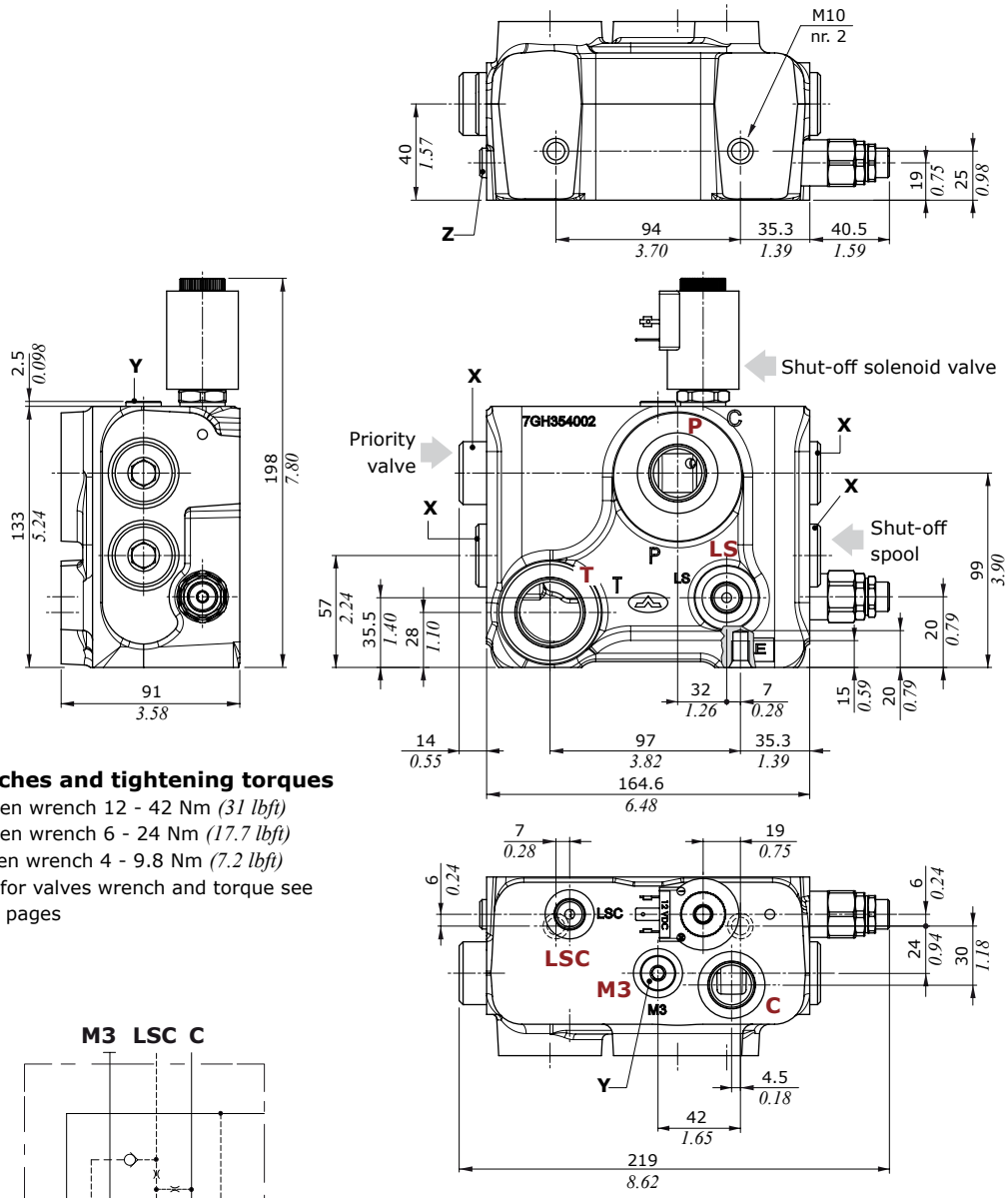
Wrenches and tightening torques

X = allen wrench 12 - 42 Nm *(31 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages



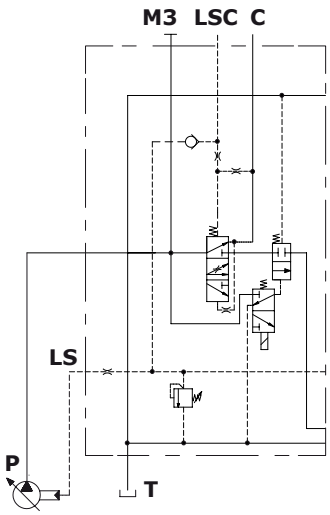
Dimensions and hydraulic circuit

PS1 Closed Center section with priority valve and shut-off



Wrenches and tightening torques

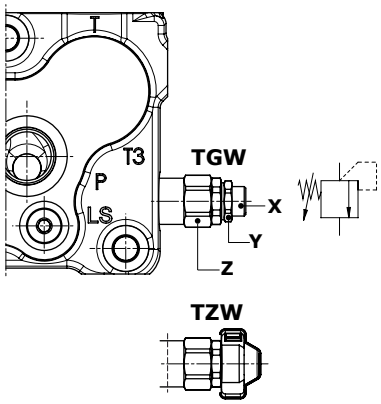
X = allen wrench 12 - 42 Nm *(31 lbft)*
Y = allen wrench 6 - 24 Nm *(17.7 lbft)*
Z = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
NOTE: for valves wrench and torque see related pages



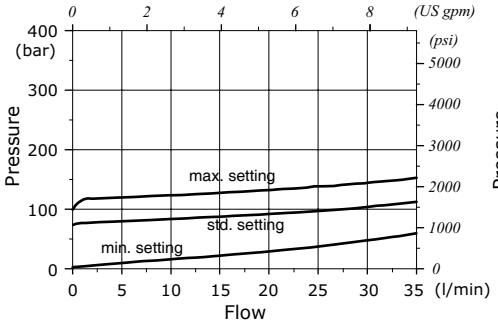
Inlet section

Main pressure relief valve

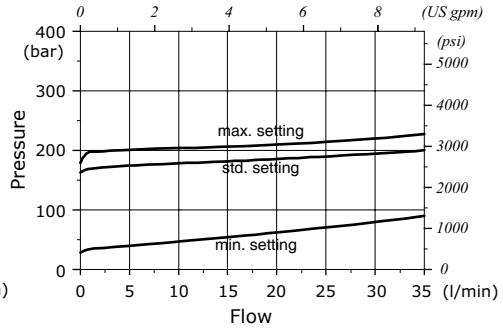
Setting types



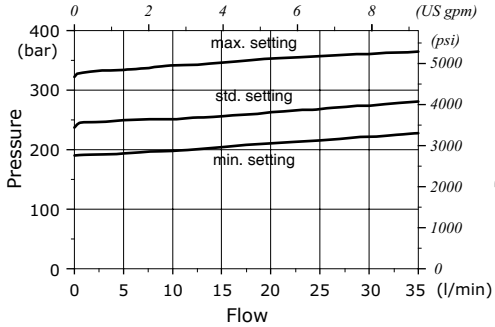
Setting range: TGW2 type



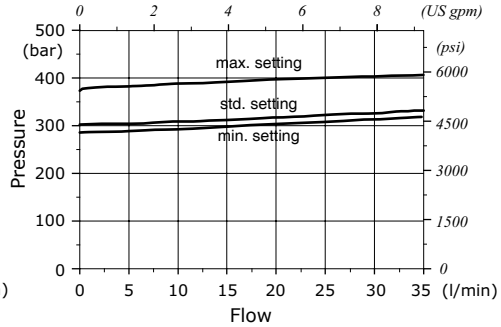
Setting range: TGW3 type



Setting range: TGW4 type



Setting range: TGW5 type

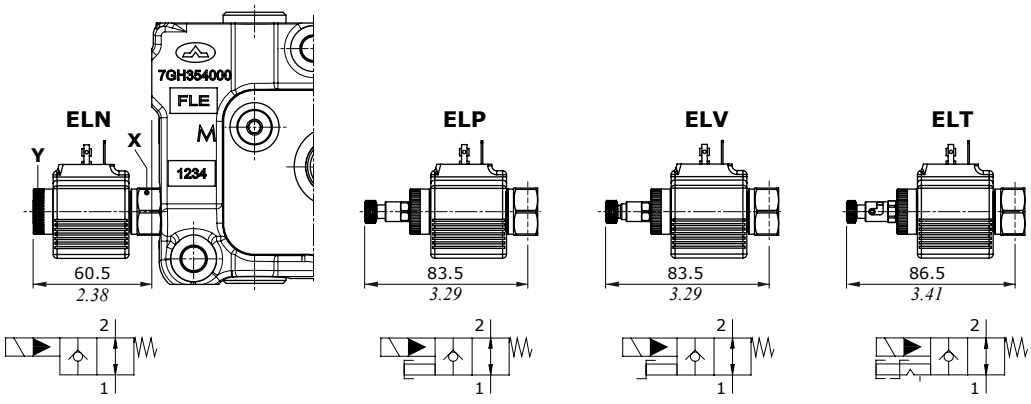


Legenda
TGW: free setting
TZW: set and locked valve
(cap code 4COP126301, n.2 pcs)
RAL3003 pigmented

Wrenches and tightening torques
X = allen wrench 5
Y = wrench 19 - 20 Nm *(14.7 lbf)*
Z = wrench 24 - 42 Nm *(31 lbf)*

Solenoid operated unloading valve

Manual emergency types



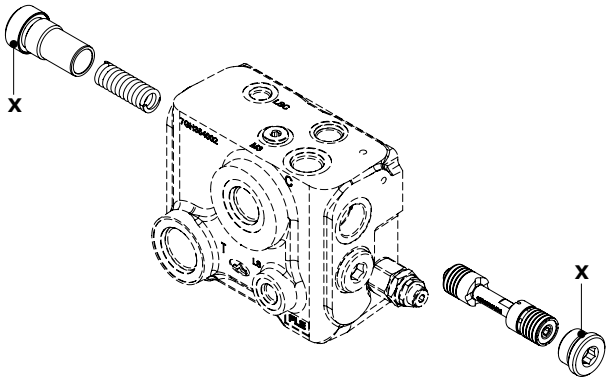
Legenda
ELN: without emergency
ELP: push button emergency override
ELV: screw emergency override
ELT: "push&twist" emergency override

Wrenches and tightening torques
X = wrench 24 - 30 Nm *(22 lbf)*
Y = manual tightening

Features
Max. flow . . . . . : 40 l/min *(10.6 US gpm)*
Max. pressure. . . . . : 380 bar *(5500 psi)*
Internal leakage . . . . . : 0.25 cm³/min @ 210 bar
(0.015 in³/min @ 3050 psi)

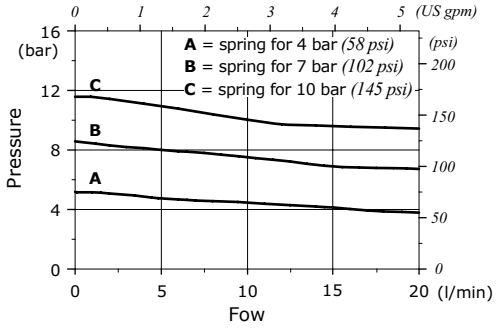
For coil features and options see coil **BER** at page 125.

Priority valve kit

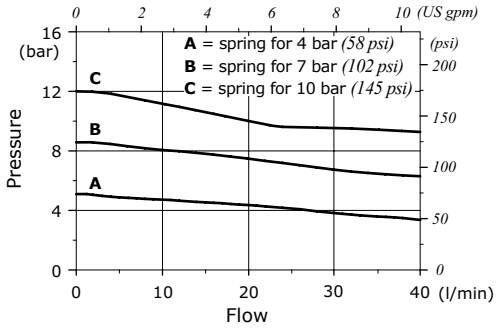


Wrenches and tightening torques
X = allen wrench 12 - 42 Nm *(31 lbf)*

Stand-by (margin pressure) vs. regulated flow
Regulated flow = 20 l/min (*5.3 US gpm*)



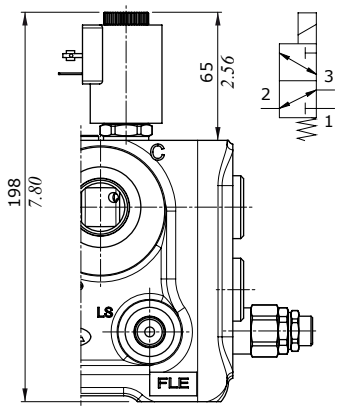
Stand-by (margin pressure) vs. regulated flow
Regulated flow = 40 l/min (*10.6 US gpm*)



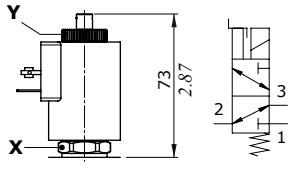
Shut-off solenoid valve

Manual emergency types

ESO32A



ESO32V



Legenda
ESO32A: without emergency
ESO32V: screw emergency override

Wrenches and tightening torques
X = wrench 24 - 30 Nm *(22 lbf)*
Y = manual tightening

Features
Max. flow . . . . . .: 3 l/min *(0.796 US gpm)*
Max. pressure. . . . . .: 350 bar *(5100 psi)*
Internal leakage . . . . . .: 10 cm³/min @ 210 bar
(0.61 in³/min @ 3050 psi)

For coil features and options see **BT** type coil at page 125.

Working section part ordering codes (mechanical, hydraulic)

flow on A/B ports (l/min) — Valve setting (bar): A port, B port

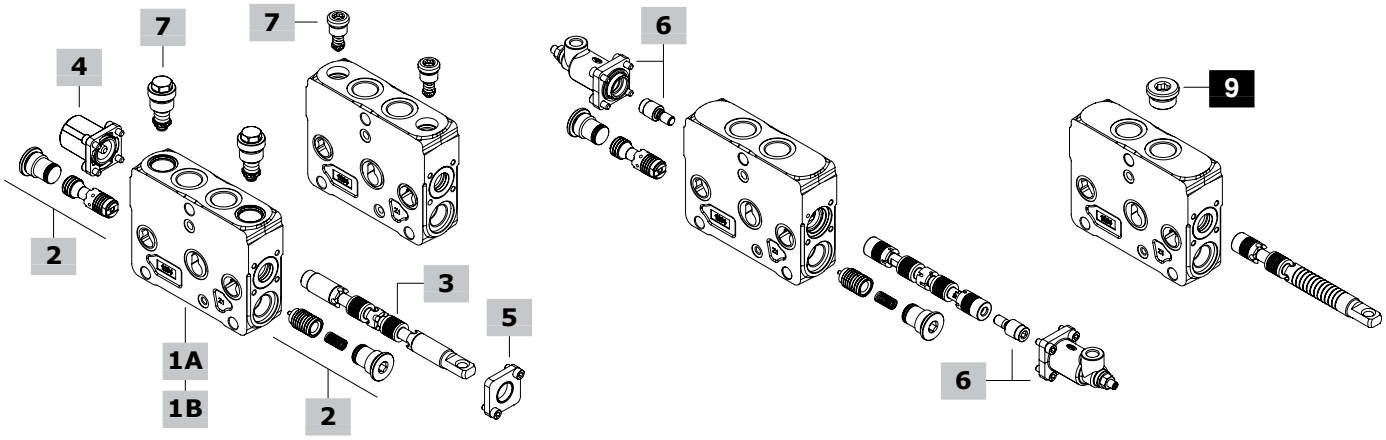
DPX160 / P - 108(150/150) - 8 SLP . UL1(100) UL2(120) - .....

1A / 1B — 3 — 4 — 5 — 7 — 8

DPX160 = standard pressure section
DPX160HP = High Pressure section

DPX160 / Q - E108(150/150) - 8IMF3N - .....

6



1A Std press. working section kit* page 102

For mechanical control
TYPE: **DPX160/Q-SAE-FPM** CODE: 5EL1057011V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/P(UL)-SAE-FPM** CODE: 5EL1057000V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160/P(US)-SAE-FPM** CODE: 5EL1057001V
DESCRIPTION: With port antishock valve arrangement
For hydraulic control
TYPE: **DPX160/Q-IM-SAE-FPM** CODE: 5EL1057011AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/P(UL)-IM-SAE-FPM** CODE: 5EL1057000AV
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160/P(US)-IM-SAE-FPM** CODE: 5EL1057001AV
DESCRIPTION: With port antishock valve arrangement

1B High press. working section kit* page 102

For mechanical control
TYPE: **DPX160HP/Q-SAE-FPM** CODE: 5EL1057014V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/P(UL)-SAE-FPM#** CODE: 5EL1057020V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160HP/P(US)-SAE-FPM** CODE: 5EL1057007V
DESCRIPTION: With port antishock valve arrangement
For hydraulic and solenoid control
TYPE: **DPX160HP/Q-IM-SAE-FPM** CODE: 5EL1057014AV
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/P(UL)-IM-SAE-FPM#** CODE: 5EL1057020AV
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160HP/P(US)-IM-SAE-FPM** CODE: 5EL1057007AV
DESCRIPTION: With port antishock valves arrangement
NOTE (#): Max pressure = 380 bar *(4350 psi)*

2 Compensator kit

CODE	DESCRIPTION
5CAS321061V	Compensator

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Working section part ordering codes (mechanical, hydraulic)

3 Spool page 103

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
For mechanical control		
Double acting with A and B closed in neutral position		
108(150)	3CU8110108	150 l/min *(39.5 US gpm)* flow
107(130)	3CU8110107	130 l/min *(34.3 US gpm)* flow
106(110)	3CU8110106	110 l/min *(29 US gpm)* flow
105(90)	3CU8110105	90 l/min *(23.8 US gpm)* flow
104(70)	3CU8110104	70 l/min *(18.5 US gpm)* flow
103(50)	3CU8110103	50 l/min *(13.2 US gpm)* flow
102(30)	3CU8110102	30 l/min *(7.9 US gpm)* flow
109(20)	3CU8110109	20 l/min *(5.3 US gpm)* flow
101(10)	3CU8110101	10 l/min *(2.6 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
2H08(150)	3CU8110209	150 l/min *(39.5 US gpm)* flow
2H07(130)	3CU8110223	130 l/min *(34.3 US gpm)* flow
2H06(110)	3CU8110222	110 l/min *(29 US gpm)* flow
2H05(90)	3CU8110224	90 l/min *(23.8 US gpm)* flow
2H04(70)	3CU8110221	70 l/min *(18.5 US gpm)* flow
2H03(50)	3CU8110220	50 l/min *(13.2 US gpm)* flow
2H02(30)	3CU8110219	30 l/min *(7.9 US gpm)* flow
2H09(20)	3CU8110218	20 l/min *(5.3 US gpm)* flow
2H01(10)	3CU8110217	10 l/min *(2.6 US gpm)* flow
Single acting on A, B plugged: G3/4 plug is required		
308(150)	3CU8110308	150 l/min *(39.5 US gpm)* flow
306(110)	3CU8110306	110 l/min *(29 US gpm)* flow
303(50)	3CU8110303	50 l/min *(13.2 US gpm)* flow
309(20)	3CU8110309	20 l/min *(5.3 US gpm)* flow
Single acting on B, A plugged: G3/4 plug is required		
408(150)	3CU8110408	150 l/min *(39.5 US gpm)* flow
406(110)	3CU8110406	110 l/min *(29 US gpm)* flow
403(50)	3CU8110403	50 l/min *(13.2 US gpm)* flow
409(20)	3CU8110409	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4th position with spool in: 13 type positioner is required		
508(150)	3CU8110508	150 l/min *(39.5 US gpm)* flow
504(70)	3CU8110504	70 l/min *(18.5 US gpm)* flow
For hydraulic control		
Double acting with A and B closed in neutral position		
E108(150)	3CU871E108	150 l/min *(39.5 US gpm)* flow
E107(130)	3CU871E107	130 l/min *(34.3 US gpm)* flow
E106(110)	3CU871E106	110 l/min *(29 US gpm)* flow
E105(90)	3CU871E105	90 l/min *(23.8 US gpm)* flow
E104(70)	3CU871E104	70 l/min *(18.5 US gpm)* flow
E103(50)	3CU871E103	50 l/min *(13.2 US gpm)* flow
E102(30)	3CU871E102	30 l/min *(7.9 US gpm)* flow
E113(20)	3CU871E113	20 l/min *(5.3 US gpm)* flow
E101(10)	3CU871E101	10 l/min *(2.6 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
E2H08(150)	3CU871E209	150 l/min *(39.5 US gpm)* flow
E2H07(130)	3CU871E223	130 l/min *(34.3 US gpm)* flow
E2H06(110)	3CU871E222	110 l/min *(29 US gpm)* flow
E2H05(90)	3CU871E215	90 l/min *(23.8 US gpm)* flow
E2H04(70)	3CU871E221	70 l/min *(18.5 US gpm)* flow
E2H03(50)	3CU871E220	50 l/min *(13.2 US gpm)* flow
E2H02(30)	3CU871E219	30 l/min *(7.9 US gpm)* flow
E2H13(20)	3CU871E218	20 l/min *(5.3 US gpm)* flow
E2H01(10)	3CU871E217	10 l/min *(2.6 US gpm)* flow
Single acting on A or B, other port plugged: G3/4 plug is required		
E308-E408(150)	3CU871E308	150 l/min *(39.5 US gpm)* flow
E306-E406(110)	3CU871E306	110 l/min *(29 US gpm)* flow
E303-E403(50)	3CU871E303	50 l/min *(13.2 US gpm)* flow
E313-E413(20)	3CU871E313	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: 13IM type control is required		
I508(150)	YCU871E508	150 l/min *(39.5 US gpm)* flow
I507(130)	YCU871E507	130 l/min *(34.3 US gpm)* flow
I504(70)	YCU871E504	70 l/min *(18.5 US gpm)* flow

4 "A" side spool positioners page 105

TYPE	CODE	DESCRIPTION
7FTNA	5V07210101	With friction and neutral pos. notch
8MD	5V08109000	3 postions with spring return to neutral position
For floating circuit (spool 5)		
13	5V13109000	4 positions, detent in 4th position with spring return to neutral position

5 "B" side spool control kit page 106

TYPE	CODE	DESCRIPTION
L	5LEV110000	Standard lever box
LFG	5LEV110700	Lever box with spool stroke limiter on both ports
SLP	5COP110000	Without lever with dust-proof plate
TQ	5TEL110110	Flexible cable connection
LCB	5CLO216100	Joystick for 2 section operation

6 Proportional hydraulic control* page 108

TYPE	CODE	DESCRIPTION
8IMN-SAE	5IDR209704V	Range 8-28 bar *(116-406 psi)*
8IMF3N-SAE	5IDR209705V	As previous with spool stroke limiter
For floating circuit (spool I5)		
13IM-SAE	5IDR209703V	Range 3.1-25.6 / 0-30 bar *(45-371 / 0-435 psi)*
13IMP-SAE	5IDR209714V	Range 2-17 / 2-30 bar *(29-247 / 29-435 psi)*

7 Port valves page 118

TYPE	CODE	DESCRIPTION
Pressure relief valves		
UL(50)	5KIT340050L	Setting: 50 bar *(725 psi)*
Antishock valves		
US(25)	5KIT326025	Setting: 25 bar *(360 psi)*

For complete list see following page.

8 Section threading

Only specify if it is different from BSP standard (see page 6).

9 Plug for single acting spool*

CODE	DESCRIPTION
3XTAP832200	SAE 12 plug

Working section parts ordering codes (electrohydraulic)

flow on A/B ports (l/min) — Valve setting (bar): A port, B port

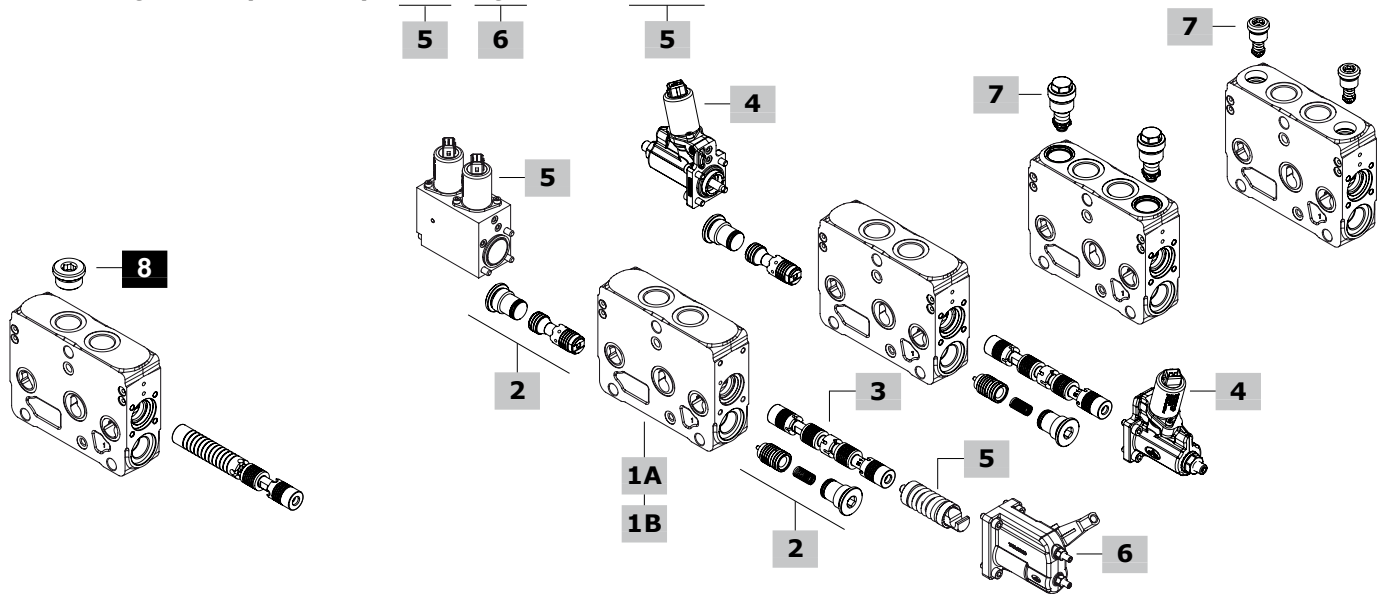
DPX160 / PE - E108(150/150) - 8EB3F3 . UL1(100) UL2(120) - ..... - 12VDC

1A 1B — 3 — 4 — 7 — 8 — 4

DPX160 = standard pressure section
DPX160HP = High Pressure section

DPX160 / QZ - E108(150/150) - 8EZ3 LQF3 - ..... - 12VDC

5 — 6 — 5



1A Std press. working section kit* page 102

For two-side electrohydraulic control
TYPE: **DPX160/QE-SAE-FPM** CODE: 5EL1057010V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/PE(UL)-SAE-FPM** CODE: 5EL1057002V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160/PE(US)-SAE-FPM** CODE: 5EL1057003V
DESCRIPTION: With port antishock valve arrangement
For one-side electrohydraulic control
TYPE: **DPX160/QZ-SAE-FPM** CODE: 5EL1057017V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160/PZ(UL)-SAE-FPM** CODE: 5EL1057016V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160/PZ(US)-SAE-FPM** CODE: 5EL1057018V
DESCRIPTION: With port antishock valve arrangement

1B High press. working section kit* page 102

For two-side electrohydraulic control
TYPE: **DPX160HP/QE-SAE-FPM** CODE: 5EL1057015V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160HP/PE(UL)-SAE-FPM#** CODE: 5EL1057021V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160HP/PE(US)-SAE-FPM** CODE: 5EL1057008V
DESCRIPTION: With port antishock valve arrangement
For one-side electrohydraulic control
TYPE: **DPX160HP/QZ-SAE-FPM** CODE: 5EL1057031V
DESCRIPTION: Without port valve arrangement
TYPE: **DPX160HP/PZ(UL)-SAE-FPM#** CODE: 5EL1057032V
DESCRIPTION: With port pressure relief valve arrangement
TYPE: **DPX160HP/PZ(US)-SAE-FPM** CODE: 5EL1057033V
DESCRIPTION: With port antishock valve arrangement
NOTE (#): Max pressure = 380 bar *(4350 psi)*

2 Compensator kit

TYPE	CODE	DESCRIPTION
-	5CAS321061V	Compensator

3 Spool page 103

Flow is referred to 14 bar *(200 psi)* stand-by (margin pressure)

TYPE	CODE	DESCRIPTION
Double acting with A and B closed in neutral position		
E108(150)	3CU871E108	150 l/min *(39.5 US gpm)* flow
E107(130)	3CU871E107	130 l/min *(34.3 US gpm)* flow
E106(110)	3CU871E106	110 l/min *(29 US gpm)* flow
E105(90)	3CU871E105	90 l/min *(23.8 US gpm)* flow
E104(70)	3CU871E104	70 l/min *(18.5 US gpm)* flow
E103(50)	3CU871E103	50 l/min *(13.2 US gpm)* flow
E102(30)	3CU871E102	30 l/min *(7.9 US gpm)* flow
E113(20)	3CU871E113	20 l/min *(5.3 US gpm)* flow
E101(10)	3CU871E101	10 l/min *(2.6 US gpm)* flow
Double acting with A and B partially to tank in neutral position		
E2H08(150)	3CU871E209	150 l/min *(39.5 US gpm)* flow
E2H07(130)	3CU871E223	130 l/min *(34.3 US gpm)* flow
E2H06(110)	3CU871E222	110 l/min *(29 US gpm)* flow
E2H05(90)	3CU871E215	90 l/min *(23.8 US gpm)* flow
E2H04(70)	3CU871E221	70 l/min *(18.5 US gpm)* flow
E2H03(50)	3CU871E220	50 l/min *(13.2 US gpm)* flow
E2H02(30)	3CU871E219	30 l/min *(7.9 US gpm)* flow
E2H13(20)	3CU871E218	20 l/min *(5.3 US gpm)* flow
E2H01(10)	3CU871E217	10 l/min *(2.6 US gpm)* flow

.....to be continued

NOTE (*): *Codes are referred to **UN-UNF** thread.*

Working section parts ordering codes (electrohydraulic)

3 Spool page 103

.....continuation

TYPE	CODE	DESCRIPTION
Single acting on A or B, other port plugged: SAE 12 plug is required		
E308-E408(150)	3CU871E308	150 l/min *(39.5 US gpm)* flow
E306-E406(110)	3CU871E306	110 l/min *(29 US gpm)* flow
E303-E403(50)	3CU871E303	50 l/min *(13.2 US gpm)* flow
E313-E413(20)	3CU871E313	20 l/min *(5.3 US gpm)* flow
Double acting with A and B closed in neutral pos., 4 positions, floating in 4th pos. with spool in: 13EB3.../13EZEZ3... type control is required		
E508(150)	3CU871E508	150 l/min *(39.5 US gpm)* flow
E507(130)	3CU871E507	130 l/min *(34.3 US gpm)* flow
E504(70)	3CU871E504	70 l/min *(18.5 US gpm)* flow

4 Two-side electrohydr. control page 113

TYPE	CODE	DESCRIPTION
Without lever control		
8EB3-12VDC	5IDR909312V	With AMP connector
8EB3-24VDC	5IDR909324V	With AMP connector
8EB34-12VDC	5IDR909329V	With Deutsch connector
8EB34-24VDC	5IDR909330V	With Deutsch connector
8EB3F3-12VDC	5IDR909313V	With AMP connector with spool stroke limiter
8EB3F3-24VDC	5IDR909317V	As previous one
8EB34F3-12VDC	5IDR909314V	With Deutsch connector with spool stroke limiter
8EB34F3-24VDC	5IDR909331V	As previous one
Without lever control: for floating circuit (E5 spool)		
13EB3-12VDC	5IDR919312V	With AMP connector
13EB3-24VDC	5IDR919324V	With AMP connector
13EB34-12VDC	5IDR919317V	With Deutsch connector
13EB34-24VDC	5IDR919318V	With Deutsch connector
With lever control		
8EB3LH-12VDC	5IDR909315V	With AMP connector
8EB3LH-24VDC	5IDR909326V	With AMP connector
8EB34LH-12VDC	5IDR909332V	With Deutsch connector
8EB34LH-24VDC	5IDR909333V	With Deutsch connector
8EB3LHF3-12VDC	5IDR909316V	With AMP connector with spool stroke limiter
8EB3LHF3-24VDC	5IDR909327V	As previous one
8EB34LHF3-12VDC	5IDR909334V	With Deutsch connector with spool stroke limiter
8EB34LHF3-24VDC	5IDR909335V	As previous one
With lever control and spool position sensor		
8EB3LHSPSD-12VDC	5IDR909341V	AMP conn., and digital sensor
8EB3LHSPSD-24VDC	5IDR909338V	As previous one
8EB3LHF3SPSD-12VDC	5IDR909339V	AMP conn., digital sensor and spool stroke limiter
8EB3LHF3SPSD-24VDC	5IDR909336V	As previous one
With lever control: for floating circuit (E5 spool)		
13EB3LH-12VDC	5IDR919313V	With AMP connector
13EB3LH-24VDC	5IDR919325V	With AMP connector
13EB34LH-12VDC	5IDR919319V	With Deutsch connector
13EB34LH-24VDC	5IDR919320V	With Deutsch connector
13EB3LHF3-12VDC	5IDR919314V	With AMP connector with spool stroke limiter
13EB3LHF3-24VDC	5IDR919326V	As previous one
13EB34LHF3-12VDC	5IDR919321V	With Deutsch connector with spool stroke limiter
13EB34LHF3-24VDC	5IDR919322V	As previous one

5 One-side electrohydr. control page 116

Combine to "B" side options

TYPE	CODE	DESCRIPTION
8EZ3-12VDC	5IDR609315V	With AMP connector
8EZ3-24VDC	5IDR609316V	As previous one
8EZ34-12VDC	5IDR609317V	With Deutsch connector
8EZ34-24VDC	5IDR609318V	As previous one
With spool position sensor		
8EZ34SPSL-0.5(A)-4.5(B)-12VDC		
	5IDR609313V	Deutsch conn. and analog sensor
With lever control: for floating circuit (E5 spool)		
13EZ3-12VDC	5IDR619300V	With AMP connector
13EZ3-24VDC	5IDR619302V	As previous one
13EZ34-12VDC	5IDR619301V	With Deutsch connector
13EZ34-24VDC	5IDR619303V	As previous one

6 "B" side options page 117

TYPE	CODE	DESCRIPTION
For one-side electrohydraulic control		
LQ	5LEV160700V	Lever box
LQF3	5LEV160701V	Lever box with spool stroke limiter
SLCQ	5COP260000V	Endcap

7 Port valves page 118

TYPE	CODE	DESCRIPTION
"UL" size valves		
ULT	XTAP528520V	Valve blanking plug
CL	5KIT409000	Anticavitation valve (for UL cavity)

Fixed setting pressure relief valves: setting is referred to 10 l/min *(2.6 US gpm)*

TYPE: **UL (100)** CODE: 5KIT340 100 L
(setting (bar)) (setting (bar))

SETTING:

50 bar *(725 psi)*	70 bar *(1010 psi)*	80 bar *(1150 psi)*
100 bar *(1450 psi)*	120 bar *(1750 psi)*	130 bar *(1900 psi)*
140 bar *(2050 psi)*	150 bar *(2150 psi)*	160 bar *(2300 psi)*
170 bar *(2450 psi)*	180 bar *(2600 psi)*	190 bar *(2750 psi)*
200 bar *(2900 psi)*	210 bar *(3050 psi)*	220 bar *(3200 psi)*
250 bar *(3600 psi)*	270 bar *(3900 psi)*	300 bar *(4350 psi)*
320 bar *(4650 psi)*	350 bar *(5050 psi)*	370 bar *(5350 psi)*
380 bar *(5500 psi)*		

TYPE	CODE	DESCRIPTION
"US" size valves		
UST	XTAP221340V	Valve blanking plug
CS	5KIT426270	Anticavitation valve (for US cavity)

Fixed setting antishock and anticavitation valves with pressure relief function: setting is referred to 5 l/min *(1.3 US gpm)*

TYPE: **US (100)** CODE: 5KIT326 100
(setting (bar)) (setting (bar))

SETTING:

25 bar *(360 psi)*	40 bar *(725 psi)*	50 bar *(725 psi)*
60 bar *(870 psi)*	70 bar *(1010 psi)*	80 bar *(1150 psi)*
90 bar *(1300 psi)*	100 bar *(1450 psi)*	125 bar *(1800 psi)*
140 bar *(2050 psi)*	160 bar *(2300 psi)*	175 bar *(2550 psi)*
190 bar *(2750 psi)*	210 bar *(3050 psi)*	230 bar *(3350 psi)*
240 bar *(3500 psi)*	250 bar *(3600 psi)*	260 bar *(3750 psi)*
280 bar *(4050 psi)*	300 bar *(4350 psi)*	320 bar *(4650 psi)*
340 bar *(4950 psi)*	360 bar *(5200 psi)*	380 bar *(5500 psi)*
400 bar *(5800 psi)*	420 bar *(6100 psi)*	

8 Section threading

Only specify if it is different from BSP standard (see page 6).

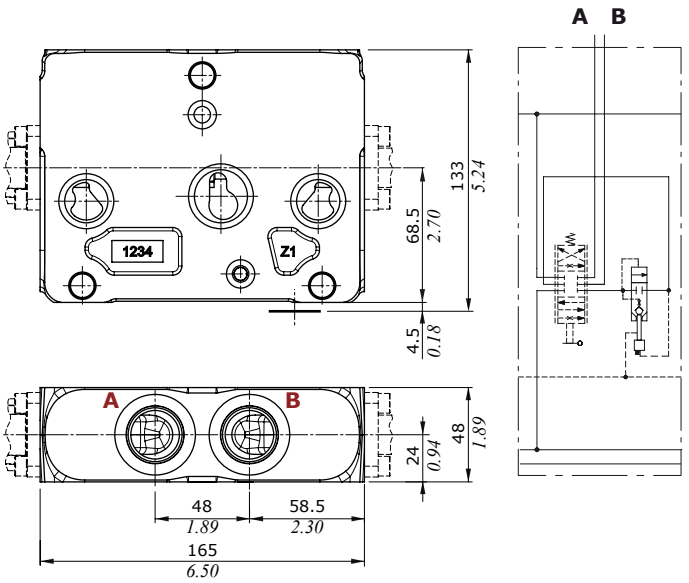
9 Plug for single acting spool*

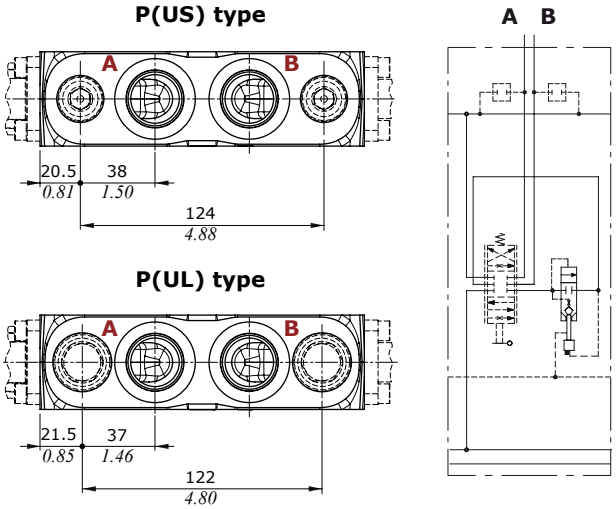
CODE	DESCRIPTION
3XTAP832200	SAE 12 plug

Working section

Dimensions and hydraulic circuit

For mechanical and hydraulic controls

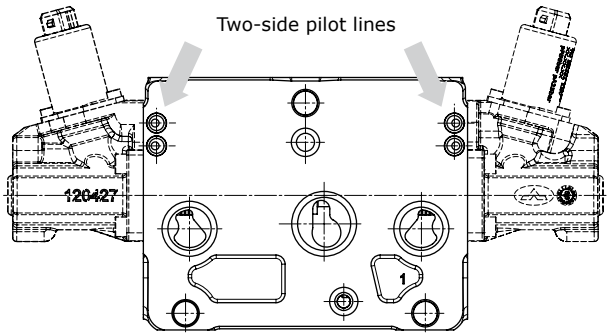




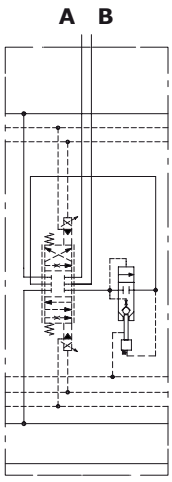
NOTE: US and UL auxiliary valves are not interchangeable: they need dedicated working sections

For two-side electrohydraulic control

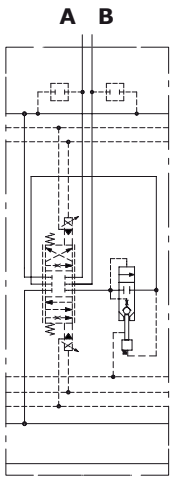
QE, PE(US) or PE(UL) types



QE type

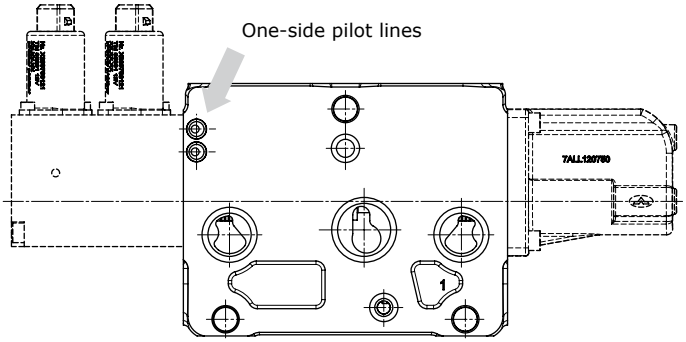


PE type

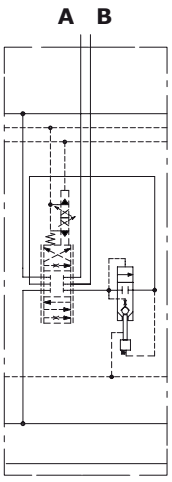


For one-side electrohydraulic control

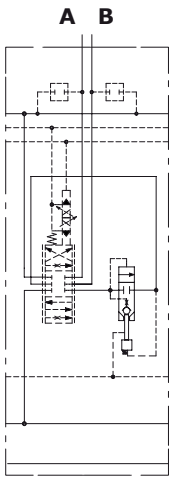
QZ, PZ(US) or PZ(UL) types



QZ type

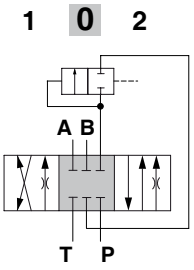


PZ type



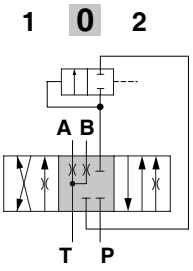
Spools

Type 1 (1../E1..) spool
A, B closed in neutral position



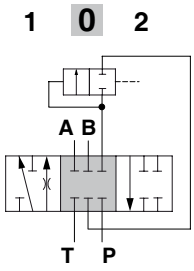
Spool stroke
position 1: + 8 mm *(- 0.31 in)*
position 2: - 8 mm *(+ 0.31 in)*

Type 2H(2H../E2H..) spool
A, B partially to tank in neutral pos.



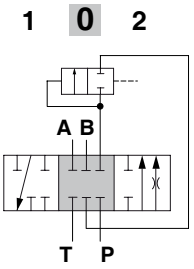
Spool stroke
position 1: + 8 mm *(- 0.31 in)*
position 2: - 8 mm *(+ 0.31 in)*

Type 3 (3../E3..) spool
single acting on A



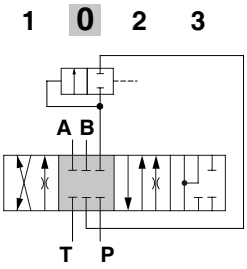
Spool stroke
position 1: + 8 mm *(- 0.31 in)*
position 2: - 8 mm *(+ 0.31 in)*

Type 4 (4../E4..) spool
single acting on B



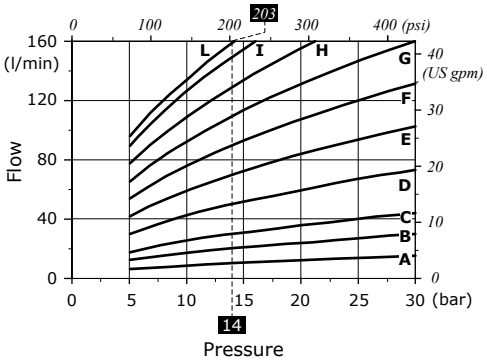
Spool stroke
position 1: + 8 mm *(- 0.31 in)*
position 2: - 8 mm *(+ 0.31 in)*

Type 5 (5../E5../I5..) spool
floating in 4th position (pos.3)



Spool stroke
position 1: + 8 mm *(- 0.31 in)*
position 2: - 8 mm *(- 0.31 in)*
position 3: - 13 mm *(- 0.51 in)*

Spool flow vs. Stand-by pressure (margin pressure)



Curves with spool nominal flow
@ 14 bar *(200 psi)* stand-by (margin pressure)
A = 10 l/min *(2.6 US gpm)*
B = 20 l/min *(5.3 US gpm)*
C = 30 l/min *(7.9 US gpm)*
D = 50 l/min *(13.2 US gpm)*
E = 70 l/min *(18.5 US gpm)*
F = 90 l/min *(23.8 US gpm)*
G = 110 l/min *(29.0 US gpm)*
H = 130 l/min *(34.3 US gpm)*
I = 150 l/min *(39.5 US gpm)*
L = 160 l/min *(42.3 US gpm)*

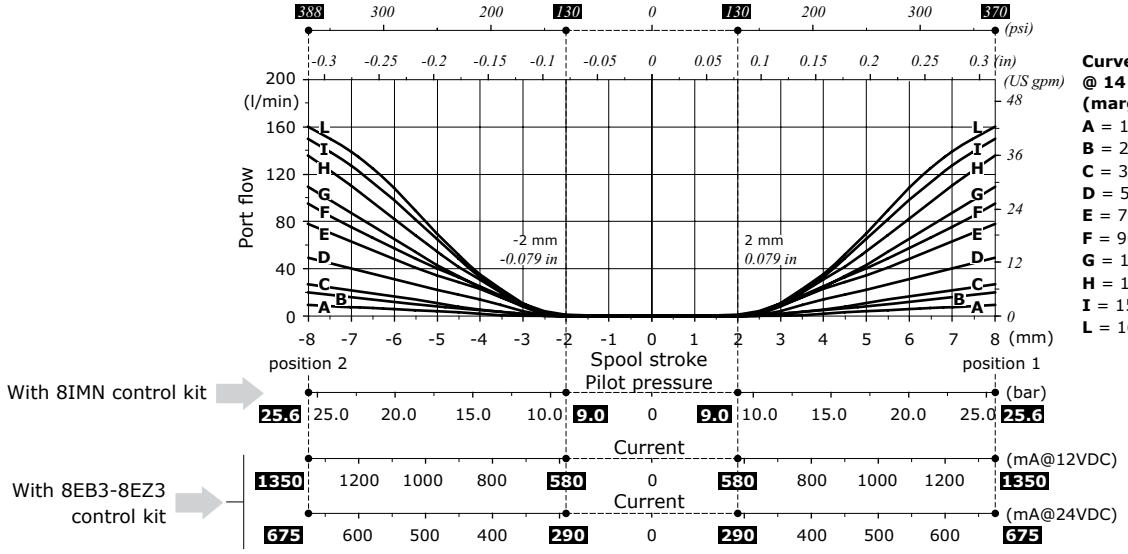
Working section

Spools

Following curves are detected with standard spools, connecting P⇒A⇒B⇒T and P⇒B⇒A⇒T ports without flow multiplication. Customized spools with backpressure or flow multiplication may require different force, pressure and pilot current for operation.

3 position spool metering curve

Qin = 160 l/min *(42.3 US gpm)* - Open center circuit

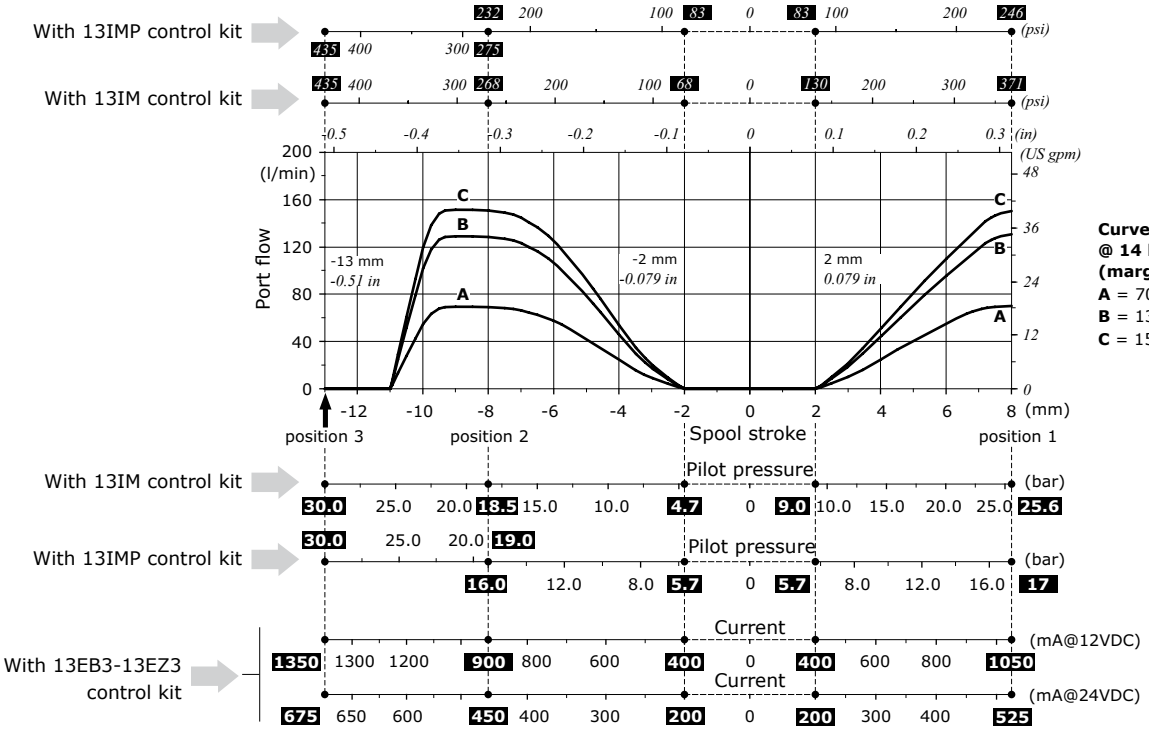


Curves with spool nom. flow @ 14 bar *(200 psi)* stand-by (margin pressure)

A = 10 l/min *(2.6 US gpm)*
B = 20 l/min *(5.3 US gpm)*
C = 30 l/min *(7.9 US gpm)*
D = 50 l/min *(13.2 US gpm)*
E = 70 l/min *(18.5 US gpm)*
F = 90 l/min *(23.8 US gpm)*
G = 110 l/min *(29.0 US gpm)*
H = 130 l/min *(34.3 US gpm)*
I = 150 l/min *(39.5 US gpm)*
L = 160 l/min *(42.3 US gpm)*

Floating spool metering curve

Qin = 160 l/min *(42.3 US gpm)* - Open center circuit

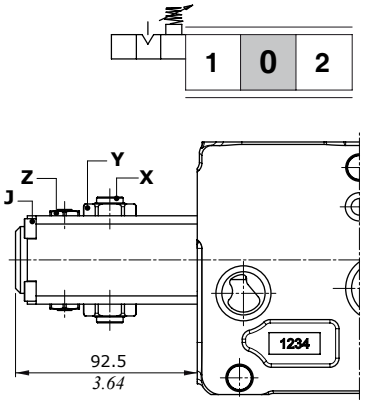


Curves with spool nom. flow @ 14 bar *(200 psi)* stand-by (margin pressure)

A = 70 l/min *(18.5 US gpm)*
B = 130 l/min *(34.3 US gpm)*
C = 150 l/min *(39.5 US gpm)*

"A" side spool positioners

With friction, 7FTNA type

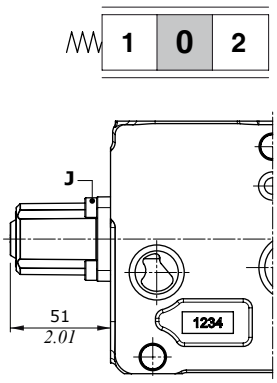


Wrenches and tightening torques

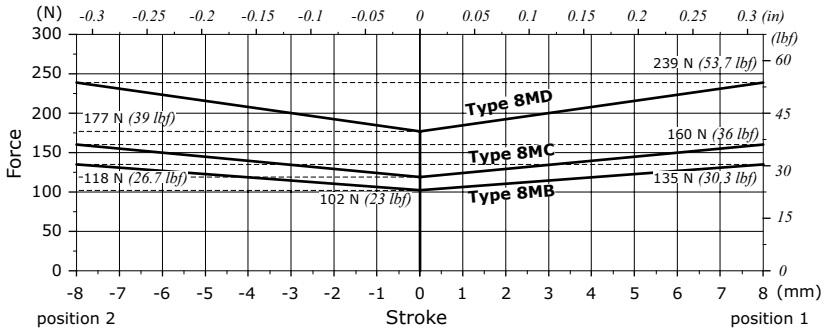
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 4
Y = wrench 24 - manual tightening
Z = wrench 15 - 42 Nm *(31 lbft)*

With spring return to neutral position, 8MD type

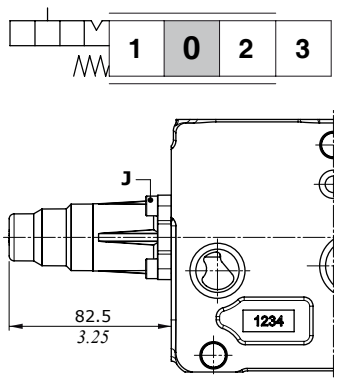
It's configured with spring type D, as standard (see diagram); it's also available with lighter C type springs (8MC code: 5V08109002) or B type (8MB code 5V08109003).



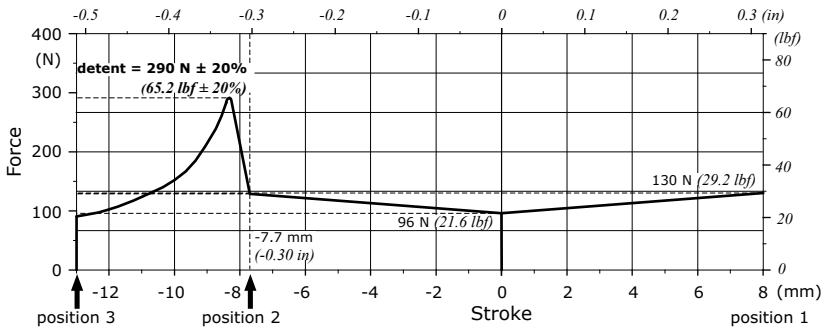
Force vs. Stroke diagram



For floating circuit, 13 type



Force vs. Stroke diagram



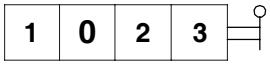
Release force from pos.3: 260 N ± 20% *(58.5 lbf ± 20%)*

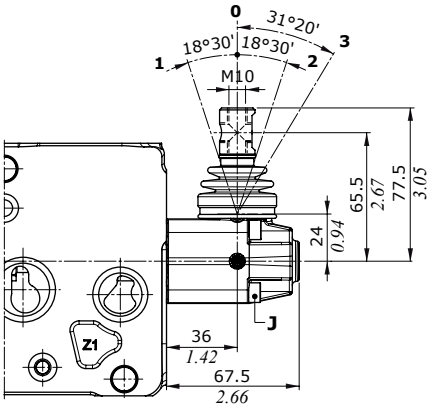
Working section

"B" side spool control kit

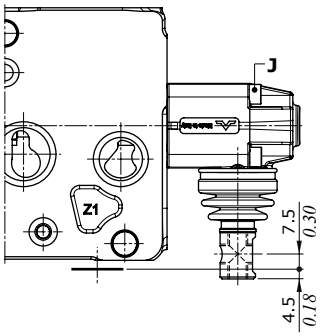
Lever boxes

L type



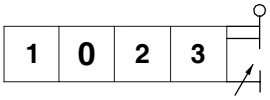


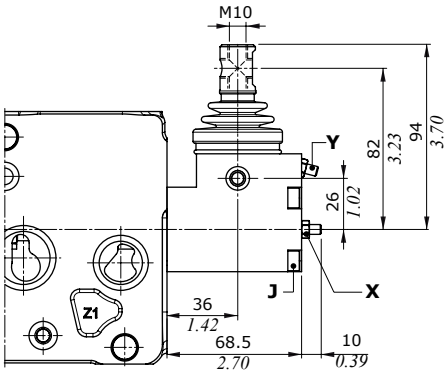
L180 type



LFG type

Spool stroke limiter on both ports

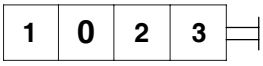


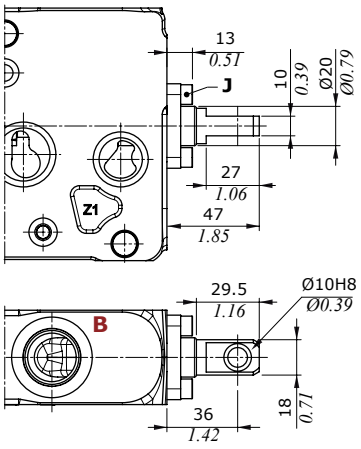


Wrenches and tightening torques

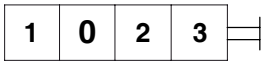
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 2.5
Y = wrench 8 - 6.6 Nm *(4.9 lbft)*

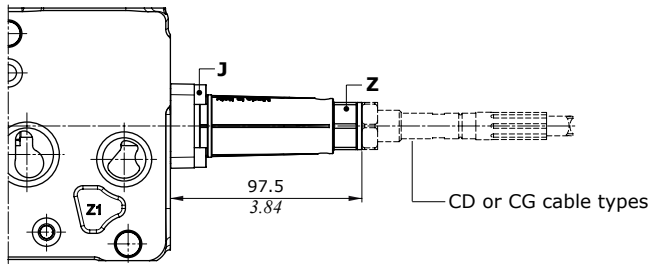
Dust-proof plate, SLP type





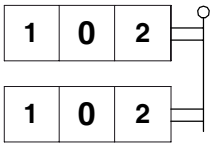
Flexible cable connection, TQ type



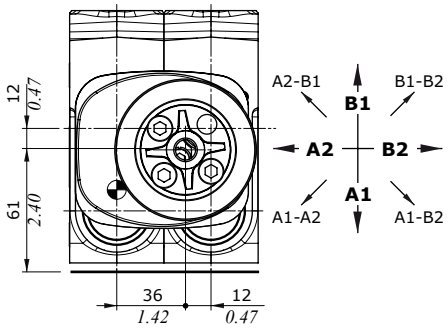


"B" side spool control kit

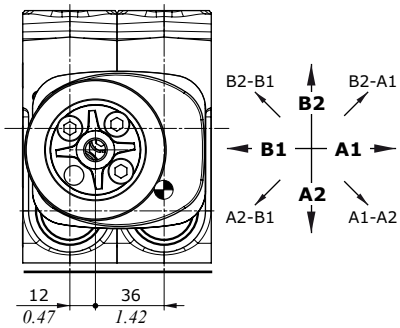
Joysticks for two section operation

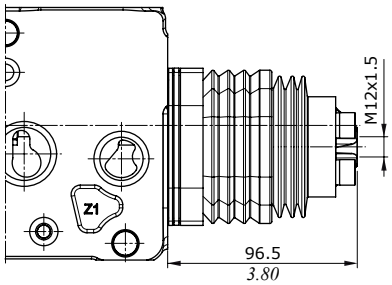


LCB1 configuration

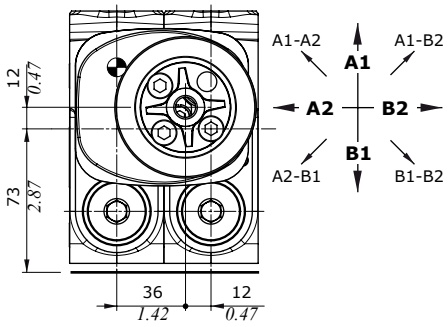


LCB2 configuration

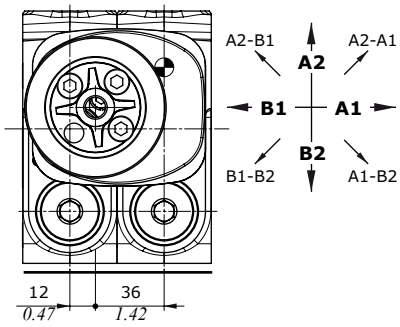




LCB3 configuration

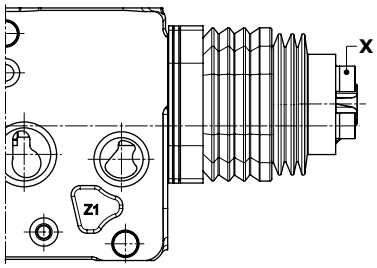


LCB4 configuration

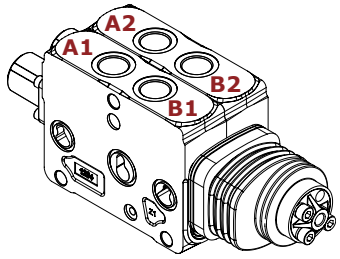


Wrenches and tightening torques

X = allen wrench 6 - 24 Nm *(17.7 lbft)*

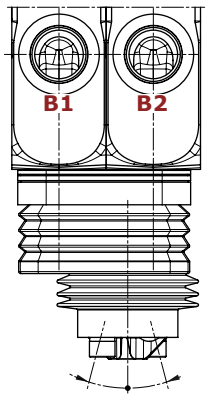


LCB1 configuration example

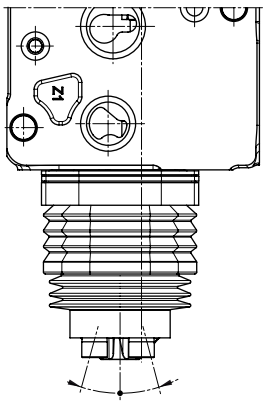


Working angles

Horizontal axis



vertical axis

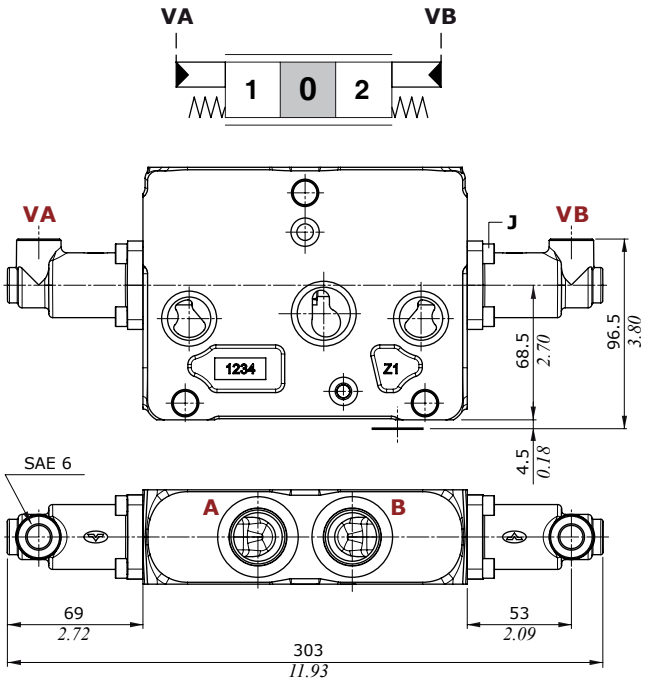


Max. working angles	Horizontal axis	Vertical axis
Single action operation	19°42'	19°41'
Single action operation with floating	operation not available	operation not available
Two section operation	21°22'	19°41'
Two section operation with floating	operation not available	operation not available

Working section

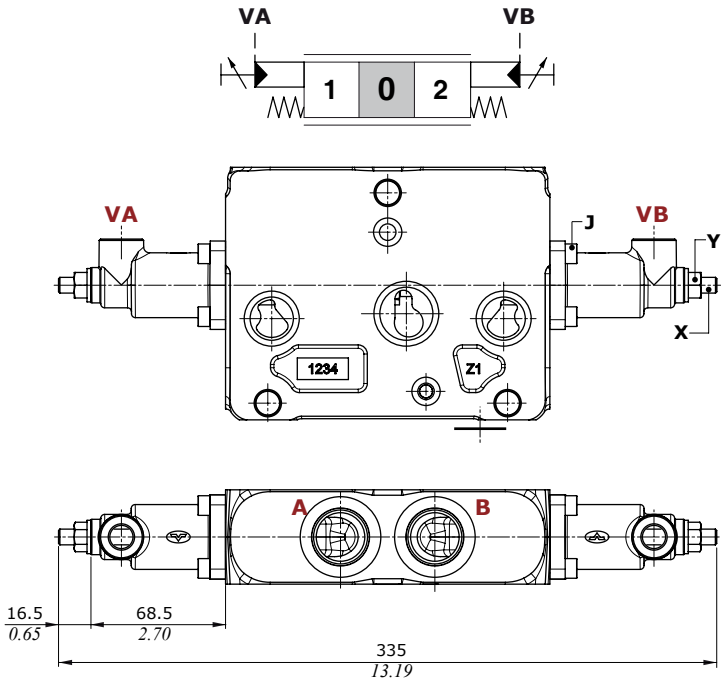
Proportional hydraulic control

8IMN type



8IMF3N type

With spool stroke limiter on A and B ports



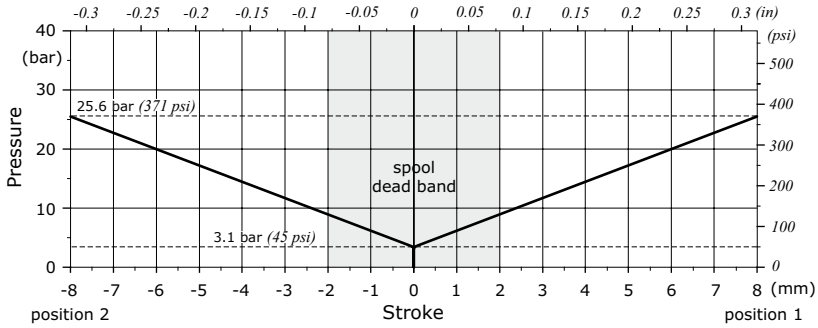
Features (all types)

Max. pressure. . . . . : 50 bar (*725 psi)*

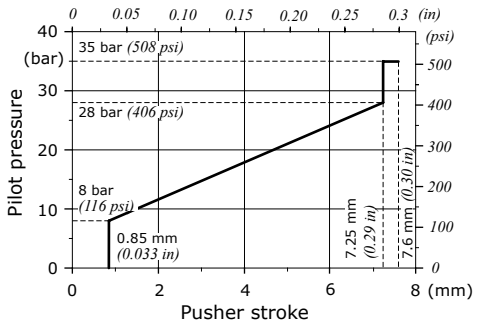
Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 4
Y = wrench 13 - 24 Nm *(17.7 lbft)*

Stroke vs. Pressure diagram

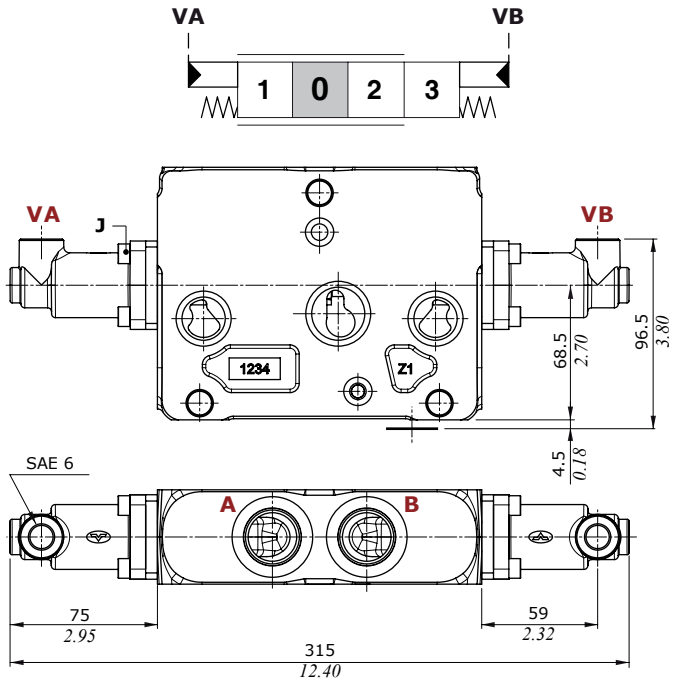


Suggested pressure control curve: 089 type



Proportional hydraulic control

For floating circuit, 13IM - 13IMP types



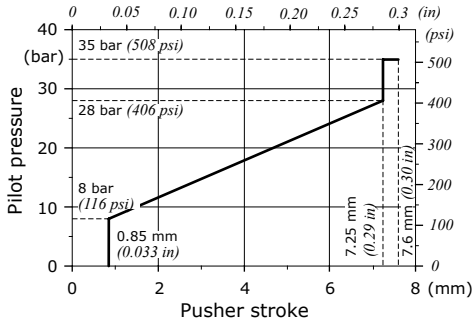
Features

Max. pressure. . . . . : 50 bar *(725 psi)*

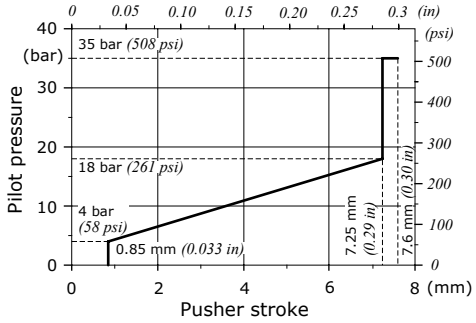
Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*

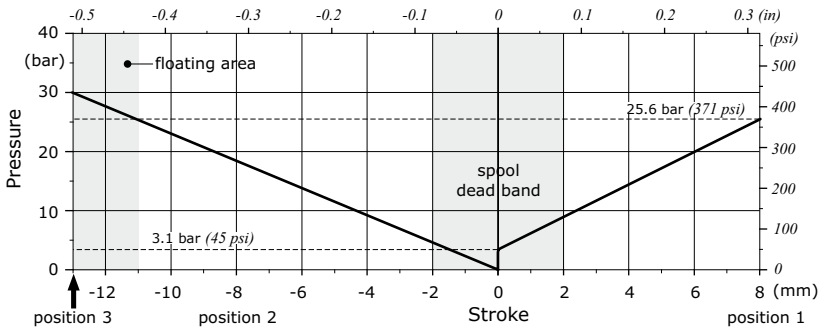
13IM type: suggested pressure control curve on port VA: 089 type



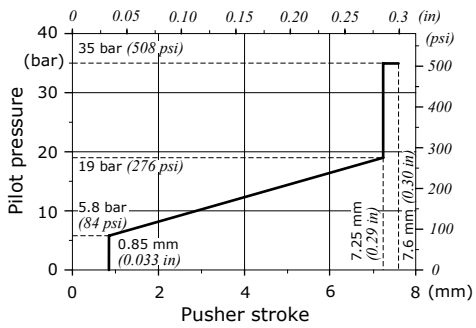
13IMP type: suggested pressure control curve on port VA: 073 type



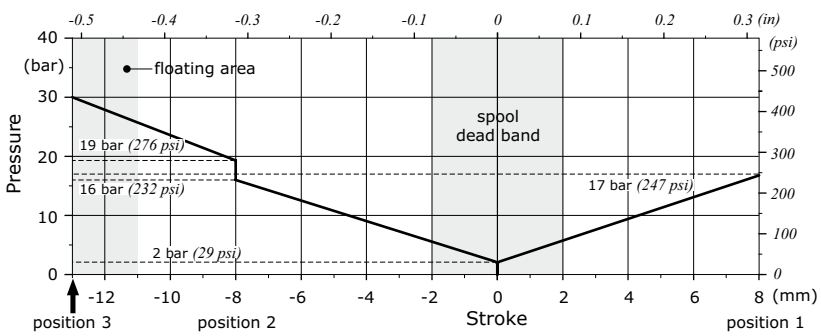
13IM type: Stroke vs. Pressure diagram



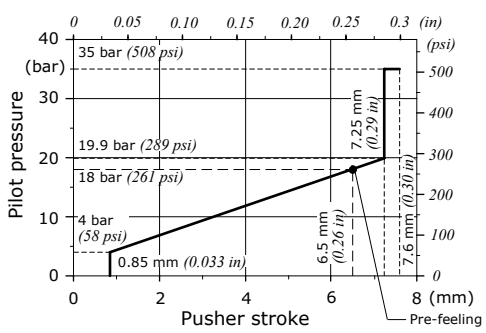
13IM type: suggested pressure control curve on port VB: 033 type



13IMP type: Stroke vs. Pressure diagram



13IMP type: suggested pressure control curve on port VB: E073 type



Working section

Electrohydraulic control performace data

Following specifications are measured with:
- mineral oil of 46 mm²/s - *46 cSt* viscosity at 40°C - *104°F* temperature,
- standard spools, connecting P⇒A⇒B⇒T ports without flow multiplication,
- 12 VDC and 24 VDC nominal voltage with ± 10% tolerance.

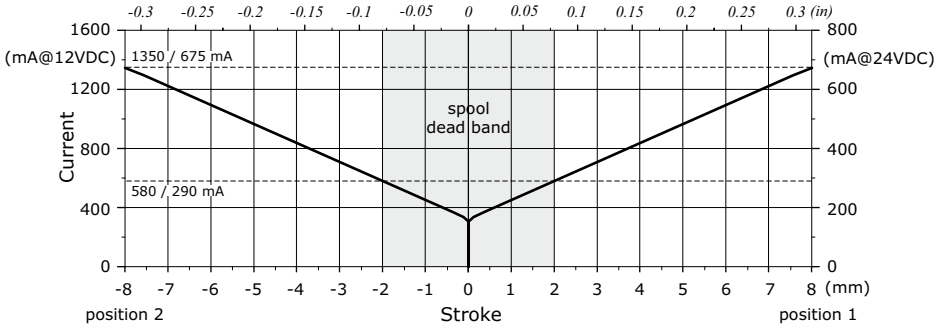
Following electrohydraulic controls need CED100X or CED400X electronic unit; for information please contact Sales Department.

Specifications		Spool control type			
		8EB3	13EB3	8EZ3	13EZ3
Electric specifications					
Coil impedance	12 VDC	4,72 Ω	4,72 Ω	4,72 Ω	4,72 Ω
	24 VDC	20,8 Ω	20,8 Ω	20,8 Ω	20,8 Ω
Max. operating current	12 VDC	1,5 A	1,5 A	1,5 A	1,5 A
	24 VDC	0,75 A	0,75 A	0,75 A	0,75 A
No load current consumption		0	0	0	0
Hysteresis max. (1)				With lever box configured controls	
	external drain	3% 4% with lever	6% 8% with lever	4%	8%
	internal drain	4% 5% with lever	7% 10% with lever	5%	10%
Time response	from 0 ⇒ 100% of stroke	< 80 ms	< 100 ms	< 80 ms	< 100 ms
	from 100% ⇒ 0 of stroke	< 60 ms	< 80 ms	< 60 ms	< 80 ms
Min. flow control signal	12 VDC	580 mA	400 mA	580 mA	400 mA
	24 VDC	290 mA	200 mA	290 mA	200 mA
Max. flow control signal	12 VDC	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA	1350 mA	P⇒A: 1050 mA P⇒B: 900 mA
	24 VDC	675 mA	P⇒A: 525 mA P⇒B: 450 mA	675 mA	P⇒A: 525 mA P⇒B: 450 mA
Float flow control signal	12 VDC		1350 mA		1350 mA
	24 VDC		675 mA		675 mA
Dither frequency	low frequency	150 Hz		150 Hz	
	high frequency	180 Hz - 350 mA		180 Hz - 350 mA	
Insertion		100%		100%	
Coil insulance		Class H (180°C - *356°F*)		Class H (180°C - *356°F*)	
Connector type		AMP JPT - Deutsch DT		AMP JPT - Deutsch DT	
Weather protection (connector)		IP65 (JPT type) - IP69K (DT type)		IP65 (JPT type) - IP69K (DT type)	
Hydraulic specifications					
Max. pressure		40 bar (*580 psi*)		50 bar (*725 psi*)	
Max. back pressure		20 bar (*290 psi*)		20 bar (*290 psi*)	

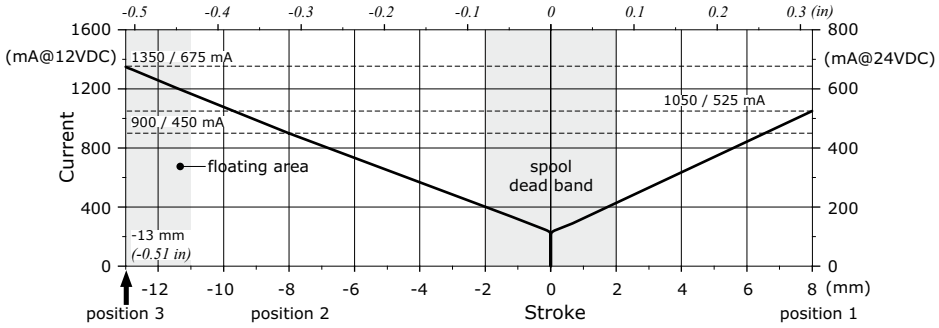
Note (1) hysteresis is indicated at nominal supply voltage and f = 0.008 Hz for one cycle (one cycle = neutral ⇒ full A ⇒ neutral ⇒ full B ⇒ neutral).
For the calculation rules see "Appendix A" on page 134.

Electrohydraulic control performace data

8EB3-8EZ3 types: Stroke vs. Current diagram



13EB3-13EZ3 types: Stroke vs. Current diagram



Working section

Electrohydraulic controls: spool position sensor

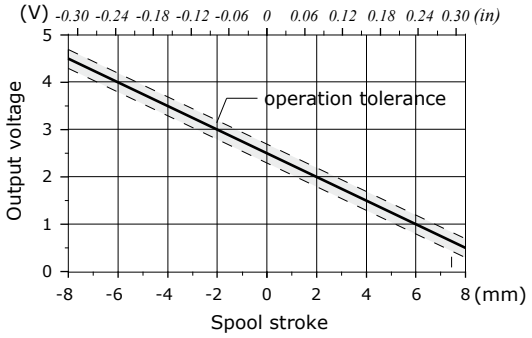
The sensor can be ordered exclusively through the EB and EZ type electrohydraulic controls; see pages 53 and 57 for available control list.

SPSL sensor

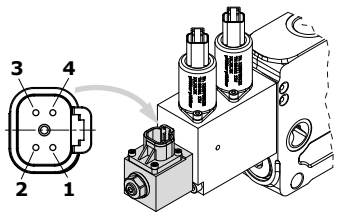
The SPSL position sensor converts the spool movements into a voltage linear signal.

Working conditions		
Voltage supply		5 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	range	from 0.5 to 4.5 V
	linearity	± 5%
	spool in neutral	2.5 ± 0.2 V
	max. current	1 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSL sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	+ 5V
2	not connected
3	GND
4	signal OUT



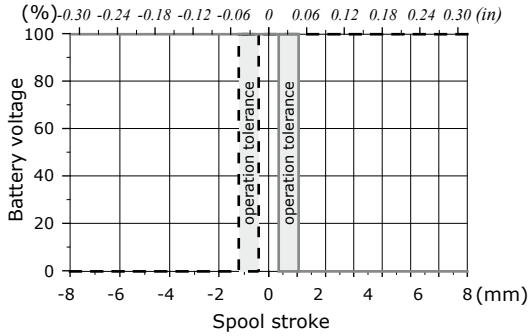
Deutsch DT06-4S mating connector, code 5CON140072

SPSD sensor

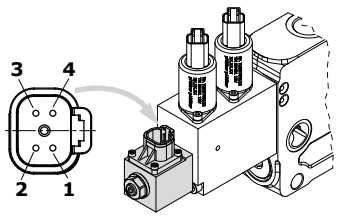
The SPSD position sensor converts the spool movements into an electric digital signal.

Working conditions		
Voltage supply		from 9 to 32 VDC
Current absorption		< 10 mA (no load)
Mechanical life		3x10⁶
Connector type		DT04-4P Deutsch
Weather protection		IP67 / IP69K
Working temperature		from -40°C to 105°C *(from -40°F to 221°F)*
Working pressure		350 bar *(5100 psi)*
Max. electrical stroke		±10 mm *(±0.39 in)*
Max. mechanical stroke		±10 mm *(±0.39 in)*
Output signal	type	PNP
	max. current	6 mA
EMC compatibility		ISO 13766 / ISO 14982
Mechanical vibrations, shock, bumps		IEC 68-2-6,-27,-29

SPSD sensor output signal



Deutsch DT04-4P connector	
Pin	**Function**
1	Out A
2	GND
3	VB +
4	Out B



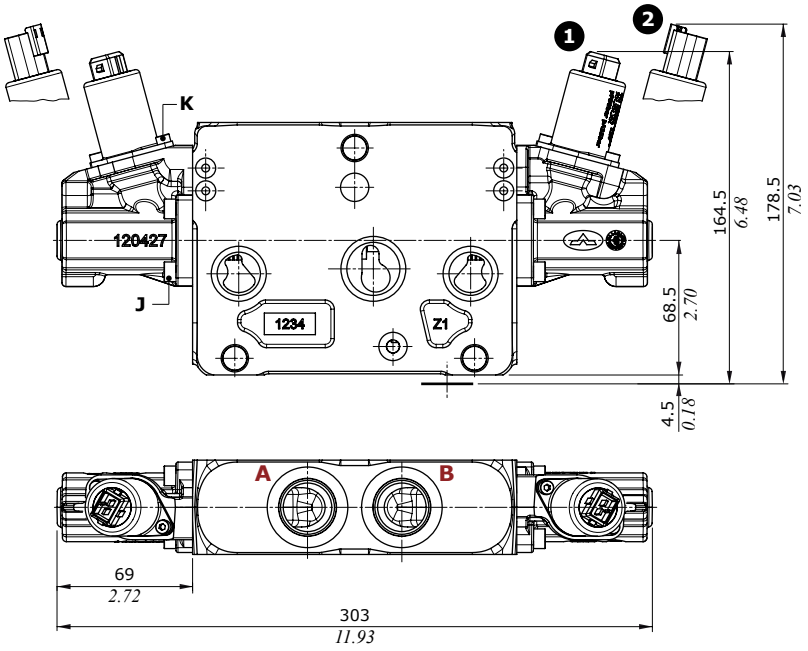
Deutsch DT06-4S mating connector, code 5CON140072

Two-side electrohydraulic control

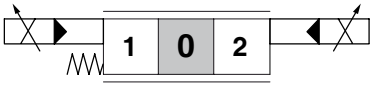
Without lever control

Control Types

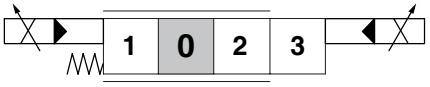
1 : With AMP JPT connector - AMP JPT, mating connector code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



8EB3 - 8EB34 types

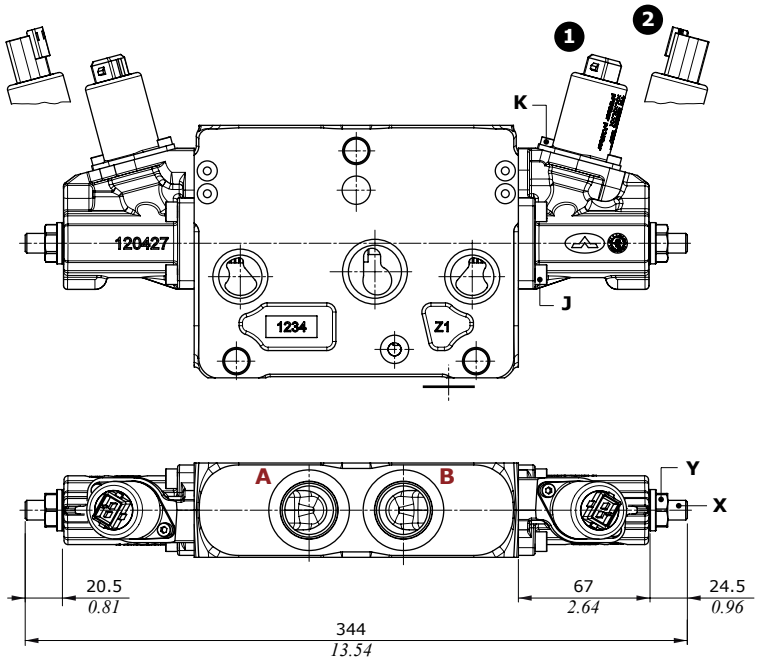


13EB3 - 13EB34 types

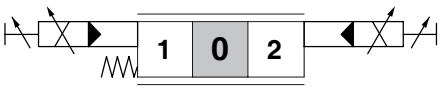


Wrenches and tightening torques

J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
X = allen wrench 5
Y = wrench 17 - 24 Nm *(17.7 lbft)*



8EB3F3 - 8EB34F3 types



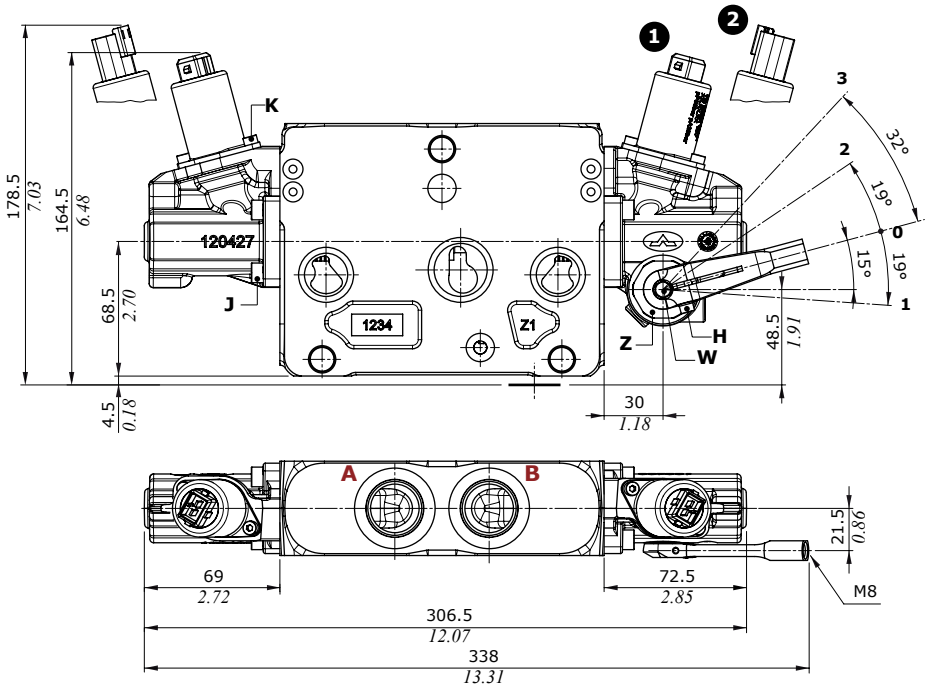
Working section

Two-side electrohydraulic control

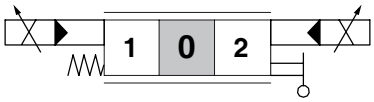
With lever control

Control Types

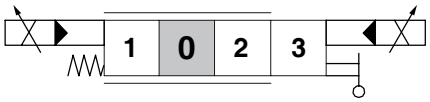
1 : With AMP JPT connector - AMP JPT, mating connector code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



8EB3LH - 8EB34LH types

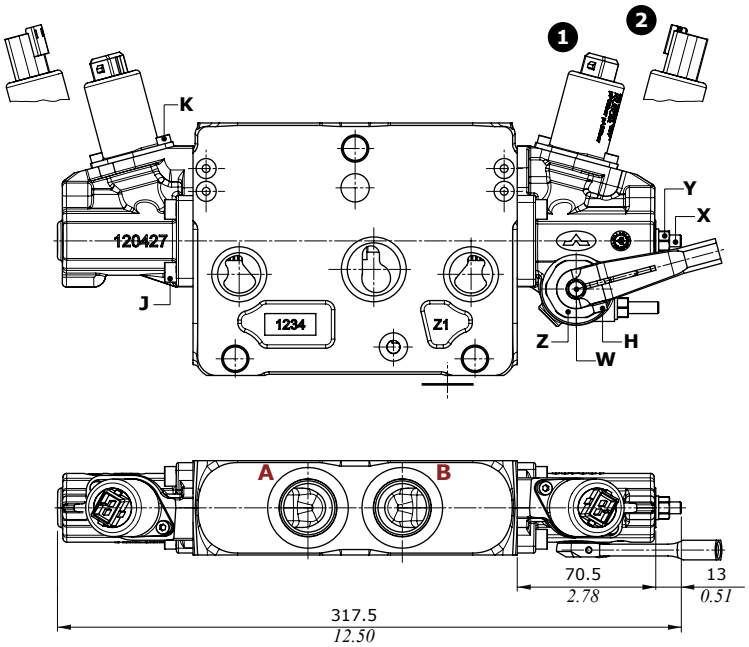


13EB3LH - 13EB34LH types

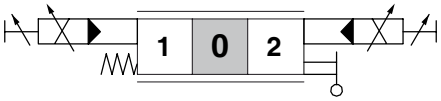


Wrenches and tightening torques

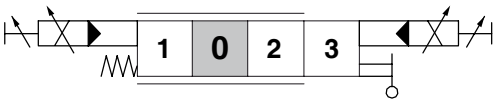
H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbft)*
Z = wrench 29 - 24 Nm *(17.7 lbft)*
W = wrench 8



8EB3LHF3 - 8EB34LHF3 types



13EB3LHF3 - 13EB34LHF3 types



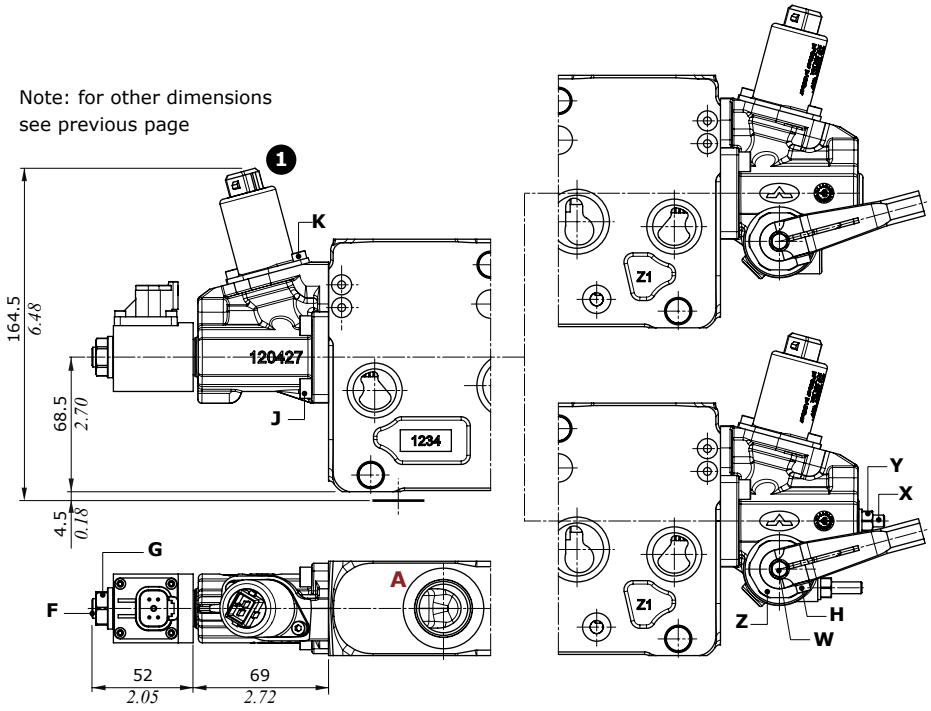
Two-side electrohydraulic control

With lever control and spool position sensor

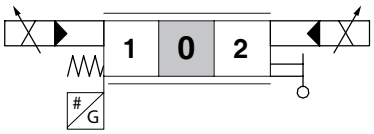
Control Types

1 : With AMP JPT connector - AMP JPT, mating connector code: 5CON003
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031

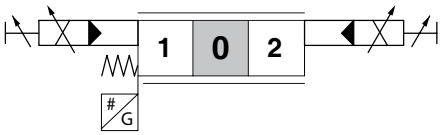
Note: for other dimensions
see previous page



8EB3TLHSPSD type



8EB3TLHF3SPSD type



Wrenches and tightening torques

F = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
G = wrench 17 - 9.8 Nm *(7.2 lbft)*
H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbft)*
Z = wrench 29 - 24 Nm *(17.7 lbft)*
W = wrench 8

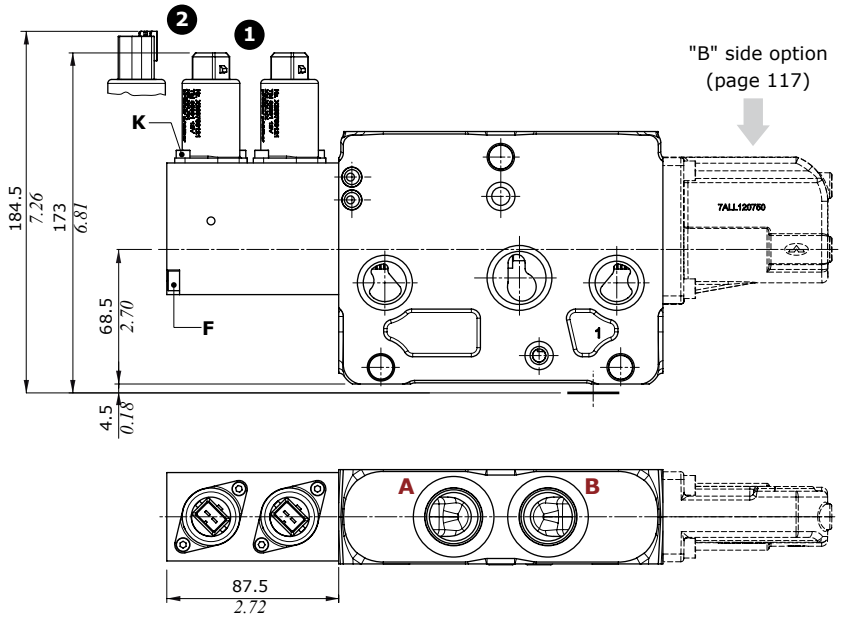
Working section

Two-side electrohydraulic control

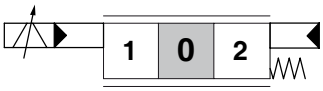
Control Types

1 : With AMP JPT connector - AMP JPT, mating connector code: 5CON003

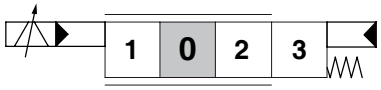
2 : With Deutsch DT04 connector - Deutsch DT06-2S mating connector code: 5CON140031



8EZ3 - 8EZ34 types



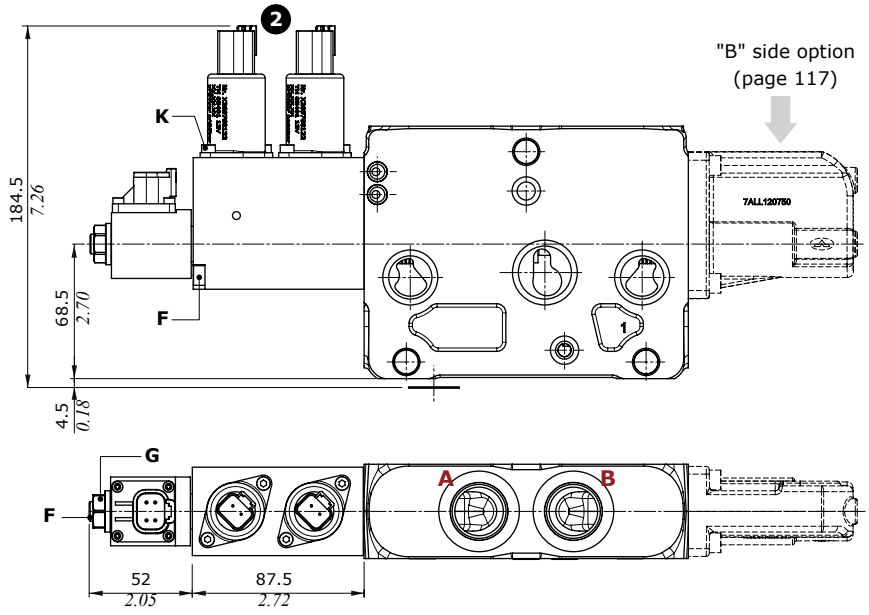
13EZ3 - 13EZ34 types



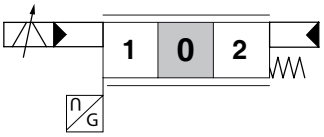
Wrenches and tightening torques

F = allen wrench 4 - 9.8 Nm *(7.2 lbft)*
G = wrench 17 - 9.8 Nm *(7.2 lbft)*
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
K = allen wrench 3 - 5 Nm *(3.7 lbft)*

With spool position sensor



8EZ34SPSL type

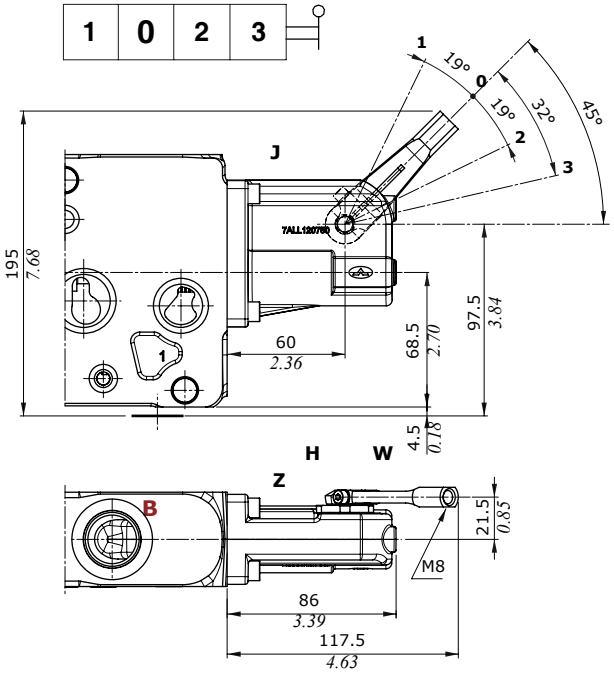


"B" side options

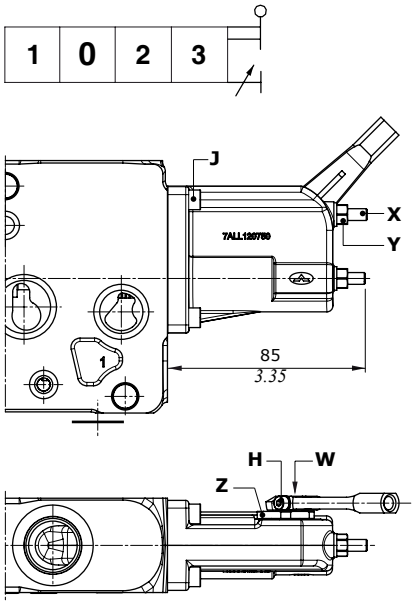
These options are available for one-side electyrohydraulic controls only.

Lever boxes

LQ type

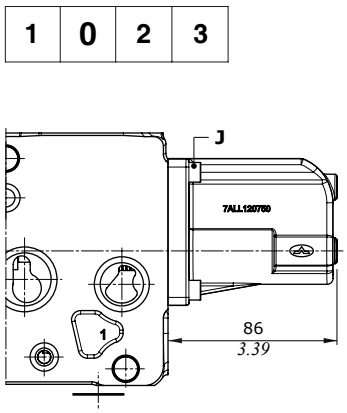


LQF3 type
Spool stroke limiter on
A and B ports



Endcap

SLCQ type



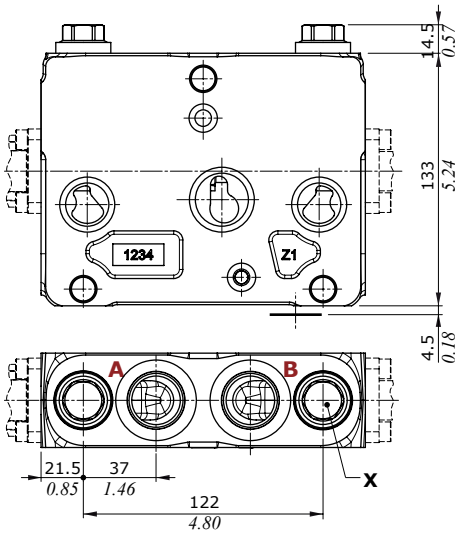
Wrenches and tightening torques

H = allen wrench 3 - 6.6 Nm *(4.9 lbft)*
J = allen wrench 5 - 9.8 Nm *(7.2 lbft)*
X = allen wrench 3
Y = wrench 10 - 9.8 Nm *(7.2 lbft)*
Z = wrench 29 - 24 Nm *(17.7 lbft)*
W = wrench 8

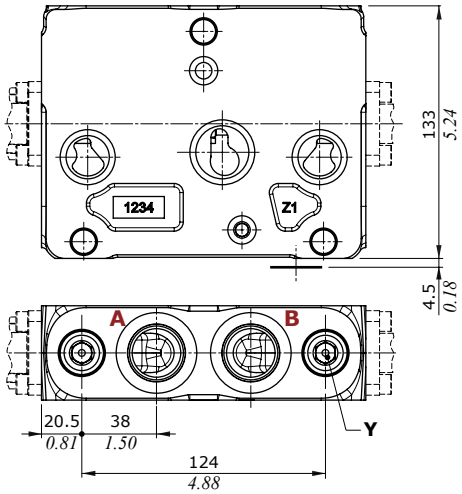
Working section

Port valves

Pressure relief valves, UL type
Anticavitation valve, CL type



Antishock valves, US type
Anticavitation valve, CS type



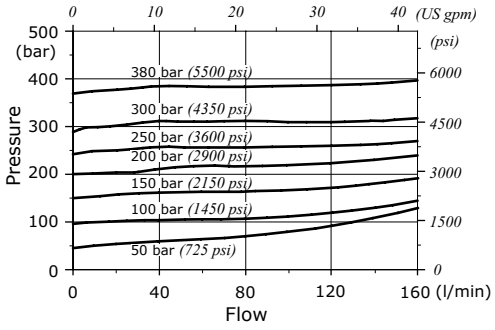
UL-US types

CL-CS types

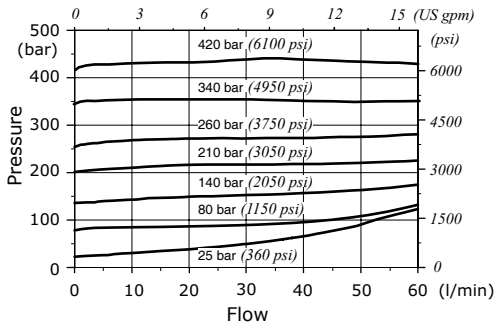
Wrenches and tightening torques

X = wrench 19 - 42 Nm *(31 lbft)* - (plug and valves)
Y = allen wrench 6 - 24 Nm *(17.7 lbft)* - (tappo)
wrench 10 - 24 Nm *(17.7 lbft)* (valves)

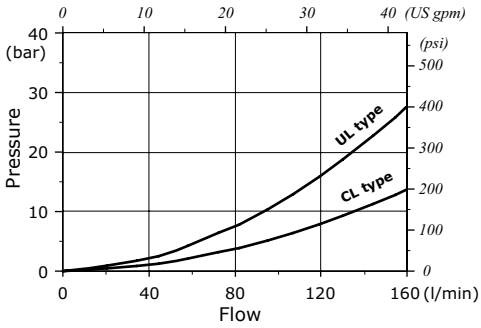
UL type, setting example
(5 l/min - *1.3 Us gpm*)



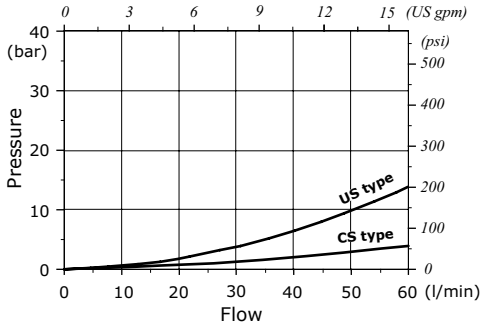
US type, setting example
(10 l/min - *2.6 Us gpm*)



UL-CL types, pressure drop
(in anticavitation)



US-CS types, pressure drop
(in anticavitation)



Outlet section part ordering codes

DPX160/RC3A-CL - ... -12VDC

1 5 6 5

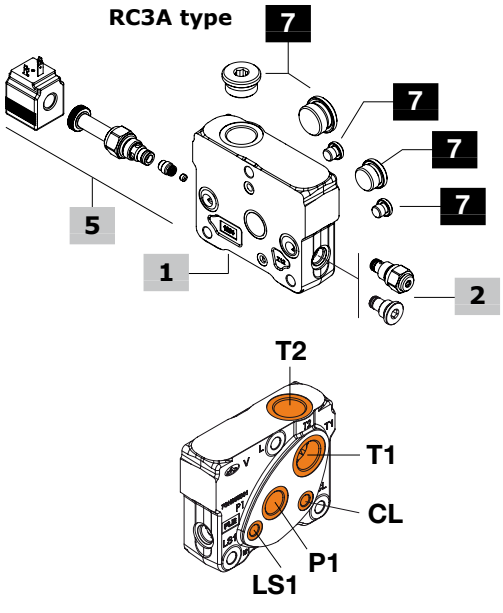
DPX160/RCN3A(VBT)- ...

1 2

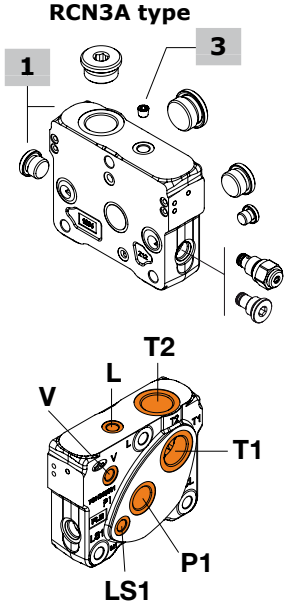
DPX160/RCR3A(RT)(VLT)(VBT)-...

1 4 3 2

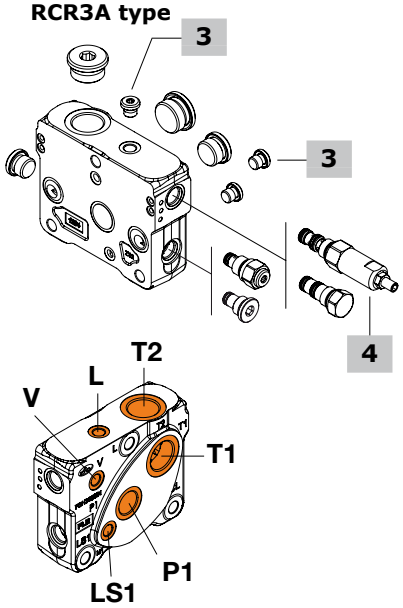
RC3A type



RCN3A type



RCR3A type



1 Outlet section kit* page 120

Outlet section is the same type for standard and High Pressure valve

For mechanical and hydraulic controls

TYPE: **DPX160/RC1-SAE** CODE: YFIA205700S
DESCRIPTION: With upper T2 port port
TYPE: **DPX160/RC3-SAE** CODE: YFIA205702S
DESCRIPTION: With upper T2 port and P1, T1, LS1 side ports
TYPE: **DPX160/RC3-CL-SAE** CODE: YFIA205714S
DESCRIPTION: As previous one with clamp release arrang. and port CL

For electrohydraulic controls

TYPE: **DPX160/RCN1-SAE** CODE: YFIA205706S
DESCRIPTION: Without pressure reducing valve arrangement, L upper and V side ports, T2 upper port
TYPE: **DPX160/RCN3-SAE** CODE: YFIA205713S
DESCRIPTION: As previous one with P1, T1, LS1 side ports
TYPE: **DPX160/RCN3-CL-SAE** CODE: YFIA205715S
DESCRIPTION: As previous one with clamps release arrang. and CL port
TYPE: **DPX160/RCR1-SAE** CODE: YFIA205703S
DESCRIPTION: With pressure reducing valve arrangement, upper L and side V ports, upper T2 port
TYPE: **DPX160/RCR3-SAE** CODE: YFIA205707S
DESCRIPTION: As previous one with P1, T1, LS1 side ports
TYPE: **DPX160/RCR3-CL-SAE** CODE: YFIA205716S
DESCRIPTION: As previous one with clamps release arrang. and CL port

Note: for outlet sections with different port arrangement please contact Sales Dpt.

2 Bleed valve page 120

TYPE	CODE	DESCRIPTION
(-)	X138810000V	Bleed valve
(VBT)	XTAP525320V	Valve blanking plug

3 Pilot and drain *

TYPE	CODE	DESCRIPTION
(-)	4TAP306006	M6-DIN906 plug, for external drain
(VLT)	3XTAP817130	SAE6 plug, nr.2 for int. pilot and drain, FPM o-ring seal

4 Pressure reducing valve page 121

TYPE	CODE	DESCRIPTION
(-)	4AC9539900	Press. reducing valve, 32 bar (*464 psi*)
(RT)	3XTP3535100V	Valve blanking plug (SAE 08/3)

5 Clamp release kit page 121

TYPE	CODE	DESCRIPTION
CL	5KIT409010V	Clamp release kit, 12VDC, FPM o-ring seals

6 Section threading

Only specify if it is different from BSP standard (see page 6).

7 Parts*

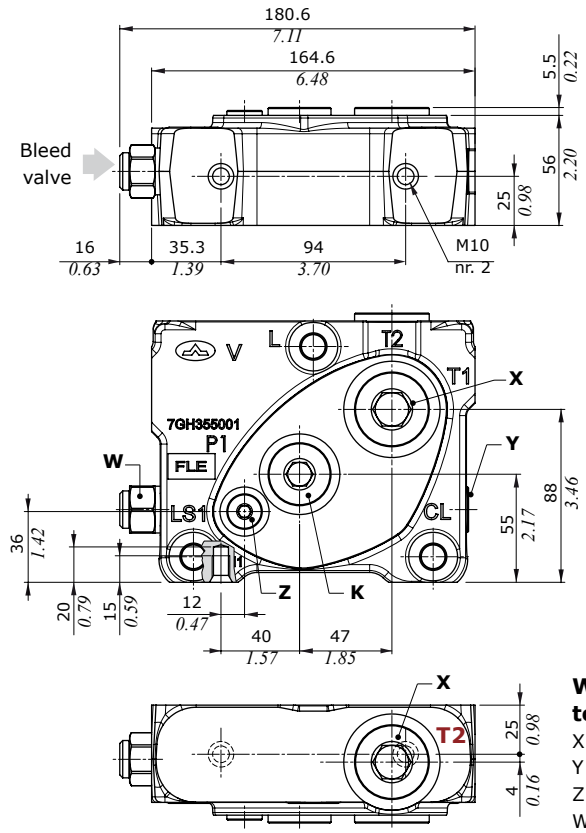
CODE	DESCRIPTION
3XTAP838200	SAE16 plug: for RC1/RCN1/RCR1 = nr. 1 for RC3/RCN3/RCR3 = 2
3XTAP832200	SAE12 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = 1
3XTAP817130	SAE6 plug, for RC1/RCN1/RCR1 = nr. 0 for RC3/RCN3/RCR3 = 1 for RC3-CL/RCN3-CL/RCR3-CL = 2

NOTE (*): *Codes are referred to **UN-UNF** thread*.
NOTE (-): "TYPE" omitted in outlet section description

Outlet section

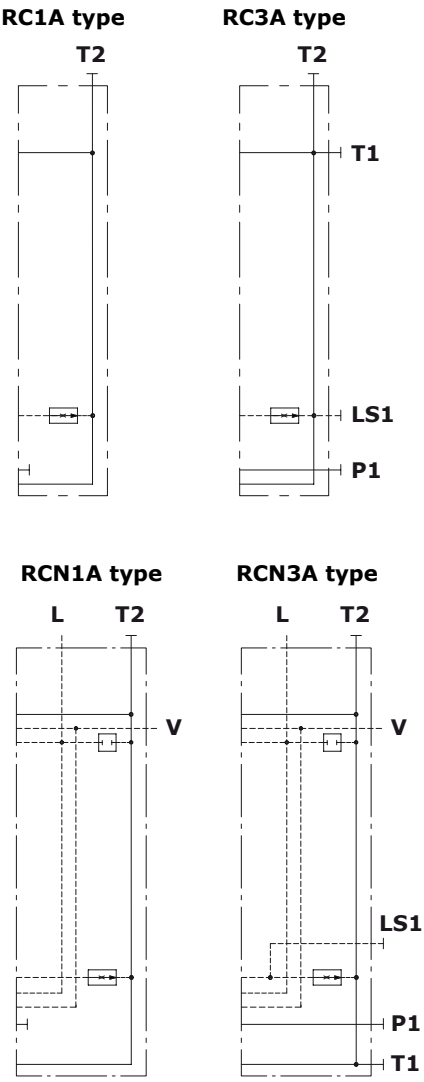
Dimensions and hydraulic circuit

Example of RC3A outlet section

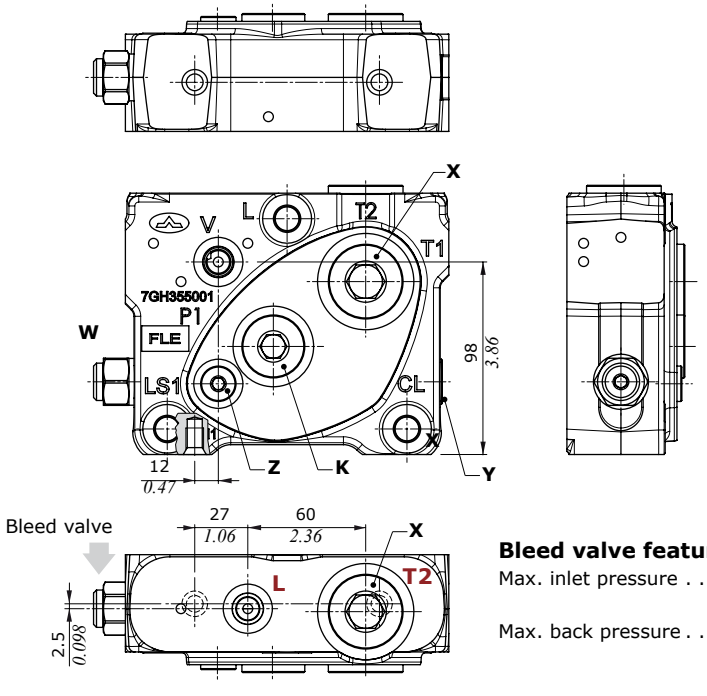


Wrenches and tightening torques

X = allen wrench 17 - 42 Nm *(31 lbft)*
Y = allen wrench 8 - 24 Nm *(17.7 lbft)*
Z = allen wrench 6 - 24 Nm *(17.7 lbft)*
W = wrench 24 - 42 Nm *(31 lbft)*
K = allen wrench 12 - 42 Nm *(31 lbft)*



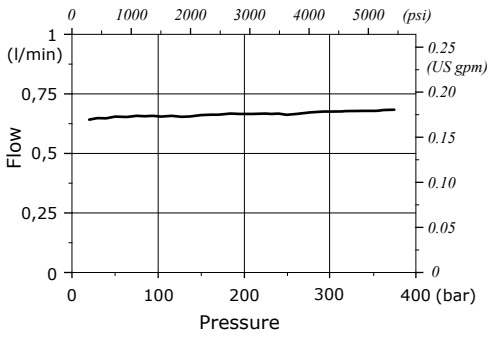
Example of RCN3A outlet section



Bleed valve features

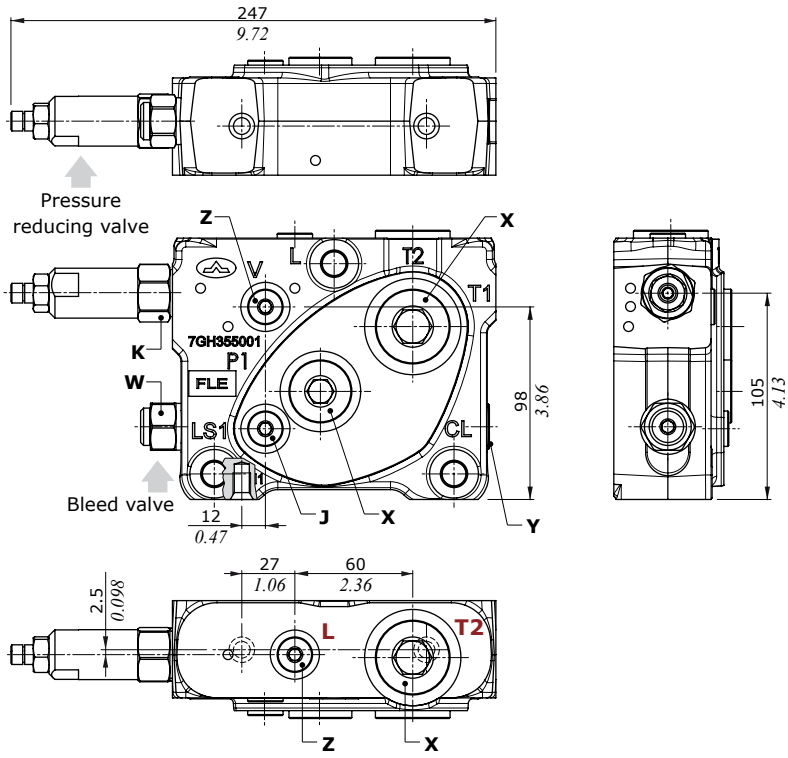
Max. inlet pressure . . . : 380 bar *(5550 psi)*
Max. back pressure . . . : 25 bar *(363 psi)*

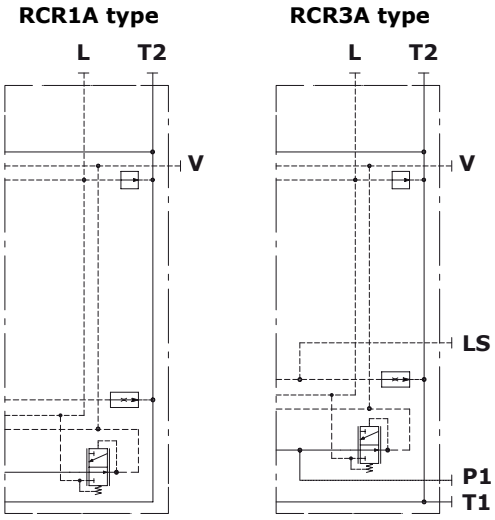
Bleed valve diagram
Flow vs. Pressure



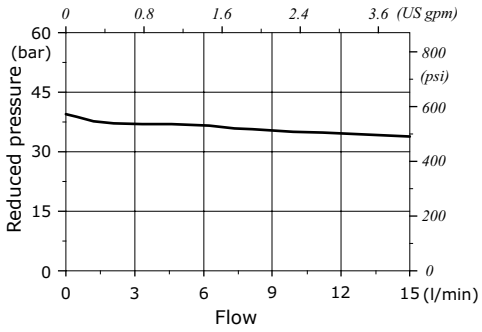
Dimensions and hydraulic circuit

Example of RCR3A outlet section





Pressure reducing valve diagram
Reduced pressure vs. Flow



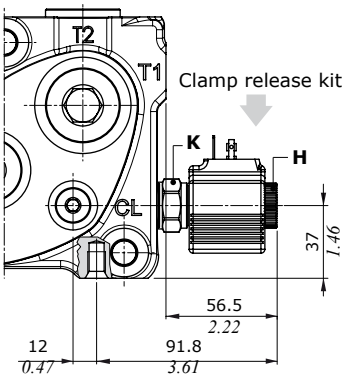
Pressure reducing valve features

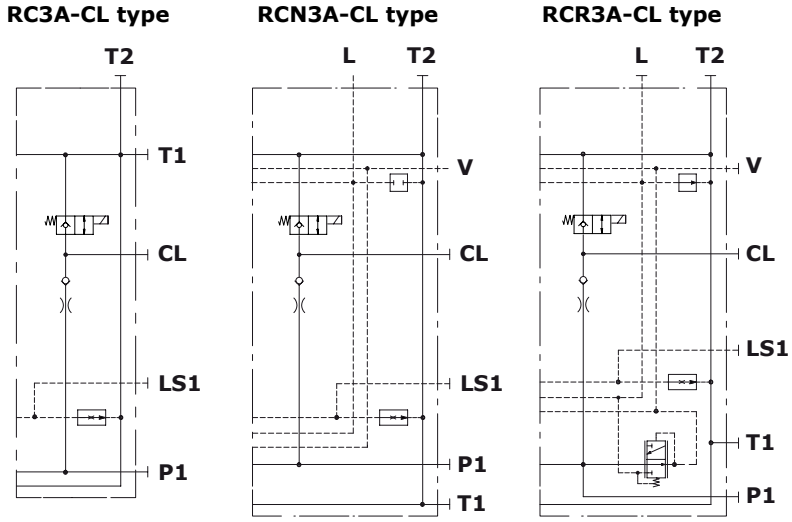
Reduced press. range . : from 3.5 to 35 bar (*from 50 to 500 psi*)
Max. inlet pressure . . . : 420 bar (*5500 psi*)
Nominal flow . . . . . : 15 l/min (*4 US gpm*)

Wrenches and tightening torques

H = manual tightening
K = wrench 24 - 30 Nm *(22 lbft)*
X = allen wrench 17 - 42 Nm *(31 lbft)*
Y = allen wrench 8 - 24 Nm *(17.7 lbft)*
Z = allen wrench 6 - 24 Nm *(17.7 lbft)*
W = wrench 24 - 42 Nm *(31 lbft)*
J = allen wrench 12 - 42 Nm *(31 lbft)*

Outlet sections with clamp release kit





Features

Max. flow . . . . . : 45 l/min *(12 US gpm)*
Max. pressure. . . . . : 315 bar *(4600 psi)*
Internal leakage . . . . . : max. 3 cm³/min @ 100 bar
(max. 0.018 in³/min @ 1450 psi)

For coil features and options see **BER** type coil at page 125.

Intermediate sections

DPX160 directional valve — DPX100 directional valve

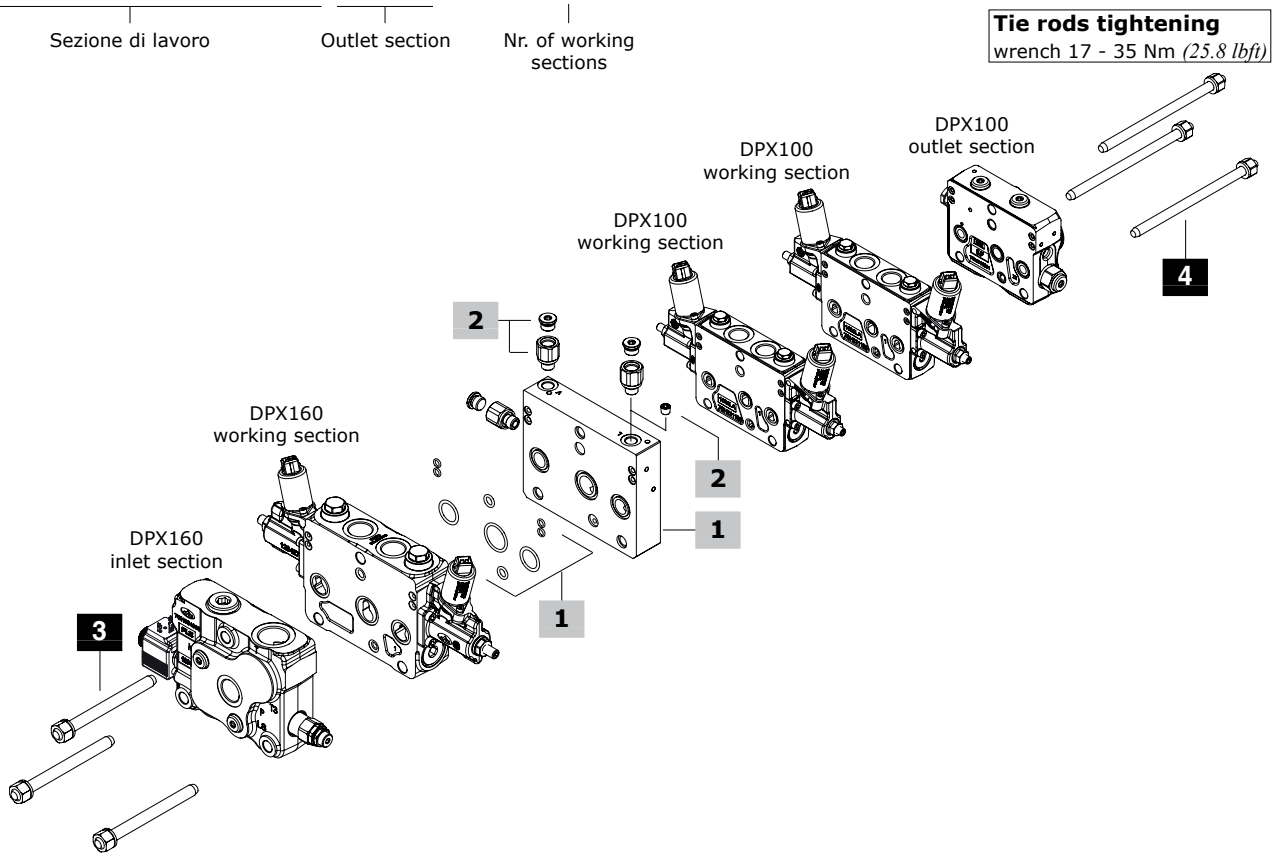
DPX160/1/AM3B(TGW3-175\ELTN)/PE-E107(130\130)-8EB3F3.UL3T/EIRE-TAP(VLM)/PE-E101(80\80)-8EB3TF3.U3T

Nr. of working sections — Inlet section — Working section — 1 — 2 — Working section

DPX100 directional valve — Common directional valves specifications

/PE-E101(80\80)-8EB3TF3.U3T/RDR(03)/DPX100/2-.....-12VDC-FPM

Sezione di lavoro — Outlet section — Nr. of working sections



1 Intermediate section page 123

TYPE	CODE	DESCRIPTION
EIR	3EL4053004*	For valves with hydraulic or mechanical controls, with M1 pressure gauge port
	5GUA160V	FPM o-ring seal kit
EIRE	3EL4053003*	For valves with two-side electrohydraulic control; with pilot V, drain L, M1 pressure gauge ports
	5GUA161V	FPM o-ring seal kit
EIRZS	3EL4053005*	As previous one, for valves with one-side electrohydraulic control
	5GUA162V	FPM o-ring seal kit

2 Pilot and drain

The codes are referred to parts with FPM o-ring seals

CODE	DESCRIPTION
XGIU622301V#	Male G1/4 to female SAE6 joint
XTAP81713V#	SAE6 plug for internal pilot and drain
4TAP310007	Optional M10x1 DIN906 plug for external drain

3 DPX160 side assembling kit

CODE	DESCRIPTION
5TIR112141	For 1 working section valve
5TIR112189	For 2 working section valve
5TIR112237	For 3 working section valve
5TIR112285	For 4 working section valve
5TIR112333	For 5 working section valve
5TIR112382	For 6 working section valve

4 DPX100 side assembling kit

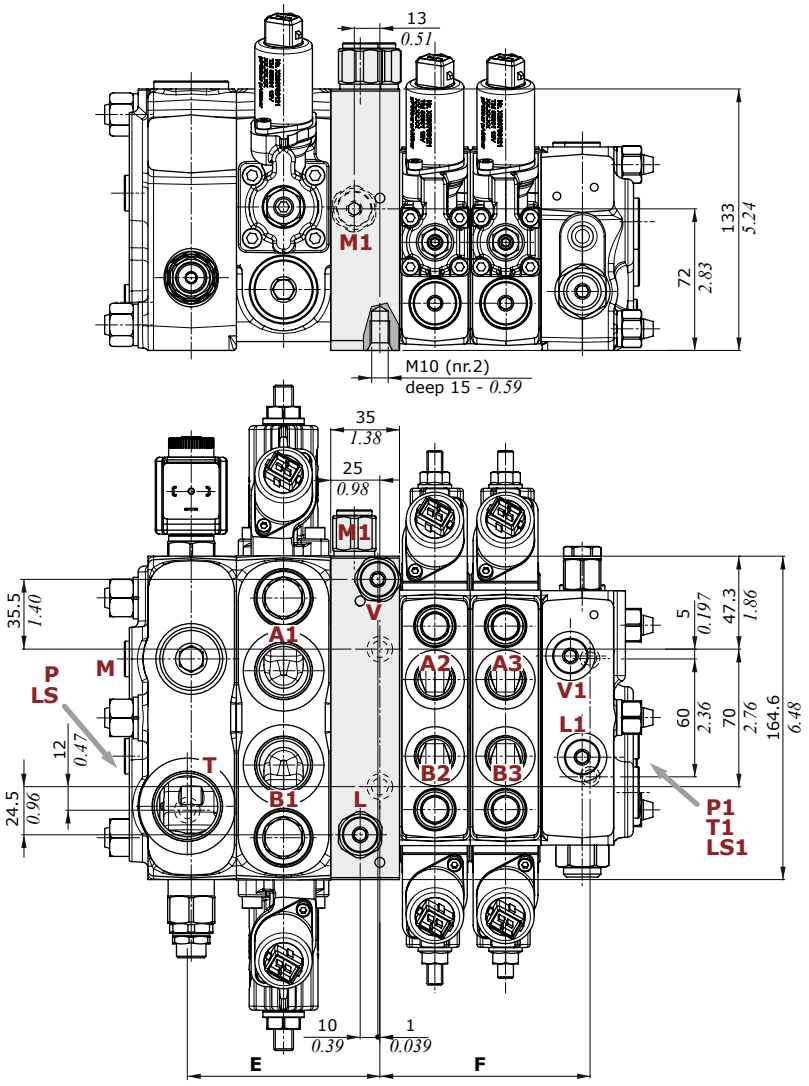
CODE	DESCRIPTION
5TIR110142	For 2 working section valve
5TIR110178	For 3 working section valve
5TIR110216	For 4 working section valve
5TIR110253	For 5 working section valve
5TIR110286L	For 6 working section valve
5TIR110322	For 7 working section valve

NOTE: (*) *Codes are referred to **BSP** thread.*
(#) *Codes are referred to **UN-UNF** thread*

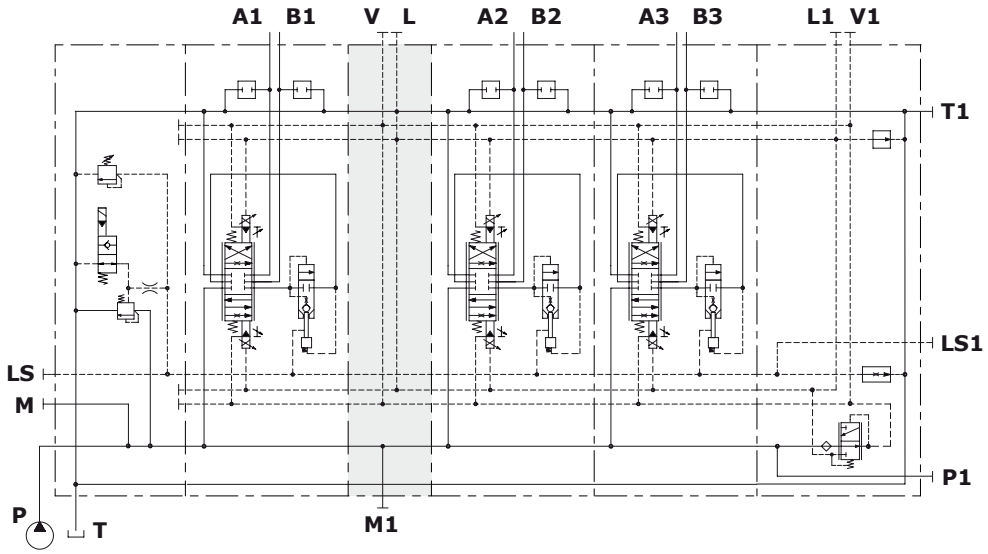
Intermediate sections

EIRE intermediate section

For DPX valves with two-side electrohydraulic controls.



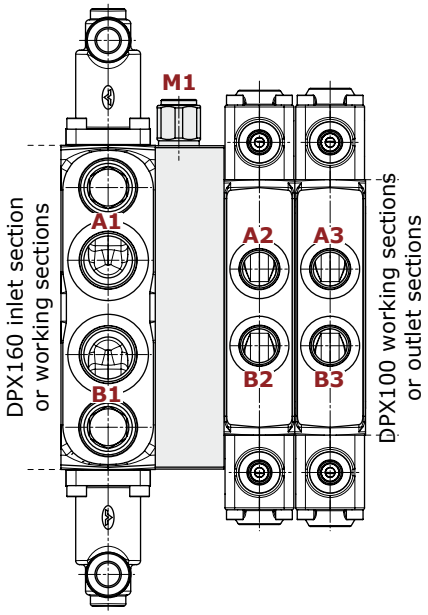
Nr. of working sections	dim. E with M or N inlet sections		dim. F with standard or HP sections	
	mm	*in*	mm	*in*
1	98	*3.86*	-	-
2	146	*5.75*	107	*4.21*
3	194	*7.64*	143	*5.63*
4	242	*9.53*	179	*7.05*
5	290	*11.42*	215	*8.46*
6	338	*13.31*	251	*9.88*
7	-	-	287	*11.30*

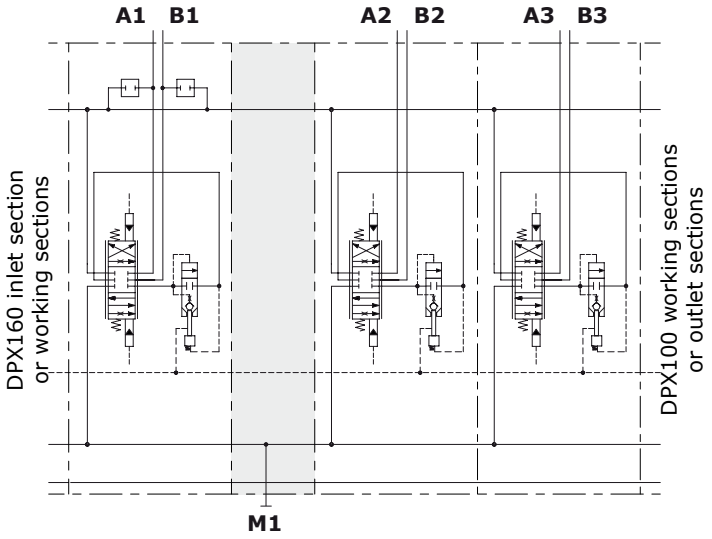


Intermediate sections

EIR intermediate section

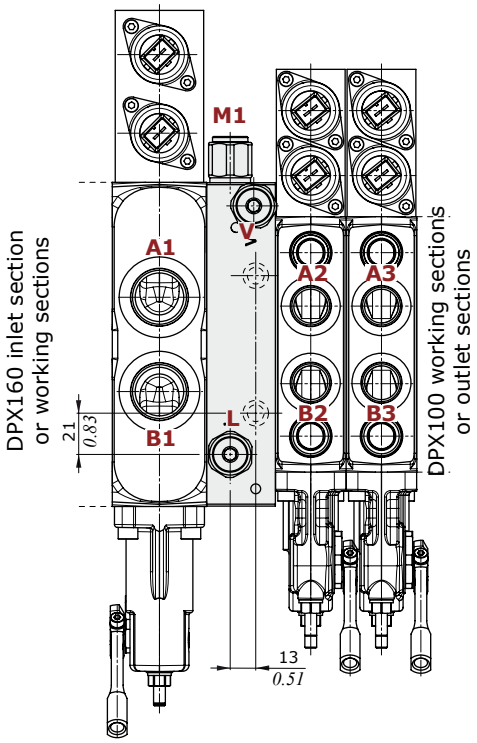
For DPX valves with hydraulic or mechanical controls; for dimensions and port position see EIRE type on previous page.

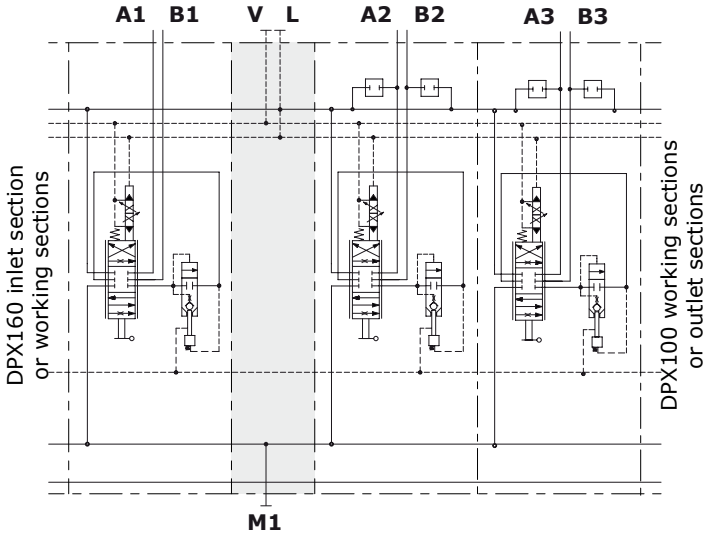




EIRZS intermediate section

For DPX valves with one-side electrohydraulic controls; for further dimensions see EIRE type on previous page.





Coils and connectors

Coil type	Voltage	Connectors					
		ISO4400	Deutsch DT	AMP JPT	Packard Weatherpack	Packard Metri-pack	Flying leads (without conn.)
BER	10 VDC	4SLE001000A	-	-	-	-	-
	12 VDC	4SLE001200A 4SLE001217A(3)	4SLE001201A(5) 4SLE001209A(3-5) 4SLE001202A(6) 4SLE001216A(3-6) 4SLE001206A(2)	4SLE001203A(5) 4SLE001211A(3-5)	4SLE001210A(2)	4SLE001214A(2)	4SLE001207A
	14 VDC	-	4SLE001400A(6) 4SLE001401A(3-6) 4SLE001402A(3-5)	4SLE001403A(3-5)	-	-	-
	24 VDC	4SLE002400A 4SLE002408A(3) 4SLE302400A(1)	4SLE002401A(5) 4SLE002407A(3-5) 4SLE002402A(6)	4SLE002403A(5)	-	-	4SLE002404A
	28 VDC	-	4SLE002802A(6)	4SLE002800A(5)	-	-	-
	48 VDC	4SLE004800A 4SLE304800A(1)	-	-	-	-	-
	110VDC	4SLE011000A 4SLE311000A(1)	-	-	-	-	-
	220 VDC	4SLE022000A 4SLE322000A(1)	-	-	-	-	-
BE	12 VDC	4SL1000120	4SL1000123(6) 4SL1000140(3-6) 4SL1000124(2)	-	-	-	4SL1000122
	24 VDC	4SL1000240 4SL1030240(1)	4SL1002401(6)	-	-	-	-
	48 VDC	4SL1010480	-	-	-	-	-
	110 VDC	4SL1011100 4SL1031100(1)	-	-	-	-	-
	220 VDC	4SL1022200 4SL1032200(1)	-	-	-	-	-
BT	10 VDC	4SL3000100	-	-	-	-	-
	12 VDC	4SL3000120 4SL3000126(4)	4SL3000130(6) 4SL3000134(3-6) 4SL3000128(2)	4SL3000122(5) 4SL3001200(3-5)	4SL3000124(2)	4SL3000127(2)	4SL300012C
	24 VDC	4SL3000240 4SL3030240(1)	4SL3000249(6) 4SL300024C(3-6)	4SL3000248(5)	-	-	4SL3000246
	26 VDC	4SL3000260	-	-	-	-	-
	48 VDC	4SL3000480 4SL3030480(1)	-	-	-	-	-
	110 VDC	4SL3001100 4SL3031100(1)	-	-	-	-	-
	220 VDC	4SL3002200 4SL3032200(1)	-	-	-	-	
BPV	12 VDC	4SLA001200	-	-	-	-	-
	24 VDC	4SLA002400	-	-	-	-	-
D12	10,5 VDC	4SOL412011	4SOL412111(2)	-			-
	12 VDC	4SOL412012 4SOL412016(3)	4SOL412013(6) 4SOL412112(2) 4SOL412015(3-6) 4SOL412113(2-3)	-	-	-	4SOL412017(3)
	24 VDC	4SOL412024	4SOL412025(6) 4SOL412124(2) 4SOL412027(3-6)	4SOL412224(2)	-	-	-
Mating connectors (For connector with rectifier see following table)		4CN1009995	5CON140031	5CON003	5CON001	5CON017	-

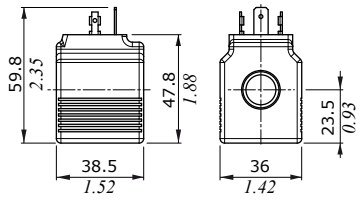
Notes: (1) supply with AC and use only with rectifier connector - (2) with flying leads - (3) with bidirectional diode - (5) with unidirectional diode (5) integrated perpendicular type - (6) integrated parallel type

Voltage	ISO 4400 mating connector with rectifier				
	BER type coil	**BT** type coil	**BPV** type coil	**BE** type coil	**D12** type coil
24 VDC	4CN1010240	4CN3010240	-	4CN1010240	-
48 VDC	4CN1010480	4CN3010480	-	4CN1010480	-
110 VDC	4CN1011100	4CN3011100	-	4CN1011100	-
220 VDC	4CN1012200	4CN3012200	-	4CN1012200	-

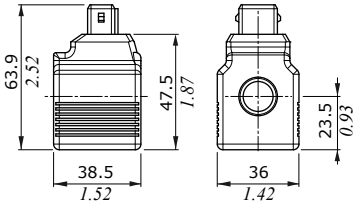
Coils and connectors

BER type

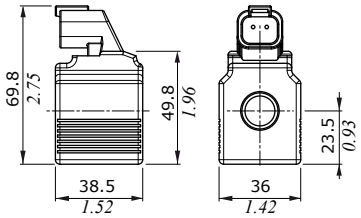
ISO4400 connector



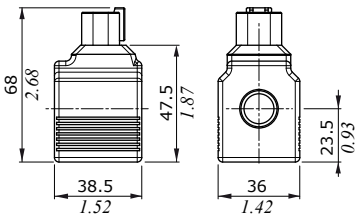
AMP JPT connector



DEUTSCH DT04 connector
(parallel type)



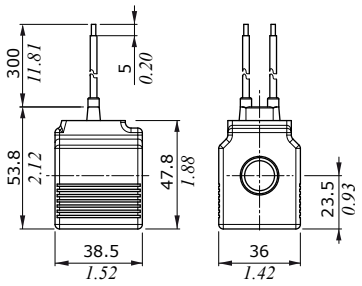
DEUTSCH DT04 connector
(perpendicular type)



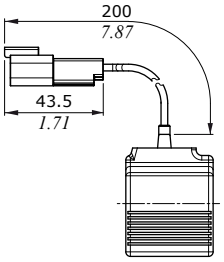
Features

Nominal voltage tolerance : ±10%
Power rating . . . . . : 19.2 W - 12/24 VDC - 48 RAC
: 19.1 W - 28 VDC
: 19 W - 10/14/48/110/220 VDC
24/110/220 RAC
Max. operating current . . : 1.90 A - 10 VDC
: 1.60 A - 12 VDC
: 1.36 A - 14 VDC
: 0.80 A - 24 VDC
: 0.68 A - 28 VDC
: 0.40 A - 48 VDC
: 0.17 A - 110 VDC
: 0.09 A - 220 VDC
: 0.89 A - 24 RAC
: 0.45 A - 48 RAC
: 0.19 A - 110 RAC
: 0.09 A - 220 RAC
Coil insulance . . . . . : Class H (180°C - *356°F*)
Weather protection . . . . . : IP65 - ISO4400
: IP69K - Deutsch DT
: IP65 - AMP JPT
: IP67 - Weatherpack
: IP67 - Metri-pack
Insertion . . . . . : 100%

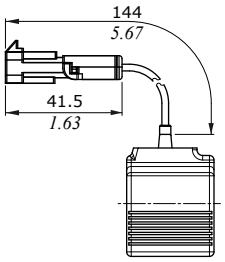
Flying leads



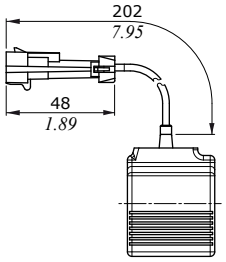
Flying leads with DEUTSCH DT04 connector



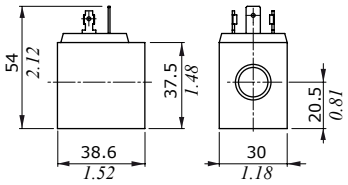
Flying leads with PACKARD WEATHER-PACK connector



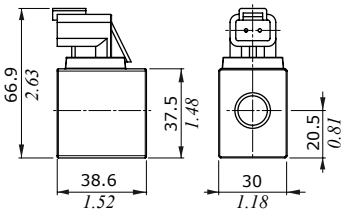
Flying leads with PACKARD METRI-PACK connector



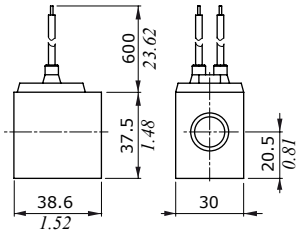
ISO4400 connector



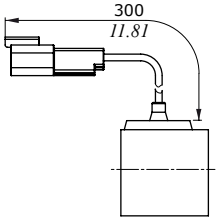
DEUTSCH DT04 connector



Flying leads



Flying leads with DEUTSCH DT04 connector



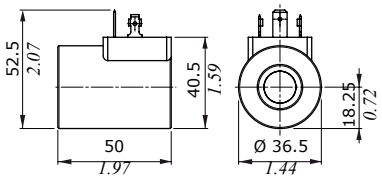
Features

Nominal voltage tolerance : ±10%
Power rating . . . . . : 18.7 W - 12 VDC
: 18.6 W - 24 VDC
: 17.3 W - 110 VDC
: 15.7 W - 220 VDC
: 18.3 W - 24 RAC
: 16 W - 110 RAC
: 16 W- 220 RAC
Max. operating current . . : 1.56 A - 12 VDC
: 0.77 A - 24 VDC
: 0.157 A - 110 VDC
: 0.08 A - 220 VDC
: 0.85 A - 24 RAC
: 0.16 A - 110 RAC
: 0.08 A - 220 RAC
Coil insulance . . . . . : Class F (155°C - *311°F*)
Weather protection . . . . . : IP65 - ISO4400
: IP69K - Deutsch DT
Insertion . . . . . : 100%

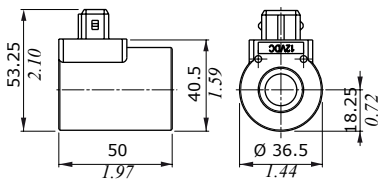
Coils and connectors

BT type

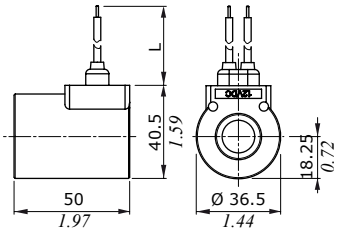
ISO4400 connector



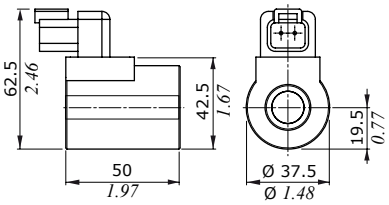
AMP JPT connector



Flying leads



DEUTSCH DT04 connector

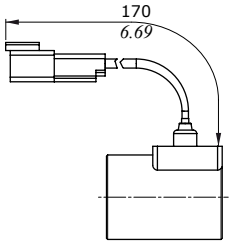


Coil type	L dimension (mm)	*(in)*
12VDC	247	*9.72*
24VDC	307	*12.09*

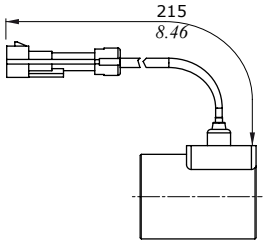
Features

Nominal voltage tolerance : ±10%
Power rating . . . . . : 19 W - 10 VDC
: 21 W - 12/24/26 VDC
: 20.3 W - 48 VDC
: 17.3 W - 110 VDC
: 17.7 W - 220 VDC
: 19.9 W - 24 RAC
: 20.7 W - 48 RAC
: 20 W - 110 / 220 RAC
Max. operating current . . : 1.9 A - 10 VDC
: 1.77 A - 12 VDC
: 0.89 A - 24VDC
: 0.84 A - 26 VDC
: 0.43 A - 48 VDC
: 0.16 A - 110 VDC
: 0.08 A - 220 VDC
: 0.93 A - 24 RAC
: 0.47 A - 48 RAC
: 0.18 A - 110 RAC
: 0.09 A - 220 RAC
Coil insulance . . . . . : Class F (155°C - *311°F*)
Weather protection . . . . . : IP65 - ISO4400
: IP69K - Deutsch DT
: IP65 - AMP JPT
: IP67 - Weatherpack
: IP67 - Metri-pack
Insertion . . . . . : 100%

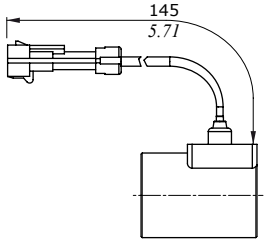
Flying leads with DEUTSCH DT04 connector



Flying leads with PACKARD WEATHER-PACK connector

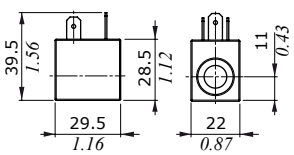


Flying leads with PACKARD METRI-PACK connector

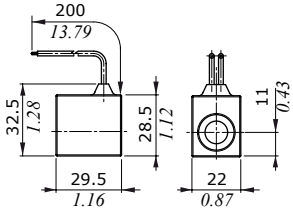


BPV type

ISO4400 connector



Flying leads



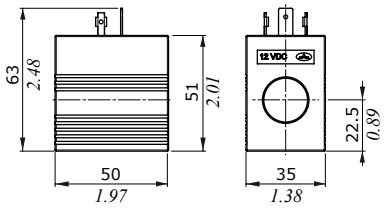
Features

Nominal voltage tolerance : ±10%
Power rating . . . . . : 8 W - 12/24 VDC
Max. operating current . . : 0.67 A - 12 VDC
: 0.33 A - 24VDC
Coil Insulance . . . . . : Class H (180°C - *356°F*)
Weather protection . . . . . : IP65 - ISO4400
Insertion . . . . . : 100%

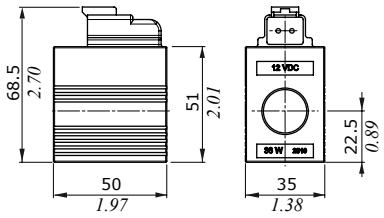
Coils and connectors

D12 type

ISO4400 connector



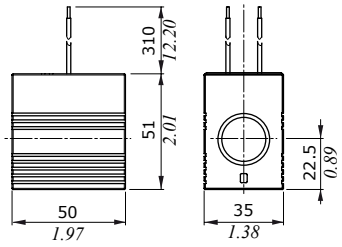
DEUTSCH DT04 connector
(with or without bidirectional diode)



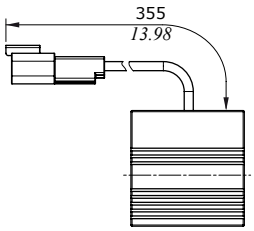
Features

Nominal voltage tolerance : ±10%
Power rating . . . . . : 36 W - 10.5/12/24 VDC
Max. operating current . . : 3,43 A - 10.5 VDC
: 3 A - 12 VDC
: 1.5 A - 24VDC
Coil insulance . . . . . : Class H (180°C - *356°F*)
Weather protection . . . . . : IP65 - ISO4400
: IP69K - Deutsch DT
: IP65 - AMP JPT
Insertion . . . . . : 100%

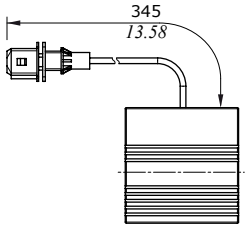
Flying leads



Flying leads with DEUTSCH DT04 connector



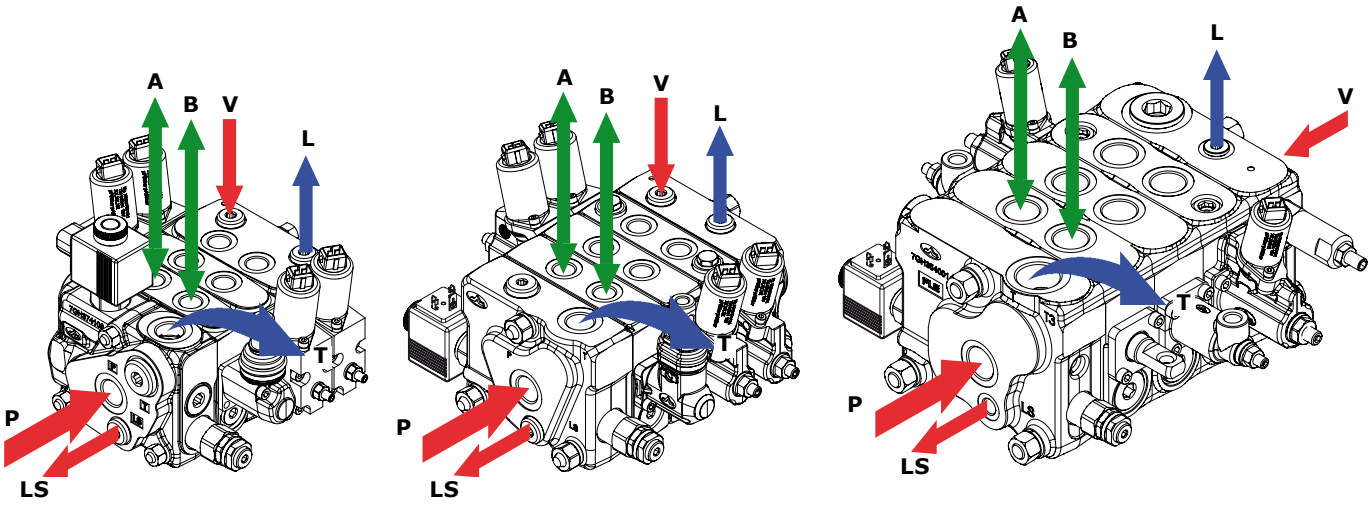
Flying leads with AMP JPT connector



Main rules

The DPX series valves are assembled and tested as per the technical specifications of this catalogue.
Before the final installation on your equipment, please follow the below recommendations:

- the valve can be assembled in any position; in order to prevent body deformation and spool sticking mount the product on a flat surface;
- In order to prevent the possibility of water entering the spool control kit, do not use high pressure washdown directly on the valve;
- prior to painting, ensure plugs on normally open ports are tightly in place.



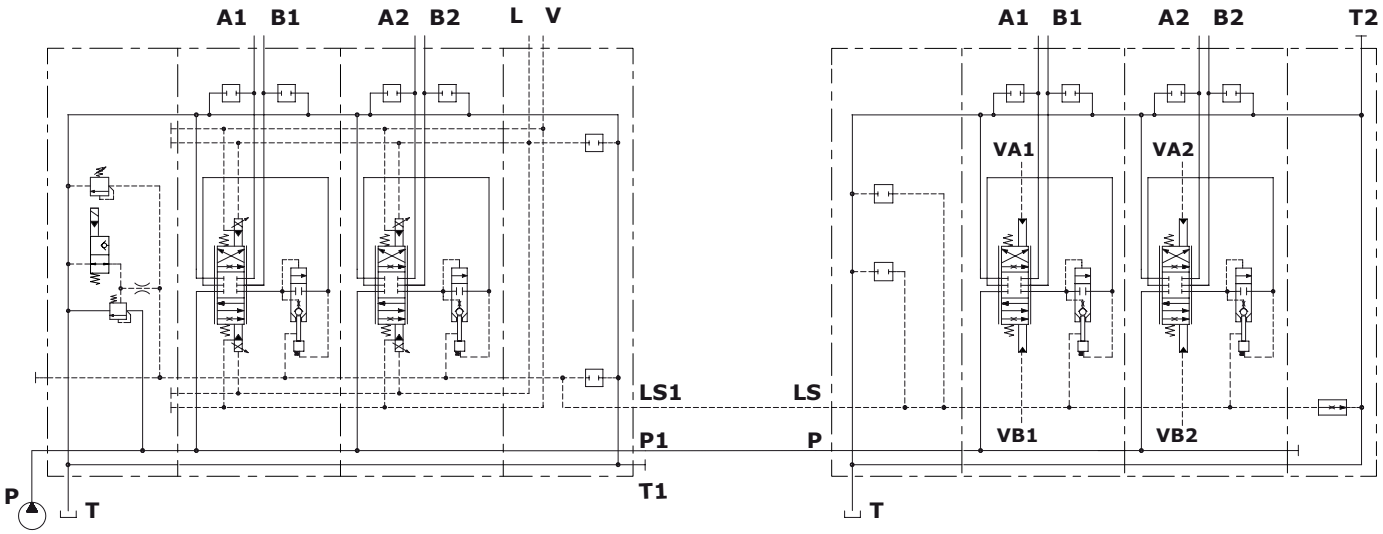
		FITTING TIGHTENING TORQUE - Nm / *lbft*								
	THREAD TYPE	P inlet port		A and B workports			T outlet port		LS signal port	V and L ports
DPX050	BSP	G 1/2		G 3/8			G 1/2		G 1/4	G 1/4
	With O-Ring seal	50 / *36.9*		35 / *35.8*			50 / *36.9*		25 / *18.4*	25 / *18.4*
	With copper washer	60 / *44.3*		40 / *29.5*			60 / *44.3*		30 / *22.1*	30 / *22.1*
	With steel and rubber washer	60 / *44.3*		30 / *22.1*			60 / *44.3*		16 / *11.8*	16 / *11.8*
	UN-UNF	3/4-16 (SAE 8)		6/16-18 (SAE 6)			3/4-16 (SAE 8)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	35 / *25.8*		30 / *22.1*			35 / *25.8*		30 / *22.1*	30 / *22.1*
DPX100	BSP	G 1/2	G 3/4	G 3/8	G 1/2	G 3/4	G 1/2	G 3/4	G 1/4	G 1/4
	With O-Ring seal	50 / *36.9*	90 / *66.4*	35 / *35.8*	50 / *36.9*	90 / *66.4*	50 / *36.9*	90 / *66.4*	25 / *18.4*	25 / *18.4*
	With copper washer	60 / *44.3*	90 / *66.4*	40 / *29.5*	60 / *44.3*	90 / *66.4*	60 / *44.3*	90 / *66.4*	30 / *22.1*	30 / *22.1*
	With steel and rubber washer	60 / *44.3*	70 / *51.6*	30 / *22.1*	60 / *44.3*	70 / *51.6*	60 / *44.3*	70 / *51.6*	16 / *11.8*	16 / *11.8*
	UN-UNF	7/8-14 (SAE 10)		3/4-16 (SAE 8)	1 1/16-12 (SAE 12)		7/8-14 (SAE 10)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	90 / *66.4*		35 / *25.8*	95 / *70.1*		90 / *66.4*		30 / *22.1*	30 / *22.1*
DPX160	BSP	G 3/4		G 3/4			G 1		G 1/4	G 1/4
	With O-Ring seal	90 / *66.4*		90			100 / *73.8*		25 / *18.4*	25 / *18.4*
	With copper washer	90 / *66.4*		90			90 / *66.4*		30 / *22.1*	30 / *22.1*
	With steel and rubber washer	70 / *51.6*		70			100 / *73.8*		16 / *11.8*	16 / *11.8*
	UN-UNF	1 1/16-12 (SAE 12)		1 1/16-12 (SAE 12)			1 5/16-12 (SAE 16)		9/16-18 (SAE 6)	9/16-18 (SAE 6)
	With O-Ring seal	95 / *70.1*		95 / *70.1*			150 / *100.6*		30 / *22.1*	30 / *22.1*

NOTE – *These torques are recommended. Assembly tightening torque depends on many factors, including lubrication, coating and surface finish.*

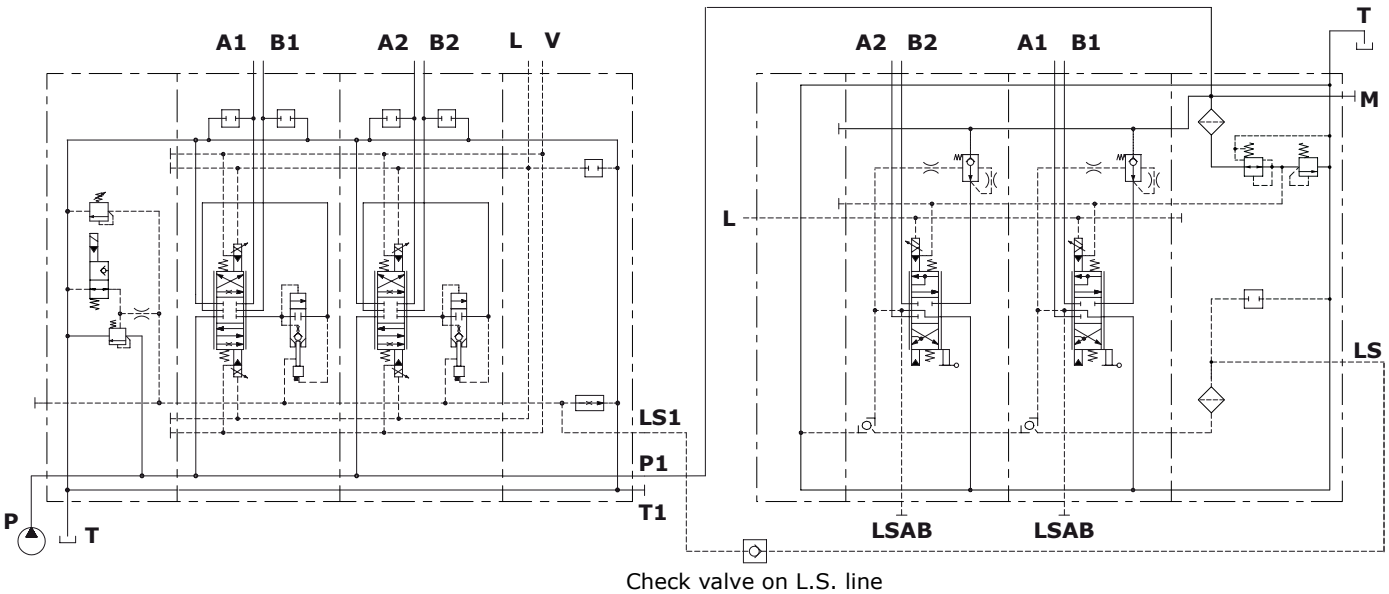
Connection between two directional valves

All the examples shown allow contemporary workports operations.
With two or more DPX Series valves connected as shown, only one bleed valve is needed, on the last DPX valve and it is necessary to blank plugs on the others valves.
However if DPX valves are far from each other or configured with many sections, the Bleed valve may be required on each directional valve.

Example 1: connection between DPX series valves, Open Center circuit



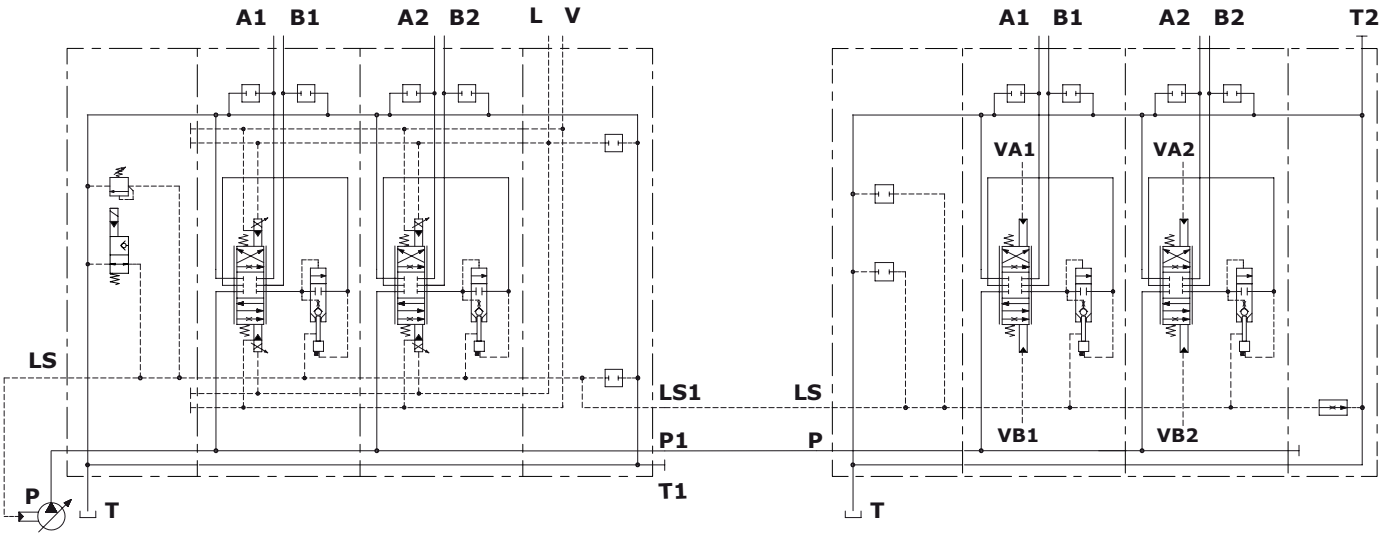
Example 2: connection between DPX series and DPC series valves, Open Center circuit



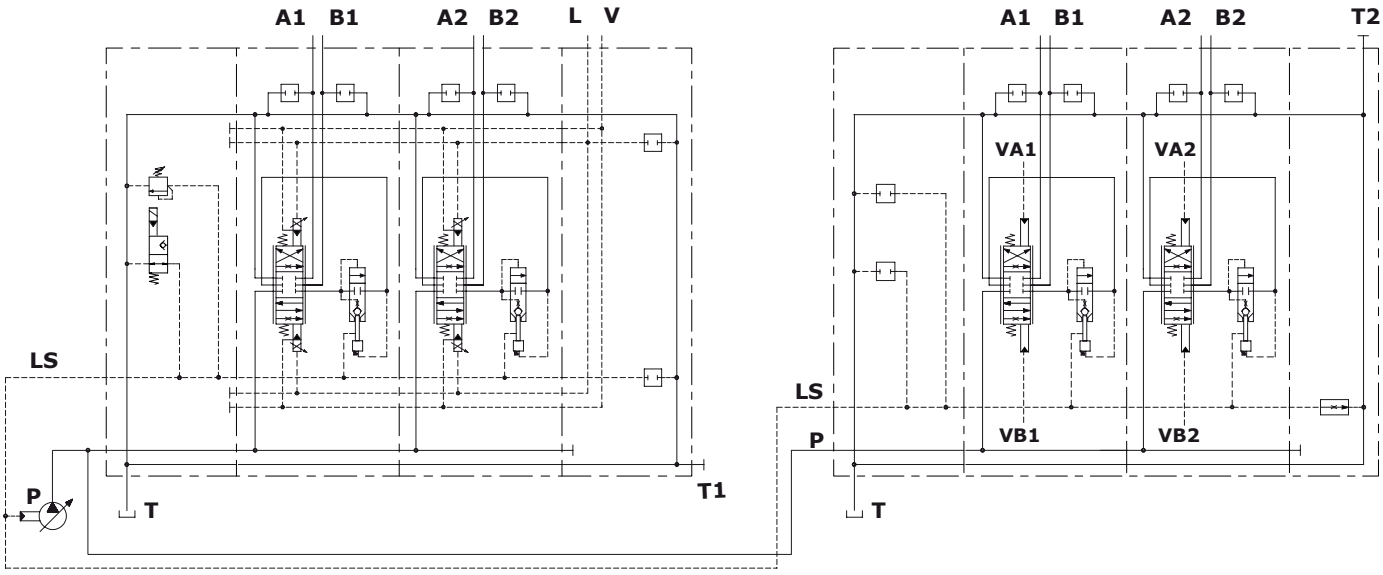
Check valve on L.S. line

Connection between two directional valves

Example 3: connection between DPX series valves, Closed Center circuit
Bleed valve has to be installed only on one DPX valve

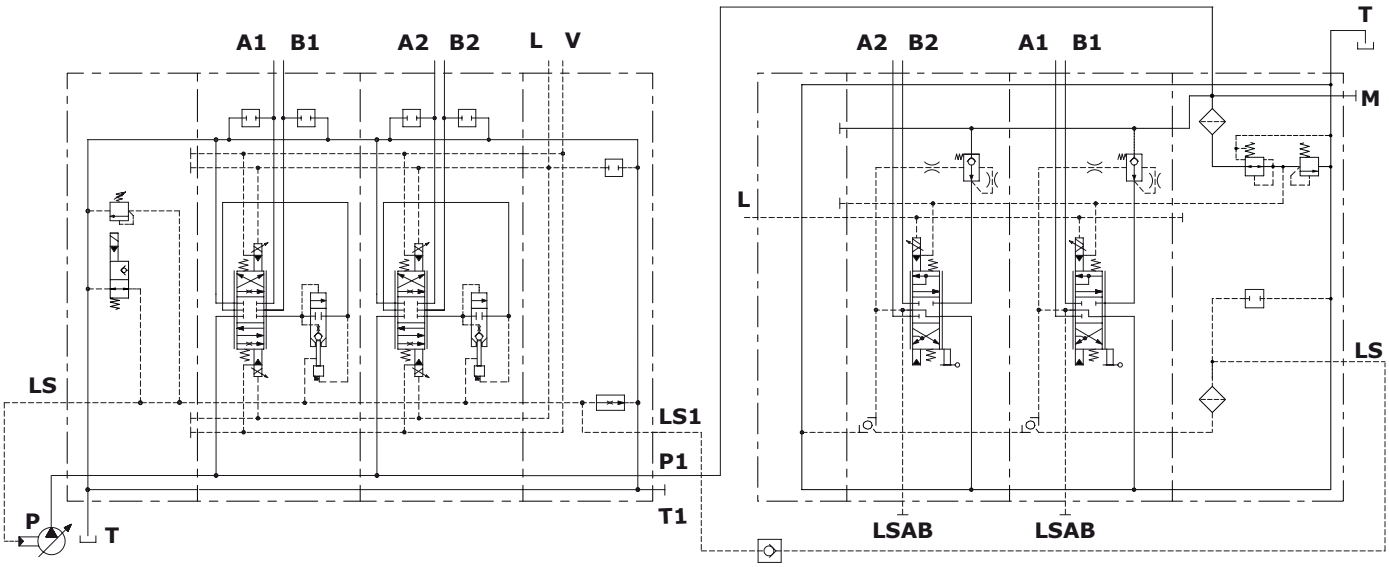


NOTE: if there is a big distance between the valves, the following circuit is suggested.



Connection between two directional valves

Example 4: connection between DPX series and DPC series valves, Closed Center circuit

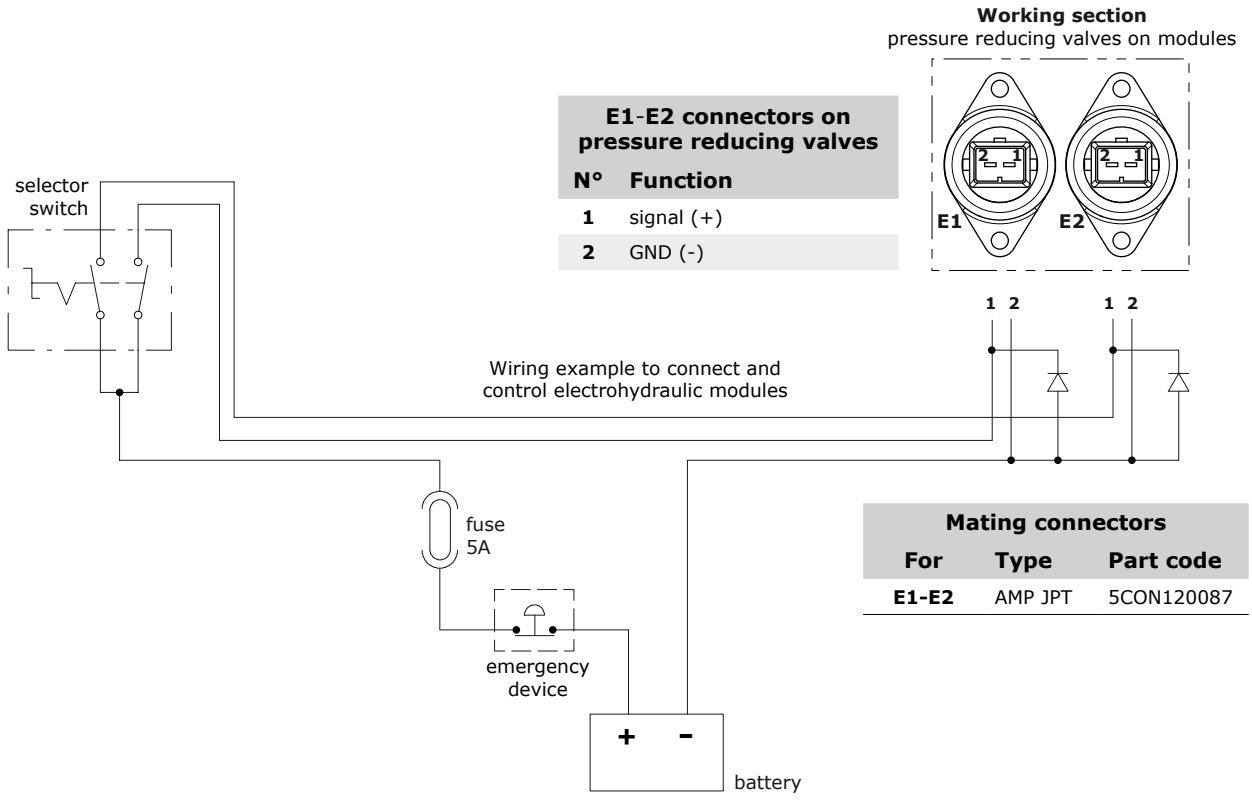


Check valve on L.S. line

Electrohydraulic control connection

On/off electrohydraulic control

See below an example of on/off control for a working section.



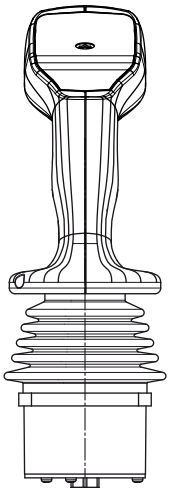
Mating connectors		
For	**Type**	**Part code**
E1-E2	AMP JPT	5CON120087

Electrohydraulic control connection

Proportional electrohydraulic control

See below a proportional control system for two working sections, equipped with a proportional analog Hall-effect joystick. The circuit is a connection example, the pin-out refers to standard devices; for ordering codes, detailed information and customization, please contact our Sales Department.

Handle type P
up to 3 proportional axes



Joystick AJW
analog,
two prop. axes

E1-E4 connectors on pressure reducing valves

Nr	Function
1	signal (+)
2	GND (-)

J1 joystick connector

Nr	Function	N°	Function
1	VJ+	7	/
2	VJ-	8	VJ+
3	/	9	operator presence
4	X axis	10	/
5	Y axis	11	/
6	/	12	/

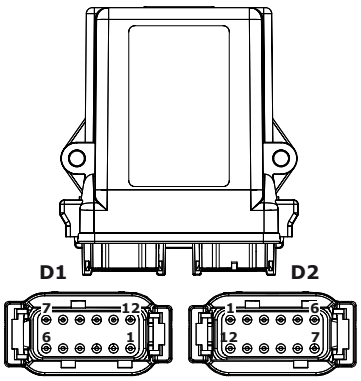
D1 control unit connector

Nr	Function	Nr	Function
1	Vbb (+)	7	/
2	/	8	/
3	/	9	/
4	operator presence	10	X axis
5	/	11	Y axis
6	/	12	GND (-)

D2 control unit connector

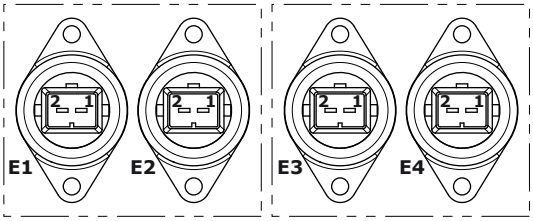
Nr	Function	Nr	Function
1	/	7	/
2	valve E2 (+)	8	valves E3/E4 (-)
3	valve E4 (+)	9	valves E1/E2 (-)
4	valve E3 (+)	10	/
5	/	11	valve E1 (+)
6	/	12	/

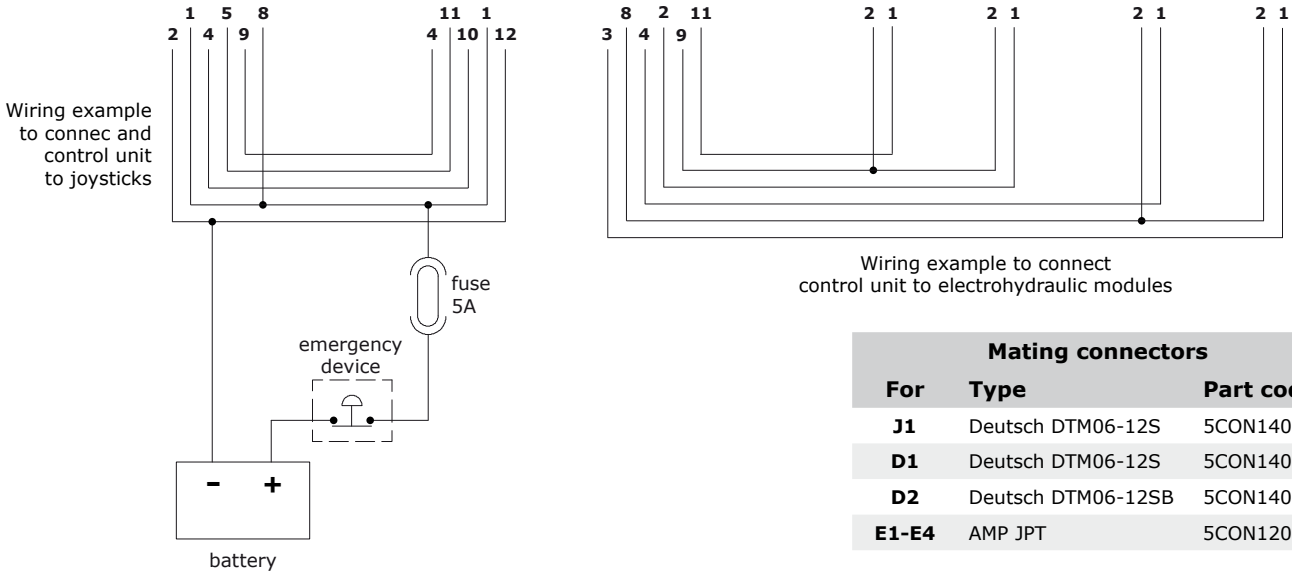
CED400X control unit
up to 4 working sections



1st working section
pressure reducing valves
on module

2nd working section
pressure reducing valves
on module





Mating connectors

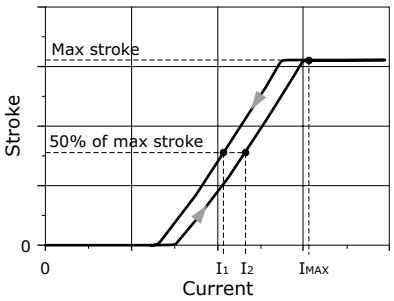
For	Type	Part code
J1	Deutsch DTM06-12S	5CON140041
D1	Deutsch DTM06-12S	5CON140041
D2	Deutsch DTM06-12SB	5CON140067
E1-E4	AMP JPT	5CON120087

Appendix A

Electrohydraulic controls: hysteresis calculation rule

Hysteresis is calculated as the difference between control currents (I_2-I_1), needed to reach 50% of nominal spool stroke, referred to maximum control current I_{MAX}, needed to reach 100% of spool stroke.
I_2 is determined on spool stroke increase line, I_1 is determined on spool stroke decrease line.

Example diagram for data detection



$$\text{Hysteresis \%} = \frac{I_2 - I_1}{I_{MAX}} \times 100$$

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